Preparation of High Adsorption Performance and Stable Biochar Granules by

FeCl₃-Catalyzed Fast Pyrolysis

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 \mathbf{R}_{ss} determination. To confirm the accuracy of scatter ratio (SR), concentrations of suspended substance (\mathbf{R}_{SS}) under the same conditions as the SR determination experiment were determined and calculated according to the following equation.

$$R_{ss} = \frac{M_{ss}}{V}$$

As shown in the Table S6, the mass distributed in solution (M_{ss}) is approximate to that of the decreased mass of GBC (M_0 -M), which means that both SR and R_{ss} are suitable indexes for the stability of GBCs. Considering the GBC remainder is easier to separate for determination, we decided to employ scatter ratio (SR) to examine the physical stability of GBC.

XPS analysis. The main functional groups and relative peak area percentages of C and O are listed in Table S2. The main functional groups containing O are C–O (533.0 eV) and silicon-oxygen bond (531.8 eV, 532.4 eV) for both GBCs. The peak at 531.2 eV which can be assigned to Al_2O_3 or FeOOH gets stronger after FeCl₃ doping.^{S1}

Table S1. Components of the kaolin used in this work.

Component	SiO ₂	Al_2O_3	K ₂ O	Na ₂ O	Fe ₂ O ₃	MgO	CaO	TiO ₂
Content (%,wt)	47.73	43.36	3.75	2.04	1.24	0.89	0.15	0.31

Table S2. Physical characteristics of Fe₀-GBC₆₅₀ and Fe₅-GBC₆₅₀.

Sample	BET surface area m²/g	Pore volume cm ³ /g	Average pore width Å	
Fe ₀ -GBC ₆₅₀	38.46	0.0302	31.40	
Fe ₅ -GBC ₆₅₀	78.62	0.0543	27.65	

Table S3. Curve fitting results of XPS C 1s and O 1s spectra of GBCs.

	Fe ₀ -GBC ₆₅₀			Fe5-GBC650		
Element	Groups	B. E.	Area	Groups	B. E.	Area
S		(eV)	percentage		(eV)	percentage
			(%)			(%)
	C=C	284.3	15.45	C=C	284.3	21.01
C 1s	Graphite C	284.8	31.11	Graphite C	284.8	15.67
	C–C	285.2	32.33	C–C	285.3	32.79
	С–О	286.7	21.11	C–O	286.7	30.52
	Al_2O_3	531.2	10.64	Al ₂ O ₃ /FeOO H	531.2	18.53
0.1	SiO ₃ ²⁻	531.8	19.86	SiO ₃ ²⁻	531.9	23.44
O 1s	SiO ₂	532.4	26.11	SiO ₂	532.4	24.47
	С–О	533.0	26.11	C–O	533.0	21.54
	O-C=O	533.6	17.28	O–C=O	533.6	12.02

Adsorbent	4-CP adsorption capacity (mg/g)	Reference
Activated carbon	412	S2
Biosolid biochar	~45	S 3
Granular activated carbon	200	S 3
Rice straw biochar	~10	S 3
Fallen leaves biochar	~10	S 3
Rice straw biochar	~25	S4
Granular activated carbon	~80	S5
Activated carbon	188.7	S 6
Biochar in Fe ₅ -GBC ₆₅₀	250.0	This work

Table S4. Summary of 4-CP adsorption capacities of various adsorbents.

Table S5. Biochar production rates of GBCs prepared with different FeCl₃ dosages.

Sample	Yield (%)
Fe ₀ -GBC ₆₅₀	20.6
Fe ₁ -GBC ₆₅₀	30.4
Fe ₃ -GBC ₆₅₀	48.9
Fe ₅ -GBC ₆₅₀	52.2

Table S6. Related data on R_{SS} and SR determination.

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	M ₀	М	M _{SS}	M ₀ -M	R _{SS}	SR
	(mg)	(mg)	(mg)	(mg)	(mg/L)	(%)
	270.3	138.5	129.3	131.8	4310.0	48.8
Fe ₀ -GBC ₆₅₀	267.4	154.1	111.7	113.3	3723.3	42.4
	270.2	142.0	128.6	128.2	4286.7	47.4
	306.7	302.4	6.3	4.3	210	1.4
Fe ₅ -GBC ₆₅₀	311.2	299.9	13.0	11.3	433.3	3.6
	310.6	303.1	8.6	7.5	286.7	2.4

Sample	pН	SR (%)	Sample	pН	SR (%)
Fe ₀ -GBC ₆₅₀	5.0	45.61	Fe ₅ -GBC ₆₅₀	5.0	2.76
Fe ₀ -GBC ₆₅₀	6.0	45.96	Fe ₅ -GBC ₆₅₀	6.0	2.86
Fe ₀ -GBC ₆₅₀	7.0	44.97	Fe ₅ -GBC ₆₅₀	7.0	2.50
Fe ₀ -GBC ₆₅₀	8.0	45.01	Fe ₅ -GBC ₆₅₀	8.0	2.34
Fe ₀ -GBC ₆₅₀	9.0	45.20	Fe ₅ -GBC ₆₅₀	9.0	2.93

Table S7. Scatter ratios of GBCs in different pH aqueous systems.

Table S8. Compressive strengths of different kind of GBCs.

Sample	Average maximum	Average maximum		
	compressive load (N)	compressive stress (MPa)		
Fe ₀ -GBC ₅₀₀	12.29	1.12		
Fe ₅ -GBC ₆₅₀	49.97	4.86		
NaCl-GBC ₆₅₀	9.43	0.79		
Fe(NO ₃) ₃ -GBC ₆₅₀	4.72	0.43		
NaCl-Fe(NO ₃) ₃ -GBC ₆₅₀	28.56	2.51		

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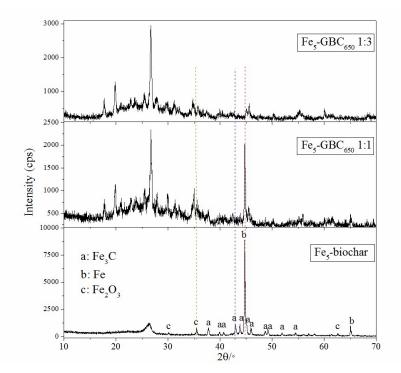


Figure S1. XRD results of GBCs with different mass ratios between kaolin and sawdust.

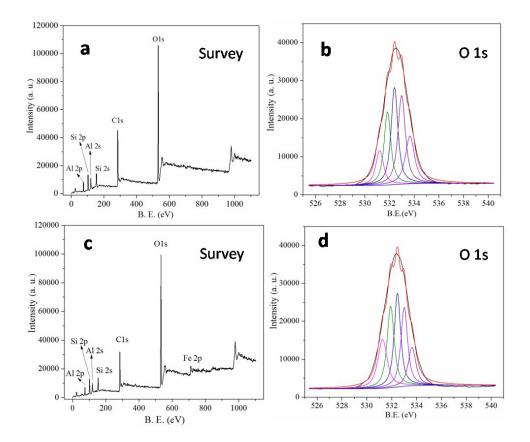


Figure S2. a,b) XPS results of Fe₀-GBC₆₅₀; c,d) XPS results of Fe₅-GBC₆₅₀.

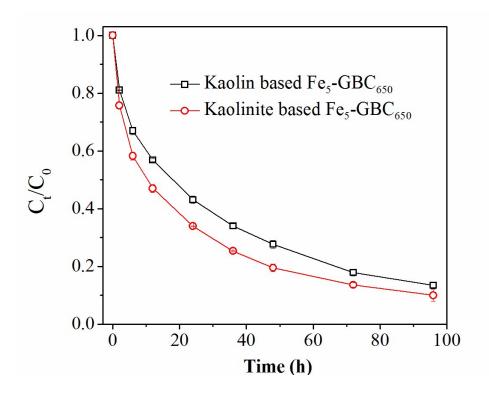


Figure S3. Comparison of kaolin-based and kaolinite-based Fe₅-GBC₆₅₀ on 4-CP adsorption.

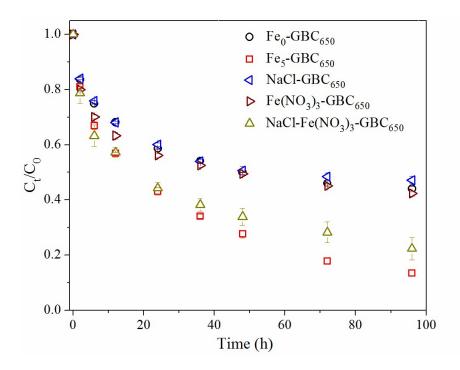


Figure S4. Performance of different adsorbents on 4-CP adsorption

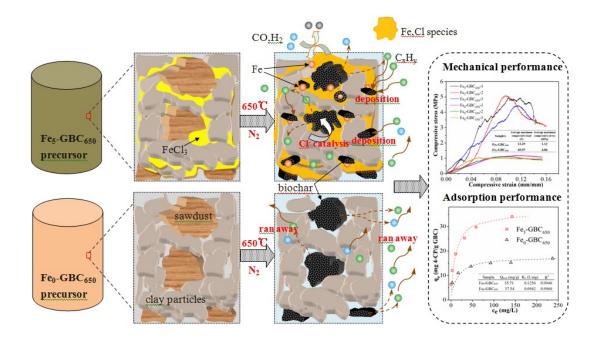


Figure S5. Schematic for work mechanism of FeCl₃ to enhance the sorption of 4-CP and mechanical performance.