Electronic Supplementary Information (ESI)

General comments

Enantioenriched α -(*p*-tolyl)glycine (2) was prepared by the previously reported method.¹⁸ *p*-Tolualdehyde (3), benzhydrylamine (4), 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU) and methanol used in the present work were purified by the distillations of commercial sources before use. Hydrogen cyanide (HCN) was prepared from the reaction between H₂SO₄ and KCN (or NaCN) in water and isolated by the distillations.

Asymmetric induction of aminonitrile 1 by amino acid 2 followed by the amplification of solid ee (Table 1, entry 3): L-(p-Tolyl)glycine 2 with ca. 50% ee (46.5% ee from Chiral HPLC analysis) was prepared by mixing L-2 (110.5 mg, 97% ee) and D-2 (37.0 mg, 97% ee). To a solution of L-2 (83.4 mg, ca. 50% ee) in 1 M DBU solution of MeOH (2.4 mL) were added p-tolualdehyde (118 µL, 1.0 mmol), benzhydrylamine (173 µL, 1.0 mmol) and HCN (120 µL, 3.0 mmol) at room temperature. The crystallization of solid 1 was observed in 12 hours. After stirring the suspension for 2 days, the mixture allowed to warm to 50 °C dissolving apparently 80 to 90% of suspended solid 1. Before the complete dissolution of 1, the power of heating bath was shut off to cool to room temperature gradually for a period of >1 hour in accordance with lowering of the water bath temperature. After additional four temperature cycles, solid 1 was collected by a vacuum filtration and its ethereal solution was passed through silica gel. L-Aminonitrile 1 (131.7 mg, 0.42 mmol) with 99.1% ee was isolated in 42% yield. The filtrate was purified with silica gel column chromatography (hexane/ether = 3/1, v/v) to afford 1 (74 mg, 0.24 mmol) as a colorless solid in 24% yield.

Preparation of L and D-solid 1 with ca. 0.05% ee and following amplification in solid-phase ee: To a suspension of sodium sulfate (4.4 g) in CH₂Cl₂, (30 mL), were added *p*-tolualdehyde (2.0 g, 16.6 mmol) and benzhydrylamine (3.06 g, 16.6 mmol) at room temperature and the mixture was stirred for 1 day. After the filtration of the reaction mixture through celite, the solution was concentrated *in vacuo* to afford crude imine as colorless solid, and which was submitted to the next reaction without further purification. To a solution of crude imine and DBU (124 μ L, 0.84 mmol) in toluene (50

mL) was added HCN (1.96 mL, 50 mmol) at room temperature. After stirring for 7 hours, 1 M HCl (30 mL) was added to the reaction mixture and was extracted with ether (3 times). The combined organic layer was dried over sodium sulfate and ether was removed *in vacuo*. Without crystallization of **1**, the residue was purified with silica gel column chromatography (hexane/ether = 3/1 (v/v)) to afford racemic conglomerate **1** (4.84 g, 15.5 mmol) as colorless solid in the 2 steps yield of 93%. After racemic conglomerate **1** was ground into a fine powder, D-solid **1** (1.0 mg, >99.5% ee) was added to racemic conglomerate **1** (2.00 g, 6.4 mmol) and was ground again using motor and pestle to afford a fine powder of D-**1** with *ca*. 0.05% ee. The resulting powder of D-**1** (280.5 mg, 0.9 mmol) was suspended in 1 M DBU solution of methanol (2.4 mL) in the presence of HCN (73 μ L, 1.85 mmol) with stirring. The mixture was submitted to the thermal cycles to afford enantiomerically amplified D-**1** after the isolation procedure mentioned above.

Stereoselective reactive crystallization of D-1 using seed crystal: To a 1 M DBU solution of methanol (192 mL) were added *p*-tolualdehyde (7.55 mL, 64 mmol), benzhydrylamine (11.0 mL, 64 mmol) and HCN (8.29 mL, 208 mmol) at room temperature. After stirring the mixture for 1.5 hours, D-seed **1** (80 mg, 0.26 mmol) with >99.5% ee was added. After stirring for 12 hours, *p*-tolualdehyde (**3**) (3.78 mL, 32 mmol), benzhydrylamine (**4**) (5.50 mL, 32 mmol) and HCN (1.26 mL, 32 mmol) were added. It was repeated total four times to add three reagents (each 32 mmol) to the reaction mixture after stirring for >2 hours. Solid product **1** was collected by a vacuum filtration and washed with small amount of cold MeOH to afford D-**1** (46.5 g, 149 mmol) with >99.5% ee in 76% isolated yield.

I	Entry	Config. of 1	Solid-phase ee of 1 [%]						Viald
			Initial	1^{st}	2^{nd}	3 rd	4 th	5 th	Yield
	1	L	<i>ca</i> . 5	26	91	>99.5	_	_	54
	2	L	ca. 0.5	5	22	73	93	99	52
	3	L	ca. 0.05	2	10	38	93	99	46
	4	D	<i>ca</i> . 5	16	71	87	96	_	48
	5	D	ca. 0.5	2	27	87	93	99	51
	6	D	ca. 0.05	BDL	8	40	85	>99.5	42

Table S1. The numerical data of Figure 3a.

BDL: Below the detectable level (<2% ee).

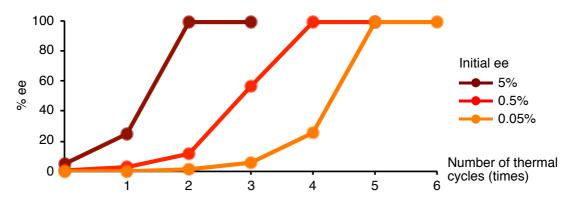


Fig. S1. Simulated amplification of solid-phase ee by the partial (80%) dissolution of racemic conglomerate **1** followed by deracemization *via* crystallization without decrease of enantiopurity.

Entry	Addition	Solid 1		HCN	3 and 4	Solvent ^{a)}
		ee [%]	[mmol]	[mmol]	[mmol]	[mL]
1 ^{b)}	Initial			208	64	192
	1 st	>99.5 (D)	0.26			
	2^{nd}			32	32	
	3 rd			32	32	
	4^{th}			32	32	
	5^{th}			32	32	
	Total	>99.5 (D)	149 (76%) ^{c)}	336	192	192
2 ^{b)}	Initial			208	64	192
	1^{st}	>99.5 (L)	0.26			
	2^{nd}			32	32	
	3 rd			32	32	
	4^{th}			32	32	
	Total	>99.5 (L)	96 (60%) ^{c)}	304	160	192
3 ^{d)}	Initial	>99.5 (L)	0.1			
	1 st			0.18	0.05	0.4
	2^{nd}			0.18	0.05	_
	3 rd			0.23	0.1	0.2
	4^{th}			0.23	0.1	0.2
	5^{th}			0.47	0.2	0.4
	6 th			0.47	0.2	0.4
	7 th			0.94	0.4	0.8
	8 th			0.94	0.4	0.8
	9–18 th			0.2×10^{times}	0.2×10^{times}	_
	Total	99 (L)	2.5 (72%) ^{c)}	5.64	3.5	3.2

 Table S2. Highly stereoselective reactive crystallization of 1.

a) 1 M DBU solution of methanol was used as a reaction solvent.

b) The seed 1 was added to the reaction solution at the initial stage.

c) The isolated yield of solid **1**.

d) The solvent and substrates were added to the seed 1 at the initial stage.