Electronic Supplementary Information

Pd-Cu₂O nanocomposite as an effective synergistic catalyst for selective semi-hydrogenation of terminal alkynes only

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Experimental Section

Materials: Triethylene glycol (99 %) was provided by Sigma-Aldrich.Copper(II) acetylacetonate (99 %), 1,3,5-trimethylbenzene (98 %), 1-chloro-4-ethylnylbenzene (98 %), 1-ethynyl-4-flurobenzene (99 %), 4-ethynyltoluene (98 %), phenylacetylene (98 %), 4-acetylphenylacetylene (98 %) and 1-octyne (99 %),were provided by J&K scientific Co., Ltd. Acetonitrile, ethanol, THF, dioxane, toluene, n-hexane, acetone and DMF (A. R. grade) was produced by Beijing Chemical Reagent Company. MWCNTs (d = 60~100 nm, L = 5~15 um) was purchased from ShenzhenNanotech Port Ltd Co, China. Palladium 5% on calcium carbonate (poisoned with Lead) was produced by TCI (Shanghai) Development Co., Ltd. The Pd/C (5 % wt, dry), Pd/C (10 % wt, dry), 2-(trifluoromethyl)phenylacetylene(97 %), Iron(III) 2,4-pentanedionate (99 %), 4-methoxyphenylacetylene (99 %), 1-phenyl-1-pentyne (98 %), nitrobenzene (99 %), 4-tert-butylphenylacetylene (90+ %), 4-octyne (99 %), 1-phenyl-1-pentyne (98 %), diphenylacetylene (99 %) and styrene (99 %) were obtained from Alfa Aesar. CO₂ (>99.95%) and H₂ (99.99%) were provided by Beijing Analytical Instrument Factory.

Synthesis of MWCNTs-Fe₃O₄-Cu (M-1): In a typical procedure, 146 mg Fe(acac)₃, 54 mg Cu(acac)₂ and 50 mg MWCNTs were added to 30 mL triethylene glycol (TREG) which was loaded in a 50 mL flask and then the mixture was ultrasonicated for 10 min. The resulting composites was rapidly heated to 190 °C, maintained there for 30 min under argon protection, then rapidly heated to 278 °C, and held there for

an additional 30 min. After cooling to room temperature, the obtained mixture was centrifugated and washed with ethyl acetate for 5 times and dried in vacuum at room temperature for 5 h.

Synthesis of MWCNTs-Fe₃O₄-Cu₂O-Pd (M-2): For a typical synthesis of MWCNTs-Fe₃O₄-Cu₂O-Pd, 40 mg M-1 was added to 20 mL H₂O and ultrasonicated for 1 min, then 150 μ L Na₂Pd₂Cl₄ solution (0.0564 mol/ L) was added into the above-mentioned solution. After kept stirring for 4 h at room temperature, the precipitates were separated by centrifugation and washed with water for two times and ethanol for two times and dried at room temperature in vacuum for 5 h. MWCNTs-Fe₃O₄-Pd (M-3) was synthesized with H₂Pd₂Cl₄(8 mL 1.13 mmol/L H₂PdCl₄ was used) instead of Na₂Pd₂Cl₄ solution.

Typical reaction procedure for the hydrogenation reaction: M-2 (15.0 mg), alkyne (0.91 mmol) and 1,3,5-trimethylbenzene (126 μ L, 0.91 mmol) were added into 2 mL acetonitrile. The air in the reactor was replaced by H₂ for three times. Then, the mixture was stirred in a 30 °C water bath for desired time. The product was analyzed by a gas chromatograph (Shimadzu GC-2010) equipped with a flame ionization detector (FID) and a Rtx-5 capillary column (0.25 mm in diameter, 30 m in length). The identity was ascertained by GC-MS (Shimadzu GCMS-QP2010S).

General procedure for recycling test: After the first cycle of the reaction, the catalyst was recovered by centrifugation (also the magnet will do), rinsed with acetonitrile for three times. Then, the next run was started with the same substrate loadings. The yield and selectivity was determined by GC analysis using internal standard method.

Characterizations: X-ray diffraction (XRD) patterns were performed on a Rigaku D/max-2500 diffractometer with Cu K α radiation (λ = 1.5418 Å) at 40 kV and 200 mA. The morphology and microstructures of the samples were characterized by scanning electron microscopy (HITACHI S-4800 SEM), transmission electronmicroscopy (TEM, JEOL-1011) and high-resolution transmission electron microscopy (HRTEM) (FEI Tecnai G2 F20U-TWIN). Element mapping was obtained on HRTEM equipped with Oxford detection. XPS measurement was performed on the VG Scientific ESCALab220i-XL spectrometer using Al K α radiation. The loading content of Pd was determined by ICP-AES (Shimadzu ICPE-9000).



Fig. S1 XRD patterns of the MWCNTs, MWCNTs-Fe₃O₄-Cu (**a**, **M-1**), MWCNTs-Fe₃O₄-Cu₂O-Pd (**b**, **M-2**), MWCNTs-Fe₃O₄-Pd (**c**, absolutely galvanic replacement) and MWCNTs-Fe₃O₄-Pd (**d**, **M-3**).



Fig. S2 (a) FESEM, (b) TEM, (c) HRTEM images and (d) element mapping images of MWCNTs-Fe₃O₄-Cu (**M-1**).



Fig. S3 FT-IR spectroscopy of the MWCNTs-Fe₃O₄-Cu₂O-Pd (**M-2**). The peak at 573 and 428 cm⁻¹ are associated with the Fe-O stretching. The peak at 633 cm⁻¹ can be attributed to the Cu₂O vibration.¹



Fig. S4 Pd 3d XPS spectrum of MWCNTs-Fe₃O₄-Cu₂O-Pd (M-2).



Fig. S5 (a) FESEM and (b) TEM images of the prepared MWCNTs-Fe₃O₄-Pd (M-3).



Fig. S6 EDX spectrum of the MWCNTs-Fe₃O₄-Pd (**M-3**). The signal of Pt in EDX image was originated from the sputtered platinum to enhancing electronic conductivity of the sample for SEM measurement in the experiment.

Table S1 Solvent optimization for the hydrogenation of phenylacetylene (1a).

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		$M-2, H_2 \rightarrow$	+	
	1a	Contoint	1b 1	c
Entry	Solvent	Time/ h	Conversion ^{[a}	Selectivity
1	EtOH	1.5	88%	97%
2	THF	1.5	97%	94%
3	Toluene	1.5	20%	98%
4	n-Hexane	1.5	80%	98%
5	Dioxane	1.5	24%	97%
6	Acetone	1.5	>99%	94%
7	THF+EtOH (V:V=1	:1) 1.5	92%	96%
8	Acetonitrile	1.5	>99%	98%
9	DMF	1.5	96%	95%
10 ^[b]	liquid CO ₂	1.0	97%	97%
11 ^[c]	SCCO ₂	0.5	93%	94%

[a] reaction condition: catalyst (15.0 mg, 0.26 mol %), **1a** (100 μ L, 0.91 mmol) in 2.0 mL solvent using the 1,3,5-Trimethylbenzene as the internal standard, 1 atm H₂, 30 °C. [b] H₂ (0.51 MPa), CO₂ (6.89 MPa) in a 50 mL steel autoclave at 30 °C. [c] H₂ (1.0 MPa), CO₂ (8.21 MPa) in a 50 mL steel autoclave at 35 °C.

Table S2 Recycle experiments of (runs 1-5) of M-2 in the phenylacetylene hydrogenation.^[a]

Entry	1st	2nd	3rd	4th	5th
Conversion	>99%	>99%	97%	94%	94%
Selectivity	98%	98%	98%	98%	98%

[a] reaction condition: catalyst (15.0 mg, Pd loading: 0.26 mol%), **1a** (100 μ L, 0.91 mmol) in 2.0 mL acetonitrile using the 1,3,5-trimethylbenzene as the internal standard, 1 atm H₂, 30 °C for 1.5 h.