

SUPPORTING INFORMATION

Aluminium Salalens vs. Salans: “Initiator Design” for the Polymerisation of *rac*-Lactide

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<i>General considerations:</i>	2-3
<ul style="list-style-type: none">• <i>General synthesis/characterisation methods</i>• <i>Polymerisation conditions</i>• <i>Polymer characterisation methods</i>• <i>X-ray crystallography methods</i>	
<i>Ligand synthesis & characterisation</i>	3-8
<ul style="list-style-type: none">• <i>1/2H₂ synthesis and characterisation data</i>• <i>Representative spectra (1H₂: ¹H, ¹³C{¹H}, HSQC)</i>• <i>3H₂ synthesis, characterisation data and spectra (¹H, ¹³C{¹H}, MS)</i>• <i>Bicyclic impurity isolation, characterisation data and spectra (¹H, ¹³C{¹H})</i>	
<i>Complex synthesis & characterisation</i>	9-15
<ul style="list-style-type: none">• <i>Al(1/3)Me synthesis, characterisation data and spectra (¹H, ¹³C{¹H})</i>• <i>Al(1/2)OⁱPr synthesis and characterisation data</i>• <i>Representative spectra (Al(1)OⁱPr: ¹H, ¹³C{¹H})</i>• <i>Al(A)OBn synthesis, characterisation data and spectra (¹H, ¹³C{¹H})</i>	
<i>Selected polymer characterisation</i>	16-23
<ul style="list-style-type: none">• <i>M_n Vs conversion plots (Al(1)OⁱPr: 100:1, 300:1; Al(2)OⁱPr: 100:1)</i>• <i>Semi-logarithmic plot (Al(2)OⁱPr)</i>• <i>DSC trace</i>• <i>Representative ¹³C{¹H} NMR</i>• <i>Representative Homonuclear decoupled spectra</i>• <i>Representative GPC traces</i>• <i>MALDI ToF spectra</i>	
<i>Crystallographic parameters</i>	24

General Considerations

The preparation and characterisation of all metal complexes was carried out under inert argon atmosphere using standard Schlenk or glovebox techniques. All chemicals used were purchased from Aldrich and used as received except for *rac*-LA which was recrystallised from dry toluene. Imino ligands **A-BH₂** were synthesised and characterised as previously reported.¹ Dry solvents used in handling metal complexes were obtained *via* SPS (solvent purification system). ¹H and ¹³C{¹H} NMR spectra were recorded on a Bruker 400 or 500 MHz instrument and referenced to residual solvent peaks. CDCl₃ was dried over CaH₂ prior to use with metal complexes. Coupling constants are given in Hertz. CHN microanalysis was performed by Mr. Stephen Boyer of London Metropolitan University. In some cases satisfactory elemental analysis was achieved, however some samples were low on carbon (and the Al-Me samples gave a range of results on the same sample) this is presumably due to the high moisture sensitivity of the samples.

Polymerisations were carried out in a Young's ampoule under inert argon conditions. For a typical solution based polymerisations, *rac*-LA (1.0 g, 0.69 mmol) was dissolved in toluene (10 ml) with required amount of initiator added. When required, a benzyl alcohol co-initiator (typically [I]:[BnOH] 1:1, 7.2 μl) was added. The ampoule was then placed in an oil bath for the set time. After polymerisation, solvent was removed *in vacuo* and a crude ¹H NMR recorded. The polymer was then purified by washing with methanol to remove initiator and unreacted monomer. For solvent free polymerisations, a higher initiator ratio was employed (300:1) and the reaction performed at 130 °C. After polymerisation, the product was dissolved in CH₂Cl₂ which was then removed *in vacuo* and a crude ¹H NMR recorded. The polymer was then purified in the same fashion as for solution polymerisations.

All purified polymers were characterised by a combination of gel permeation chromatography (GPC) and homonuclear decoupled ¹H NMR spectroscopy. GPC was carried out at 1 ml min⁻¹ at 35 °C with a THF eluent and referenced against polystyrene standards (RI). Tacticity was determined via ¹H NMR spectroscopy (CDCl₃) analysis of the homonuclear decoupled methine region. MALDI ToF mass spectra were determined on a Bruker Autoflex speed instrument using DCTB (trans-2-[3-(4-tert-Butylphenyl)-2-methyl-2-propenylidene]malononitrile) as the matrix and ionized using NaOAc. The DSC analysis was recorded on a TA Instruments DSC Q20. The sample was held at 40 °C for 1 minute, heated to 250 °C at 5 °C/min held at this temperature for 1 minute, cooled to 40 °C at 5 °C/min held at this temperature for 1 minute and finally heated to 250 °C at 5 °C/min - the *T_m* values are quoted for the second heating cycle.

All crystallography data were collected on a SuperNova, EOS detector diffractometer using radiation CuK α (λ = 1.54184 Å) or Mo-K α (λ = 0.71073 Å) or a Nonius kappa diffractometer using Mo-K α (λ = 0.71073 Å) all recorded at 150(2) K. All structures were solved by direct methods and refined on all F² data using the SHELXL-2014 suite of programs. All hydrogen atoms were included in idealised positions and refined using the riding model, all refinement details are given in the .cif file.

Ligand synthesis & characterisation

Synthesis of secondary amine based salans, 1-2H₂. Imino complexes **A-BH₂** (10 mmol) were dissolved in methanol/THF (25/25ml) and NaBH₄ (0.380g, 10 eq) was added portionwise. The solution was then stirred until decolouration after which the reaction was quenched through addition of H₂O (10 ml). The solution was then concentrated *in vacuo* and the white precipitate was washed with H₂O (3x 50ml) and MeOH (50ml).

1H₂: Isolated as a white powder (4.80 g, 8.71 mmol, 87%). ¹H NMR (CDCl₃, 400 MHz) δ =11.01 (br s, 2H; ArOH), 7.22 (d, J = 2.4 Hz, 1H; ArH), 7.20 (d, J = 2.4 Hz, 1H; ArH), 6.85 (d, J = 2.4 Hz, 1H; ArH), 6.73 (d, J = 2.4 Hz, 1H; ArH), 4.05 (d, J = 14.1 Hz, 1H; ArCH₂), 3.77 (d, J = 13.3 Hz, 1H; ArCH₂), 3.59 (br d, J = 13.2 Hz, 2H; ArCH₂), 2.99 (br s, 1H; CH₂), 2.88 (dd, J = 12.6, 5.4 Hz, 1H; CH₂), 2.78 (br dd, J = 12.6, 3.6 Hz, 1H; CH₂), 2.55 (m, 1H; CH), 2.31 (m, 1H; CH₂), 1.73 (br m, 3H; CH₂), 1.59 (br m, 3H; CH₂), 1.40 (s, 9H; C(CH₃)₃), 1.37 (s, 9H; C(CH₃)₃), 1.31 (s, 9H; C(CH₃)₃), 1.28 (s, 9H; C(CH₃)₃). ¹³C {¹H} NMR (CDCl₃, 100 MHz) δ =154.4, 154.2, 140.8, 140.4, 135.84, 135.8, 123.1, 122.9, 122.87, 122.7, 121.6, 121.4. (Ar), 61.7 (CH) 58.9, 53.7, 49.4 (CH₂), 34.8, 34.2, 34.1 (C(CH₃)₃), 31.70, 31.67, 29.6, 29.5 (C(CH₃)₃) 29.9, 25.0 22.6 (CH₂). Note: CH/CH₂ resonances were weak in ¹³C NMR, HSQC was used to aid unambiguous identification/assignment. ESI-MS (MeOH): Calcd m/z [C₃₆H₅₈N₂O₂Na]⁺ = 573.4389, found m/z = 573.4395.

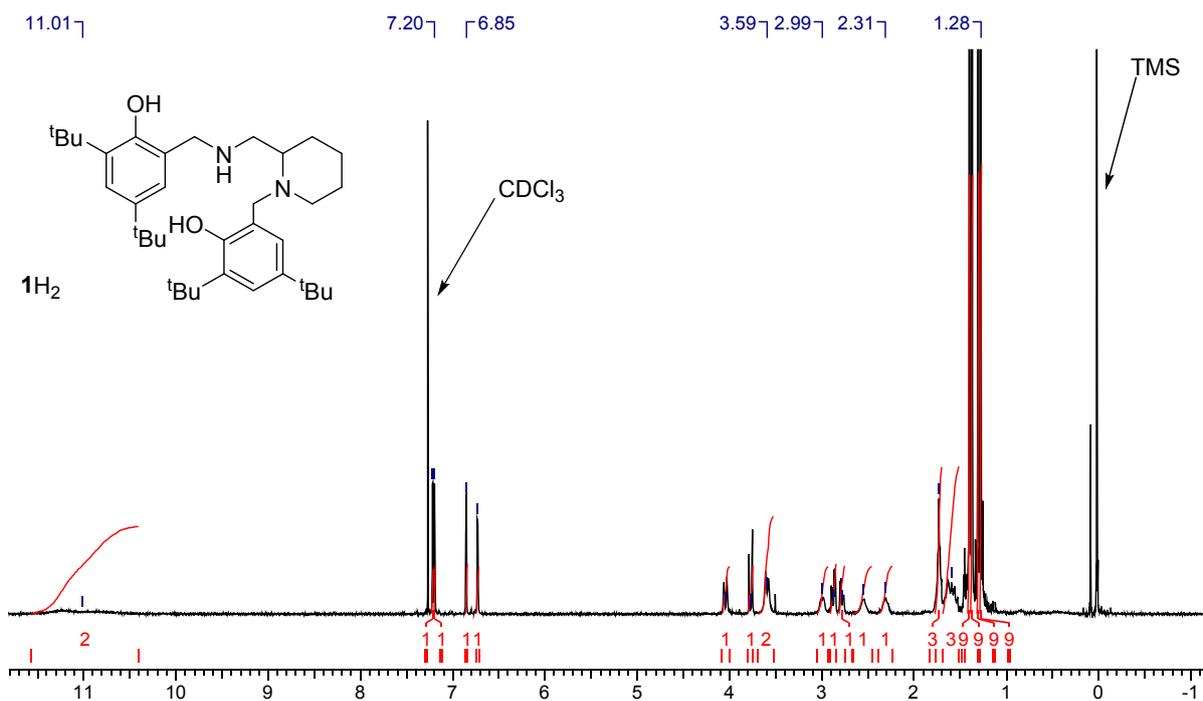


Figure S11: ¹H NMR (CDCl₃, 400 MHz) spectra of **1H₂**.

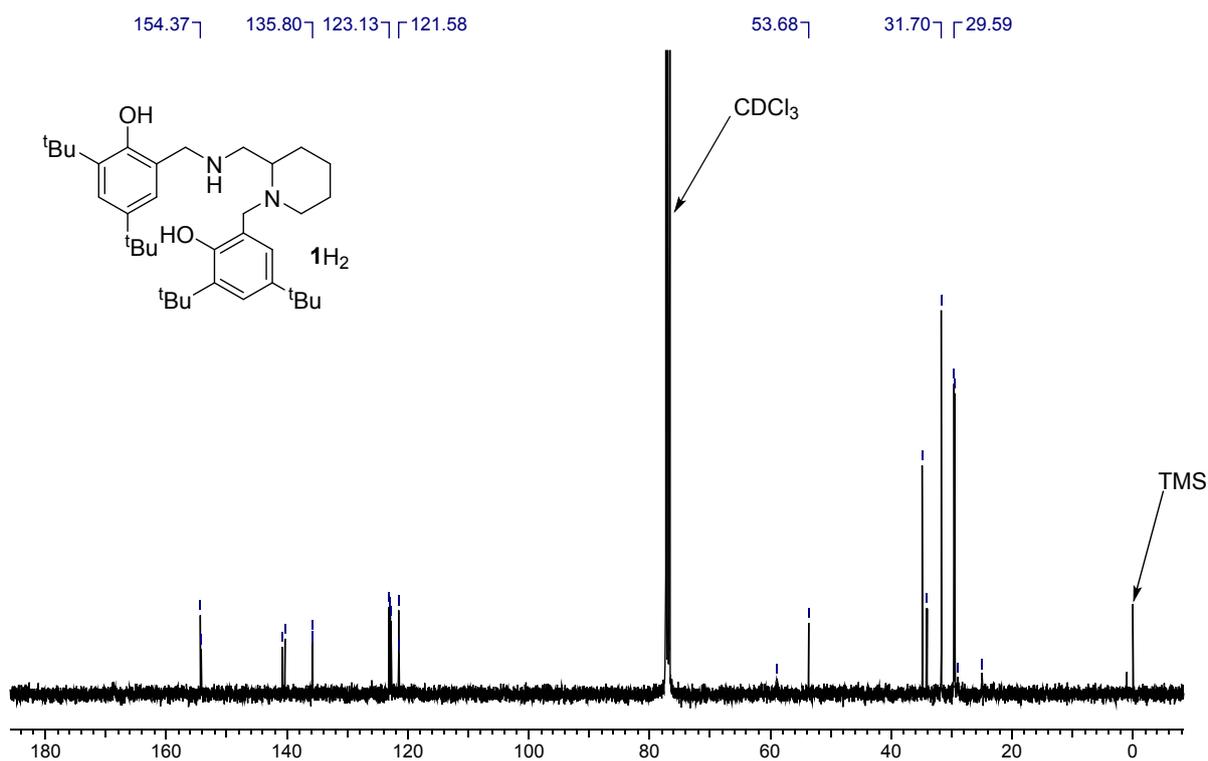


Figure S12: ¹³C{¹H} NMR (CDCl₃, 100 MHz) spectra of **1H₂**.

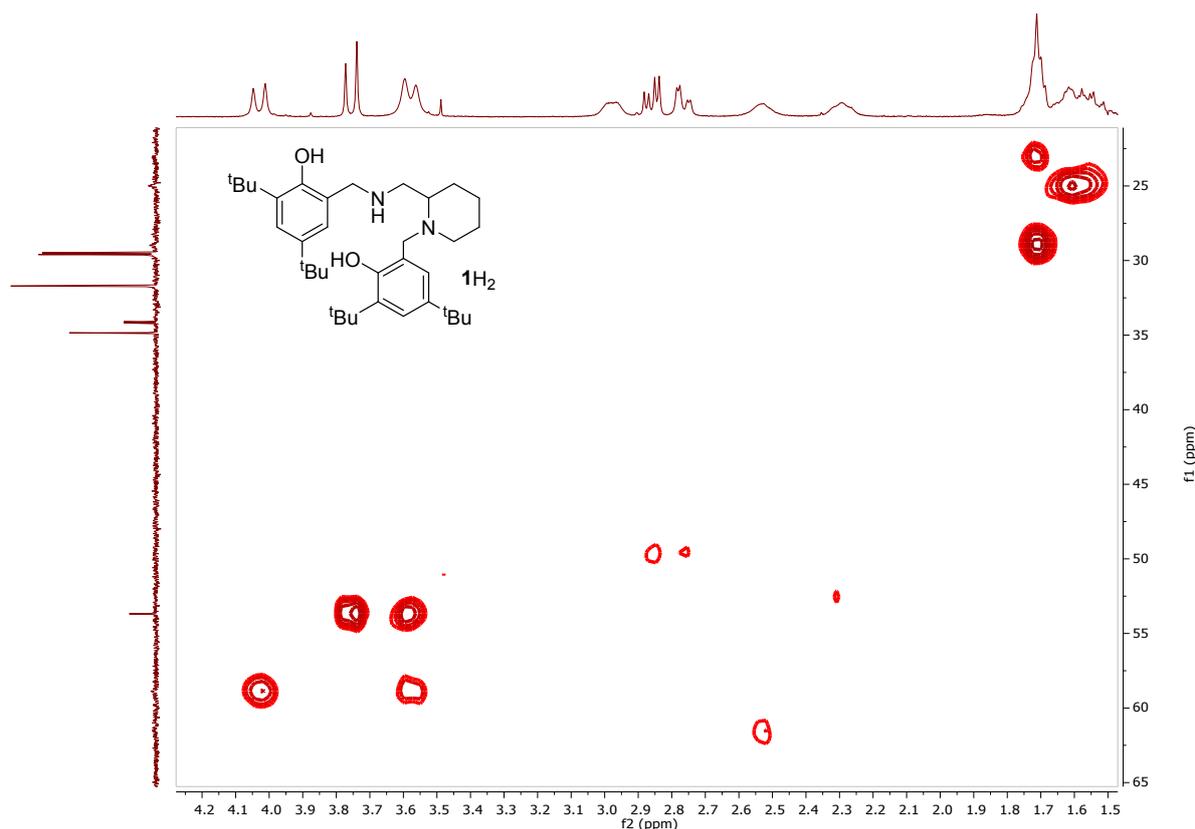


Figure SI3: HSQC NMR (CDCl₃) spectra of **1H₂** showing CH/CH₂ assignments

2H₂: Isolated as a white powder (3.87 g, 8.3 mmol, 83%). ¹H NMR (CDCl₃, 400 MHz) δ= 10.91 (s, 2H; ArOH), 7.22 (d, *J* = 2.4 Hz, 1H; ArH), 6.86 (d, *J* = 2.4 Hz, 1H; ArH), 6.84 (s, 1H; ArH), 6.51 (s, 1H; ArH), 4.02 (d, *J* = 14.1 Hz, 1H; ArCH₂), 3.68 (d, *J* = 13.6 Hz, 1H; ArCH₂), 3.63 (d, *J* = 14.1 Hz, 1H; ArCH₂), 3.53 (br d, *J* = 13.6 Hz, 1H; ArCH₂), 3.00 (m, 1H; CH₂), 2.83 (m, 2H; CH₂), 2.57 (br s, 1H; CH), 2.34 (m, 1H; CH₂), 2.20 (s, 3H; CH₃), 2.18 (s, 3H; CH₃), 1.72 (m, 3H; CH₂), 1.59 (m, 2H; CH₂), 1.40 (m, 1H; CH₂), 1.37 (s, 9H; C(CH₃)₃), 1.31 (s, 9H; C(CH₃)₃). ¹³C{¹H} NMR (CDCl₃, 100 MHz) δ=154.1, 153.7, 140.8, 135.9, 130.5, 127.4, 126.4, 124.8, 122.81, 122.80, 121.5, 121.3 (Ar), 61.1 (CH), 58.6, 52.9, 52.5, 49.5 (CH₂), 34.8, 34.2 (C(CH₃)₃), 31.7, 29.5 (C(CH₃)₃), 28.7, 24.8, 23.0 (CH₂), 20.4, 15.5 (CH₃). ESI-MS (MeOH): Calcd *m/z* [C₃₀H₄₆N₂O₂ Na]⁺ = 489.3457, found *m/z* = 489.3496.

Synthesis of tertiary amine based salan, 3H₂. Secondary amine, **1H₂**, (1.2 g, 2.2 mmol) was dissolved in warm methanol (50ml) and an aqueous solution of formaldehyde (37 wt%, 0.41 ml 5 mmol) was added dropwise. After 2 hours of stirring, solvent was removed and the residue redissolved in a methanol/THF mixture. NaBH₄ (0.19 g, 5eq) was then added portionwise and the solution was stirred for a further 3 hours before being quenched with H₂O (15 ml). The solvent was reduced *in vacuo* and the white precipitate was washed with H₂O (3x 50 ml) and MeOH (50 ml). Isolated as a white powder (0.65 g, 1.15 mmol, 53%).

^1H NMR (CDCl_3 , 400 MHz) δ =11.16 (br s, 1H; ArOH), 10.36 (br s, 1H; ArOH), 7.22 (d, J = 2.4 Hz, 1H; ArH), 7.20 (d, J = 2.4 Hz, 1H; ArH), 6.83 (d, J = 1.8 Hz, 2H; ArH), 4.08 (br m, 1H; ArCH₂), 3.70 (d, J = 13.3 Hz, 1H; ArCH₂), 3.58 (br d, J = 13.3 Hz, 2H; ArCH₂), 2.74 (br m, 4H; CH₂), 2.37 (m, 1H; CH), 2.25 (s, 3H; NCH₃), 1.84 (br s, 1H; CH₂), 1.57 (br m, 2H; CH₂), 1.49 (br m, 1H; CH₂), 1.42 (s, 9H; C(CH₃)₃), 1.41 (s, 10H; C(CH₃)₃/CH₂), 1.29 (s, 9H; C(CH₃)₃), 1.28 (s, 10H; C(CH₃)₃/CH₂). $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3 , 100 MHz) δ = 154.5, 153.9, 140.7, 140.4, 135.6, 135.4, 123.4, 123.3, 123.0, 122.6, 121.3, 120.9 (Ar), 63.4 58.3 (CH₂), 42.4 (CH₃) 34.8, 34.2, 34.1 (C(CH₃)₃), 31.70, 29.6 (C(CH₃)₃) 24.3 (CH₂). Note: CH₂ resonances were weak in ^{13}C NMR, HSQC was used to aid unambiguous identification/assignment. ESI-MS (MeOH): Calcd m/z [$\text{C}_{37}\text{H}_{60}\text{N}_2\text{O}_2 \text{Na}$]⁺ = 587.4552, found m/z = 587.4518.

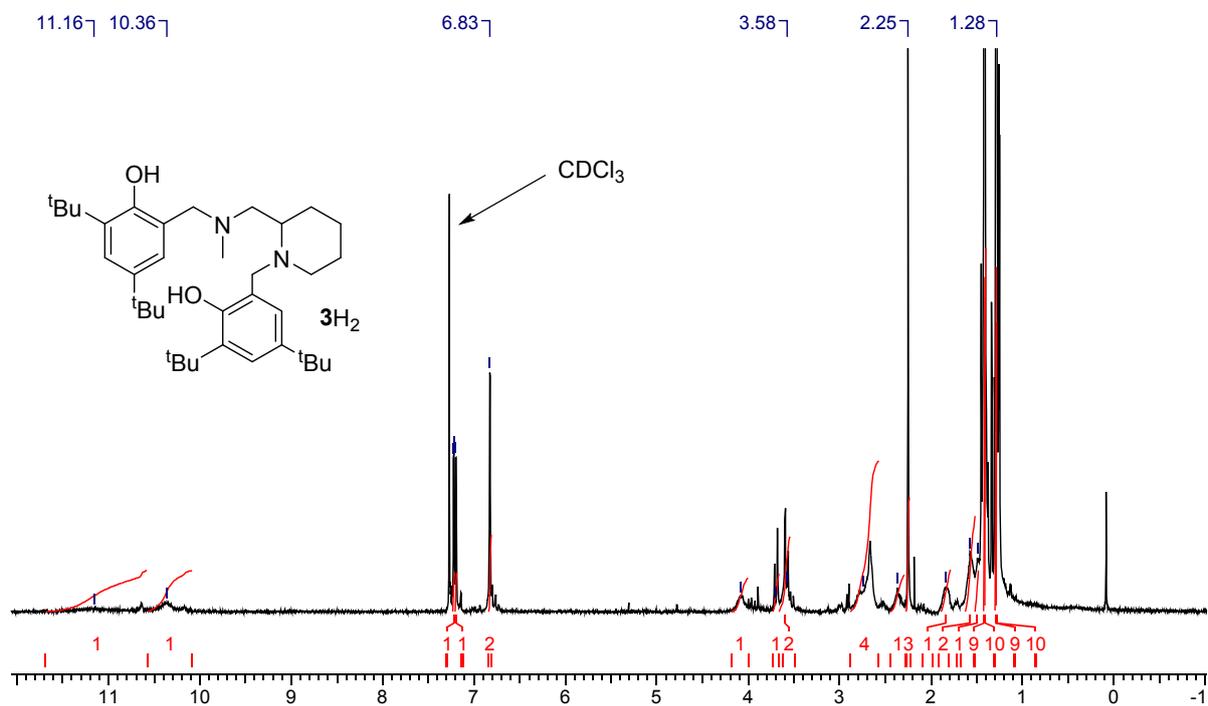


Figure S14: ^1H NMR (CDCl_3 , 400MHz) spectra of 3H_2 .

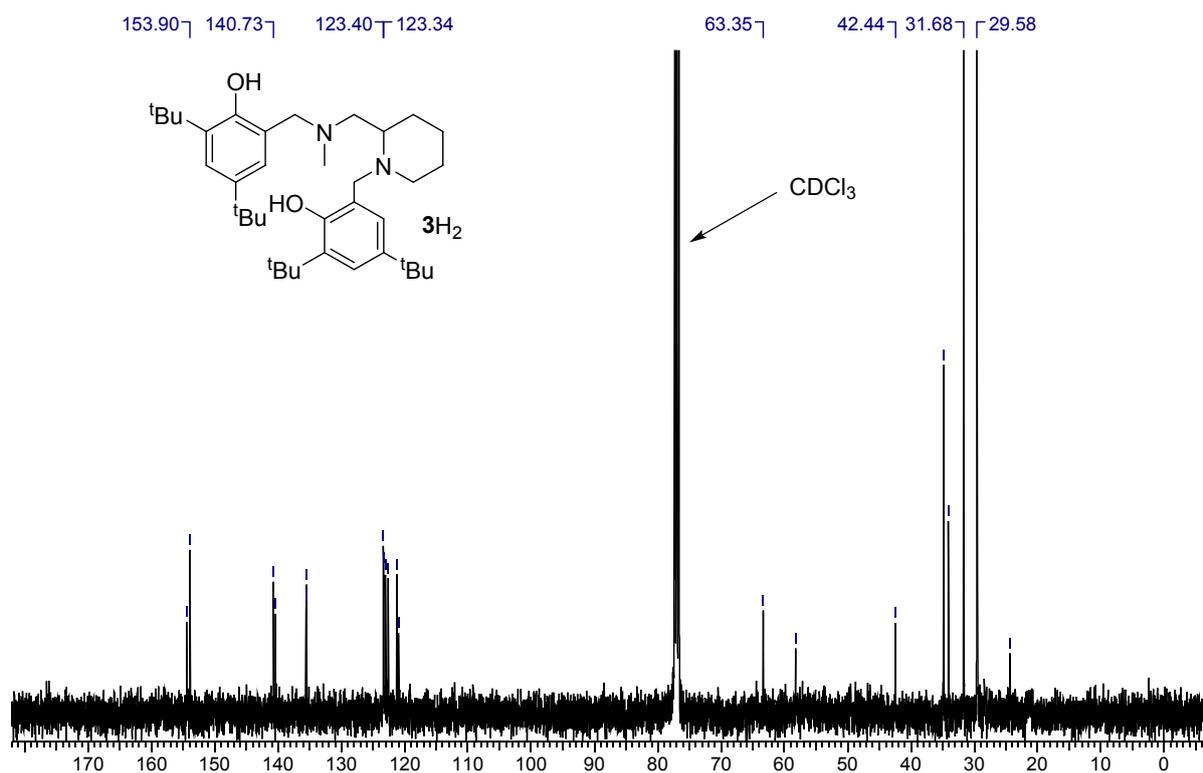


Figure SI5: $^{13}\text{C}\{^1\text{H}\}$ (CDCl_3 , 100MHz) spectra of 3H_2

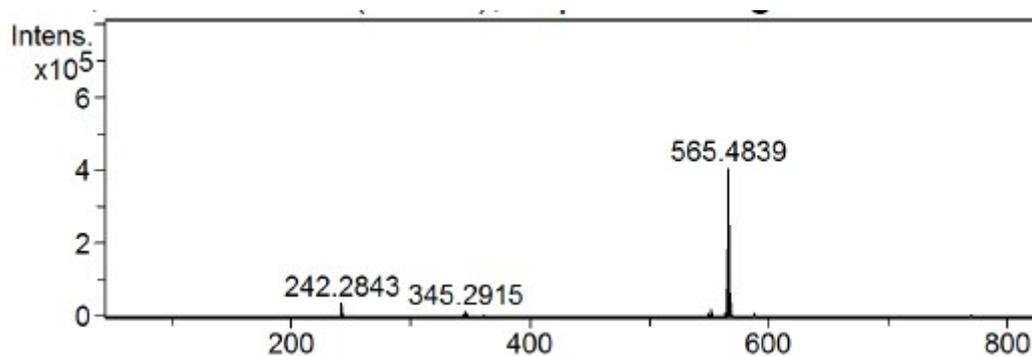


Figure SI6: ESI-TOF spectrum of 3H_2

Characterisation of bicyclic form (impurity): Small amounts of the cyclised salan impurity was present in 3H_2 and to a lesser extent 1H_2 . Isolated through washing AH_2 or 1H_2 with hexane. Collected as a white powder. ^1H NMR (CDCl_3 , 400 MHz) δ = 10.63 (s, 1H; ArOH), 10.17 (br s, 1H; ArOH), 7.25 (d, J = 2.5 Hz, 1H; ArH), 7.14 (d, J = 2.3 Hz, 1H; ArH), 6.80 (d, J = 2.4 Hz, 1H; ArH), 6.75 (d, J = 2.4 Hz, 1H; ArH), 3.98 (d, J = 13.4 Hz, 1H; ArCH₂), 3.88 (s, 1H; ArCHN₂), 3.52 (d, J = 13.4 Hz, 1H; ArCH₂), 3.00 (br d, 1H; CH₂), 2.90 (m, 2H; CH₂), 2.53 (m, 1H; CH), 2.10 (dt, J = 11.8, 2.8 Hz, 1H; CH₂), 1.87 (m, 2H; CH₂), 1.72 (m, 1H; CH₂), 1.56 (m, 3H; CH₂), 1.44 (s, 9H; C(CH₃)₃), 1.33 (s, 9H; C(CH₃)₃), 1.25 (s, 9H; C(CH₃)₃), 1.24 (s, 9H; C(CH₃)₃). $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3 , 100 MHz) δ = 154.2, 154.1, 140.3, 139.9, 136.3, 135.5, 125.4, 124.5, 122.8, 122.8, 120.8, 119.1 (Ar), 89.1, 61.8 (CH), 56.2, 55.7, 48.6 (CH₂), 34.9, 34.8, 34.1

(C(CH₃)₃), 31.7, 29.5, 29.5 (C(CH₃)₃), 29.1, 24.9, 23.9 (CH₂).ESI-MS (MeOH): Calcd *m/z* [C₃₆H₅₆N₂O₂Na]⁺=571.4240 found *m/z* = 571.4225.

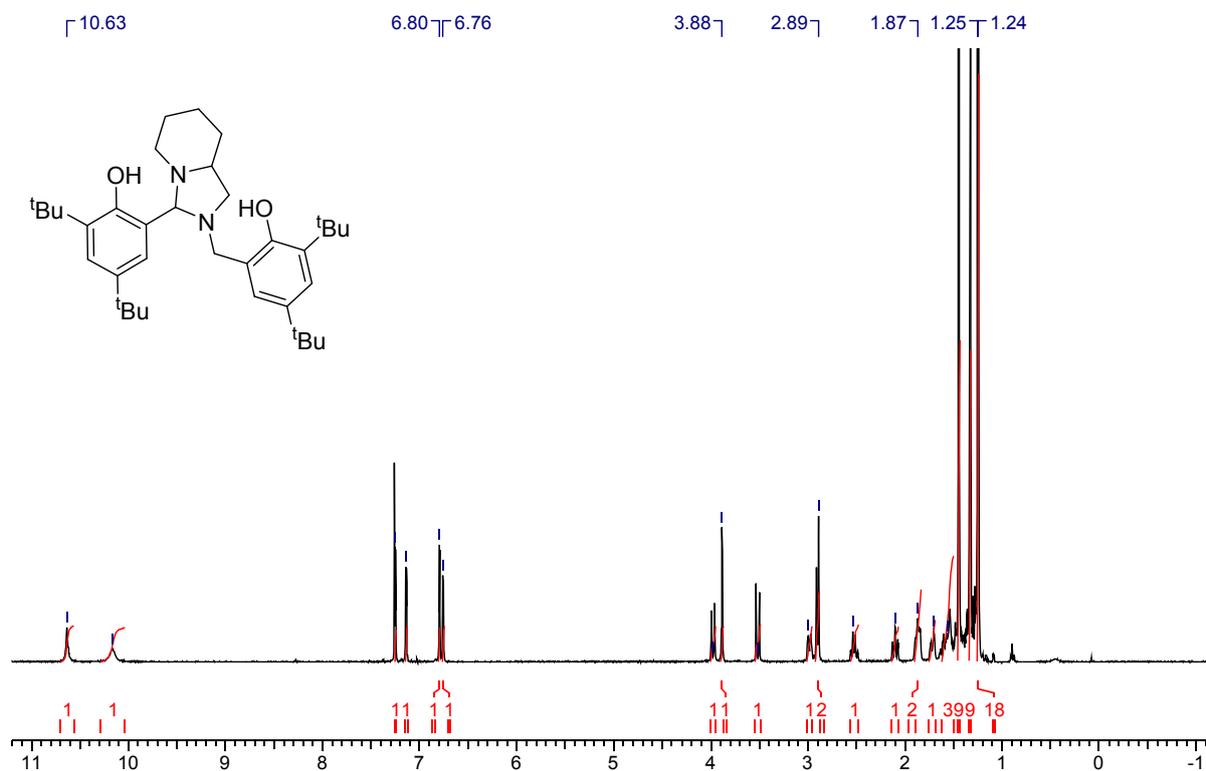


Figure SI7: ¹H NMR (CDCl₃, 400MHz) spectra of 3H₂ impurity.

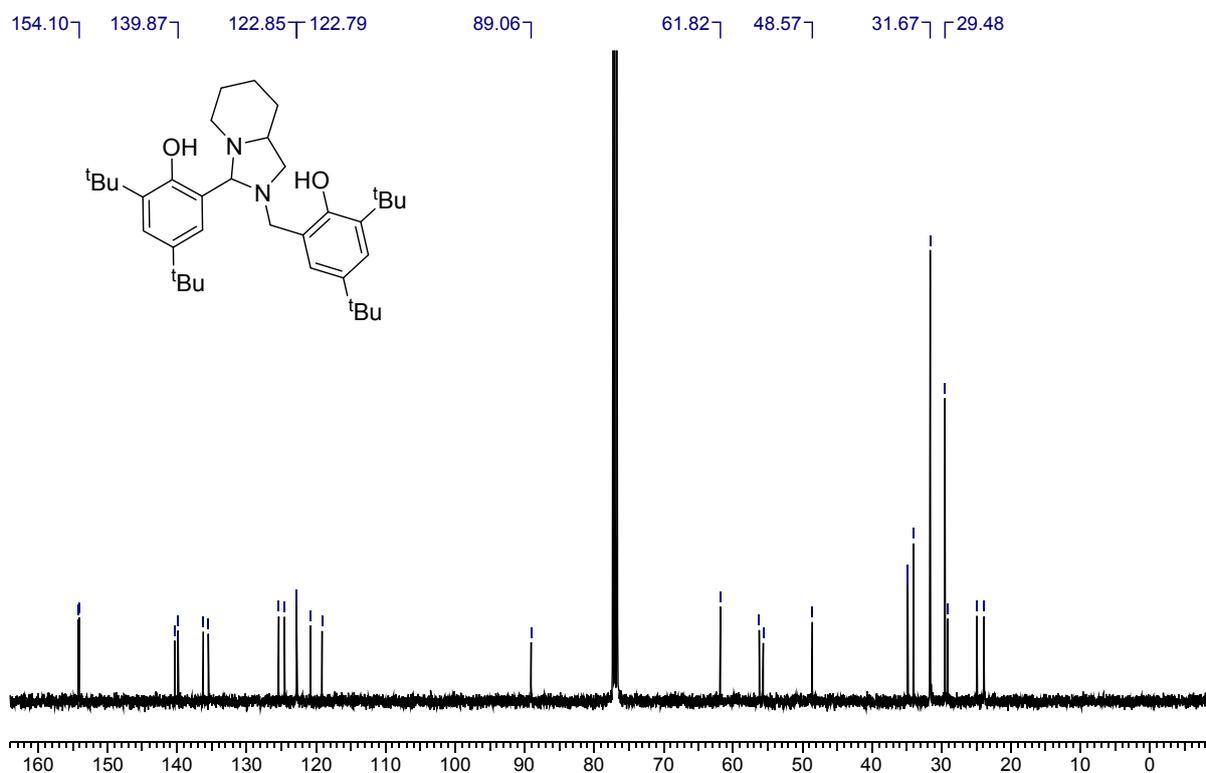


Figure SI8: ¹³C {¹H} (CDCl₃, 100MHz) spectra of 1/3H₂ impurity.

SI3. Complex synthesis & Characterisation

Synthesis of aluminium methyl complexes 1/3H₂ (1 mmol) was dissolved in toluene (10ml) and heated to 50°C. AlMe₃ (2M, 0.5 ml, 1 mmol) was added dropwise and after complete addition, the solution was heated to 80 °C and stirred for 3 hours. After this time, solvent was removed and the crude product purified.

Al(1)Me: Washed with hexane and isolated as a white powder (0.24 g, 0.41 mmol, 41%). ¹H NMR (C₆D₆, 400MHz) δ= 7.68-7.60 (m 2H; ArH), 7.00-6.90 (m 2H; ArH), 3.93-3.66 (m, 2H; CH₂), 3.54-3.26 (m, 1H; CH₂), 3.18-2.76 (m, 2H; CH/CH₂), 2.72-2.03 (m, 3H; CH/CH₂), 1.96-1.80 (m, 18H; (C(CH₃)₃), 1.74-1.61 (m, 3H; CH₂), 1.53-1.43 (m, 20H; (CH₂/C(CH₃)₃), 1.08-0.93 (m, 1H; CH₂), 0.70-0.41 (m, 2H; CH₂), -0.52- -0.63 (m, 3H; AlCH₃). ¹³C NMR (100 MHz, C₆D₆) δ = 158.7, 158.0, 157.8, 157.0, 139.3, 139.5, 139.0, 138.8, 138.6, 138.4, 138.2, 138.2, 137.8, 137.4, 136.8, 136.6, 129.3, 128.6, 128.3, 124.6, 124.4, 124.3, 124.3, 124.0, 123.8, 123.8, 123.70, 123.6, 123.1, 123.00, 122.9, 122.6, 122.0, 121.5, 121.1, 120.5, 118.2 (Ar), 58.2, 57.9 (CH), 57.2 57.0 (CH₂), 54.4 (CH), 53.6, 51.8, 49.7, 49.0, 48.4, 43.5, 41.3 (CH₂), 36.0, 35.9, 35.9, 35.8, 35.7, 35.6, 34.4, 34.34, 34.33, 34.31, 34.29 (C(CH₃)₃), 32.4, 32.3, 32.28, 32.25, 32.2, 30.8, 30.7, 30.6, 30.6, 30.5, 30.3 (C(CH₃)₃), 23.9, 20.3, 19.9, 18.9, 18.4, 18.2, 18.0, 17.5 (CH₂), -5.5, 7.6, -11.0 (AlMe).

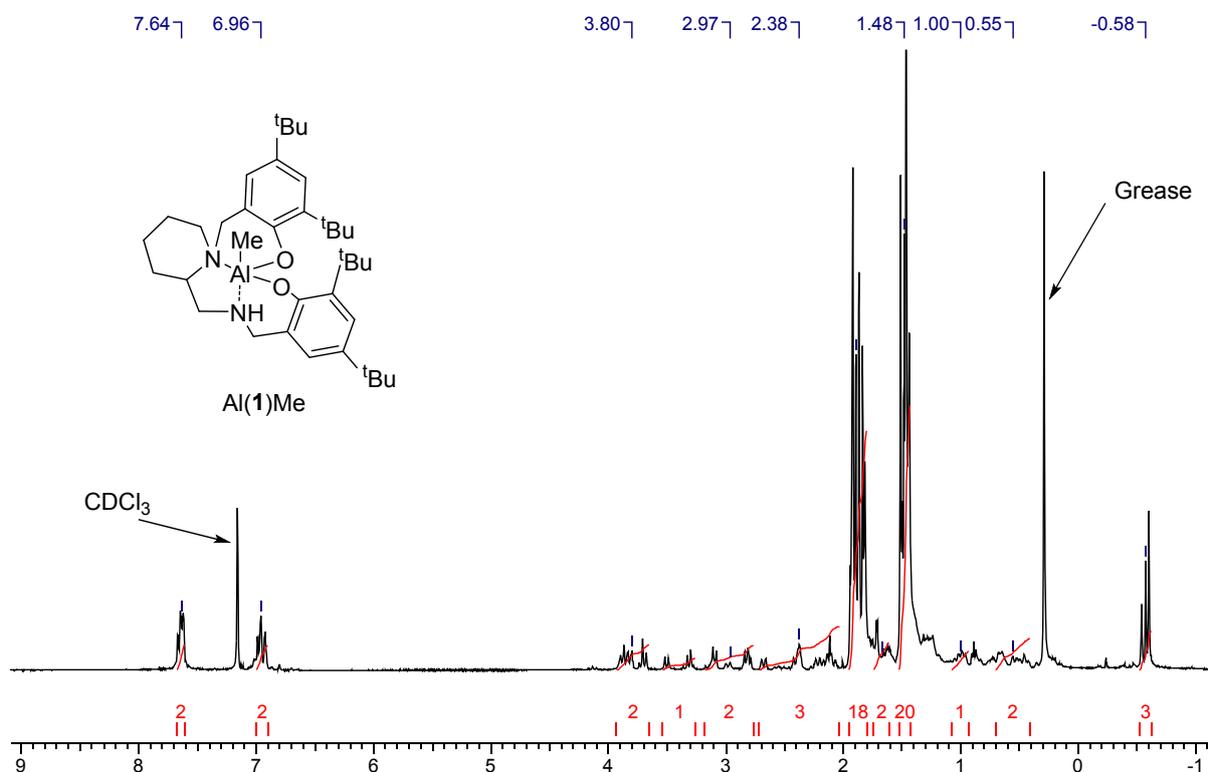


Figure S19: ¹H NMR (C₆D₆, 400MHz) spectra of Al(1)Me

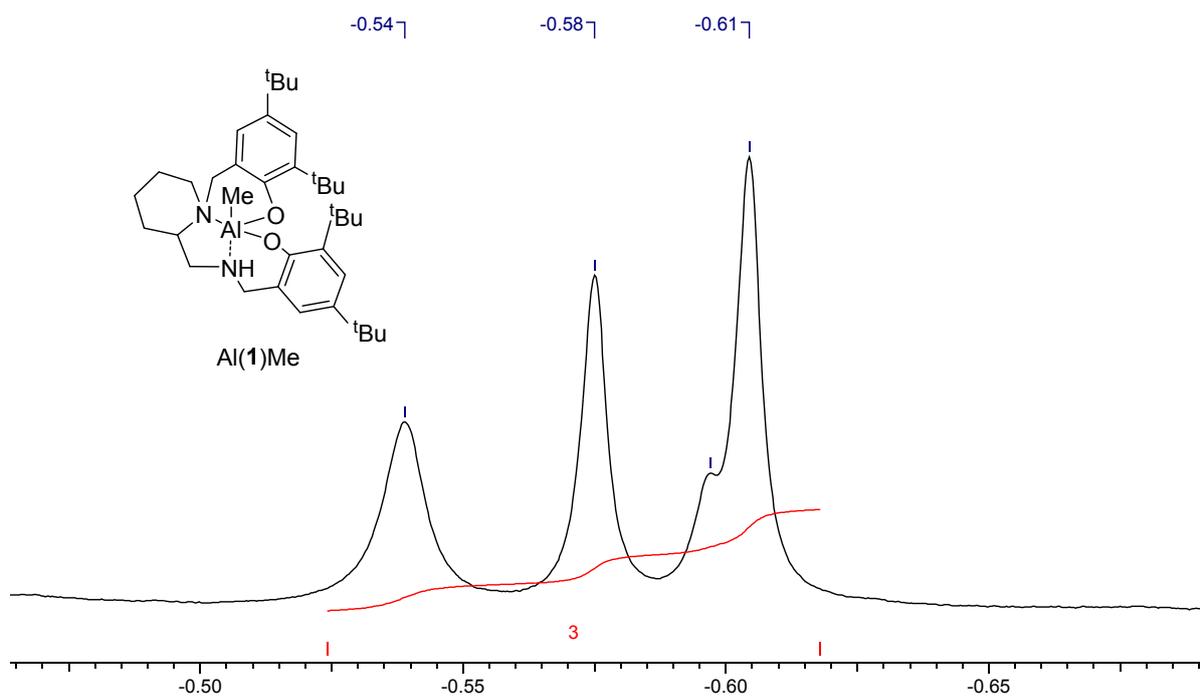


Figure S110: ^1H NMR (C_6D_6 , 400MHz) spectra of Al(1)Me showing AlMe region

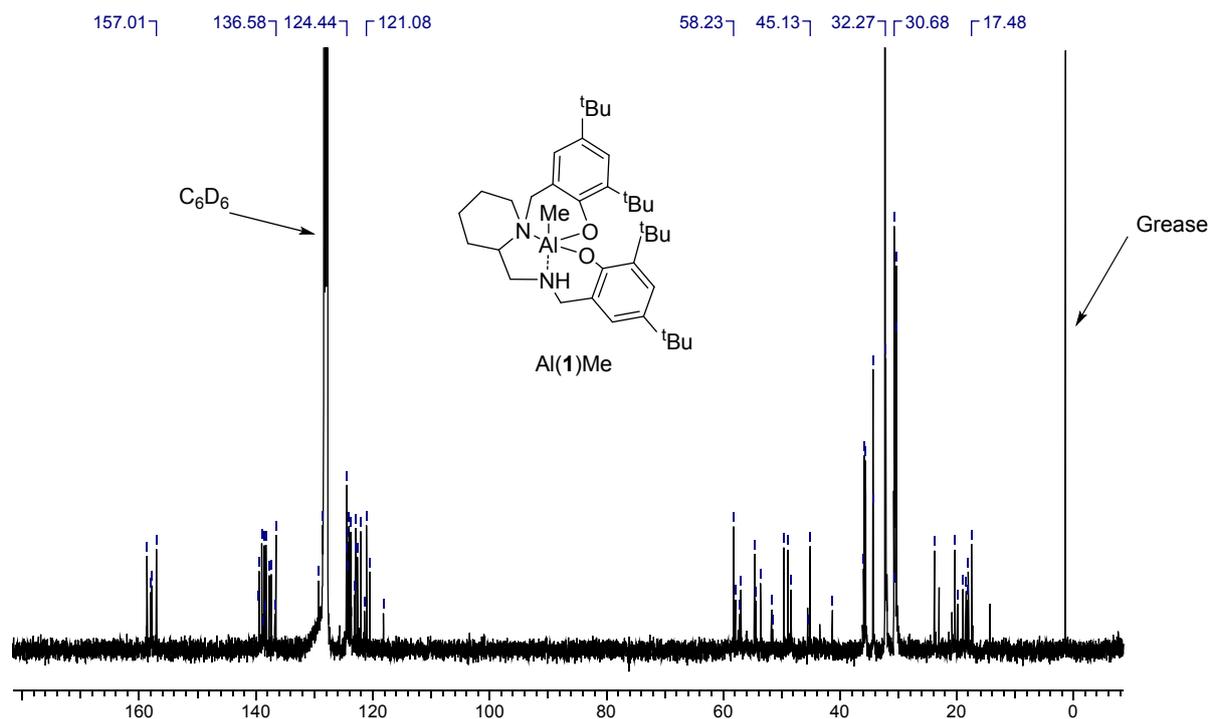


Figure S111: $^{13}\text{C}\{^1\text{H}\}$ NMR (C_6D_6 , 100MHz) spectra of Al(1)Me.

Al(3)Me: Recrystallised from cold toluene/hexane(0.21 g, 0.35 mmol, 35%). ^1H NMR (C_6D_6 , 400MHz) δ = 7.67-7.60 (m 2H; ArH), 7.02-6.81 (m 2H; ArH), 4.32-3.91 (m, 1H; CH_2), 3.90-3.64 (m, 1H; CH_2), 3.54-3.11 (m, 1H; CH_2), 2.84-2.45 (m, 3H; CH/CH_2), 2.33-2.09 (m, 2H; CH_2), 1.94-1.85 (m, 12H; $\text{NCH}_3/(\text{C}(\text{CH}_3)_3)$), 1.83-1.70 (m, 9H; $(\text{CH}_3)_3$), 1.49-1.43 (m, 19H; $(\text{CH}_2/\text{C}(\text{CH}_3)_3)$), 1.42-1.23 (m, 3H;

CH₂), 1.15-0.96 (m, 1H; CH₂), 0.73-0.50 (m, 2H; CH₂), -0.43- -0.63 (m, 3H; AlCH₃). ¹³C NMR (100 MHz, C₆D₆) δ = 158.5, 158.1, 157.5, 156.9, 139.4, 138.9, 138.6, 138.5, 138.4, 137.6, 137.0, 125.1, 124.8, 124.4, 124.3, 124.1, 124.0, 123.8, 123.8, 121.5, 120.3, 119.9 (Ar), 65.1, 62.2, 61.0, 59.6, 56.8 (CH₂), 56.6 (CH), 49.7 (CH₂), 46.1 (CH₃), 45.7 (CH₂), 44.1 (CH₃), 43.2 (CH₂), 36.1, 36.0, 36.96, 35.88, 34.68, 34.65, 34.6 (C(CH₃)₃), 32.7, 32.6, 31.0, 30.9, 30.8, 30.7 (C(CH₃)₃), 24.1, 20.6, 18.7, 18.5, 17.7 (CH₂), -10.2, -12.4 (AlMe).

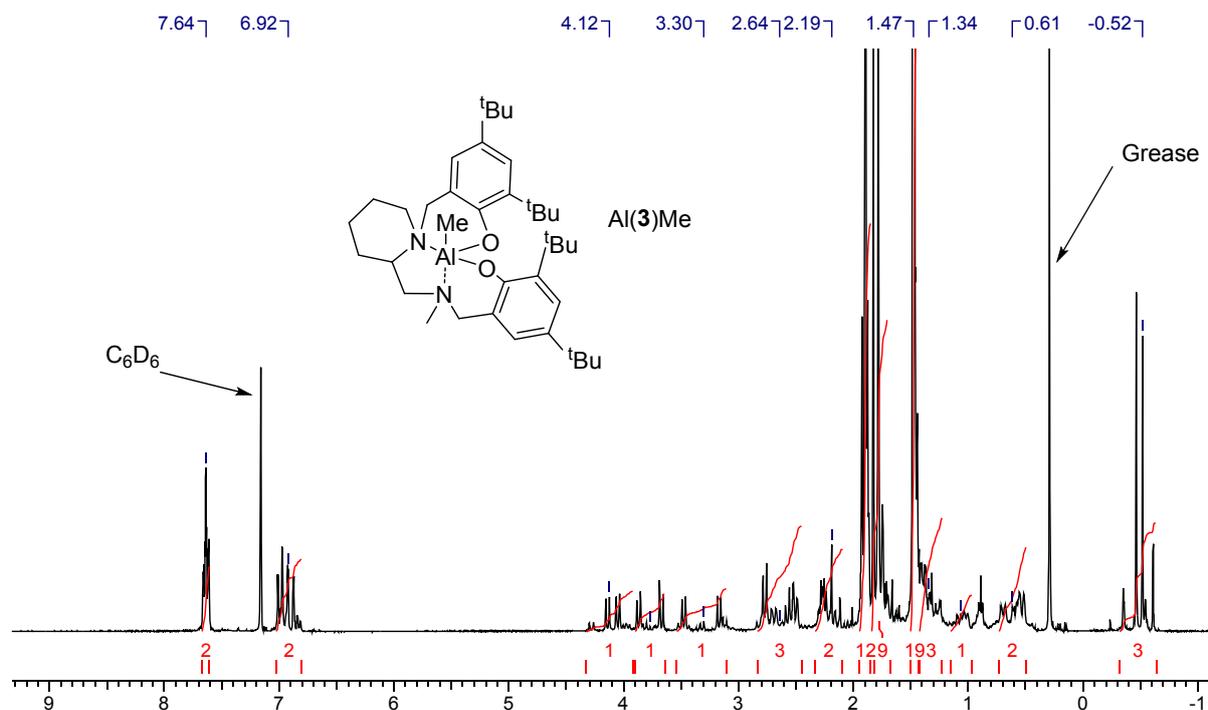


Figure SI12: ¹H NMR (C₆D₆, 400MHz) spectra of Al(3)Me

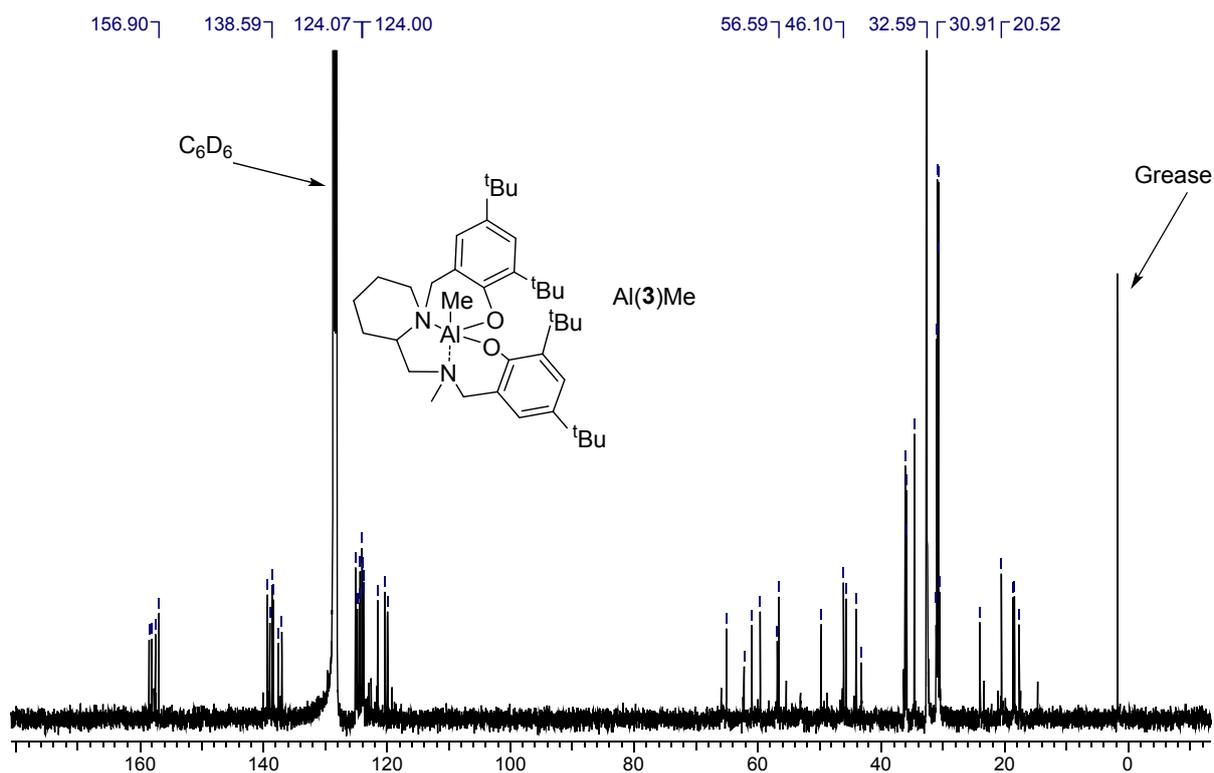


Figure S113: $^{13}\text{C}\{^1\text{H}\}$ NMR (C_6D_6 , 100MHz) spectra of $\text{Al}(\mathbf{3})\text{Me}$.

Synthesis of aluminium complexes $\text{Al}(\mathbf{1-2})\text{O}^i\text{Pr}$. Ligand, $\mathbf{1-2H}_2$ (1 mmol) was dissolved in toluene (10ml) and heated to 50°C . AlMe_3 (2M, 0.5 ml, 1 mmol) was added dropwise and after complete addition, the solution was heated to 80°C and stirred for 2 hours. The temperature was then reduced to 50°C and $^i\text{PrOH}$ (0.15ml, 2eq, 2 mmol) was added dropwise. Temperature was then adjusted to 80°C for one hour after which the solvent was removed *in vacuo* and the product recrystallised from hexane/toluene mixture.

$\text{Al}(\mathbf{1})\text{O}^i\text{Pr}$: Isolated as clear crystals (0.31 g, 0.49 mmol, 49%). ^1H NMR (CDCl_3 , 400MHz) δ = 7.30 (d, J = 2.4 Hz, 1H; ArH), 7.27 (1H; ArH), 6.86 (d, J = 2.3 Hz, 1H; ArH), 6.81 (d, J = 2.2 Hz, 1H; ArH), 4.61 (dd, J = 13.1, 3.1 Hz, 1H; ArCH₂), 4.28 (d, J = 13.2 Hz, 1H; ArCH₂), 4.19 (sept, J = 5.9 Hz, 1H; OCH(CH₃)₂) 4.10 (d, J = 13.2 Hz, 1H; ArCH₂), 3.64 (dd, J = 13.1, 2.1 Hz, 1H; ArCH₂), 3.34 (br d, J = 13.8 Hz, 1H; NH), 3.05 (m, 1H; CH), 2.93 (m, 2H; CH₂), 2.59 (dt, J = 12.0, 4.3 Hz, 1H; CH₂), 2.46 (br t, J = 13.5 Hz, 1H; CH₂), 2.21 (m, 1H; CH₂), 1.59 (m, 1H; CH₂), 1.55 (s, 9H; C(CH₃)₃), 1.52 (m, 1H; CH₂), 1.48 (m, 1H; CH₂), 1.42 (s, 9H; C(CH₃)₃), 1.32 (m, 19H; C(CH₃)₃/CH₂), 1.21 (m, 1H; CH₂), 1.08 (d, J = 5.7 Hz, 3H; OCH(CH₃)₂), 0.94 (d, J = 5.7 Hz, 3H; OCH(CH₃)₂). $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3 , 100 MHz) δ = 158.1, 156.9, 138.5, 138.1, 137.5, 136.3, 124.1, 123.8, 123.7, 123.2, 120.7, 118.3 (Ar), 62.1 (OCH(CH₃)₂), 58.8 (CH), 57.0, 51.2, 44.3, 41.3 (CH₂), 35.3, 35.2, 34.0, 33.9 (C(CH₃)₃), 31.9, 31.8, 30.6, 29.9 (C(CH₃)₃), 28.4, 27.9 (OCH(CH₃)₂), 20.5, 18.8, 18.2 (CH₂). Note: ArH resonance at 7.27

coincides with residual solvent resonance (CDCl_3), doublet splitting assumed. CH_3 resonance of isopropoxide coincides with residual solvent resonance (Hexane). Elemental analysis ($\text{C}_{39}\text{H}_{63}\text{AlN}_2\text{O}_3$) calcd in %: C, 73.78; H 10.00; N, 4.41. Found: C, 71.20; H 10.50; N, 4.41.

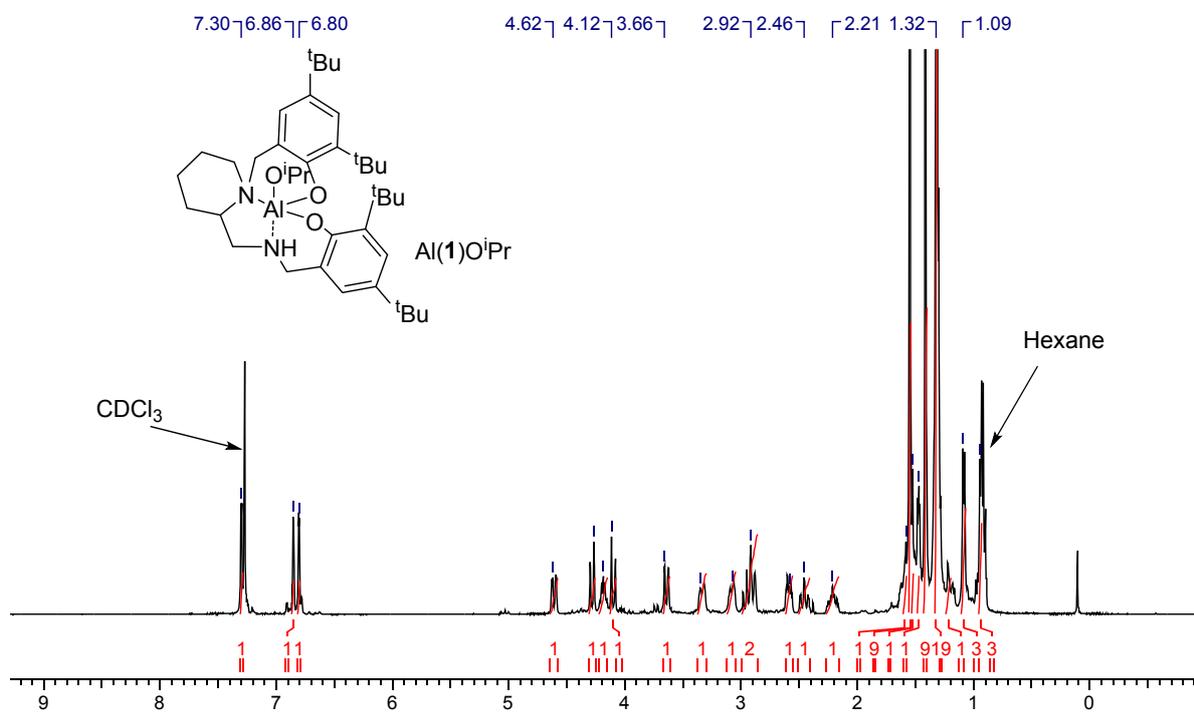


Figure SI14: ^1H NMR (CDCl_3 , 400MHz) spectra of $\text{Al}(\mathbf{1})\text{O}^i\text{Pr}$.

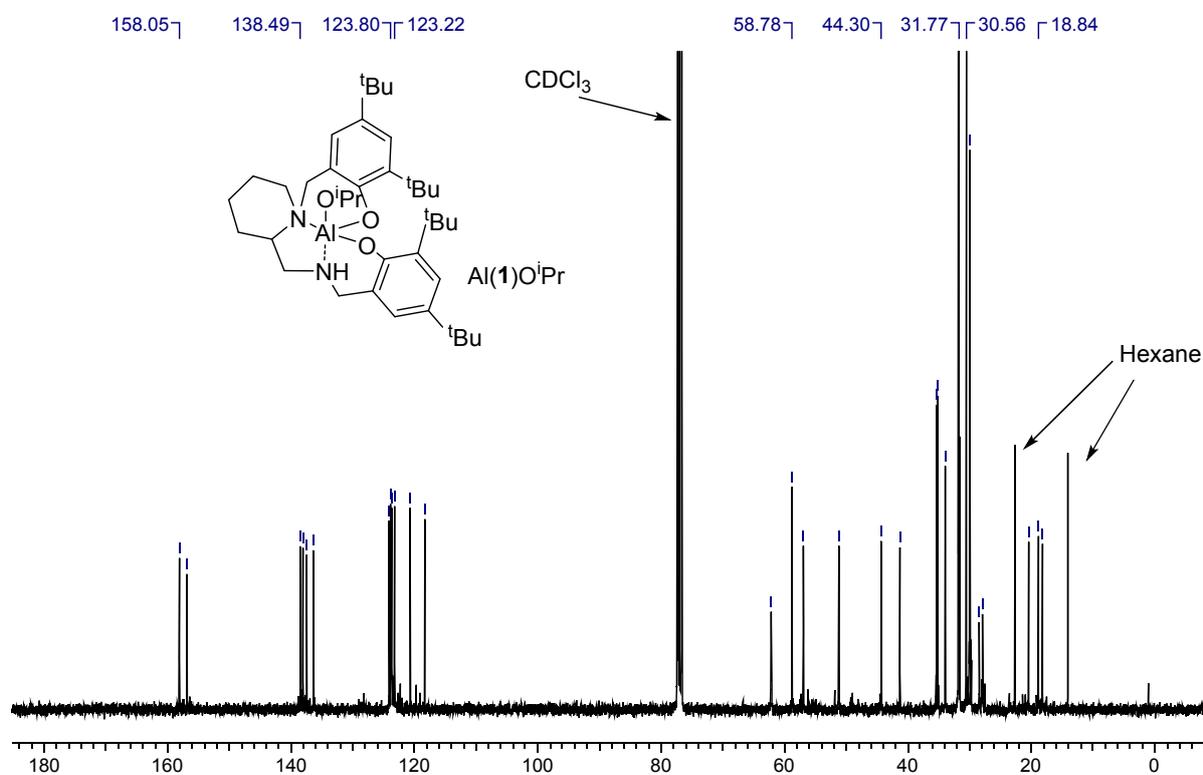


Figure SI15: $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3 , 100MHz) spectra of $\text{Al}(\mathbf{1})\text{O}^i\text{Pr}$.

Al(2)OⁱPr: Isolated as clear crystals (0.31 g, 0.61 mmol, 61%). ¹H NMR (CDCl₃, 400MHz) δ = 7.29 (d, *J* = 2.4 Hz, 1H; ArH), 6.85 (s, 1H; ArH), 6.83 (d, *J* = 2.3 Hz, 1H; ArH), 6.64 (s, 1H; ArH), 4.47 (dd, *J* = 12.9, 3.1 Hz, 1H; ArCH₂), 4.24 (sept, *J* = 5.9 Hz, 1H; OCH(CH₃)₂), 4.18 (d, *J* = 12.8 Hz, 1H; ArCH₂), 4.05 (d, *J* = 12.8 Hz, 1H; ArCH₂), 3.54 (dd, *J* = 13.9, 2.4 Hz, 1H; ArCH₂), 3.45 (m, 1H; NH), 3.09 (m, 1H; CH), 2.83 (q, *J* = 12.8 Hz, 1H; CH₂), 2.68 (br d, *J* = 14.7 Hz, 1H; CH₂), 2.61 (dt, *J* = 12.4, 5.0 Hz, 1H; CH₂), 2.20 (s, 3H; CH₃), 2.16 (m, 2H; CH₂), 2.07 (s, 3H; CH₃), 1.58 (m, 1H; CH₂), 1.55 (s, 9H; C(CH₃)₃), 1.50 (m, 1H; CH₂), 1.40 (m, 1H; CH₂), 1.30 (s, 9H; C(CH₃)₃), 1.25 (m, 1H; CH₂), 1.10 (m, 4H; CH₂/OCH(CH₃)₂), 0.97 (d, *J* = 5.1 Hz, 3H; OCH(CH₃)₂). ¹³C {¹H} NMR (CDCl₃, 100 MHz) δ = 158.1, 156.2, 137.3, 136.3, 131.3, 128.5, 127.1, 125.2, 124.0, 123.3, 120.2, 118.5 (Ar), 62.4 (OCH(CH₃)₂), 57.8 (CH), 56.0, 50.4, 44.2, 39.3 (CH₂), 35.1, 34.0, (C(CH₃)₃), 31.9, 29.8 (C(CH₃)₃), 28.4, 27.9 (OCH(CH₃)₂), 20.4 (CH₃), 20.0, 18.5, 17.7 (CH₂), 17.2 (CH₃). Elemental analysis (C₃₃H₅₁AlN₂O₃) calcd in %: C, 71.97; H 9.33; N, 5.09. Found: C, 69.78; H 9.12; N, 4.93.

Synthesis of aluminium complexes Al(A)OBn. Ligand, AH₂ (0.548g, 1 mmol) was dissolved in toluene (10ml) and heated to 50°C. AlMe₃ (2M, 0.5 ml, 1 mmol) was added dropwise and after complete addition, the solution was heated to 80 °C and stirred for 2 hours. The temperature was then reduced to 50°C and BnOH (0.10ml, 1eq, 1 mmol) was added dropwise. Temperature was then adjusted to 80 °C for one hour after which the solvent was removed *in vacuo* and the product recrystallised from hexane/toluene mixture. Isolated as yellow crystals (%) ¹H NMR (CDCl₃, 400MHz) δ = 8.36 (s, 1H; ArCHN), 7.59 (d, *J* = 2.5 Hz, 1H; ArH), 7.29 (d, *J* = 2.5 Hz, 1H; ArH), 7.23 (m, 4H; ArH), 7.12 (m, 1H; ArH), 6.92 (d, *J* = 2.5 Hz, 1H; ArH), 6.93 (d, *J* = 2.5 Hz, 1H; ArH), 4.92 (d, *J* = 13.6 Hz, 1H; ArCH₂), 4.79 (d, *J* = 13.6 Hz, 1H; ArCH₂), 3.92 (d, *J* = 12.2 Hz, 1H; ArCH₂), 3.82 (t, *J* = 13.4 Hz, 1H; CH₂), 3.72 (d, *J* = 12.2 Hz, 1H; ArCH₂), 3.48 (m, 2H; CH/CH₂), 3.26 (dt, *J* = 13.8, 2.6 Hz, 1H; CH₂), 2.77 (br d, *J* = 14.5 Hz, 1H; CH₂), 1.91 (m, 1H; CH₂), 1.80 (m, 1H; CH₂), 1.71 (m, 1H; CH₂), 1.57 (s, 9H C(CH₃)₃), 1.51 (s, 9H C(CH₃)₃), 1.48 (m, 1H; CH₂), 1.34 (s, 9H C(CH₃)₃), 1.32 (s, 9H C(CH₃)₃), 1.23 (m, 1H; CH₂); ¹³C NMR (100 MHz, CDCl₃) δ = 173.7 (ArCHN) 165.8, 156.7, 146.6, 140.8, 138.2, 137.7, 137.3, 132.1, 127.5, 127.3, 127.1, 126.3, 125.4, 123.5, 123.4, 120.8, 117.5 (Ar), 65.4 (CH₂), 57.9 (CH), 56.4, 48.9, 44.7 (CH₂), 35.4, 35.2, 34.0, 33.9 (C(CH₃)₃), 31.8, 31.3, 30.1, 29.8 (C(CH₃)₃), 23.5, 20.8, 17.5 (CH₂). Elemental analysis (C₄₃H₆₁AlN₂O₃) calcd in %: C, 75.85; H 9.03; N, 4.11. Found: C, 75.44; H 9.04; N, 4.12.

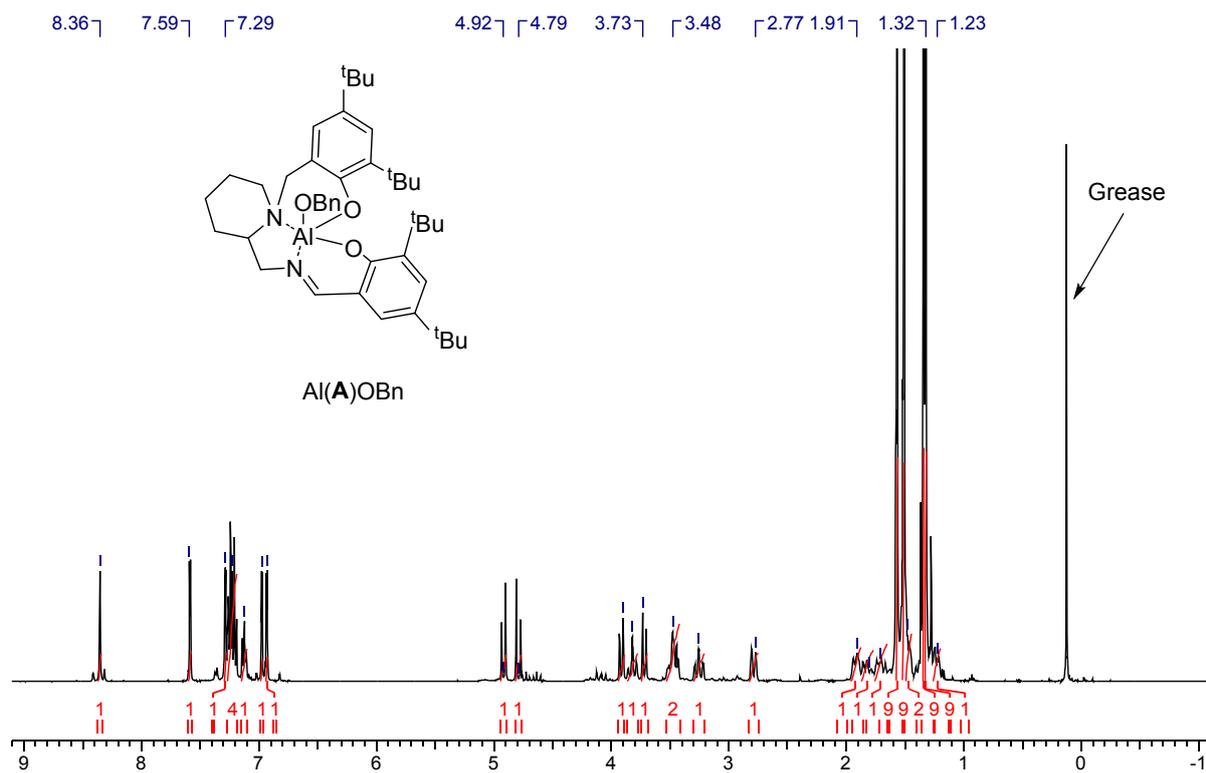


Figure S116: ^1H NMR (CDCl_3 , 400MHz) spectra of Al(A)OBn.

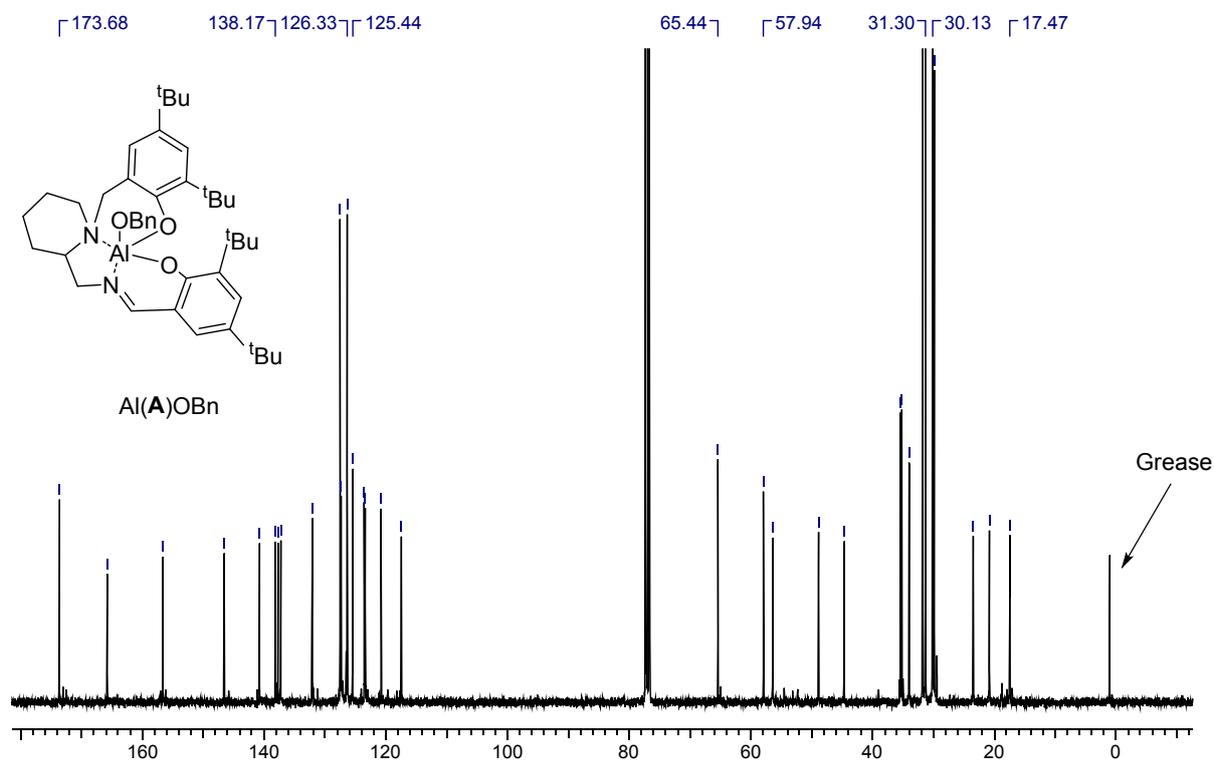


Figure S117: $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3 , 100MHz) spectra of Al(A)OBn

4. Selected polymer characterisation

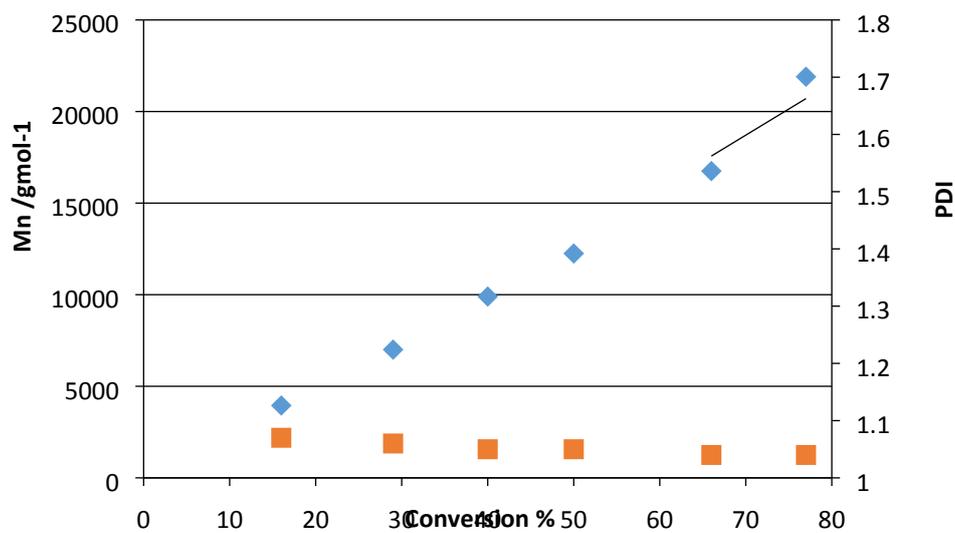


Figure SI18: M_n and M_w/M_n against conversion for the solution polymerisation of *rac*-LA with Al(1)OⁱPr (80°C, toluene, [LA]:[Al(1)OⁱPr]=100:1).

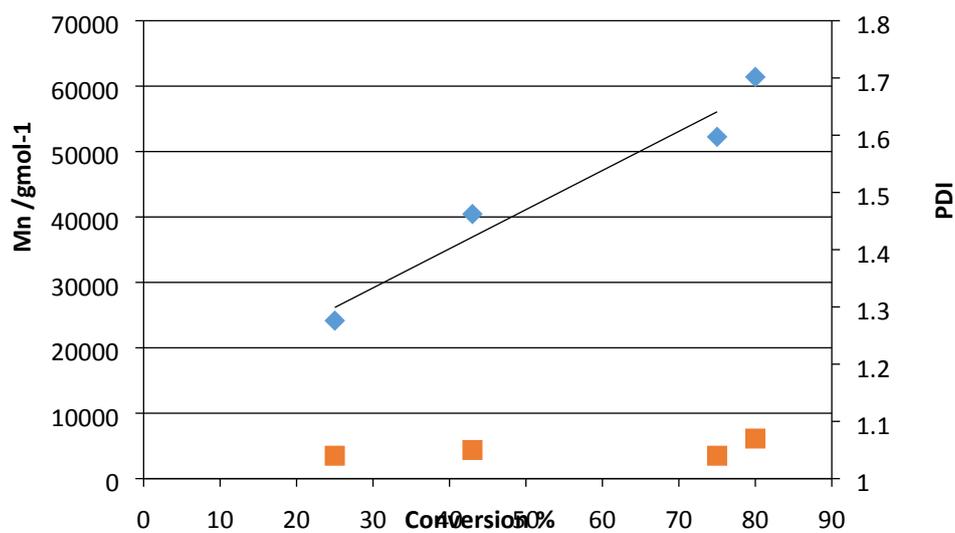


Figure SI19: M_n and M_w/M_n against conversion for the solvent free polymerisation of *rac*-LA with Al(1)OⁱPr (130°C, [LA]:[Al(1)OⁱPr]=300:1).

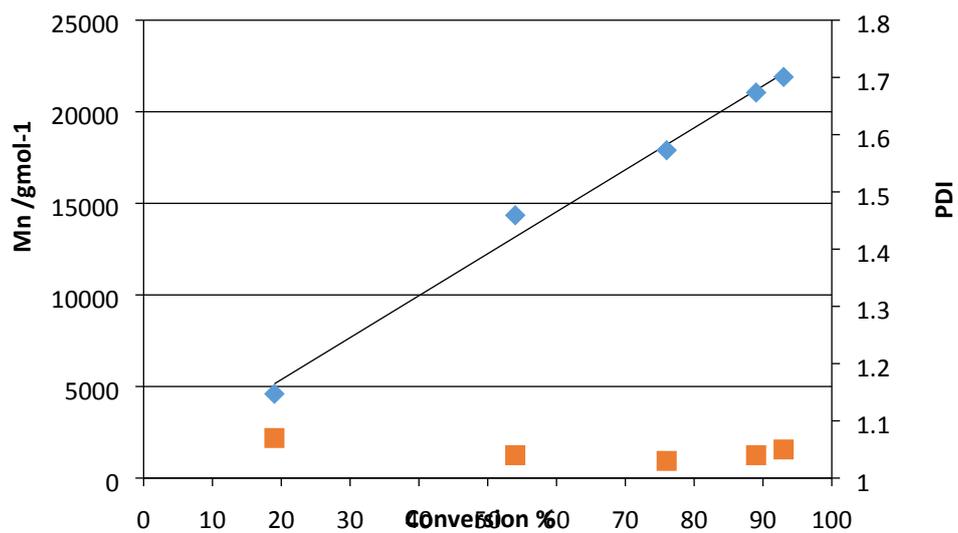


Figure SI20: M_n and M_w/M_n against conversion for the solution polymerisation of *rac*-LA with Al(2)OⁱPr (80°C, toluene, [LA]:[Al(2)OⁱPr]=100:1).

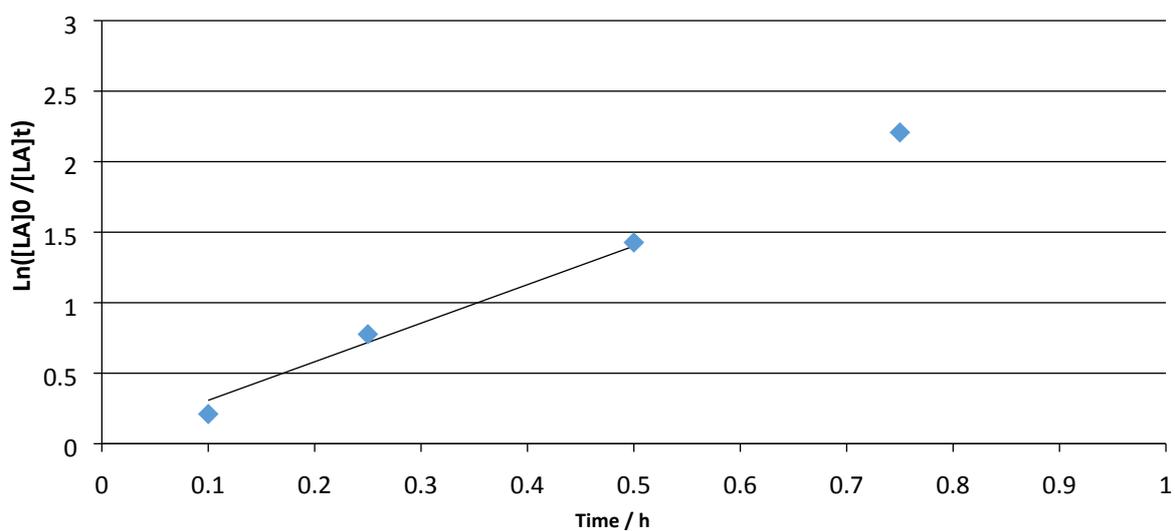


Figure SI21: Semi-logarithmic plot for the solution polymerisation of Al(2)OⁱPr (Toluene, 80°C, [LA]:[Al(2)OⁱPr] = 100:1).

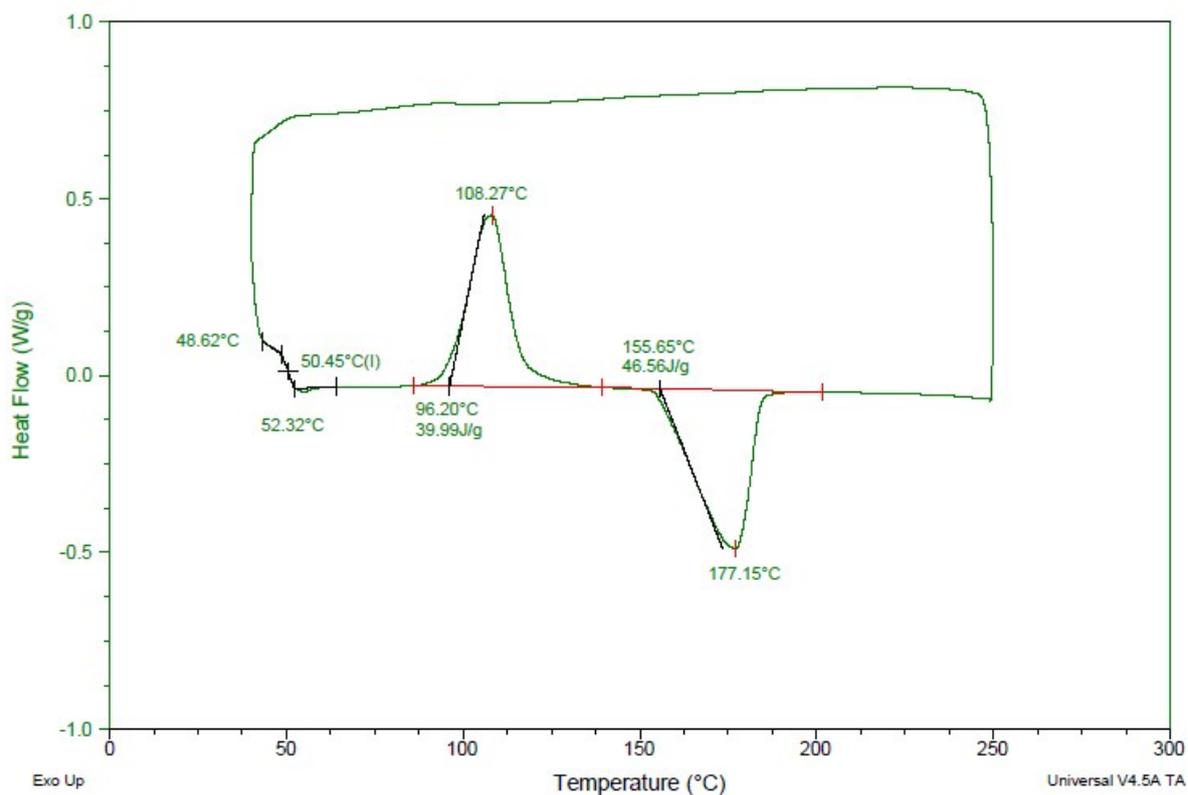


Figure SI22: DSC trace of PLA from Al(1)OⁱPr (table 2, entry 6; CH₂Cl₂, 25°C).

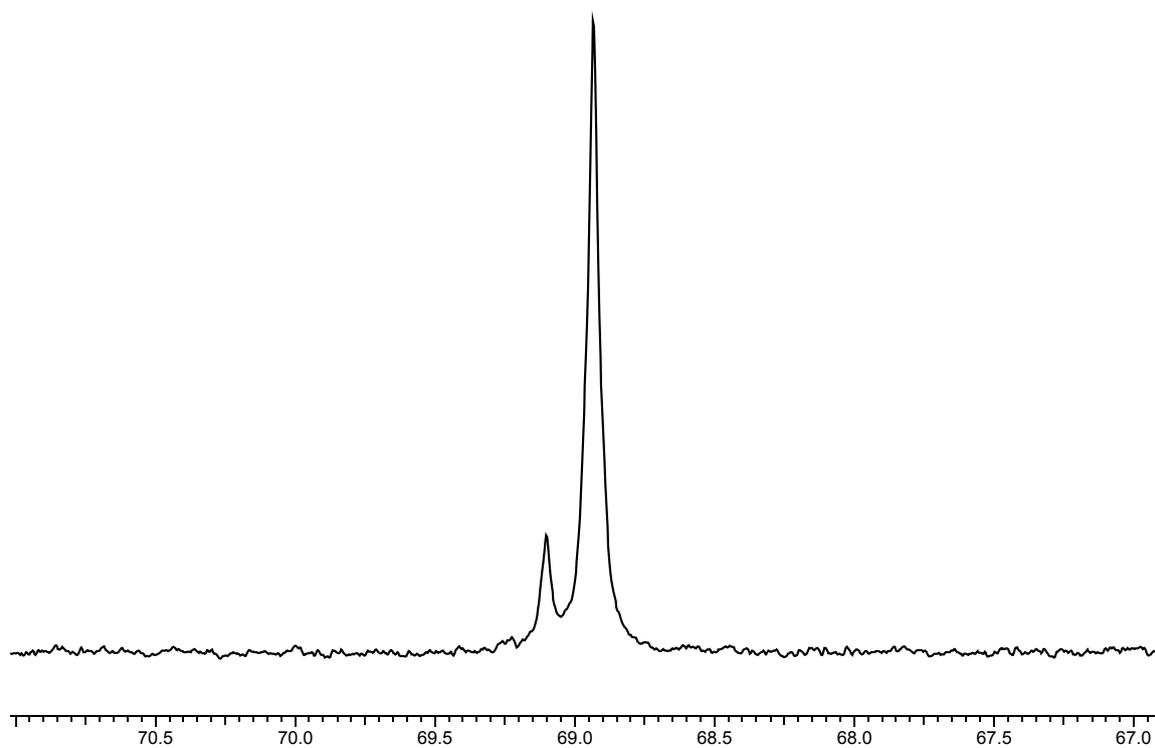


Figure SI23: ¹³C{¹H} NMR (CDCl₃, 100MHz) spectra of methine region for PLA from Al(1)OⁱPr (table 3, entry 1, solvent free 130 °C).

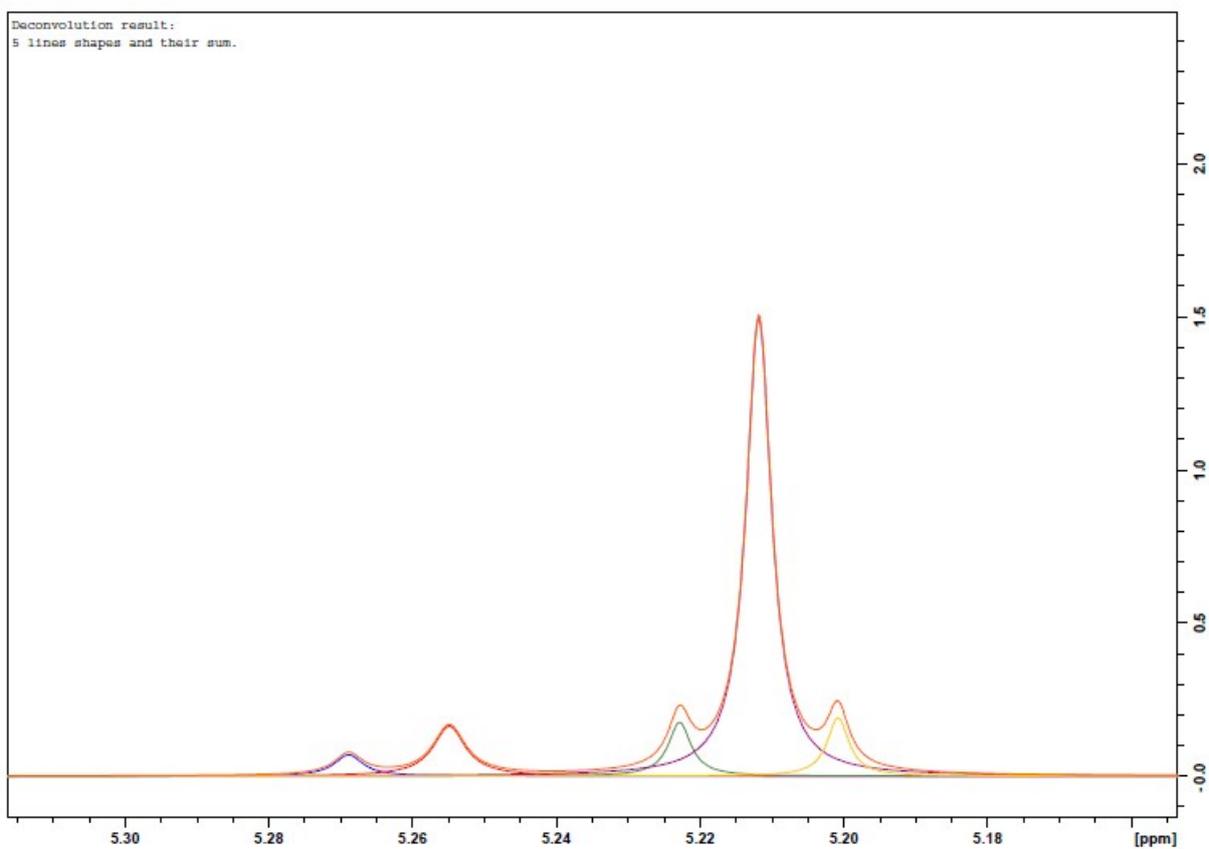


Figure SI24: ^1H NMR (CDCl_3 , 400MHz) decoupled and deconvoluted spectrum of PLA synthesised from solvent free polymerisation with $\text{Al}(\mathbf{1})\text{O}^i\text{Pr}$ (table 3, entry 2).

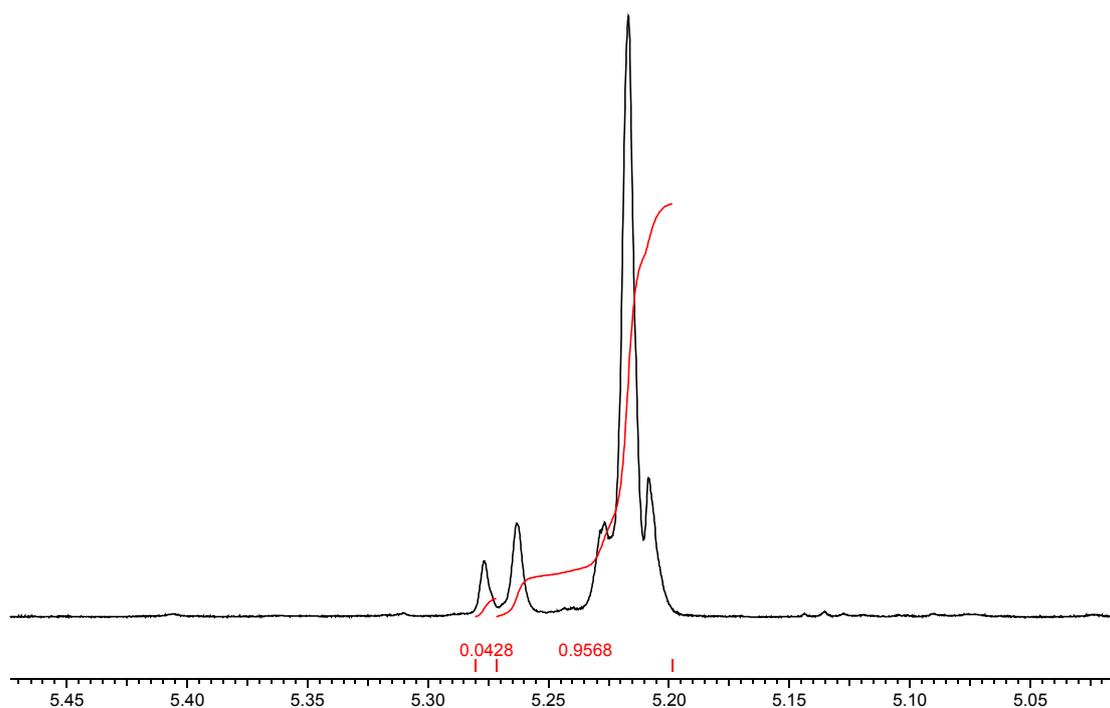


Figure SI25: ^1H NMR (CDCl_3 , 400MHz) decoupled spectrum of PLA synthesised from solution polymerisation with $\text{Al}(\mathbf{1})\text{O}^i\text{Pr}$ (table 2, entry 4).

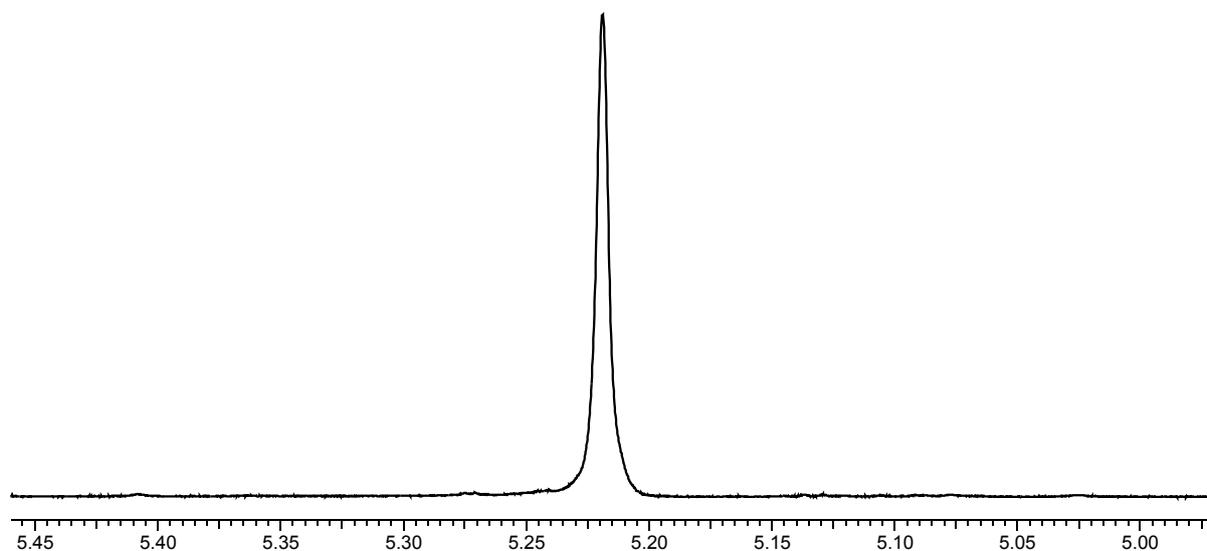


Figure S126: ¹H NMR (CDCl₃, 400MHz) decoupled spectrum of PLLA synthesised from solution polymerisation with Al(1)OⁱPr (table 2, entry 5).

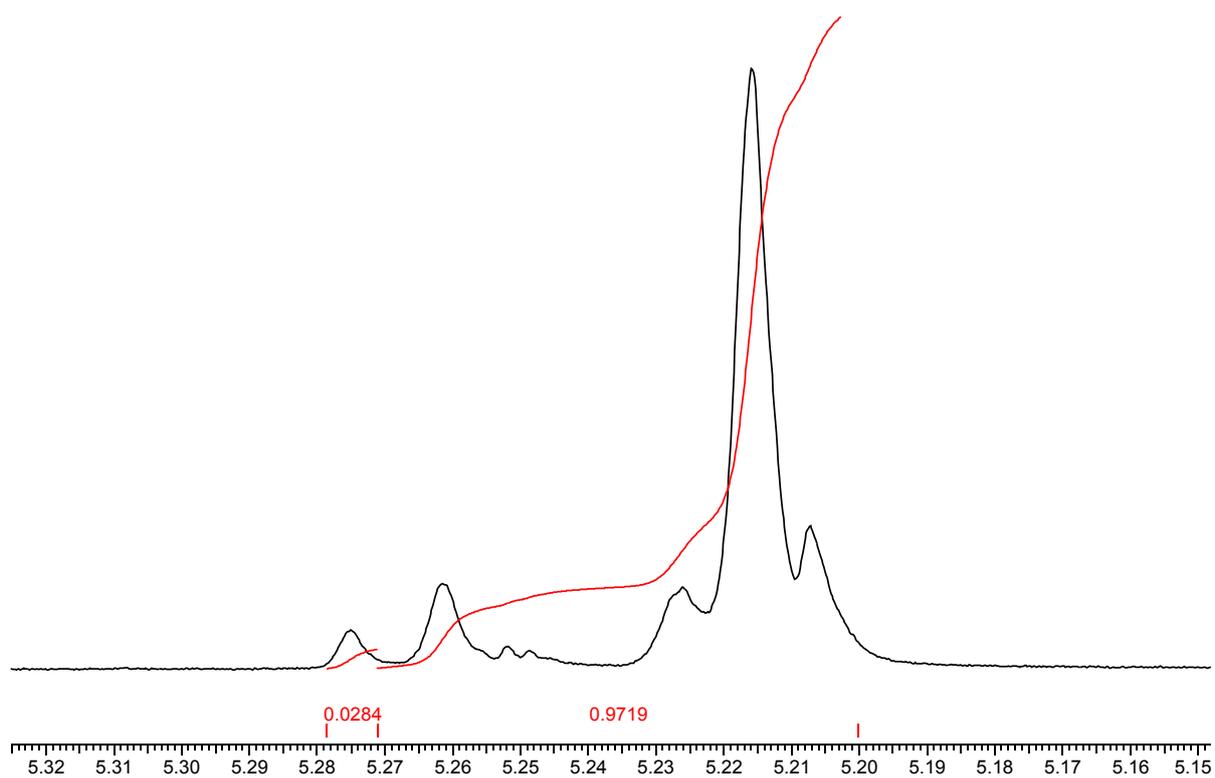


Figure S127: ¹H NMR (CDCl₃, 400MHz) decoupled spectrum of PLA synthesised from the solvent free polymerisation with Al(1)OⁱPr (table 3, entry 1).

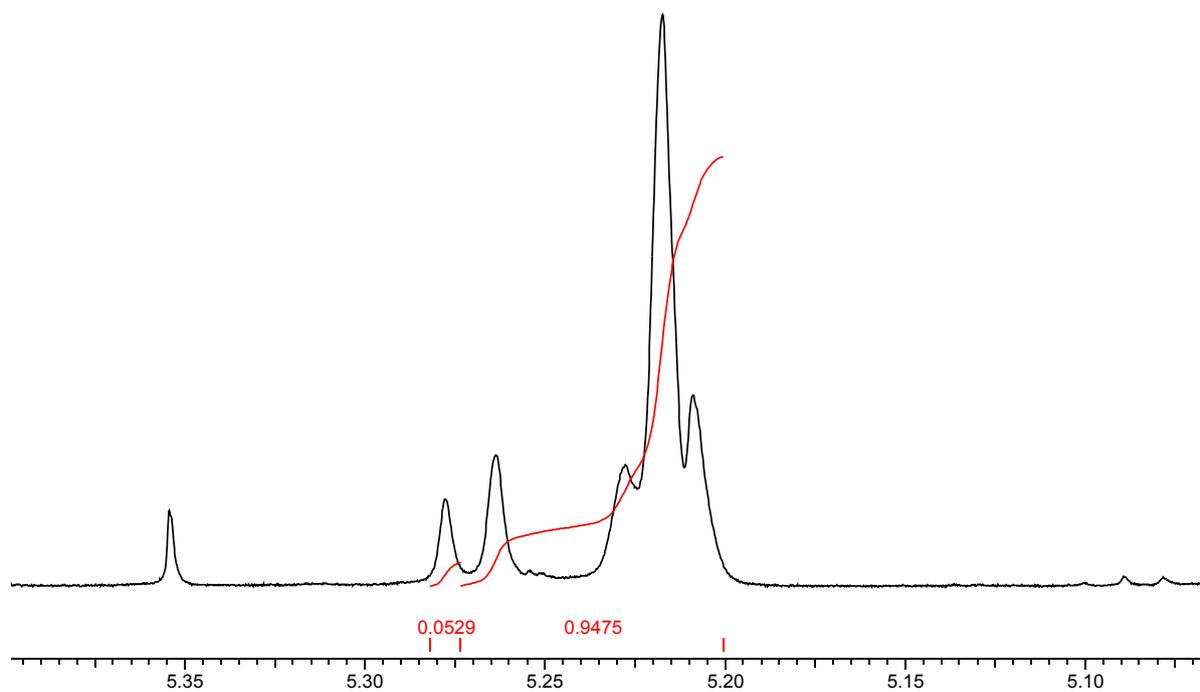


Figure SI28: ¹H NMR (CDCl₃, 400MHz) decoupled spectrum of PLA synthesised from the solvent free polymerisation with Al(2)OⁱPr (table 3, entry 8).

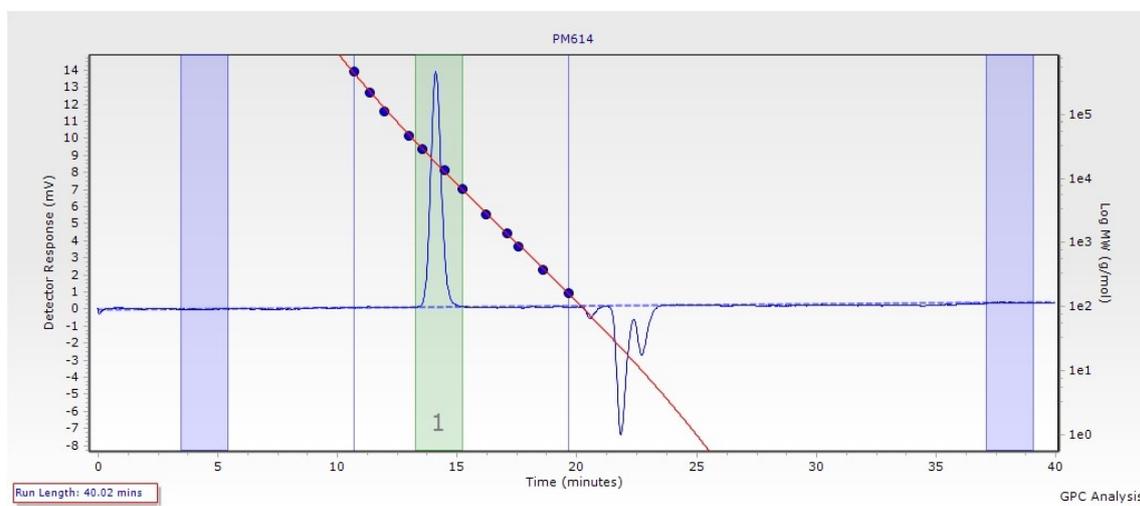


Figure SI29: GPC trace of PLA prepared by solution polymerisation with Al(1)OⁱPr (table 2, entry 4).

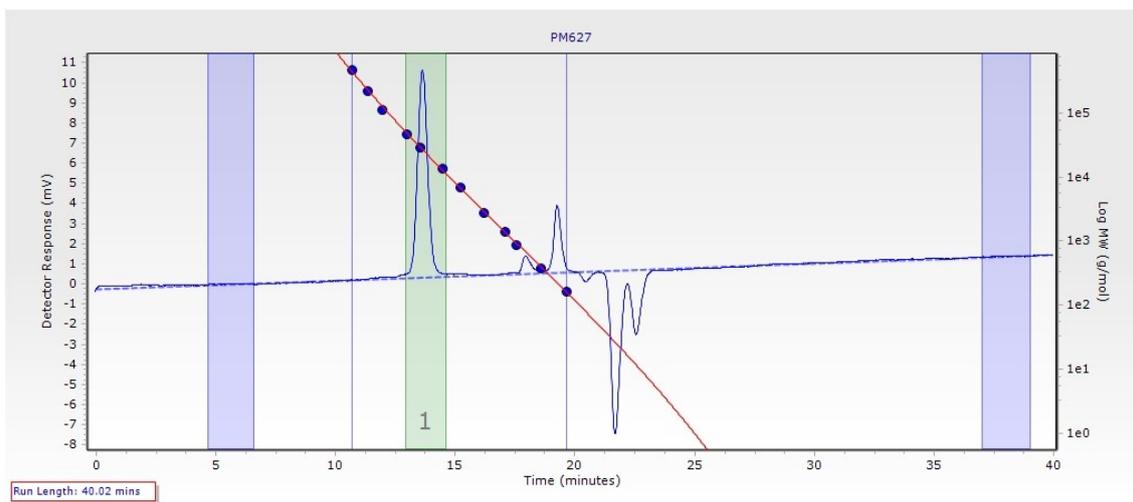


Figure SI30: GPC trace of PLLA prepared by solution polymerisation with Al(1)OⁱPr (table 2, entry 5).

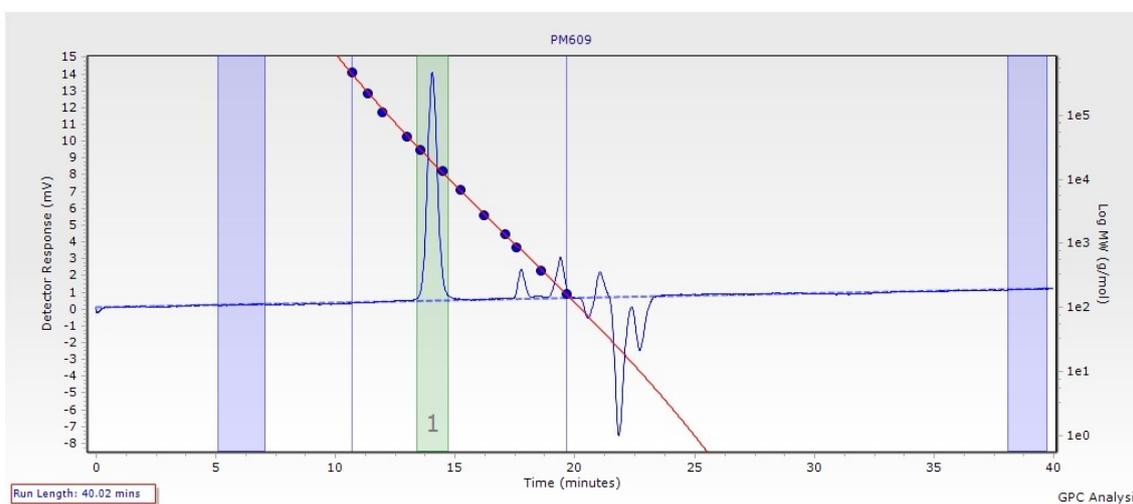


Figure SI31: GPC trace of PLA prepared by solution polymerisation with Al(2)OⁱPr (table 2, entry 7).

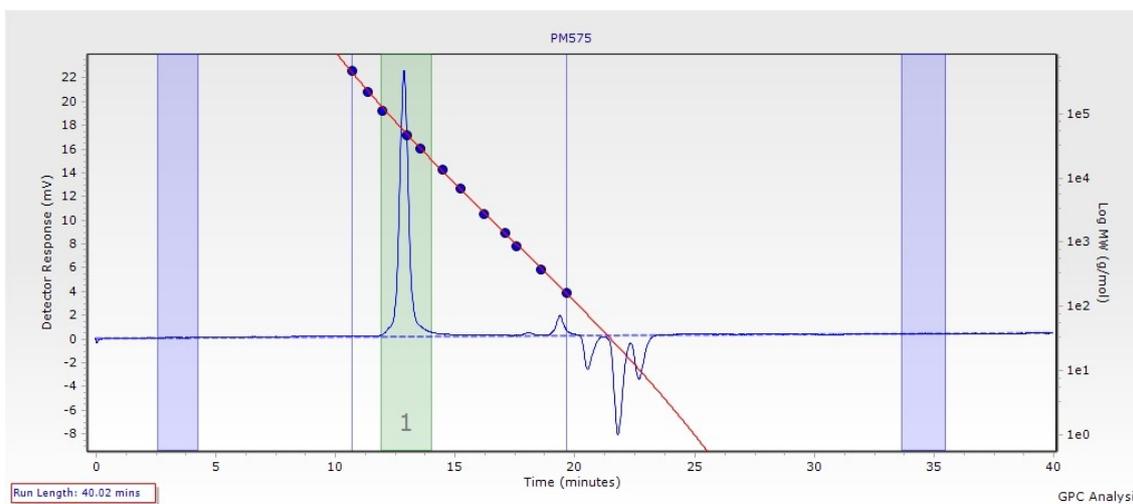


Figure SI32: GPC trace of PLA prepared by solvent free polymerisation with Al(1)OⁱPr (table 3, entry 1).

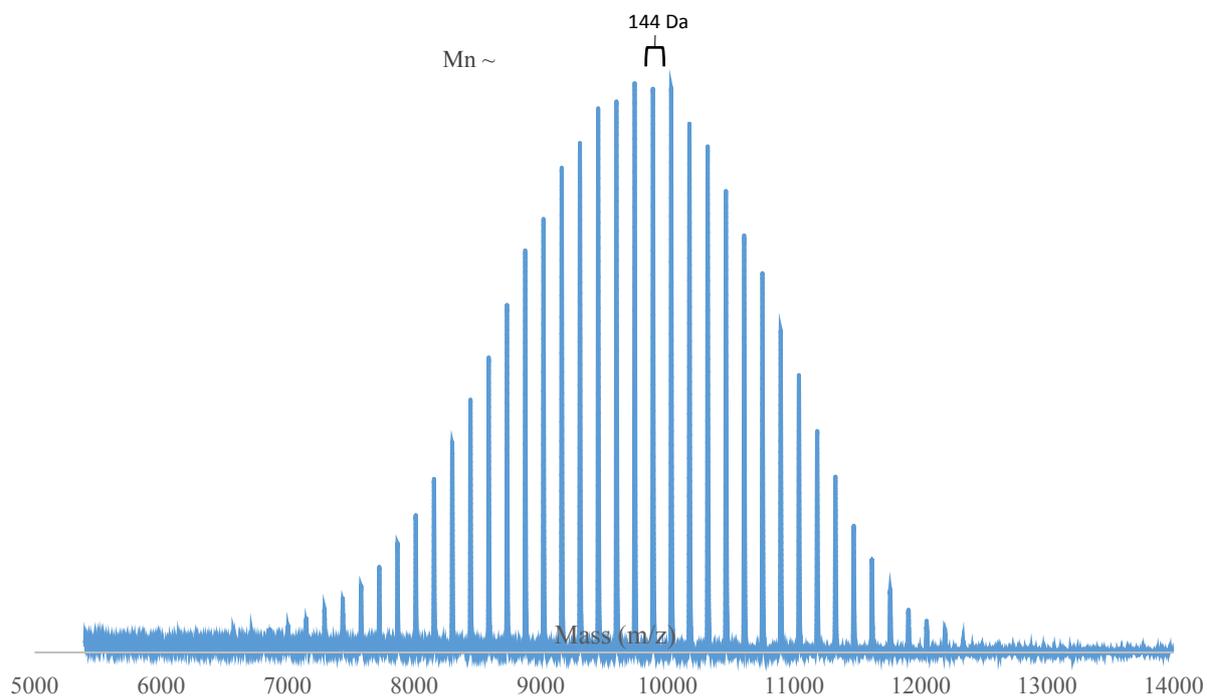


Figure SI33: MALDI spectrum of PLA prepared by solution polymerisation with Al(1)OⁱPr (table 3, entry 4).

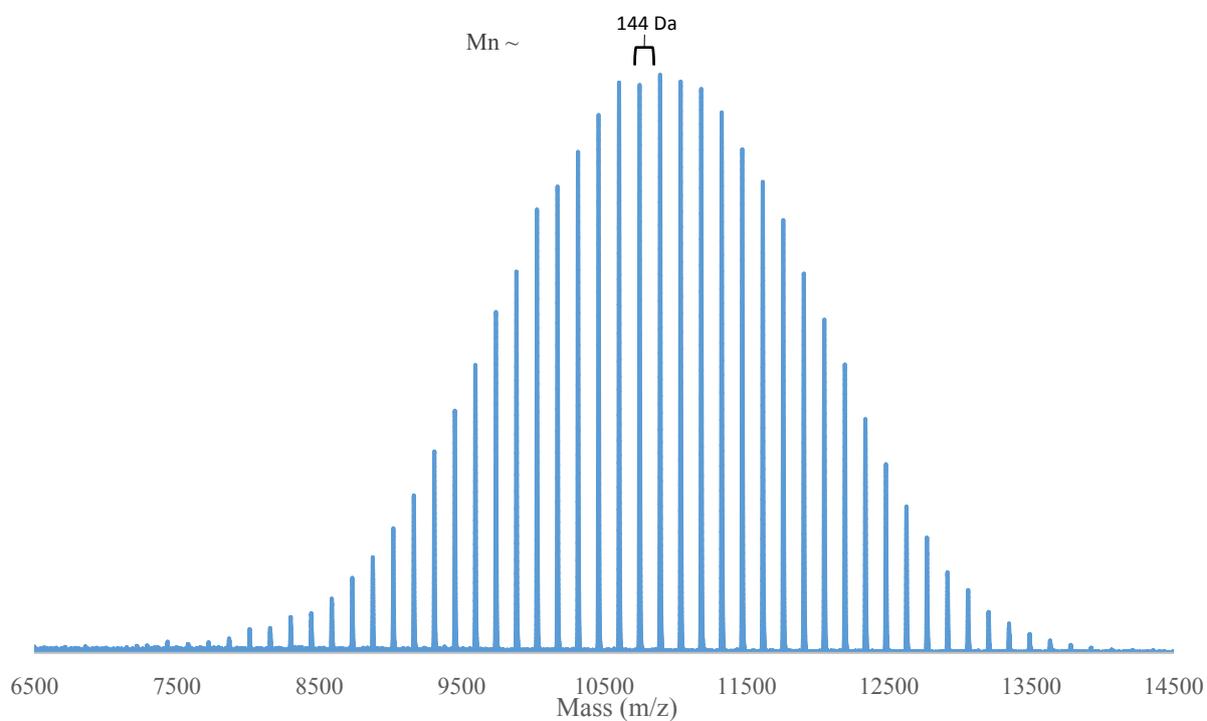


Figure SI34: MALDI spectrum of PLA prepared by solution polymerisation with Al(2)OⁱPr (table 2, entry 7).

Table S11: Crystallographic parameters

Compound reference	Al(1)(O ^t Pr)	Al(2)(O ^t Pr)	Al(3)Me	Al(4)(OBn)
Chemical formula	4(C ₃₉ H ₆₃ AlN ₂ O ₃)•C ₁₁ H ₂₆	C ₃₃ H ₅₁ AlN ₂ O ₃	C ₃₈ H ₆₁ AlN ₂ O ₂	C ₄₃ H ₆₁ AlN ₂ O ₃
Formula Mass	2697.88	550.73	604.86	680.91
Crystal system	Monoclinic	Monoclinic	Monoclinic	Triclinic
<i>a</i> /Å	29.9091(5)	12.1388(3)	13.8779(12)	10.9794(3)
<i>b</i> /Å	11.0908(2)	19.0837(2)	13.00200(10)	14.2923(4)
<i>c</i> /Å	25.9834(4)	14.1406(2)	20.8532(16)	15.1168(5)
α /°	90	90	90	115.692(3)
β /°	108.075(2)	102.663(2)	98.2288(8)	100.605(3)
γ /°	90	90	90	102.864(2)
Unit cell volume/Å ³	8193.8(3)	3196.04(10)	3724.0(4)	1974.85(11)
Temperature/K	150(2)	150(2)	150(2)	150(2)
Space group	<i>I</i> 2/ <i>a</i>	<i>P</i> 2 ₁ / <i>c</i>	<i>P</i> 2 ₁ / <i>c</i>	<i>P</i>Error!
No. of formula units per unit cell, <i>Z</i>	2	4	4	2
No. of reflections measured	24017	49741	26907	22254
No. of independent reflections	8123	6364	7072	7902
<i>R</i> _{int}	0.0186	0.0266	0.0231	0.0206
Final <i>R</i> _{<i>I</i>} values (<i>I</i> > 2σ(<i>I</i>))	0.0368	0.0336	0.0392	0.0395
Final <i>wR</i> (<i>F</i> ²) values (<i>I</i> > 2σ(<i>I</i>))	0.0989	0.0865	0.1036	0.1024
Final <i>R</i> _{<i>I</i>} values (all data)	0.0399	0.0367	0.0431	0.0427
Final <i>wR</i> (<i>F</i> ²) values (all data)	0.1017	0.0886	0.1070	0.1051

References

1. P. McKeown, M. G. Davidson, J. P. Lowe, M. F. Mahon, L. H. Thomas, T. J. Woodman and M. D. Jones, *Dalton Trans.*, 2016, **45**, 5374-5387.