



Fig. S1 Contact angle of DI water on the resin (a) cured half a year ago, $\theta \sim 69^\circ$ and (b) freshly cured, $\theta \sim 68^\circ$. Transparency test on different resins: (c) and (d) fresh resins. and (e) and (f) resins stored half a year ago. No aging effects are noticed.