## **Supporting Information**

**Table 1S**. Immobilization parameters of LIPB and CALB on the different supports used in this paper.

			zation on Accurel MP 1000	
Biocatalisador	Ua (U/gsupport)	Us (U/gsupport)	Protein offered(mg)/gsupport	Protein adsorved (mg/gsupport)
	25	0.5±0.02	2±0.1	0.1±0.1
	100	5.0±0.1	9.5±0.5	1.7±0.5
	175	15.7±0.1	14±0.2	4.0±0.1
LIPB	350	80.5±0.05	28±0.5	12±0.05
	700	175±0.05	57±0.5	35±0.2
	25	1.8±0.1	2±0.1	0.1±0.1
	100	11±0.3	9.5±0.1	1.7±0.1
CALB	175	27±0.3	14±0.02	4.2±0.1
	350	90±0.2	28±0.5	12±0.05
	700	186±0.1	57±0.5	35±0.3
		Immobilizat	ion on PS-co-DVB/ PS-co-DVB	
	Ua (U/gsupport)	Us (U/gsupport)	Protein offered(mg)/gsupport	Protein adsorved (mg/gsupport)
LIPB	25	1	2±0.1	1±0.1
	100	4	9.5±0.1	4±0.3
	175	7	14±0.02	1.6±0.02
	350	14	28±0.5	14±0.05
	700	140	57±0.5	29±0.1
	25	0.899	2±0.1	0.5±0.05
	100	5.02	9.5±0.1	3.4±0.1
CALB	175	11.77	14±0.02	6.5±0.05
	350	31.31	28±0.5	19±0.1
	700	300	57±0.5	36±0.1
		Immobilization o	n PMMA-co-DVB/ PMMA-co-DVB	
	Ua (U/gsupport)	Us (U/gsupport)	Protein offered(mg)/gsupport	Protein adsorved (mg/gsupport)
	25	1.75	2±0.1	0.1±0.05
	100	7	9.5±0.1	5±0.3
LIPB	175	21	14±0.02	7±0.1
	350	63	28±0.5	18±0.1
	700	196	57±0.5	37±0.1
	25	5.8	2±0.1	1±0.2
	100	24	9.5±0.1	6±0.3
CALB	175	44	14±0.02	10±0.4
	350	145	28±0.5	20±0.05
	700	401	57±0.5	38±0.05
	,00		ization on PMMA/ PMMA	50±0.05
Biocatalisador	Ua (U/gsupport)	Us (U/gsupport)	Protein offered(mg)/gsupport	Protein adsorved (mg/gsupport)
	Oa (Orgsupport)	Us (Urgsupport)	rotem onereu(mg//gsupport	r rotem ausor veu (mg/gsupport)

LIPB	100	17	9.5±0.1	$6{\pm}0.05$
	175	29.75	14±0.02	9±0.2
	350	87.5	28±0.5	20±0.1
	700	210	57±0.5	37±0.1
	25	1.9	2±0.1	1±0.3
	100	36.55	9.5±0.1	4±0.2
CALB	175	76	14±0.02	7±0.05
	350	153	28±0.5	19.5±0.05
	700	368	57±0.5	33±0.05

 $*U_a$  is the total units of enzyme added in the beginning of the immobilization process (U/g of support);

 $U_s$  is the units of enzyme that are not adsorbed on the support and that are removed in the first washes (U/g of support);  $U_{imo}$  is the actual units of enzyme immobilized (U/g of support); protein offered-Protein in initial immobilization (mg/g<sub>support</sub>initial - mg/g<sub>support</sub>final); immobilization time: 24 h

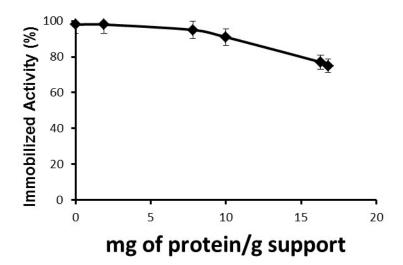


Figure 1S. Loading Capacity of LIPB lipase on Accurel MP 1000 support. Experiments were performed as described in Section 2.2.10.

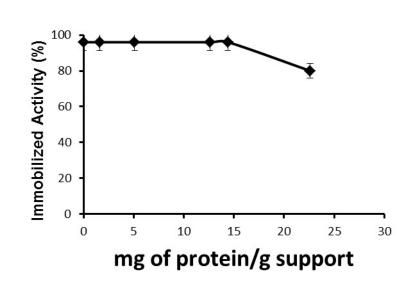


Figure 2S. Loading Capacity of LIPB lipase on PS-co-DVB/ PS-co-DVB support. Experiments were performed as described in Section 2.2.10.

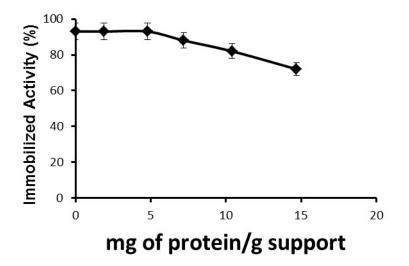


Figure 3S. Loading Capacity of LIPB lipase on PMMA-co-DVB/PMMA-co-DVB support. Experiments were performed as described in Section 2.2.10.

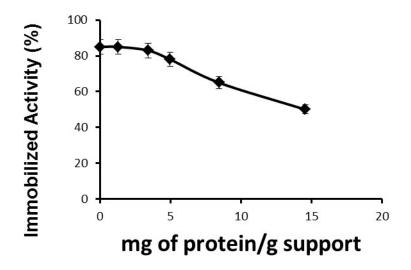


Figure 4S. Loading Capacity of LIPB lipase on PMMA/PMMA support. Experiments were performed as described in Section 2.2.10.

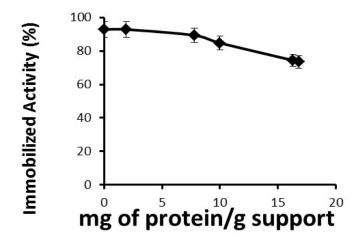


Figure 5S. Loading Capacity of CALB lipase on Accurel MP 1000 support. Experiments were performed as described in Section 2.2.10.

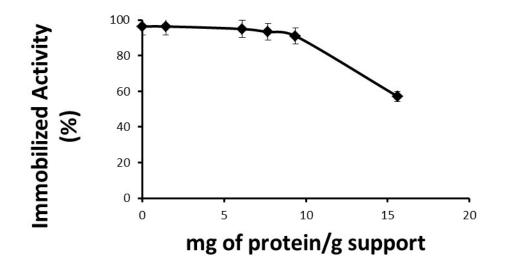


Figure 6S. Loading Capacity of CALB lipase on PS-co-DVB/ PS-co-DVB support. Experiments were performed as described in Section 2.2.10.

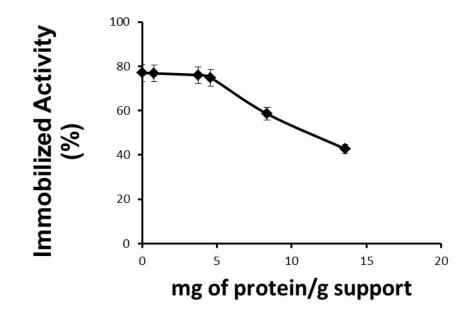


Figure 7S. Loading Capacity of CALB lipase on PMMA-co-DVB/PMMA-co-DVB support. Experiments were performed as described in Section 2.2.10.

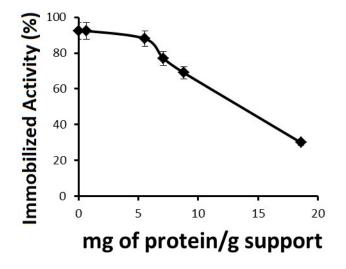


Figure 8S. Loading Capacity of CALB lipase on PMMA/PMMA support. Experiments were performed as described in Section 2.2.10.