

Optimizing Ring-opening Polymerization of ϵ -Caprolactone by Using Aluminum Complexes Bearing Amide as Catalysts and Their Application in Synthesizing Poly- ϵ -caprolactone with Special Initiators and Other Polycycloesters

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Table of Contents

Table S1 Kinetic study of CL polymerization with various Al complexes in toluene 5 mL, [CL] = 2.0 M 2

Table S2 Kinetic study of CL polymerization with various concentration of **MfOMeAlMe₂** in toluene 5 mL, [CL] = 2.0 M at room temperature..... 3

Figure S1-S36 ¹H and ¹³C NMR spectra of ligands and associated Al complexes .4-21

Figure S37 ¹H NMR spectrum of PCL with PEG-200.....22

Figure S38 ¹H NMR spectrum of PCL with DMAE.....22

Figure S39 ¹H NMR spectrum of PCL with BHEDS.....23

Figure S40 ¹H NMR spectrum of PCL with HOSSBr.....23

Figure S41 ¹H NMR spectrum of PCL with PEGSS.....24

Figure S42 ¹H NMR spectrum of PVL24

Figure S43 ¹H NMR spectrum of PBrCL25

Table S1 Kinetic study of CL polymerization with various Al complexes in toluene 5

mL, [CL] = 2.0 M at room temperature

time	TsOMe	TsiPr	MsOMe	MsiPr	TcOMe	TciPr	CbOMe	CbiPr	MfOMe
min	Conv.(%)								
5									8
10	4		2				10		23
13		6							
15		9		10				39	39
17		12							
20	24	16	42	22	19		20		50
25				28					59
30	37		60	37.5			43	68	
35									74
40		27	76	52	43		56	78	
45						39		84	83
50	58		82	63			64	88	
58								92	
60	65	42	89	74	6	68	69		91
70	74		92				78		
75						78			95
80	80	52		86	74		83		
90	84					84	86		
100	88	62		92	78	88	89		
110							93		
120		68			86	92			
140		74			90				
160		79							
220		89							
k_{obs}	0.0227 (5)	0.0102 (1)	0.0394 (10)	0.0290 (6)	0.0173 (5)	0.0263 (18)	0.0248 (7)	0.0471 (2)	0.0422 (3)
IP	9.70 (147)	6.27 (96)	5.34 (116)	13.07 (109)	7.12 (280)	20.5 (58)	8.67 (193)	5.6 (18)	3.36 (26)

Table S2 Kinetic study of CL polymerization with various concentration of

MfOMeAlMe₂ in toluene 5 mL, [CL] = 2.0 M at room temperature

Time	[CL] : [MfOMeAlMe ₂] : [BnOH]			
	100:0.5: 1	100:1: 2	100:1.5: 3	100:2: 4
min	Conv.(%)			
3				0.37
5		8	0.22	0.53
10		23	0.4	0.73
13				0.82
15		39	0.64	0.87
17				0.89
18			0.72	
20		50	0.78	
25		59		
30			0.93	
35		74		
45		89		
60		95		
72				
120	0.11			
150	0.17			
230	0.26			
290	0.3			
350	0.36			
kobs	0.0014 (1)	0.0422 (3)	0.0980 (61)	0.1257 (34)
IP	22.91 (1530)	3.36 (26)	4.05 (114)	0

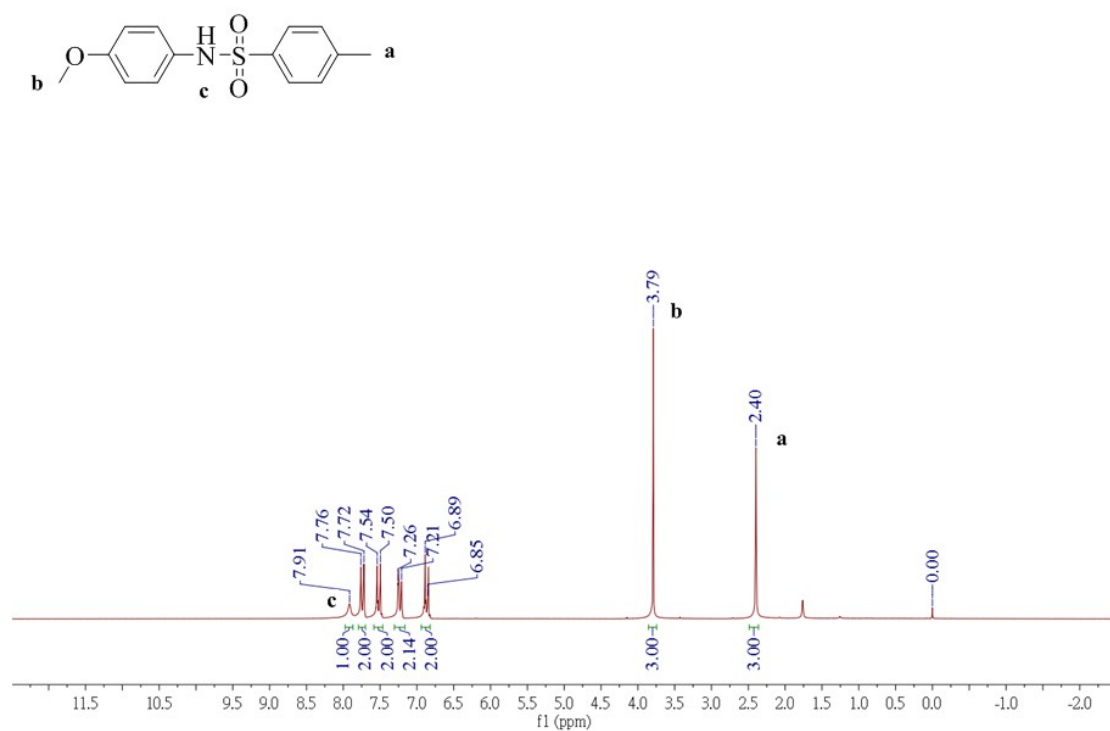


Figure S1 ^1H NMR spectrum of TsOMe-H in CDCl_3

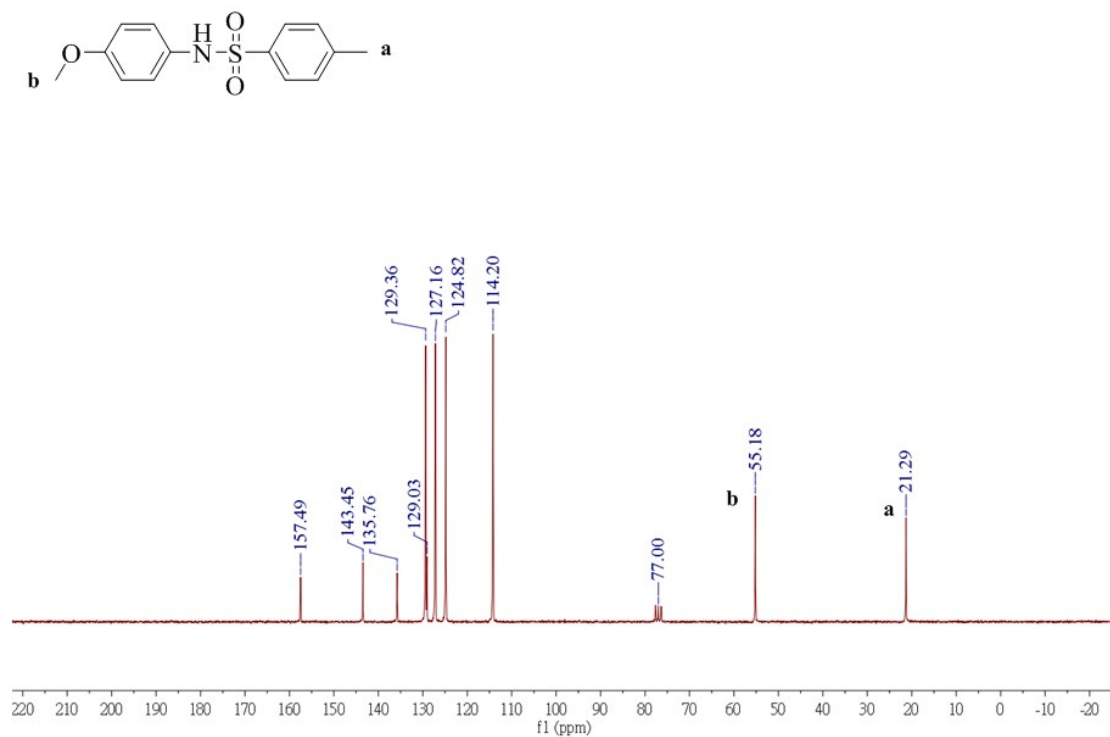


Figure S2 ^{13}C NMR spectrum of TsOMe-H in CDCl_3

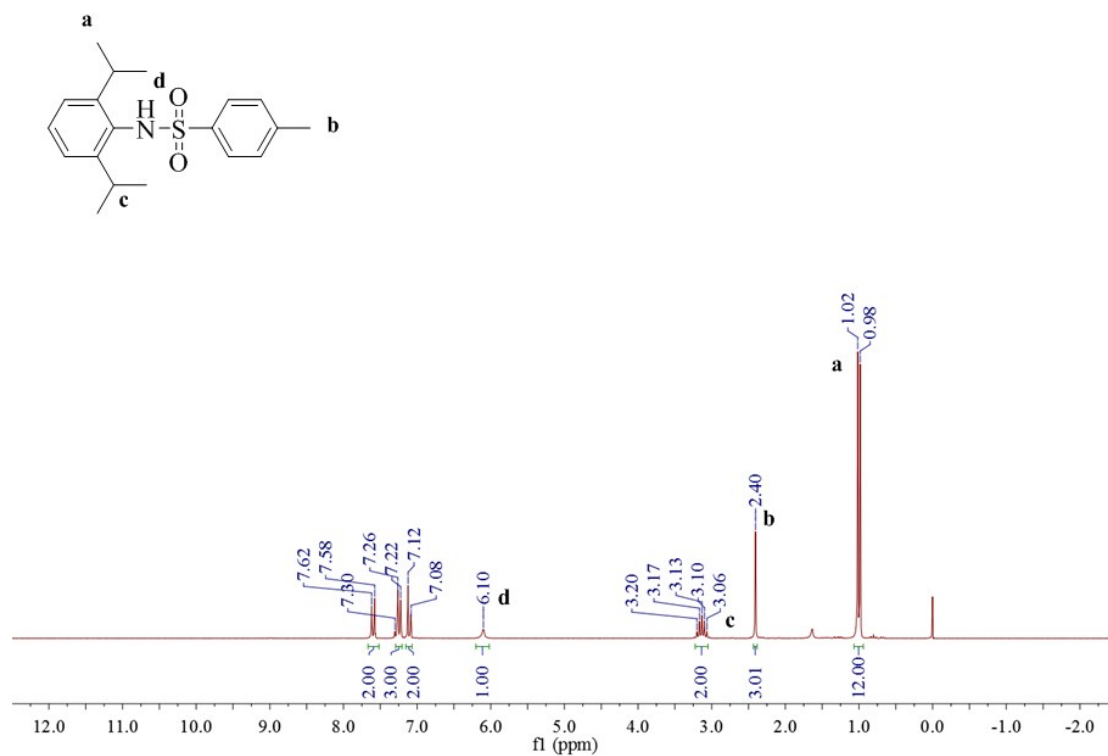


Figure S3 ¹H NMR spectrum of TsiPr-H in CDCl₃

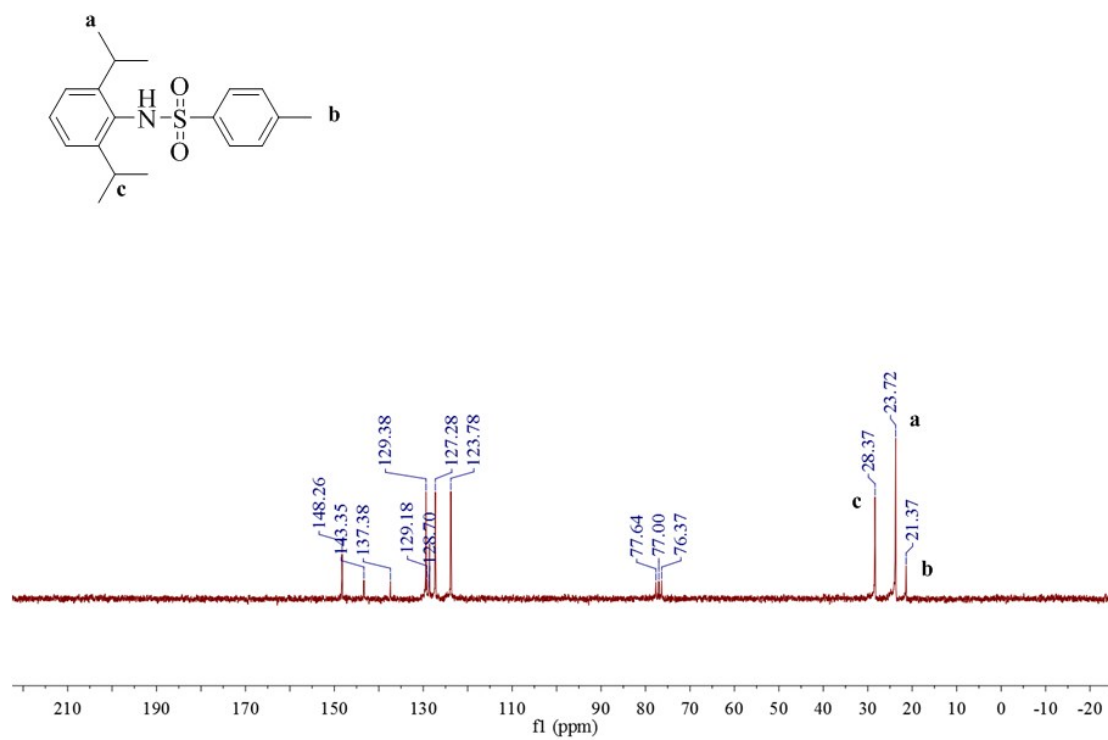


Figure S4 ¹³C NMR spectrum of TsiPr-H in CDCl₃

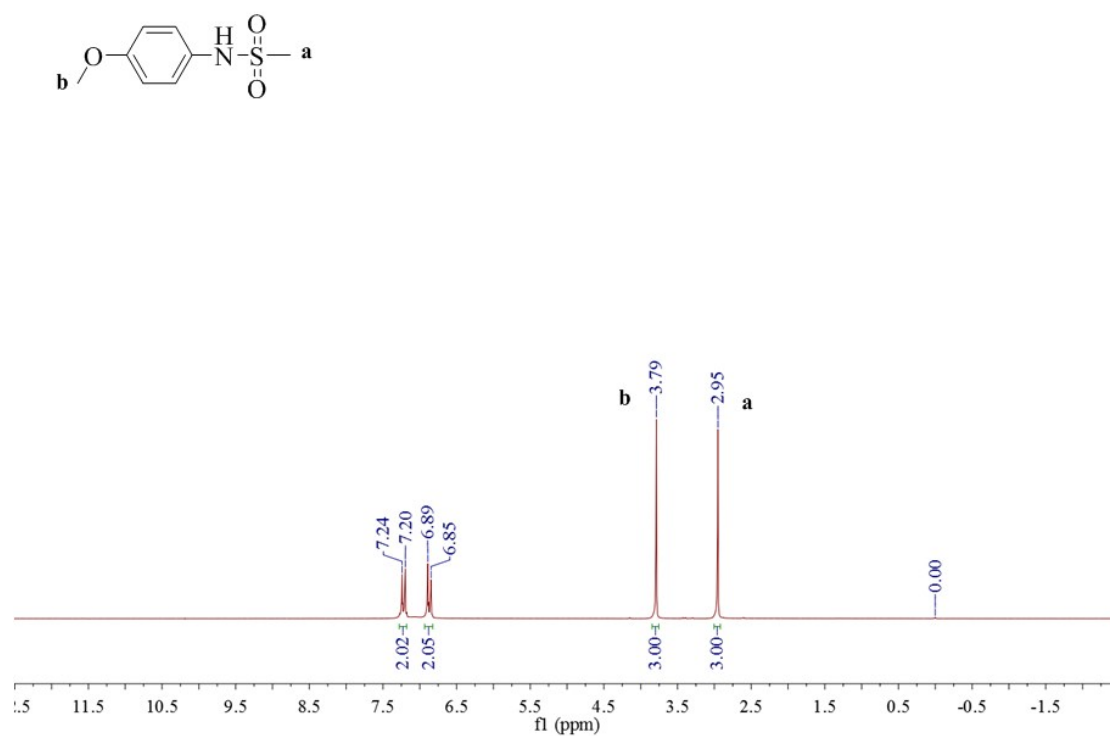


Figure S5 ^1H NMR spectrum of MsOMe-H in CDCl₃

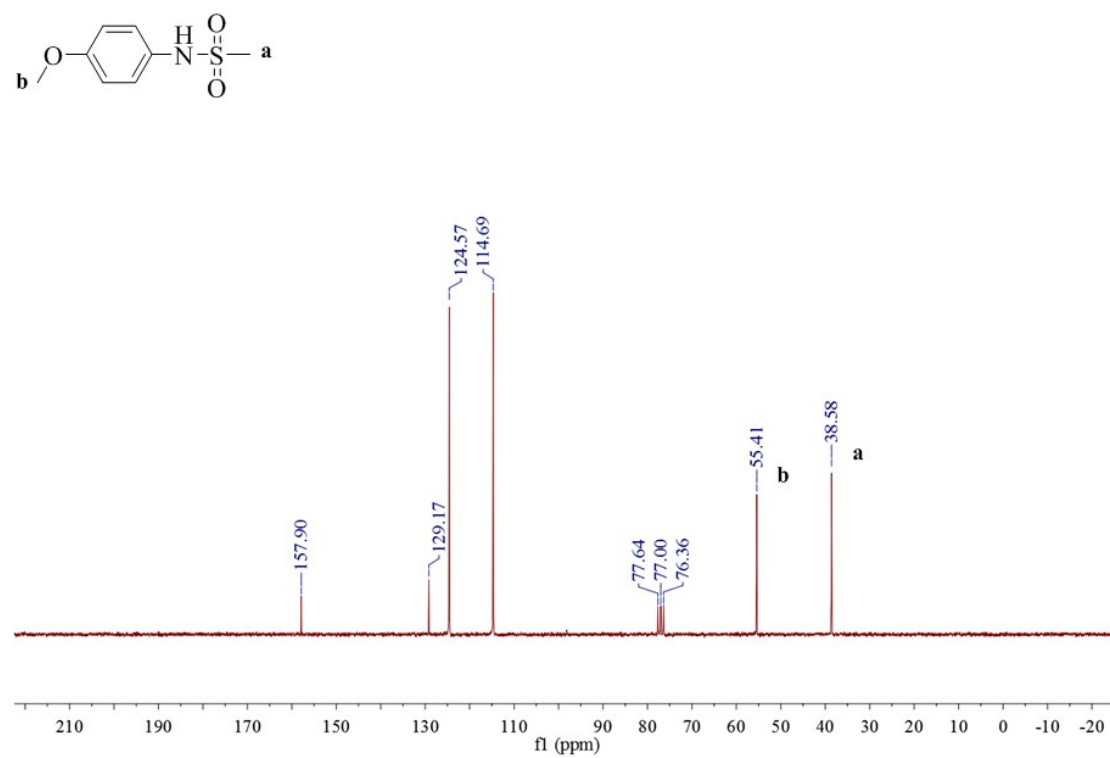


Figure S6 ^{13}C NMR spectrum of MsOMe-H in CDCl₃

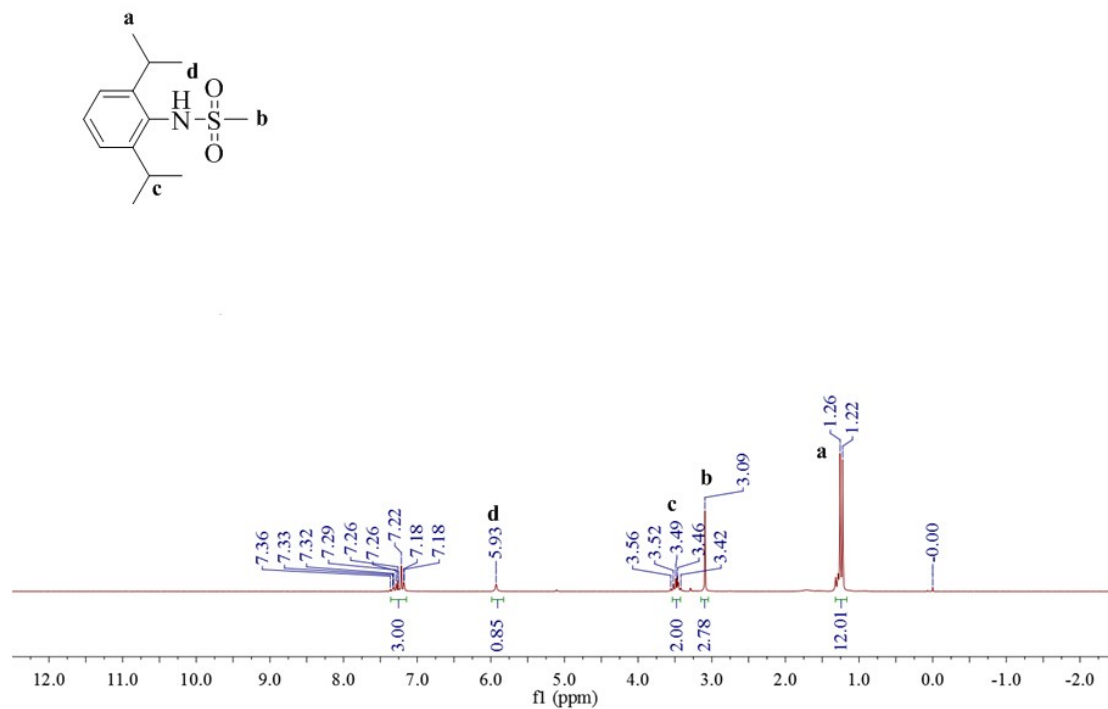


Figure S7 ¹H NMR spectrum of MsiPr-H in CDCl₃

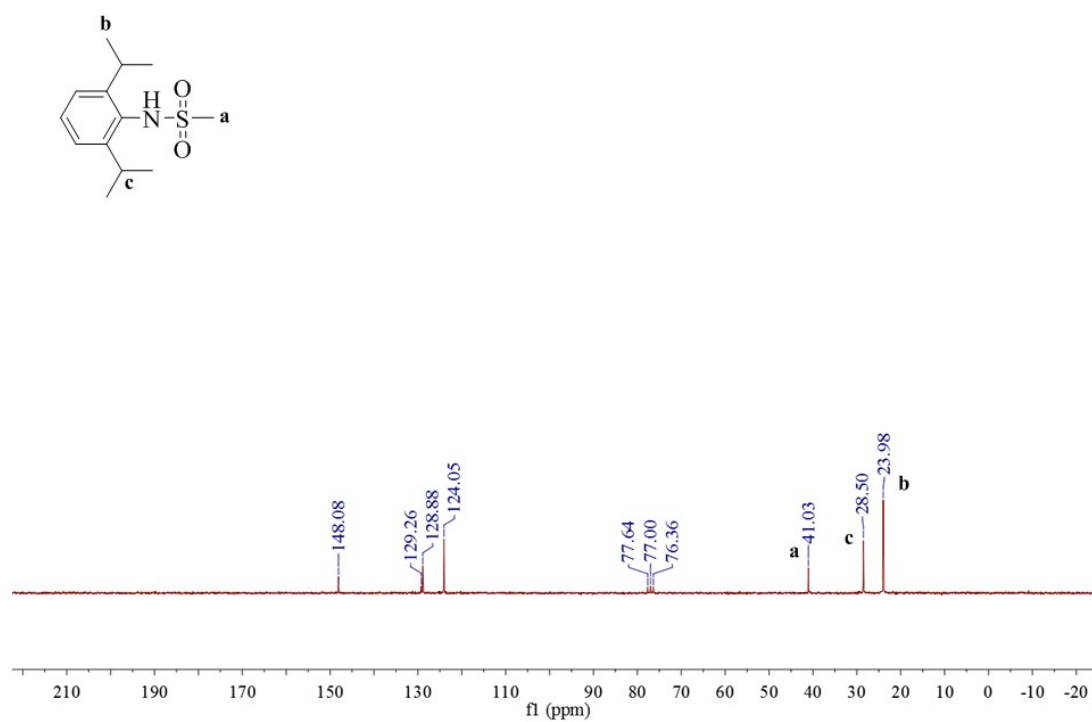


Figure S8 ¹³C NMR spectrum of MsiPr-H in CDCl₃

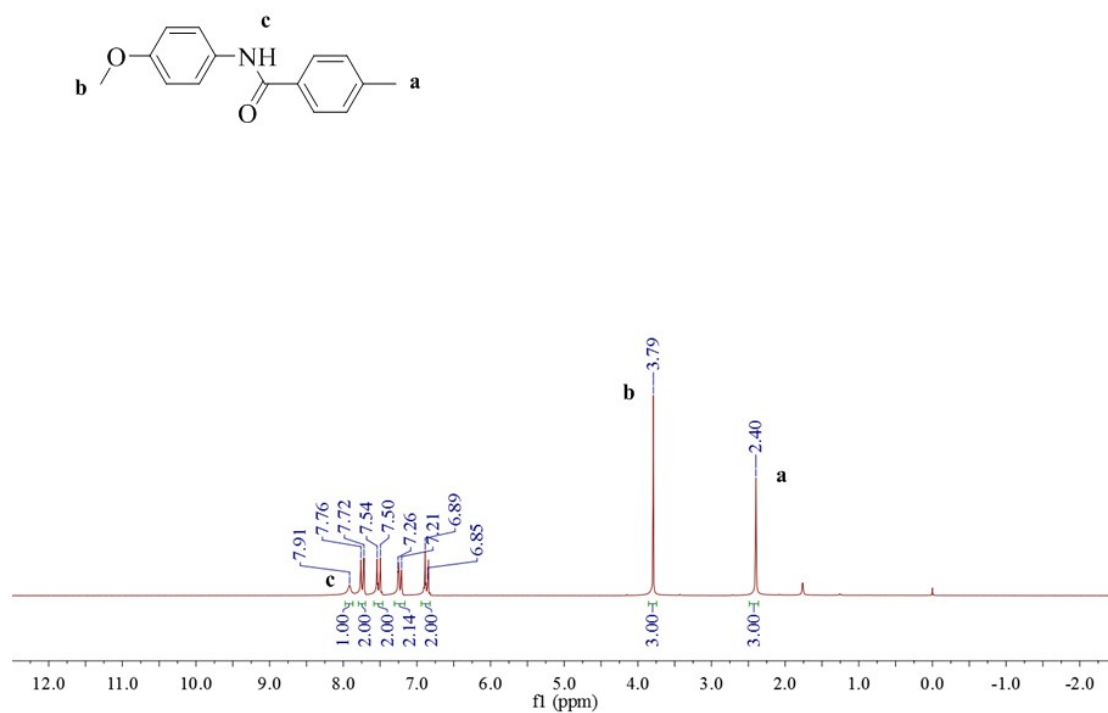


Figure S9 ^1H NMR spectrum of TcOMe-H in CDCl₃

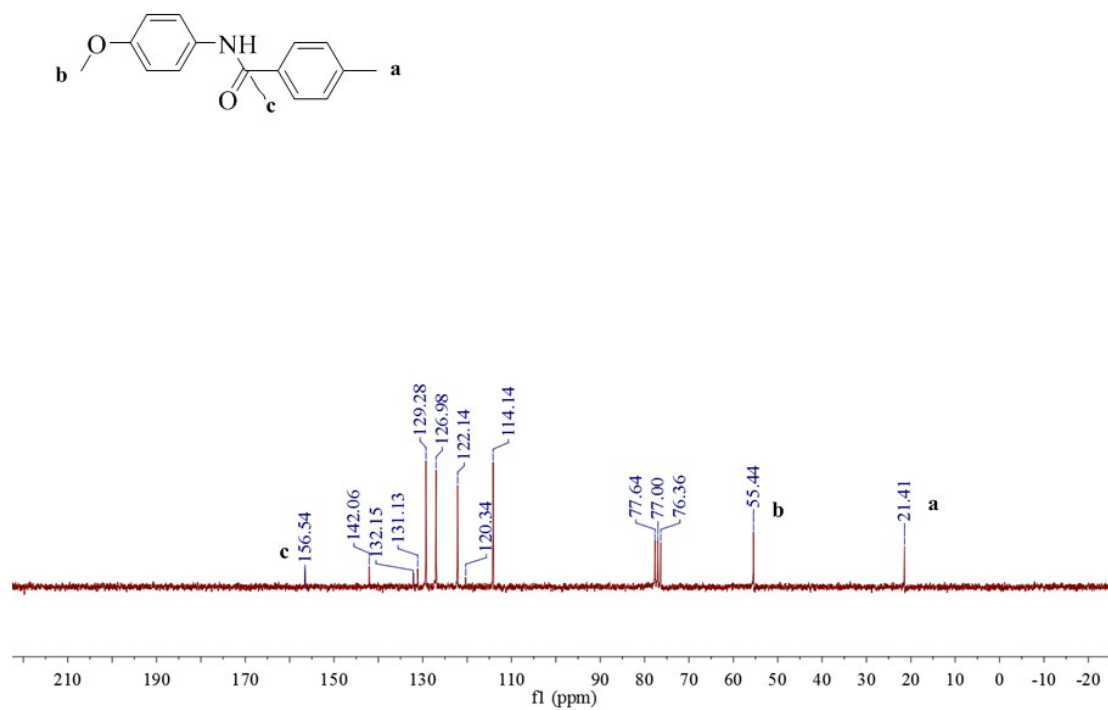


Figure S10 ^{13}C NMR spectrum of TciOMe-H in CDCl₃

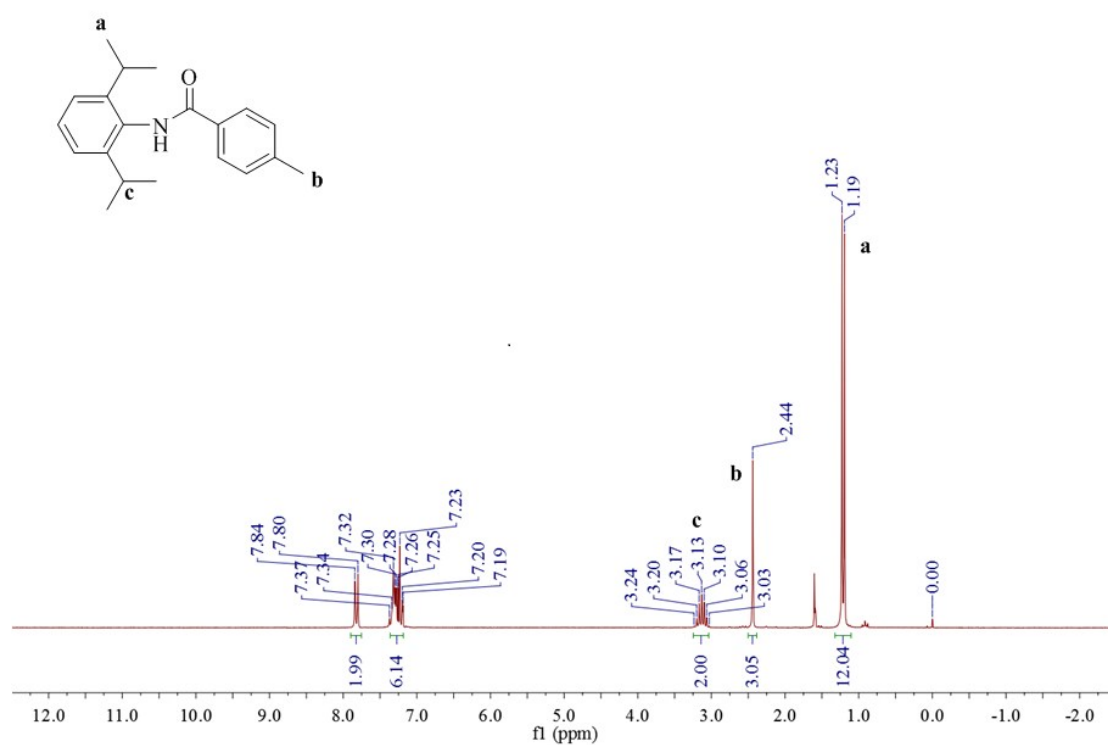


Figure S11 ^1H NMR spectrum of TciPr -H in CDCl_3

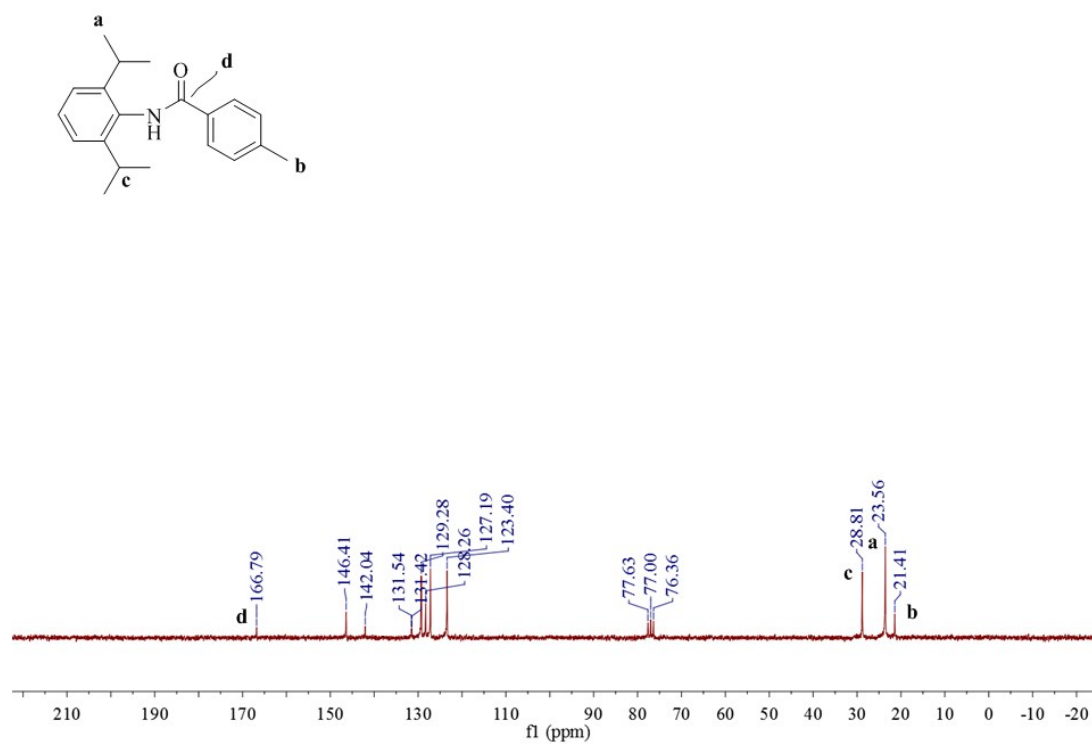


Figure S12 ^{13}C NMR spectrum of TciPr -H in CDCl_3

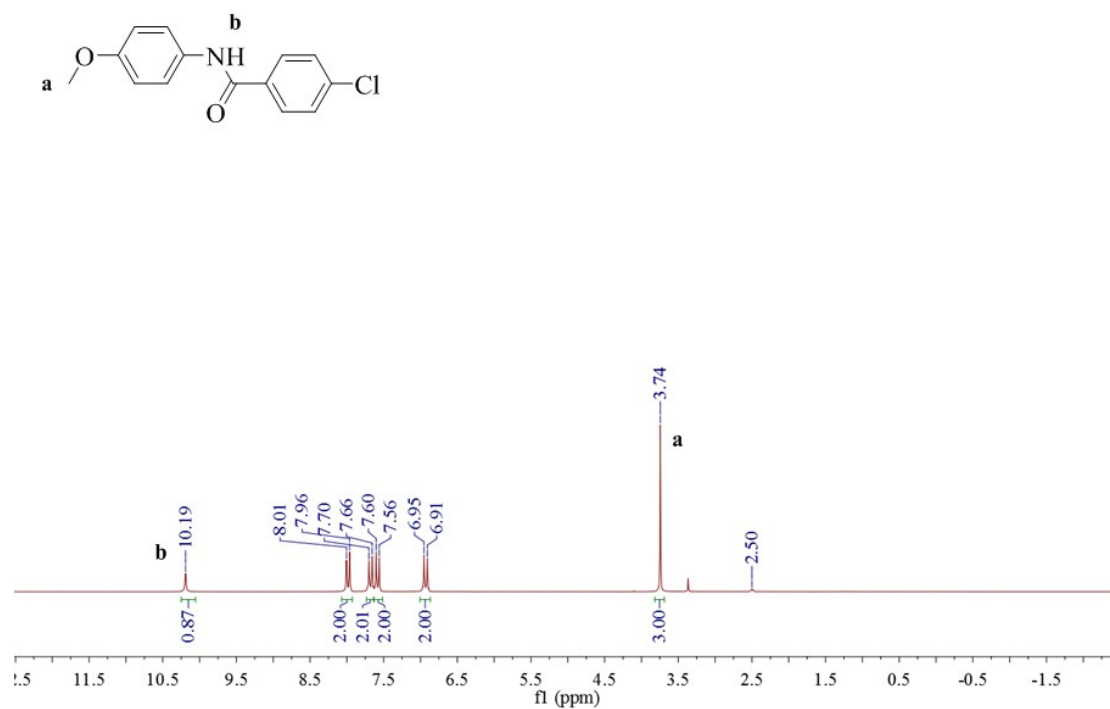


Figure S13 ^1H NMR spectrum of CbOMe-H in d-DMSO

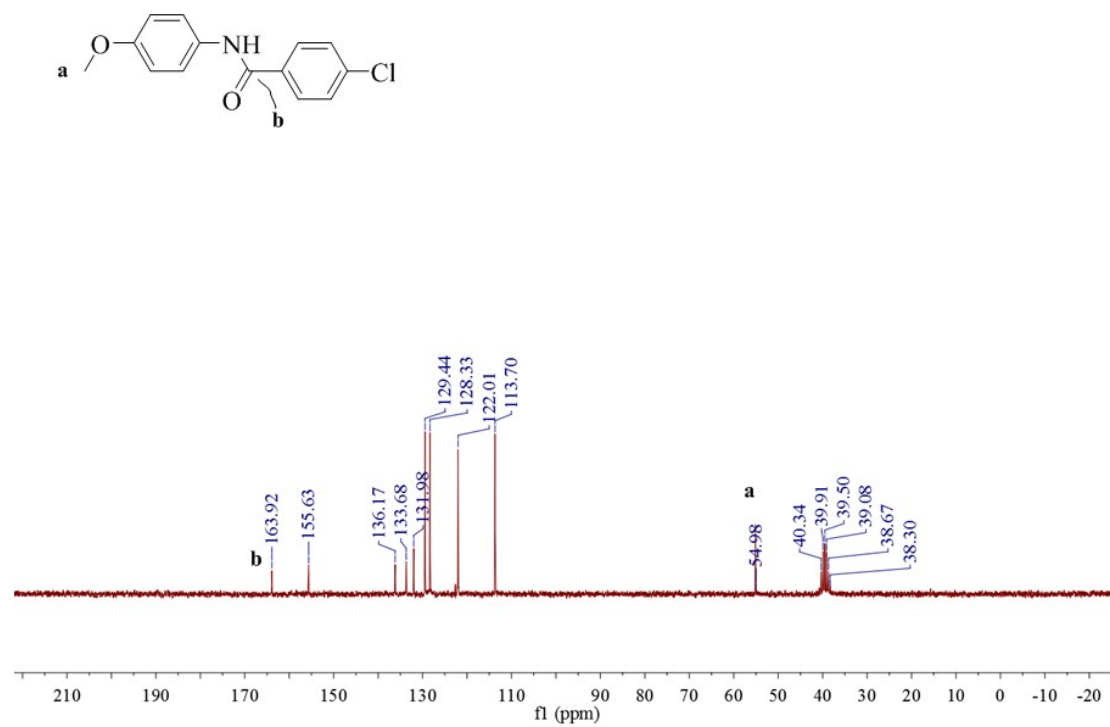


Figure S14 ^{13}C NMR spectrum of CbOMe-H in d-DMSO

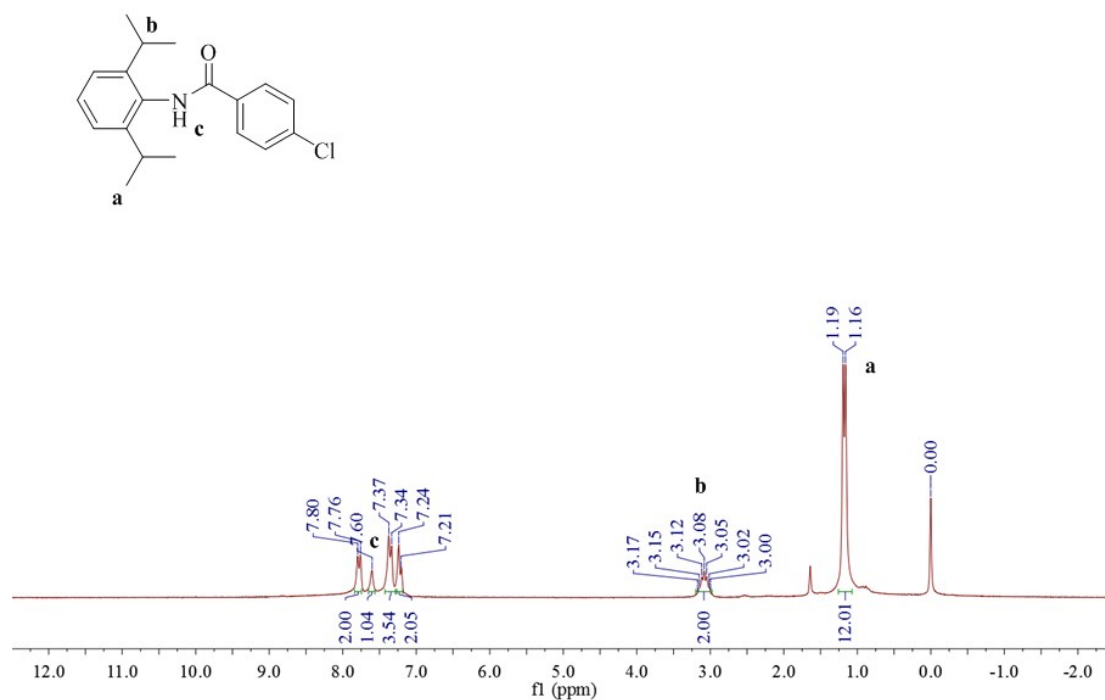


Figure S15 ¹H NMR spectrum of CbiPr-H in CDCl₃

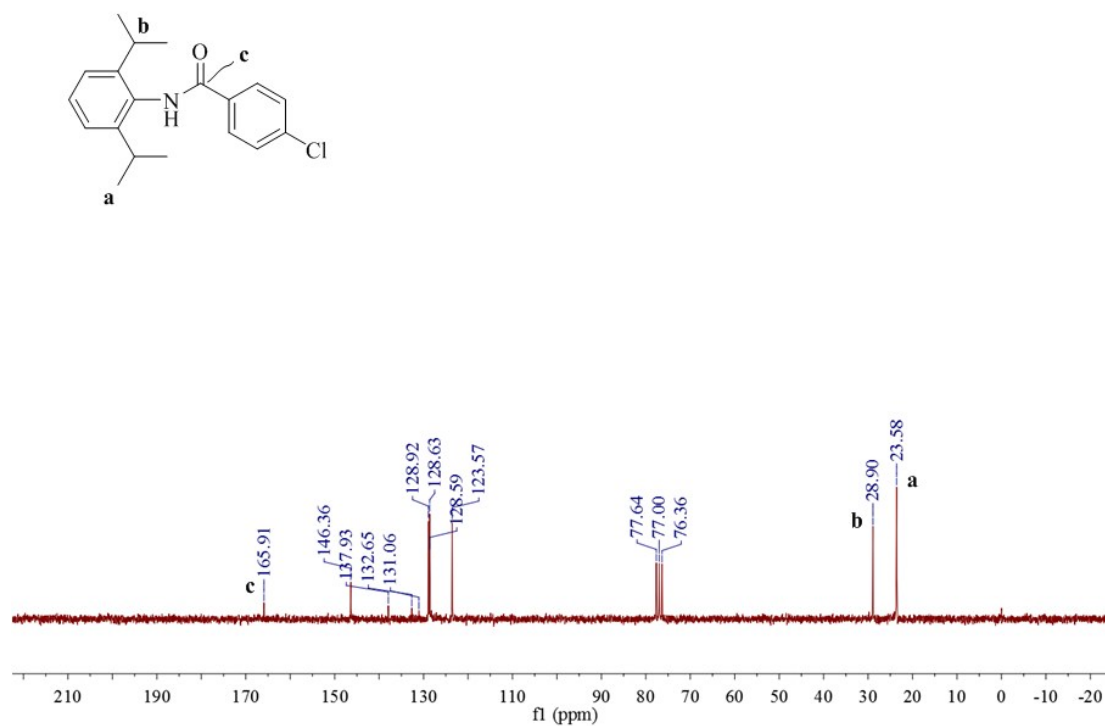


Figure S16 ¹³C NMR spectrum of CbiPr-H in CDCl₃

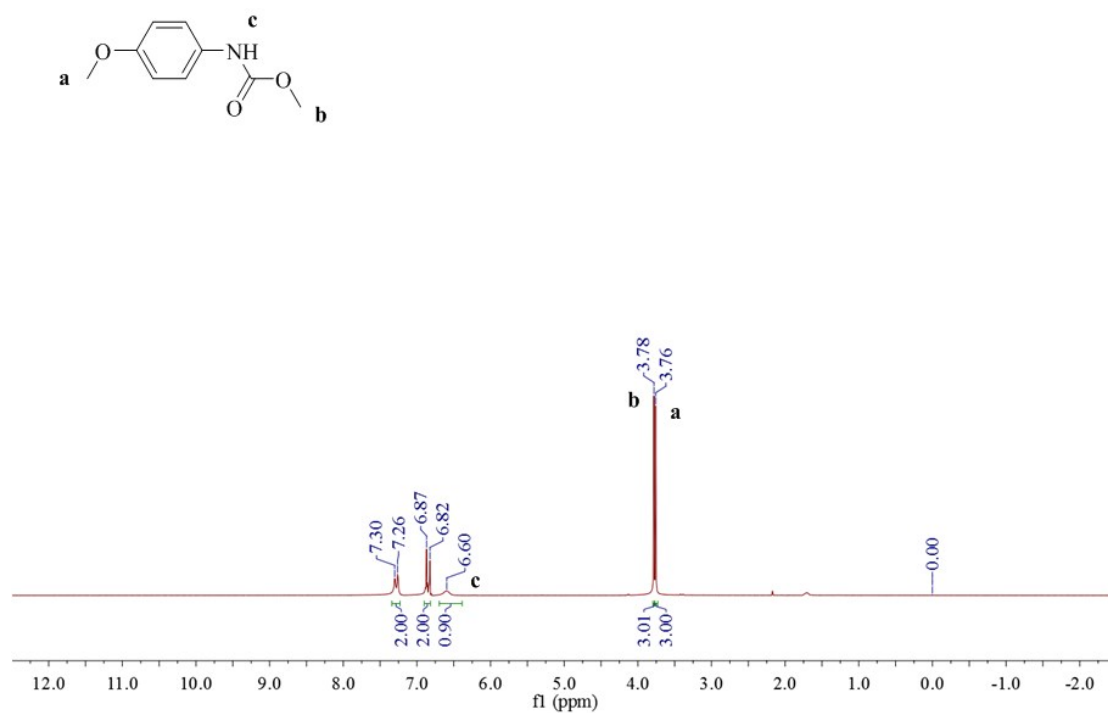


Figure S17 ^1H NMR spectrum of MfOMe-H in CDCl_3

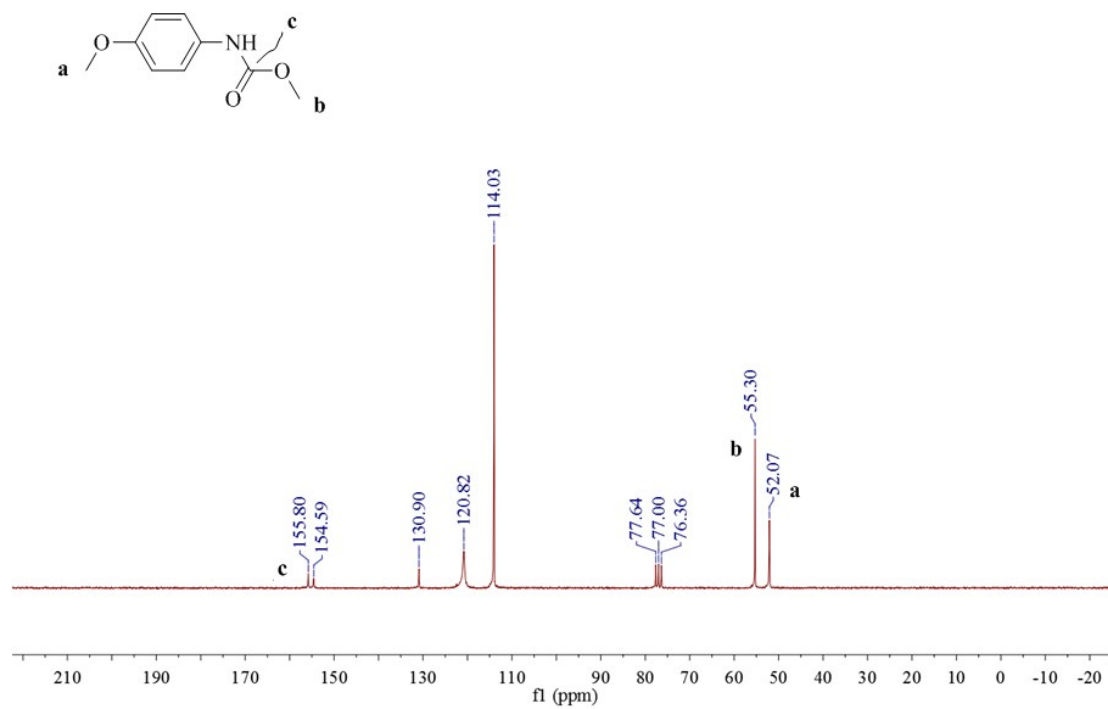


Figure S18 ^{13}C NMR spectrum of MfOMe-H in CDCl_3

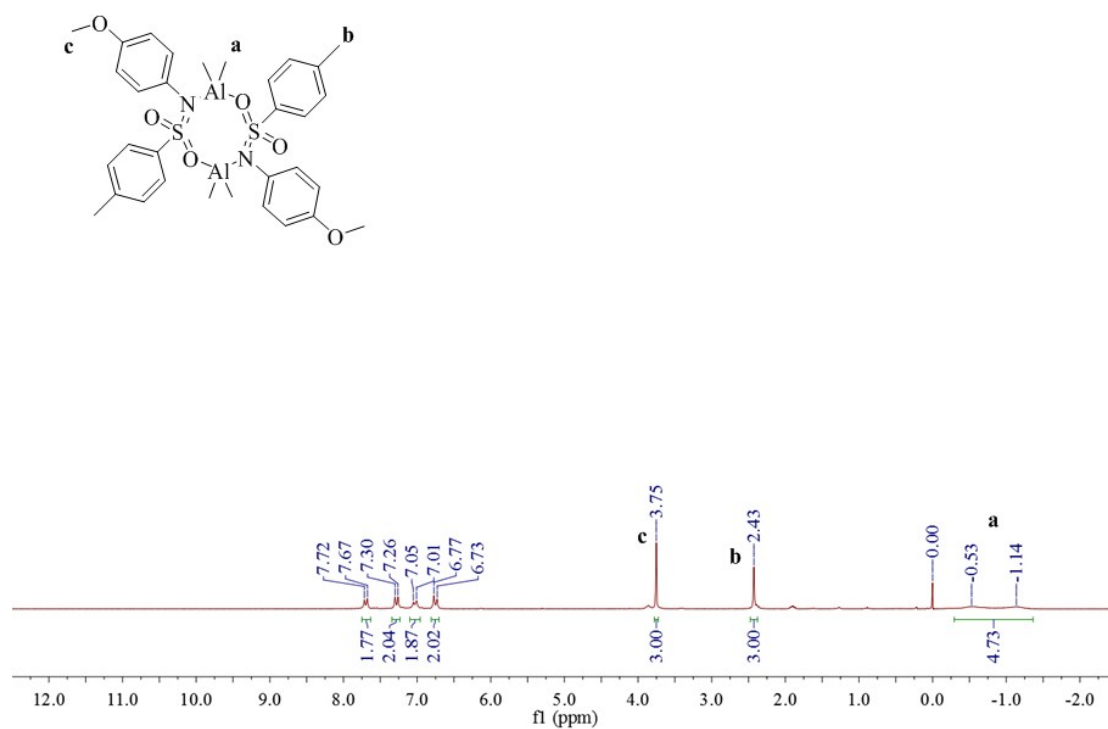


Figure S19 ¹H NMR spectrum of TsOMeAlMe₂ in CDCl₃

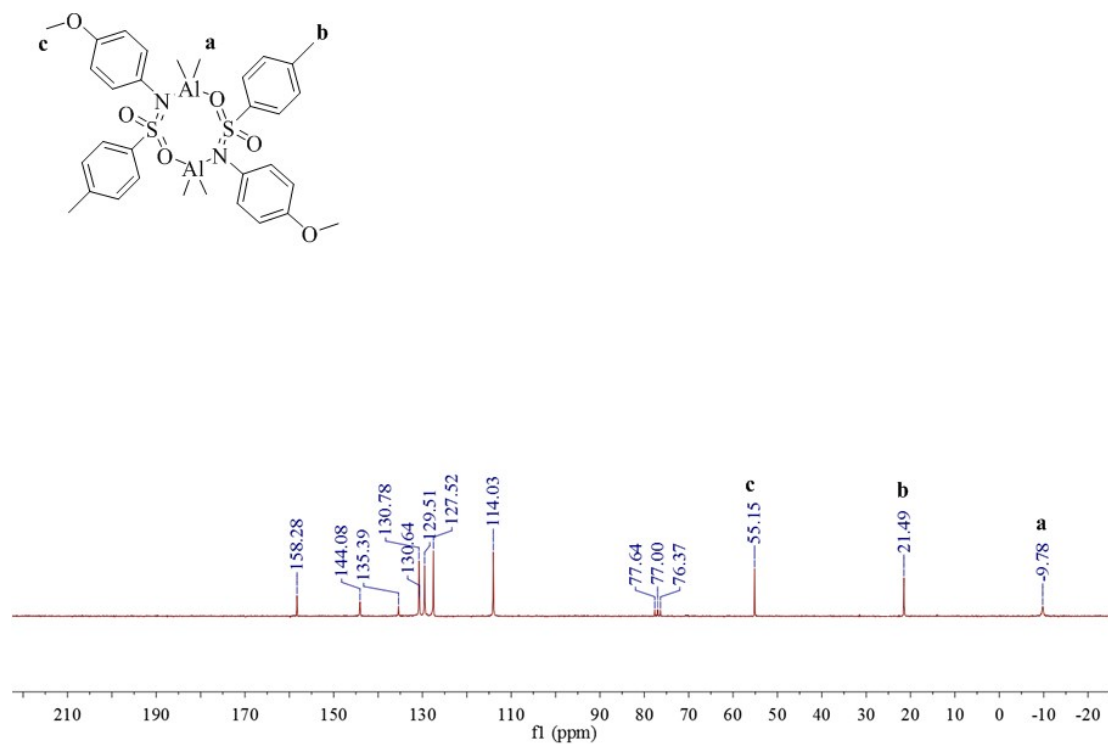


Figure S20 ¹³C NMR spectrum of TsOMeAlMe₂ in CDCl₃

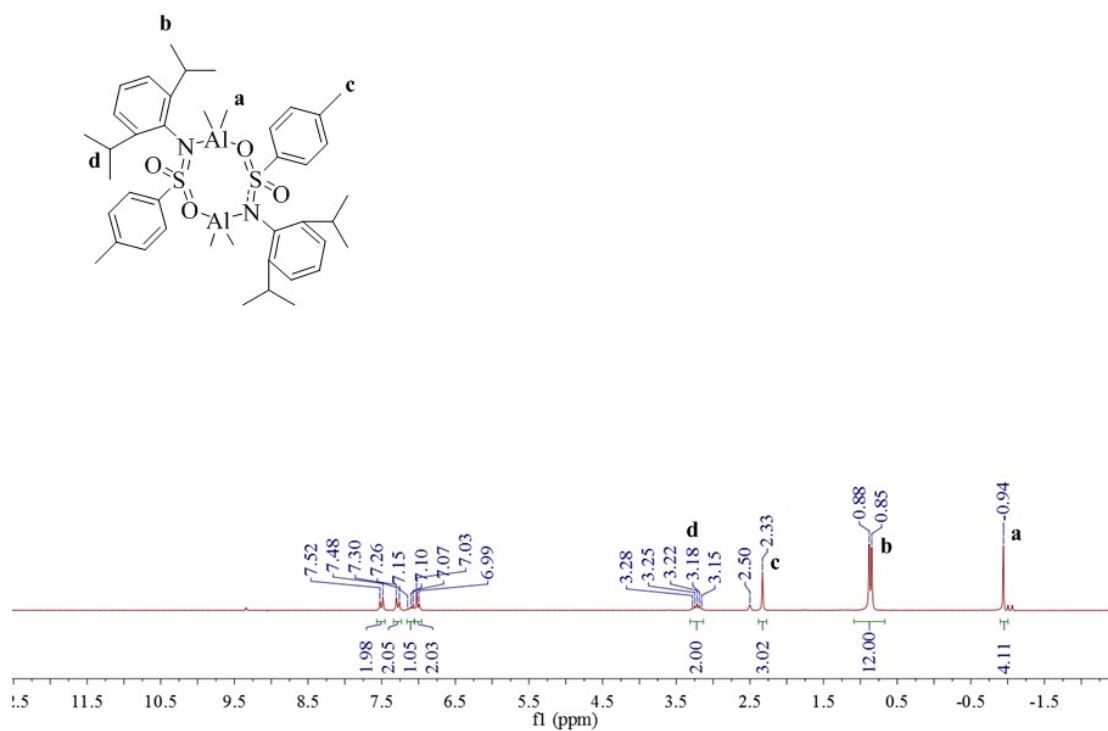


Figure S21 ^1H NMR spectrum of TsiPrAlMe_2 in d-DMSO

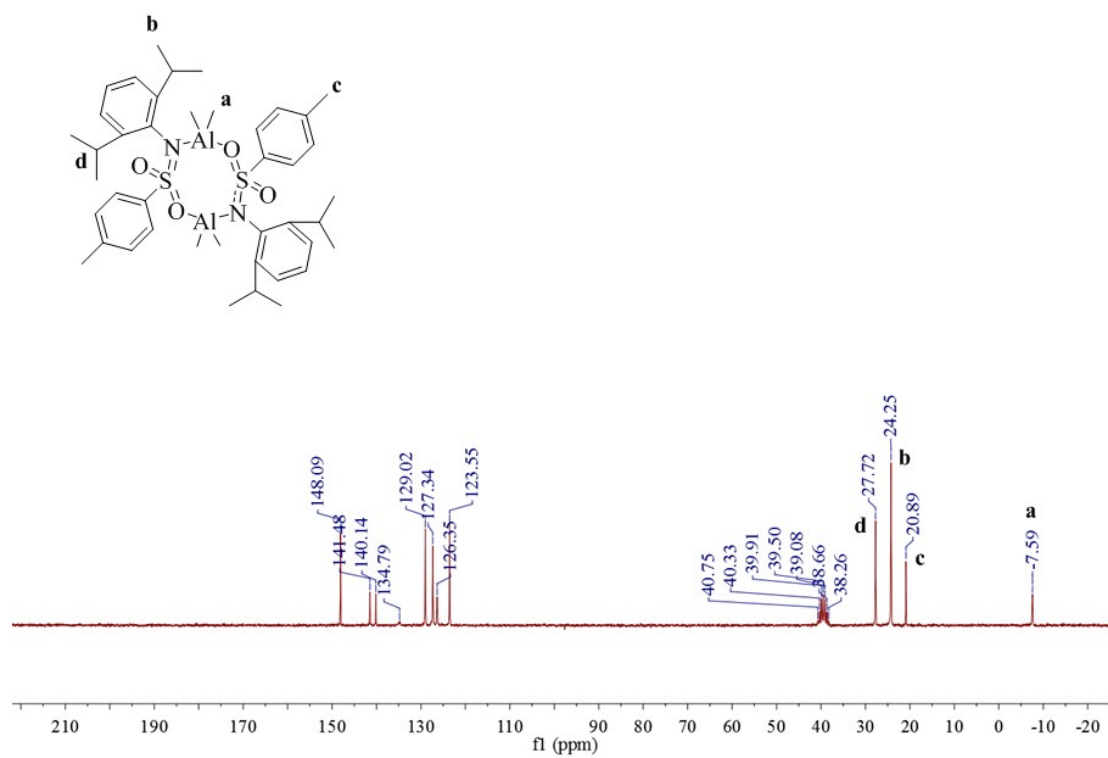


Figure S22 ^{13}C NMR spectrum of TsiPrAlMe_2 in d-DMSO

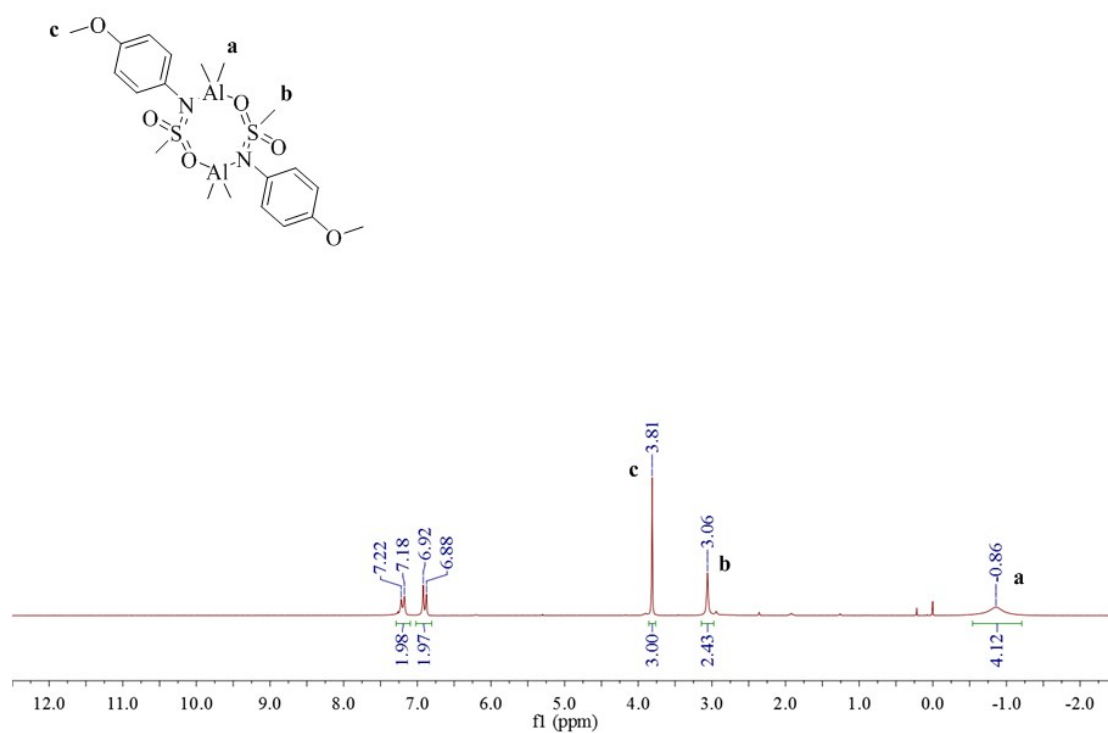


Figure S23 ¹H NMR spectrum of MsOMsAlMe₂ in CDCl₃

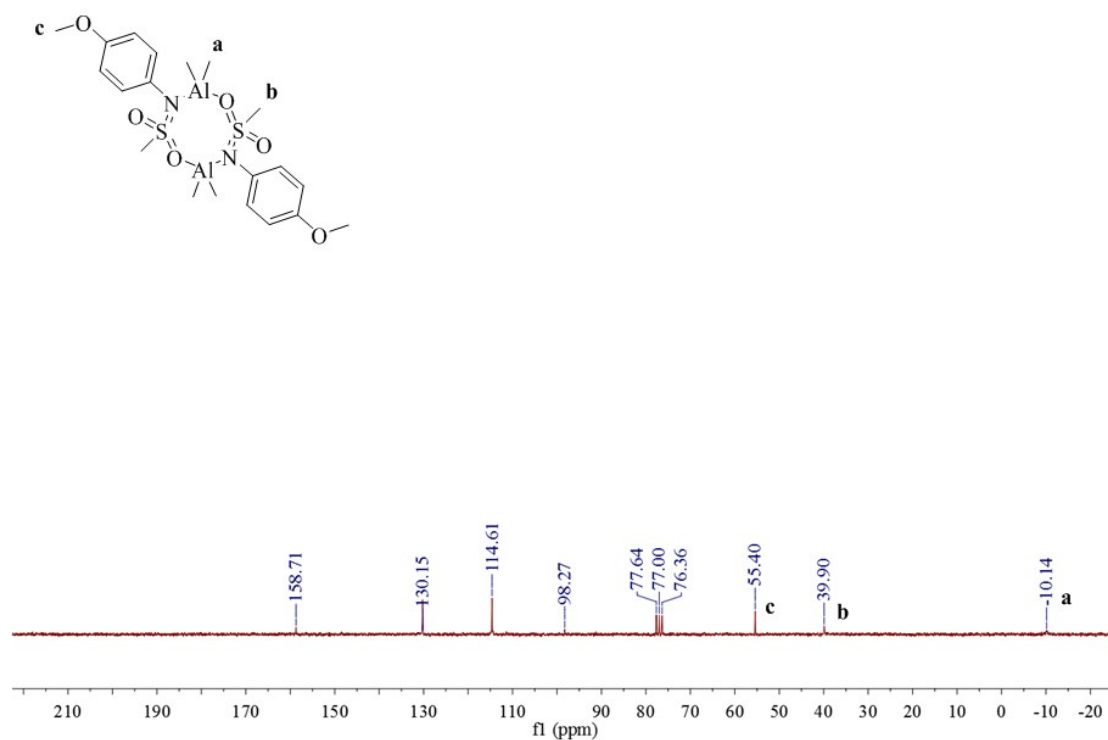


Figure S24 ¹³C NMR spectrum of MsOMeAlMe₂ in CDCl₃

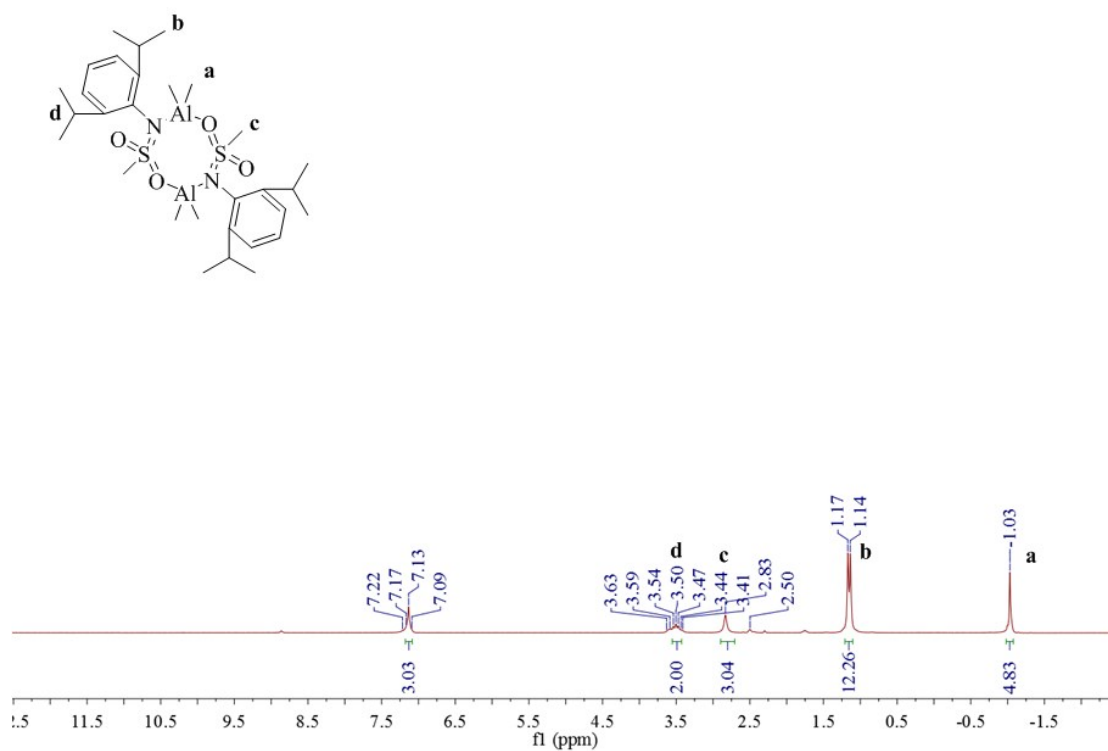


Figure S25 ¹H NMR spectrum of MsiPrAlMe₂ in d-DMSO

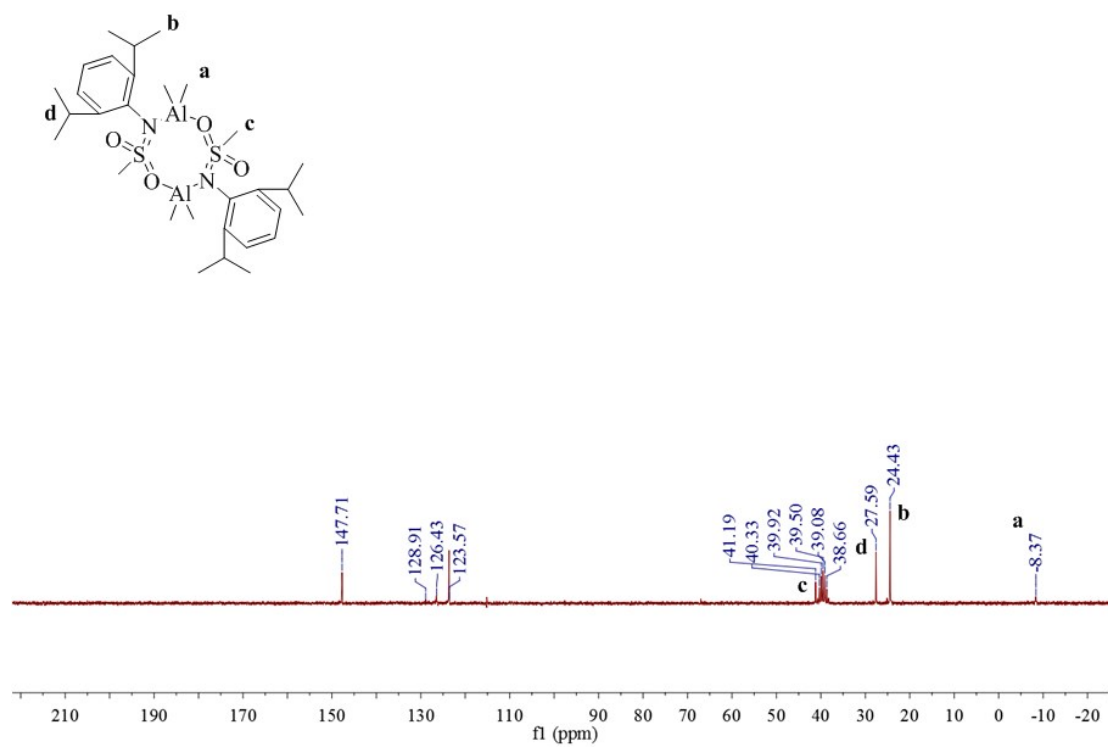


Figure S26 ¹³C NMR spectrum of MsiPrAlMe₂ in d-DMSO

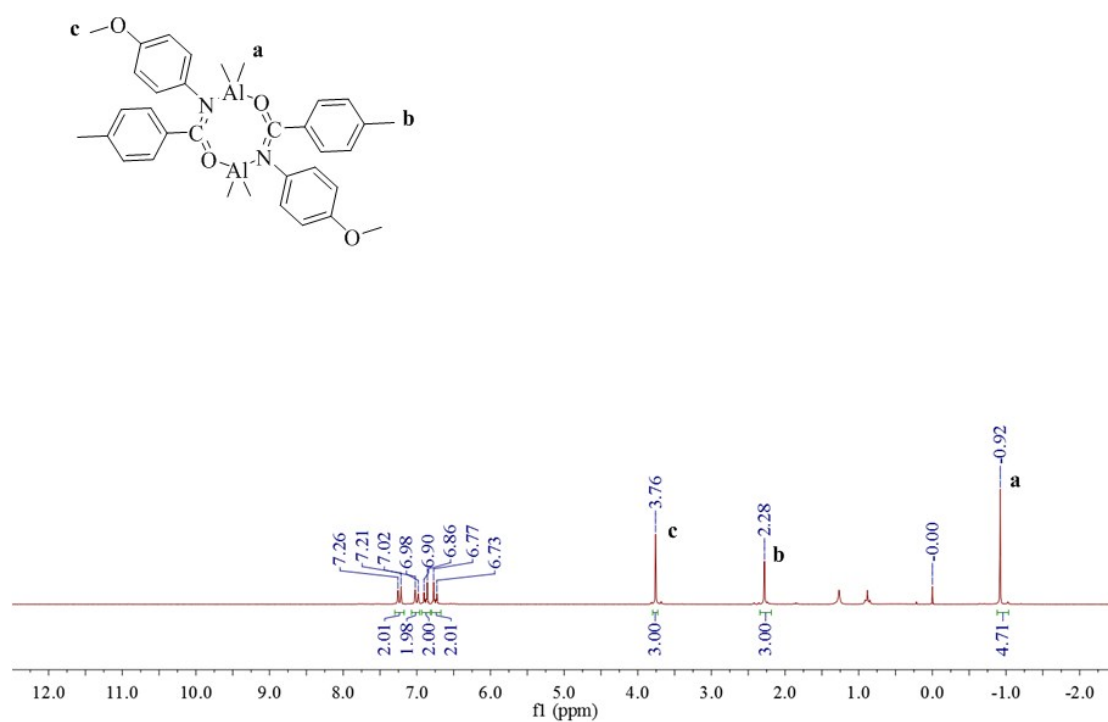


Figure S27 ¹H NMR spectrum of TcOMeAlMe₂ in CDCl₃

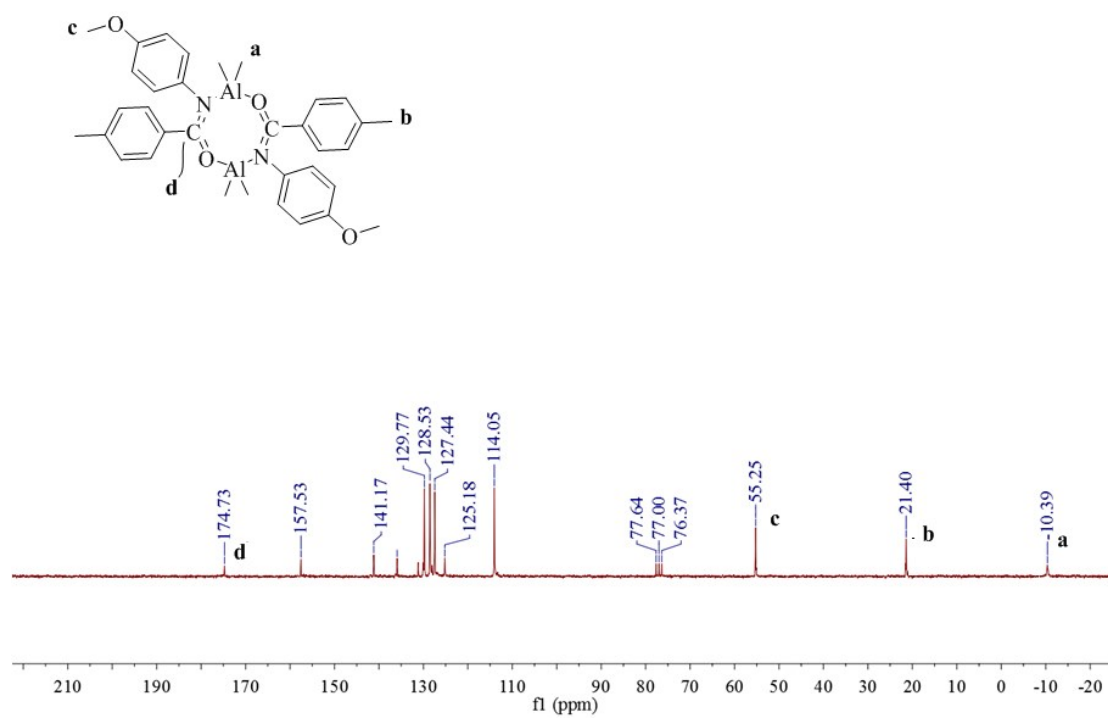


Figure S28 ¹³C NMR spectrum of TcOMeAlMe₂ in CDCl₃

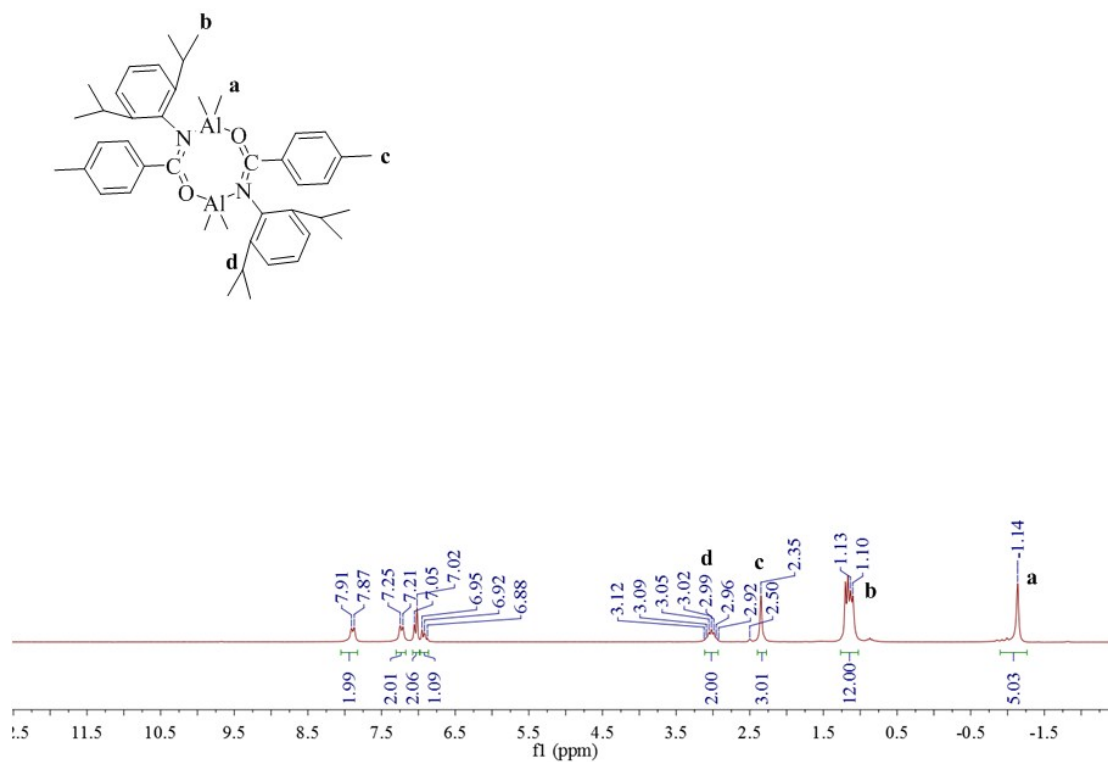


Figure S29 ^1H NMR spectrum of TciPrAlMe_2 in d-DMSO

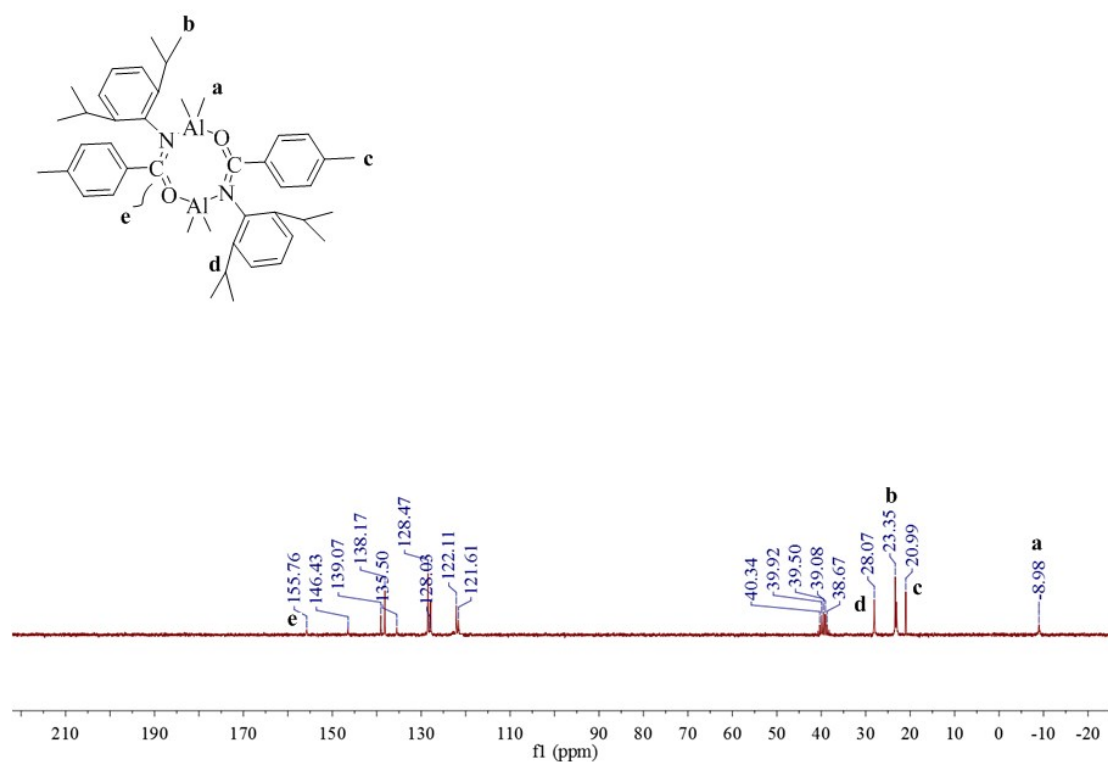


Figure S30 ^{13}C NMR spectrum of TciPrAlMe_2 in d-DMSO

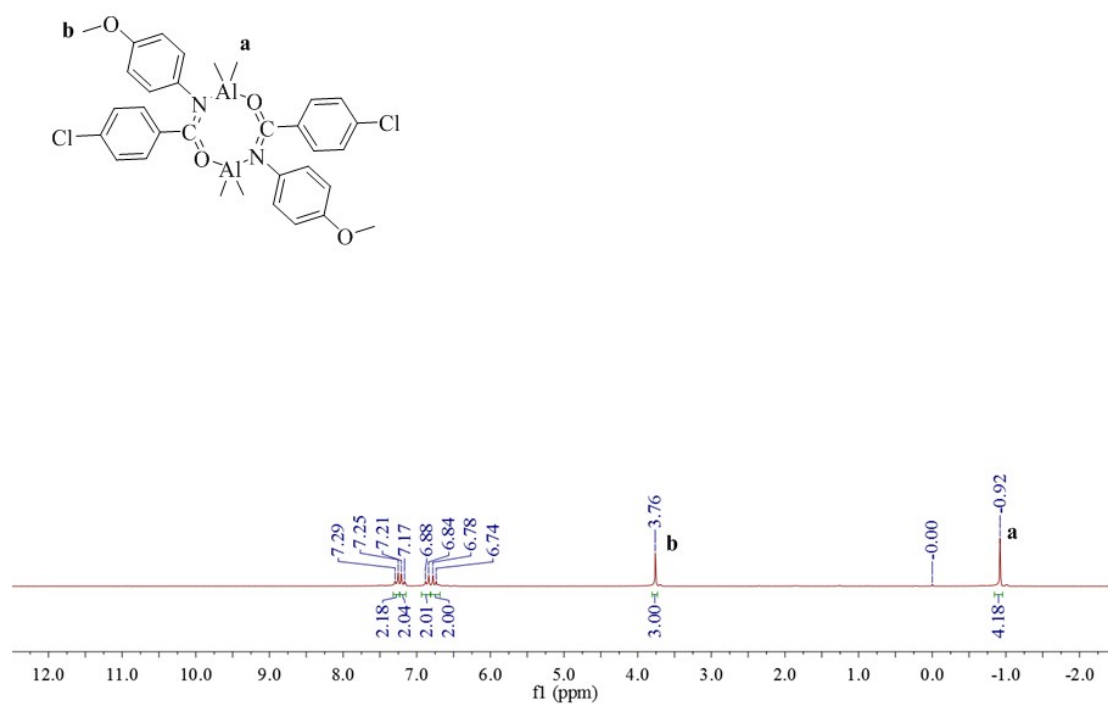


Figure S31 ¹H NMR spectrum of CbOMeAlMe₂ in CDCl₃

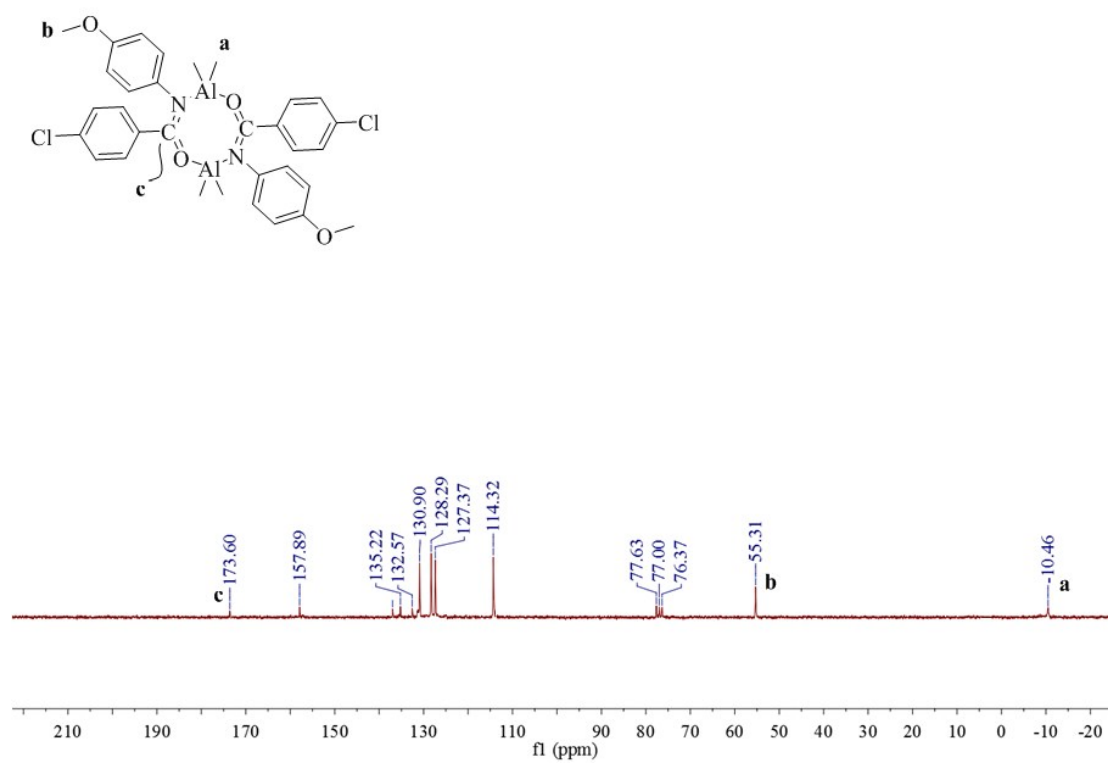


Figure S32 ¹³C NMR spectrum of CbOMeAlMe₂ in CDCl₃

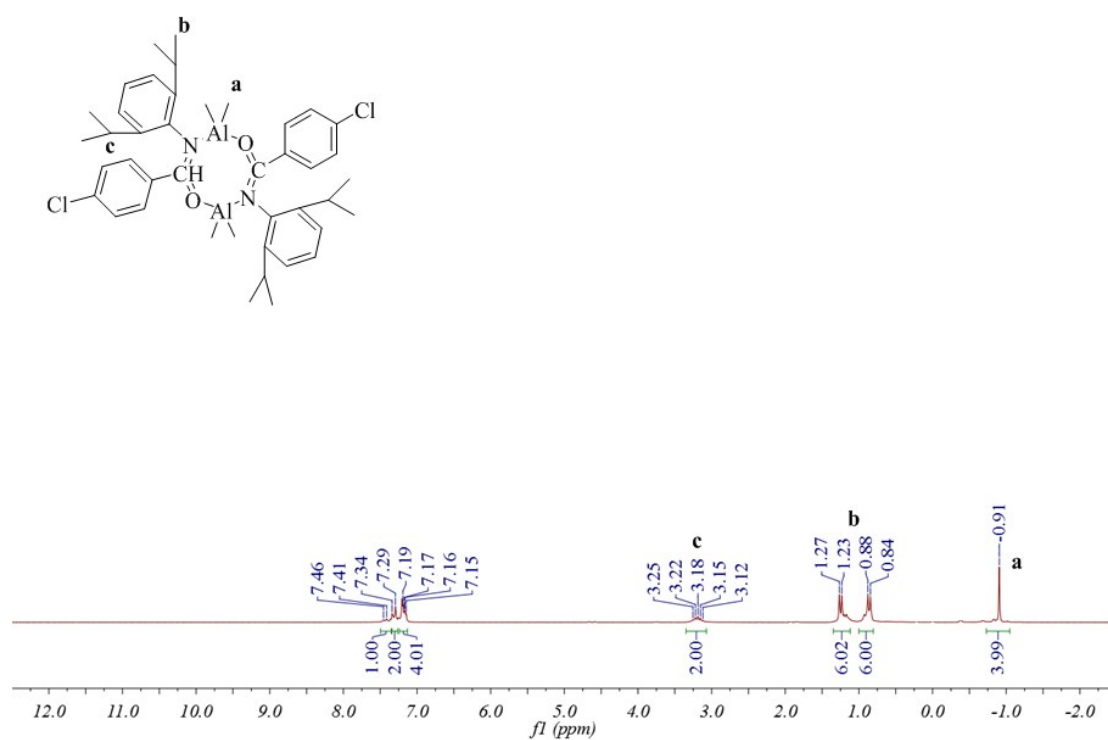


Figure S33 ¹H NMR spectrum of CbiPrAlMe₂ in CDCl₃

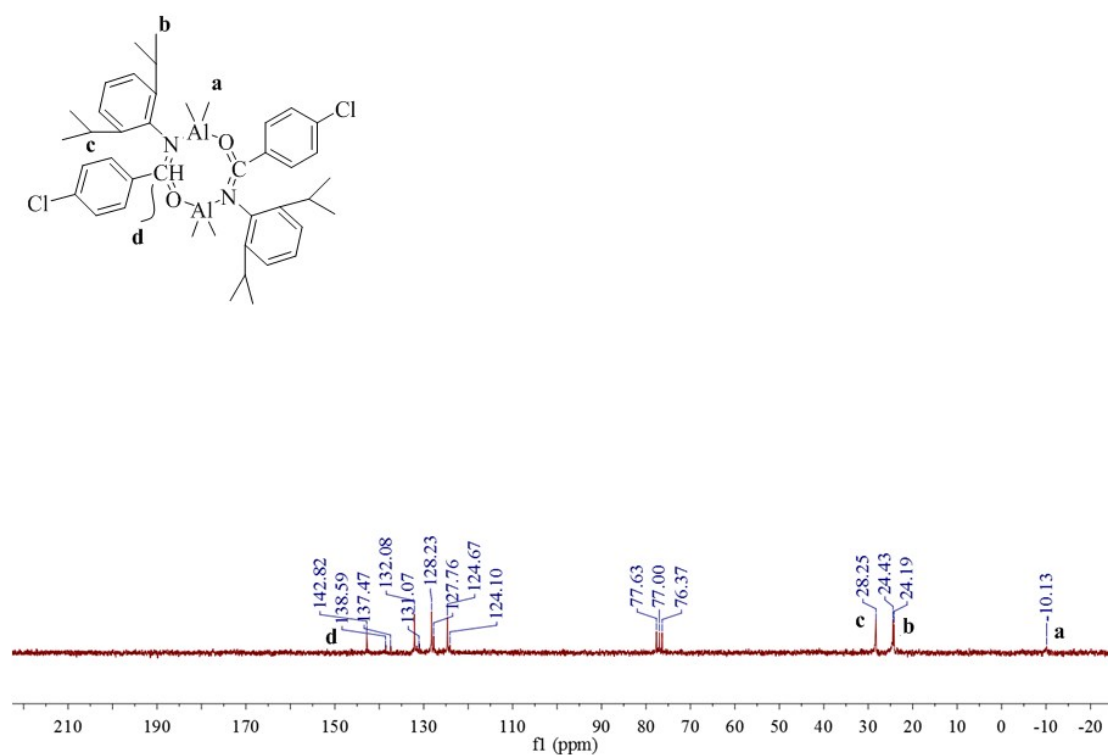


Figure S34 ¹³C NMR spectrum of CbiPrAlMe₂ in CDCl₃

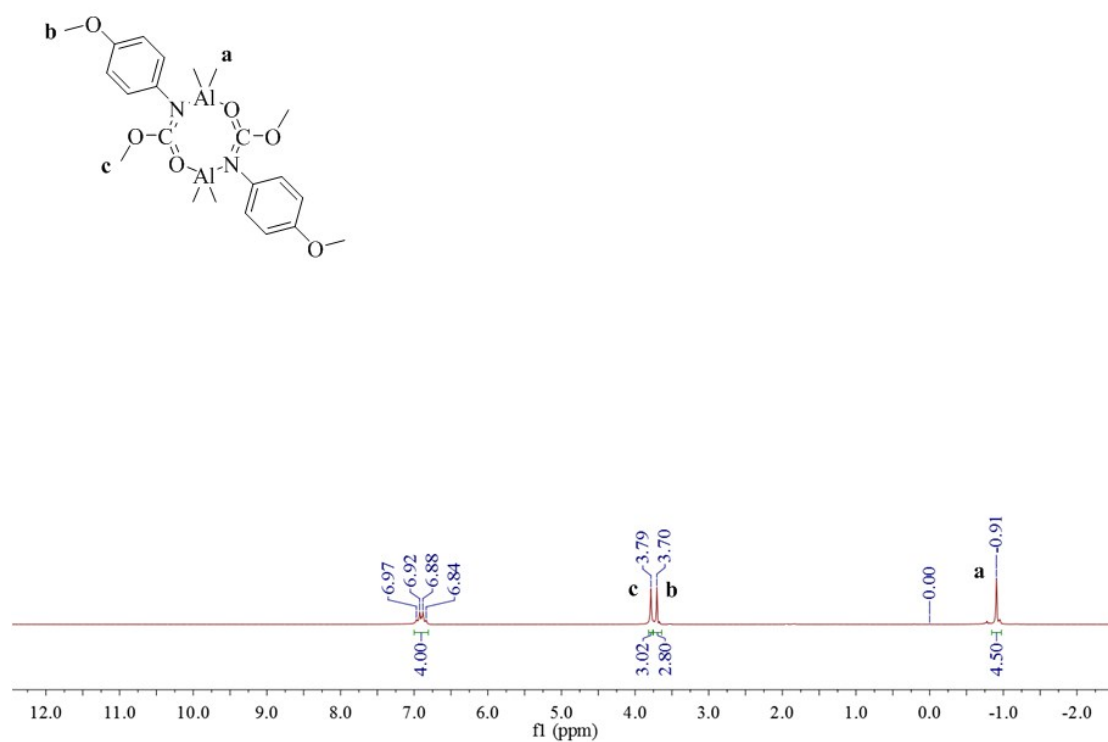


Figure S35 ¹H NMR spectrum of MfOMeAlMe₂ in CDCl₃

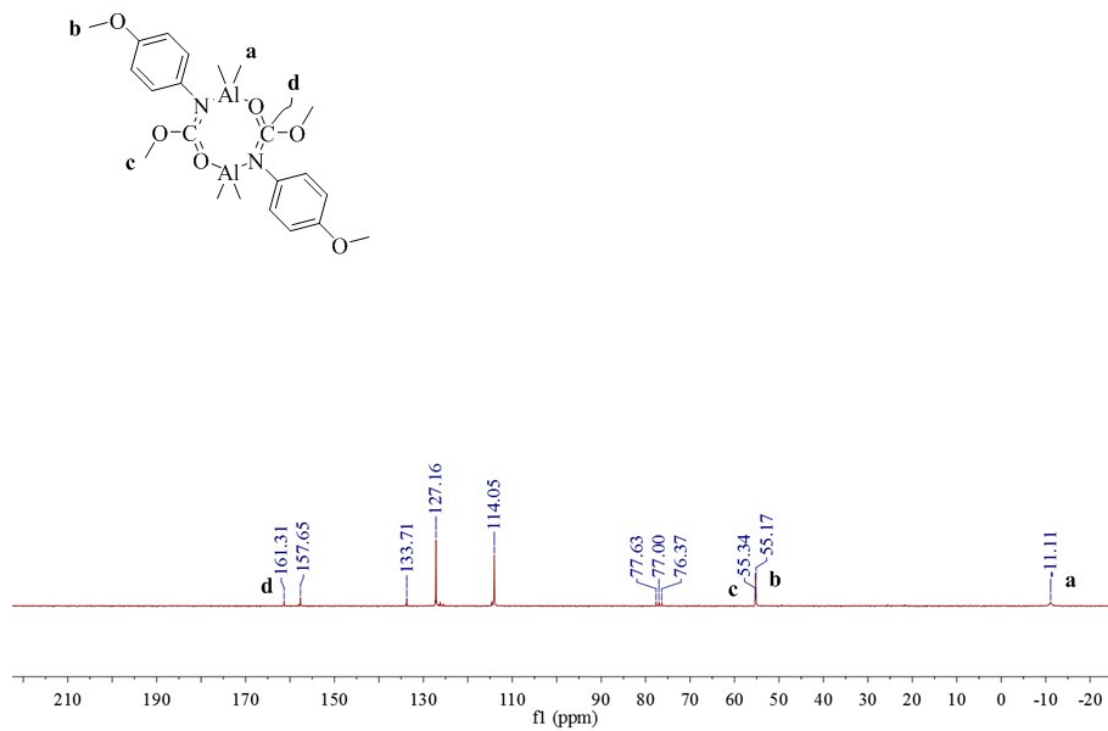


Figure S36 ¹³C NMR spectrum of MfOMeAlMe₂ in CDCl₃

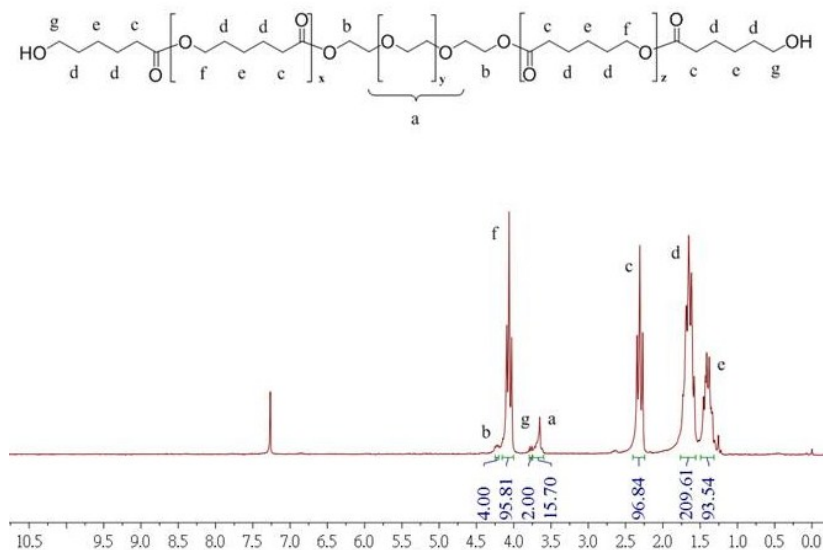


Figure 37. ^1H NMR spectrum of PCL in CDCl_3 catalyzed by **MfOMeAlMe₂** with PEG-200 (**Table 3**, entry 1)

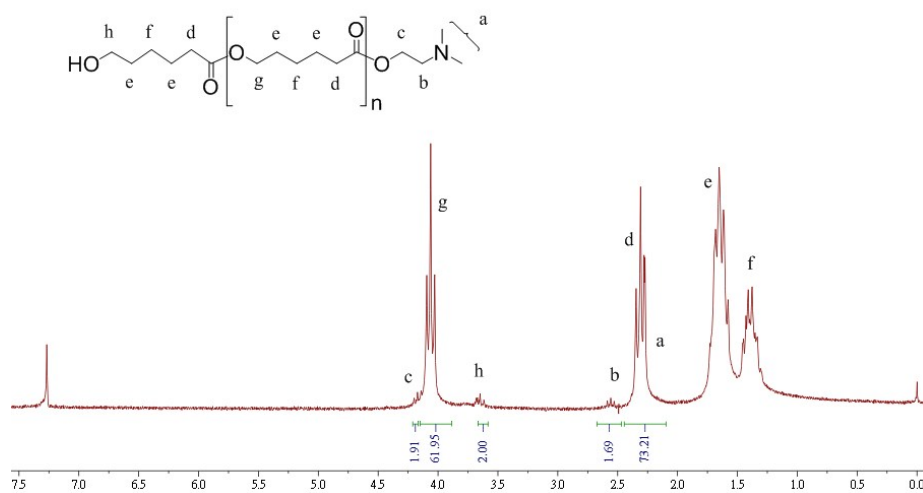


Figure 38. ^1H NMR spectrum of PCL in CDCl_3 catalyzed by **MfOMeAlMe₂** with DMAE (**Table 3**, entry 2)

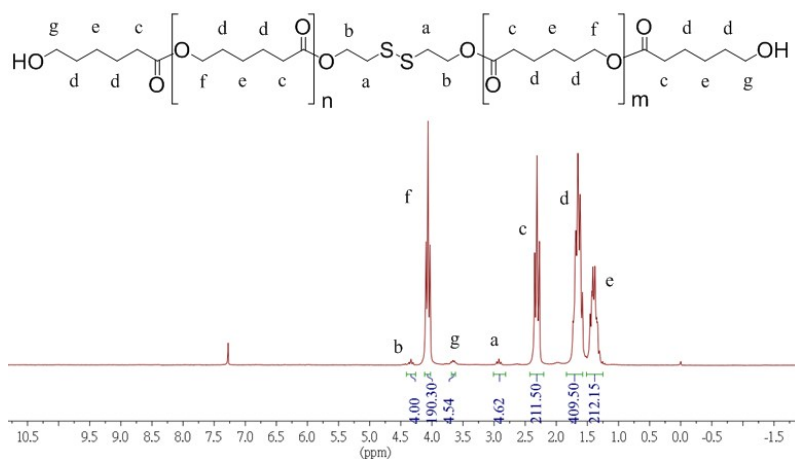


Figure 39. ¹H NMR spectrum of PCL in CDCl₃ catalyzed by **MfOMeAlMe₂** with BHEDS (Table 3, entry 3)

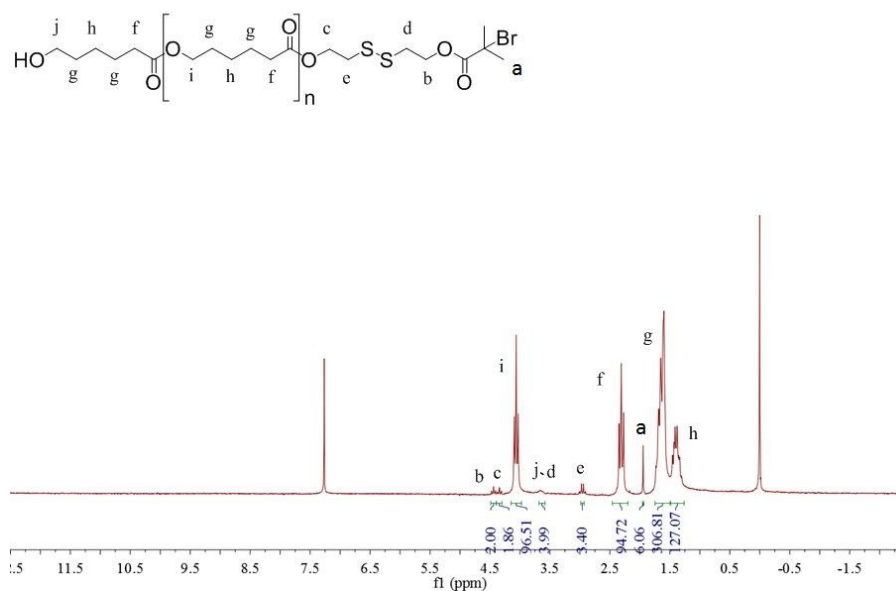
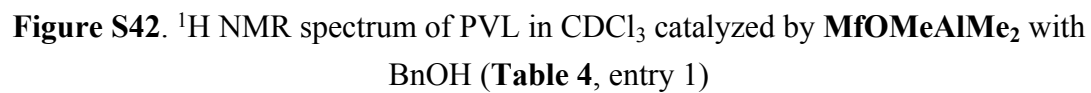


Figure 40. ¹H NMR spectrum of PCL in CDCl₃ catalyzed by **MfOMeAlMe₂** with HOSSBr (Table 3, entry 4)



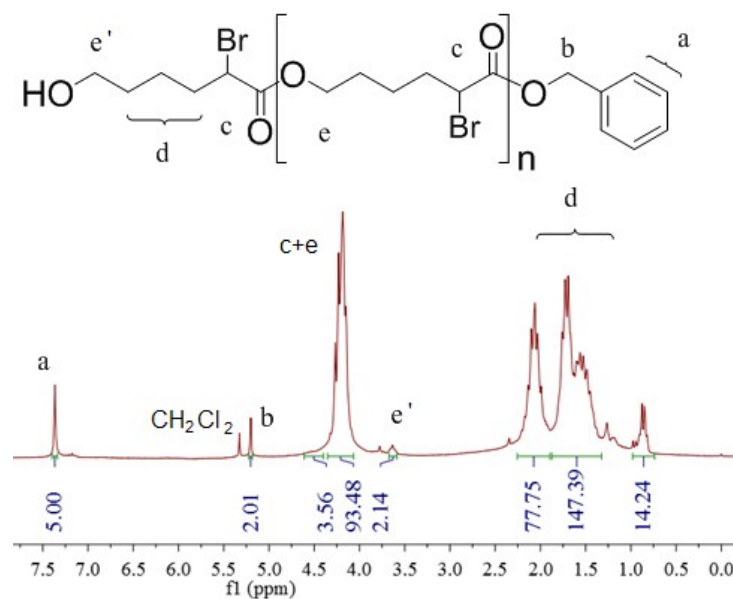


Figure S43. ^1H NMR spectrum of PBrCL in CDCl_3 catalyzed by MfOMeAlMe_2 with BnOH (Table 4, entry 2)