

Electronic Supplementary Information:

***In-situ* X-ray diffraction study of the controlled oxidation and reduction in the V-O system for the synthesis of VO₂ and V₂O₃ thin films**

Geert Rampelberg,^{a,*} Bob De Schutter,^a Wouter Devulder,^a Koen Martens,^b Iuliana Radu,^b and Christophe Detavernier^a

^a Department of Solid State Sciences, Ghent University, Krijgslaan 281/S1, 9000 Ghent, Belgium

^b IMEC, Kapeldreef 75, 3001 Leuven, Belgium

* Corresponding author, e-mail: Geert.Rampelberg@UGent.be, tel: +32 9 264 4355

Oxidation in 0.2 mbar O₂

Figure 1 shows the *in-situ* XRD measurements of the oxidation of V films with thicknesses 20 nm, 40 nm and 80 nm on Al₂O₃ and SiO₂ in 0.2 mbar O₂ at 480 °C. In all cases VO₂(R) is formed, characterized by a diffraction peak near 40 °, which corresponds with the (020) plane. Temperature dependent sheet resistance measurements for these oxidized films are shown in figure 2. The change in sheet resistance during transition varies between 2 and 3 orders of magnitude. All films show more or less the same absolute values, except from the thinnest film on SiO₂ which has an overall higher sheet resistance of approximately 2 orders of magnitude. Figure 3 shows SEM images of these VO₂ films. The morphology is clearly much different on the Al₂O₃ and SiO₂ templates. The grain sizes are much larger on SiO₂ and the thinnest film has even agglomerated, which explains the drastically increased sheet resistance. In the other cases, grain sizes are smaller when film thickness decreases.

Oxidation in a mixture of 50 mbar H₂ and 2 mbar O₂

Figure 4 shows the temperature dependent sheet resistance of the V films oxidized at 480 °C in a mixture of 50 mbar H₂ and 2 mbar O₂. The change in sheet resistance during transition varies from approximately 2 orders of magnitude for the thinnest film to more than 4 orders of magnitude for the thickest film. Figure 5 shows the SEM images for these films. All films show a fine grained structure, with smaller grains compared to the films oxidized in 0.2 mbar O₂. The same trends are visible, i.e. grain size increases with film thickness and grains are larger on the SiO₂ template.

V₂O₅, V₆O₁₃ and V₂O₃

Apart from VO₂, three other vanadium oxide phases were prepared during this work. V₂O₅ was prepared by oxidation of 80 nm V in air at 480 °C for 30 minutes. V₆O₁₃ was prepared by oxidation of 80 nm V in 2 mbar O₂ at 480 °C for 60 minutes. V₂O₃ was prepared from the V₂O₅ film, by a subsequent reduction in 50 mbar H₂ at 480 °C for 60 minutes. Figure 6 shows SEM images for these phases. All of these phases formed as continuous layers.

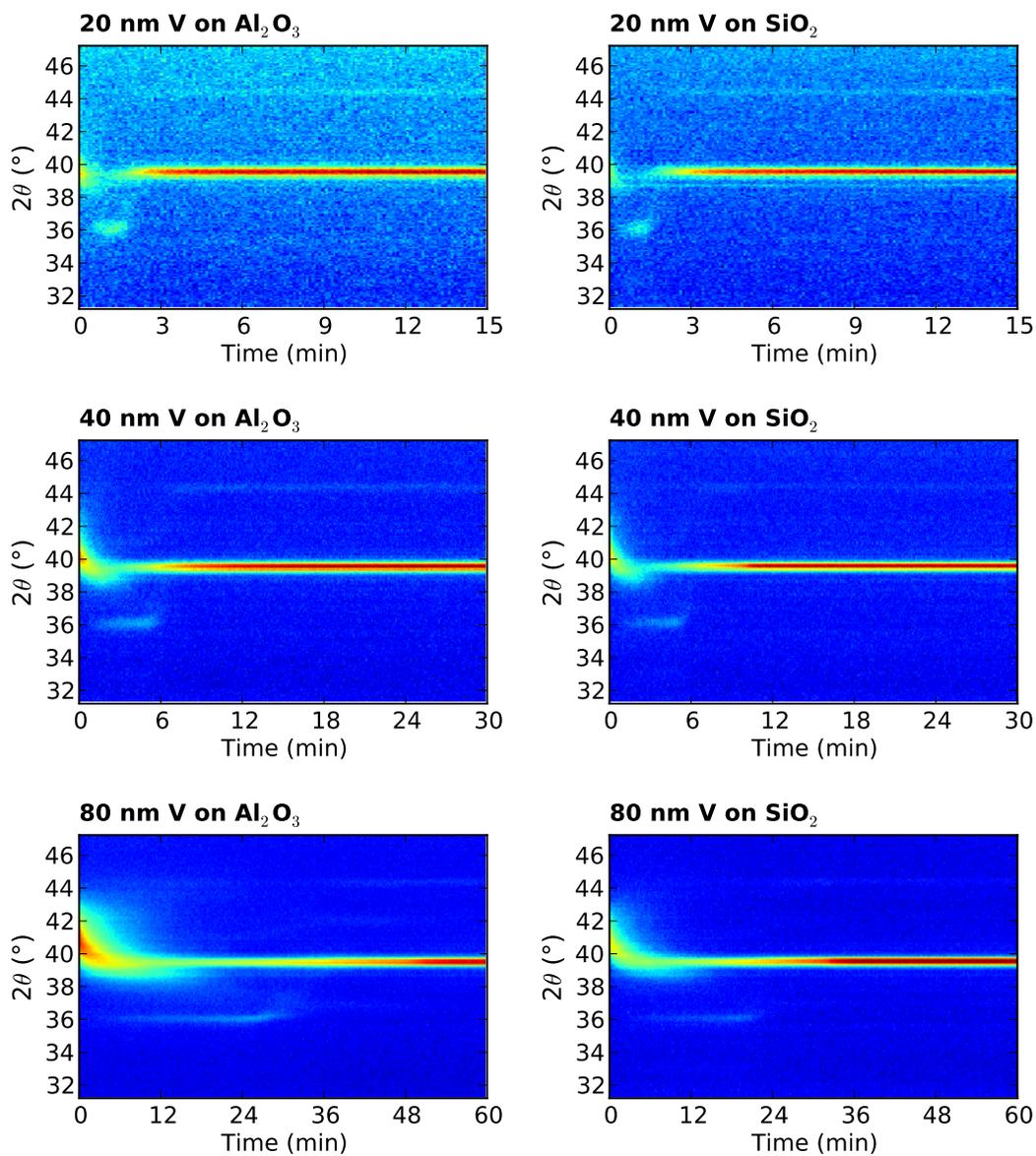


Fig. 1 *In-situ* XRD measurements during isothermal oxidation of 20 nm, 40 nm and 80 nm vanadium layers on the Al₂O₃ and SiO₂ templates at 480°C in an oxygen partial pressures of 0.2 mbar.

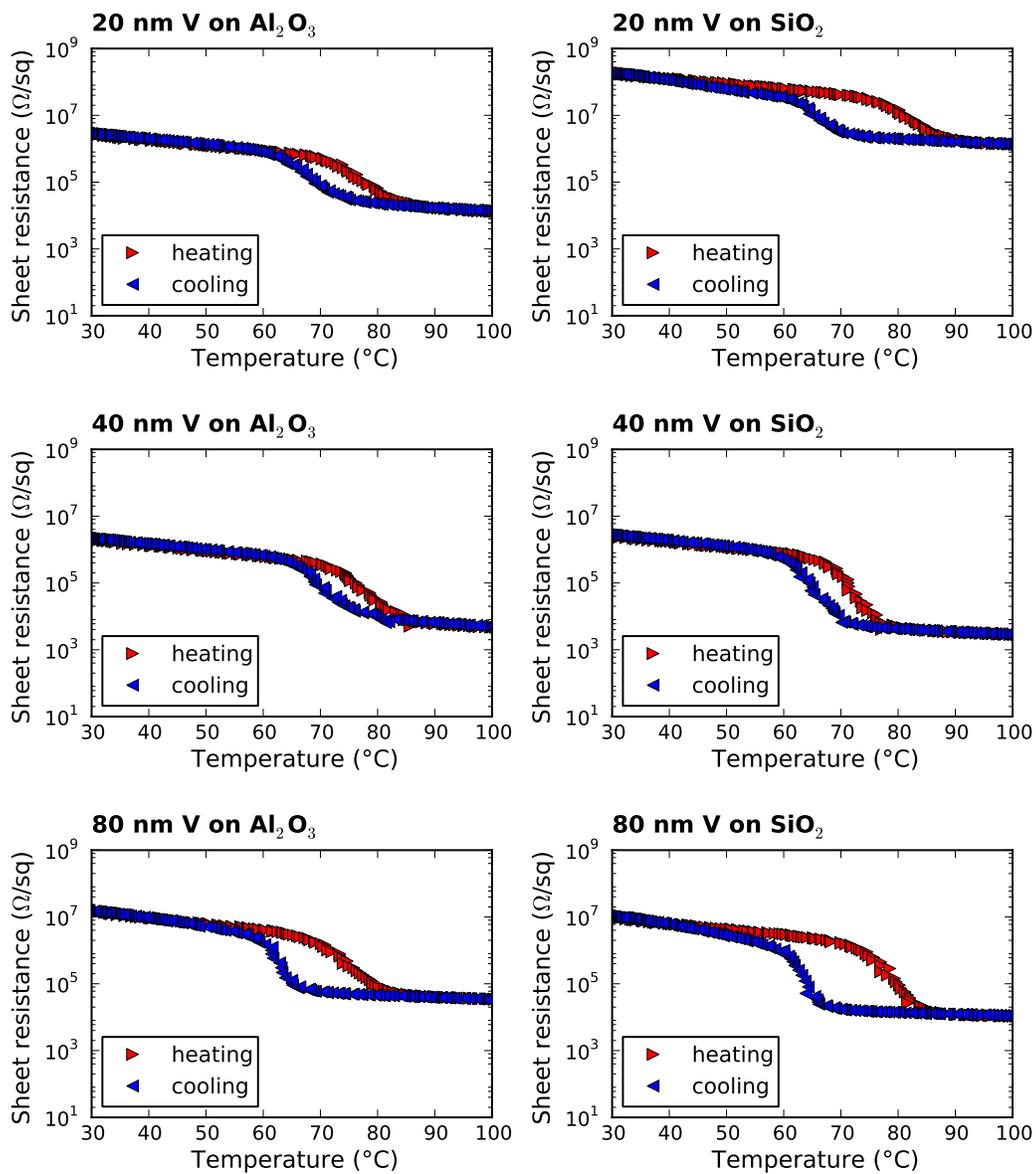
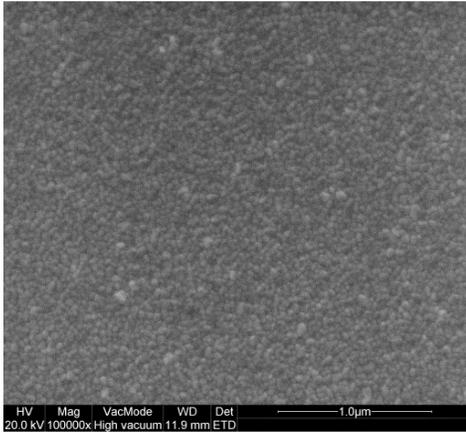
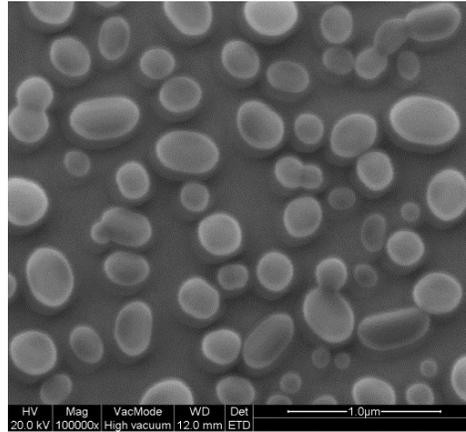


Fig. 2 Temperature dependent sheet resistance measurements after isothermal oxidation of 20 nm, 40 nm and 80 nm vanadium layers on the Al_2O_3 and SiO_2 templates at 480 $^\circ\text{C}$ in an oxygen partial pressures of 0.2 mbar.

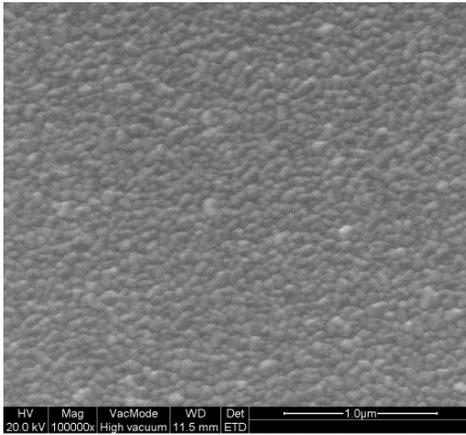
20 nm V on Al₂O₃



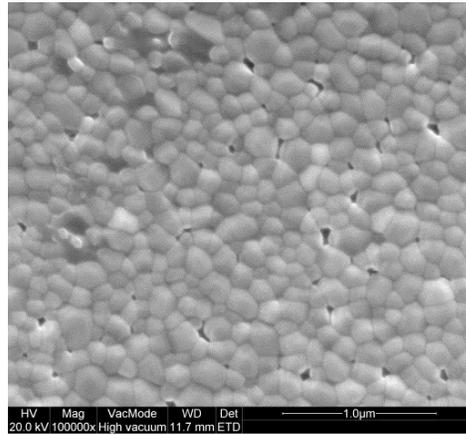
20 nm V on SiO₂



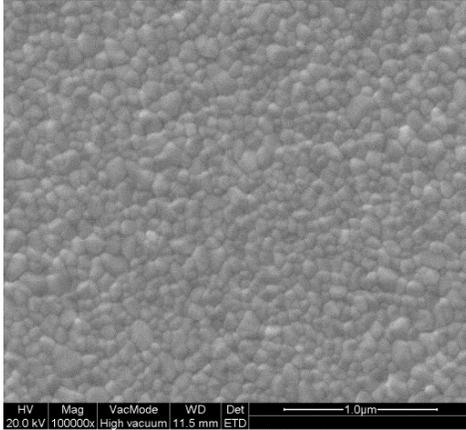
40 nm V on Al₂O₃



40 nm V on SiO₂



80 nm V on Al₂O₃



80 nm V on SiO₂

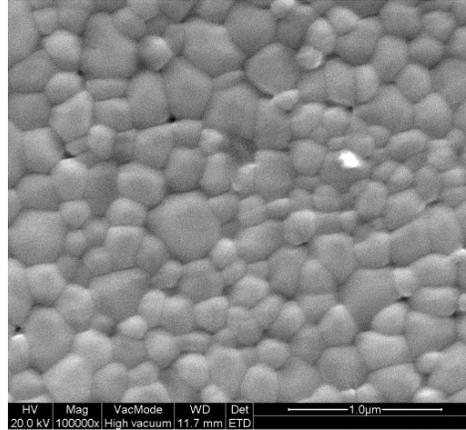


Fig. 3 SEM images of the films annealed at 480 °C in 0.2 mbar O₂.

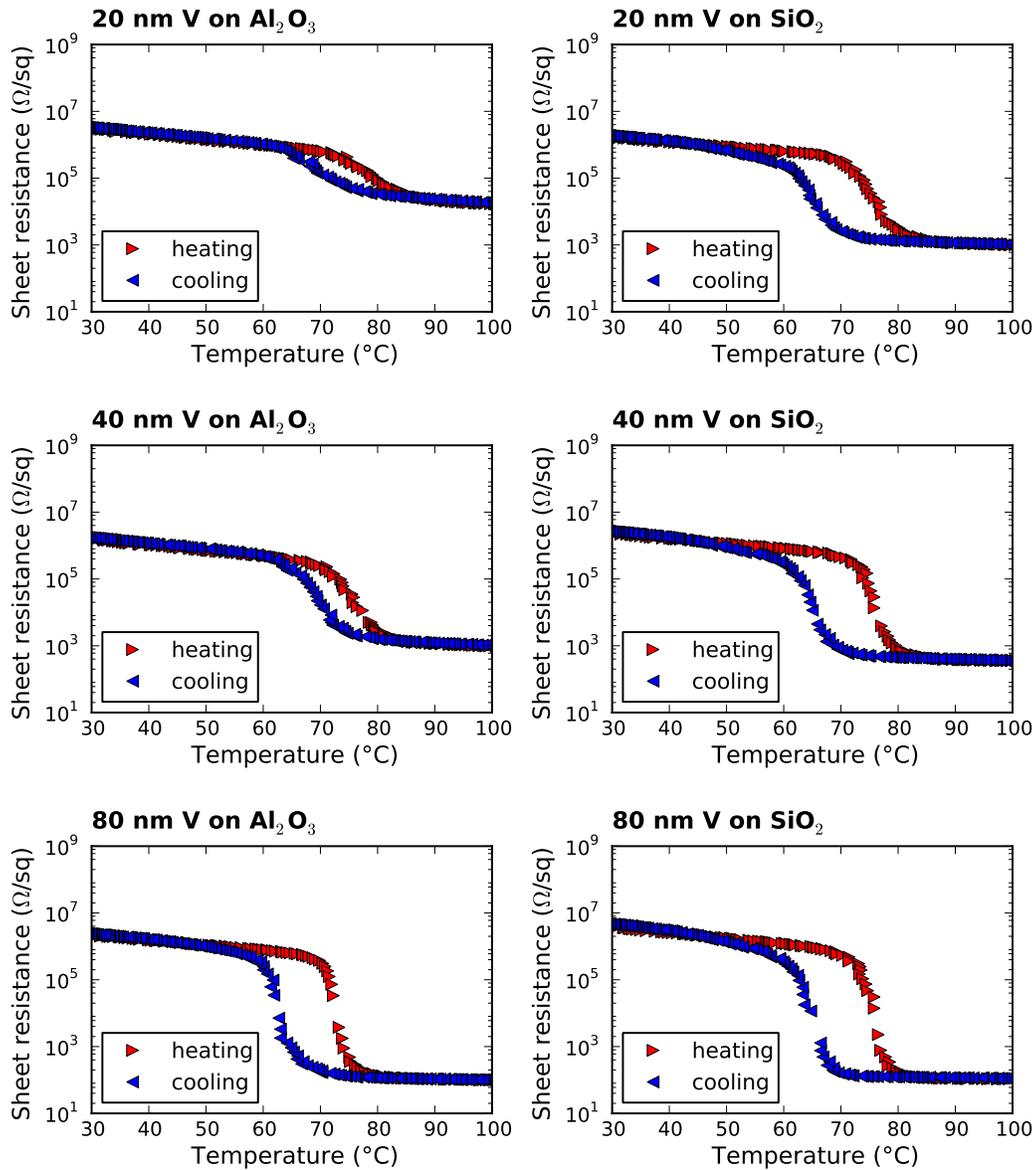
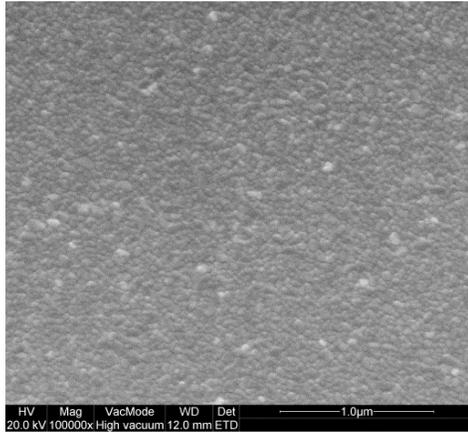
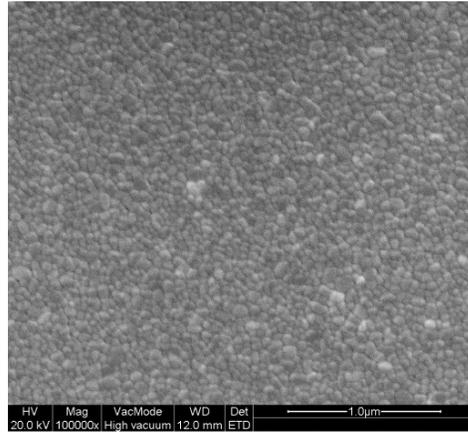


Fig. 4 Temperature dependent sheet resistance measurements after isothermal oxidation of 20 nm, 40 nm and 80 nm vanadium layers on the Al_2O_3 and SiO_2 templates at 480 $^\circ\text{C}$ in a mixture of 50 mbar H_2 and 2 mbar O_2 .

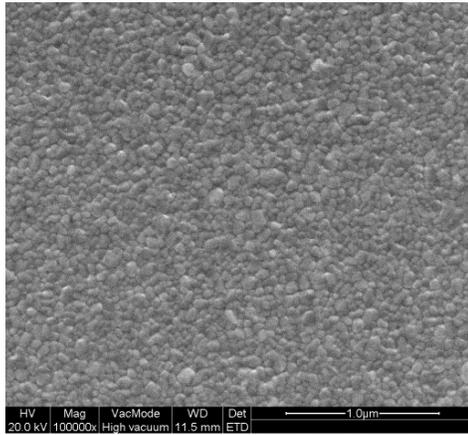
20 nm V on Al₂O₃



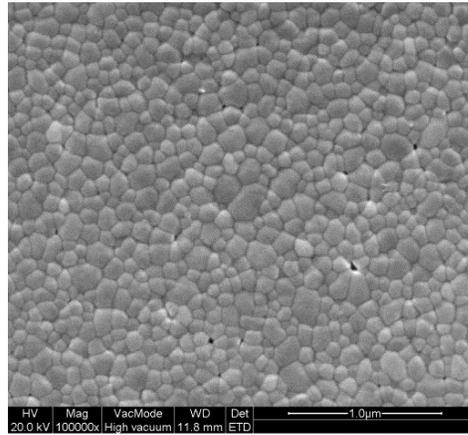
20 nm V on SiO₂



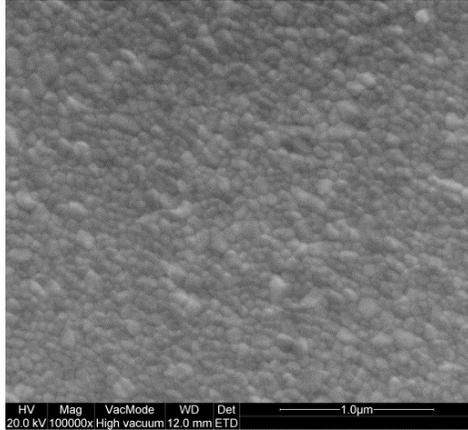
40 nm V on Al₂O₃



40 nm V on SiO₂



80 nm V on Al₂O₃



80 nm V on SiO₂

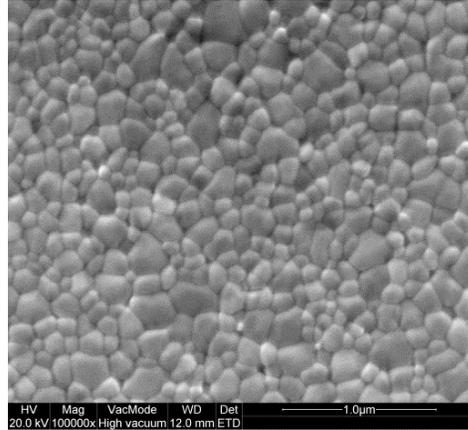


Fig. 5 SEM images of the films annealed at 480 °C in a mixture of 50 mbar H₂ and 2 mbar O₂.

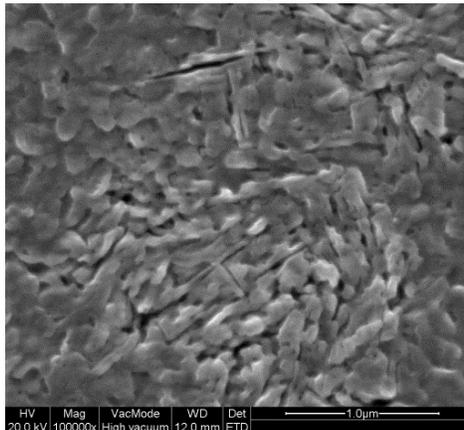
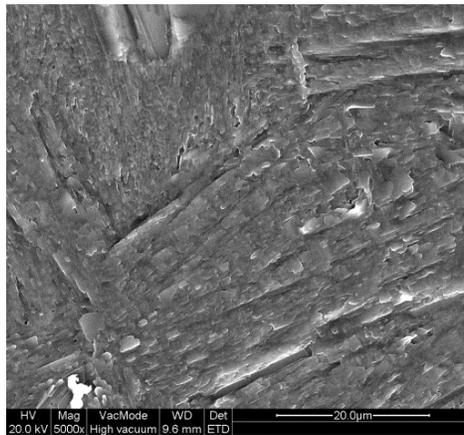
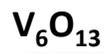
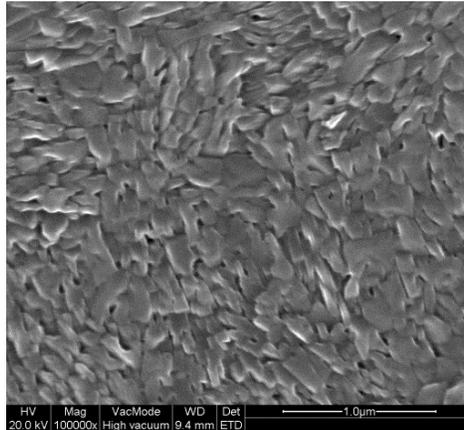


Fig. 6 SEM images of the V_2O_5 , V_6O_{13} and V_2O_3 thin films.