Supporting Information for

## Control of crystal growth and thermoelectric properties of sputter-deposited BiTe thin films embedded with alumina nanoparticles

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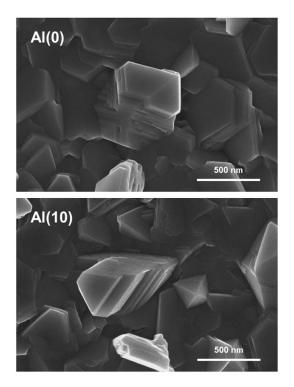
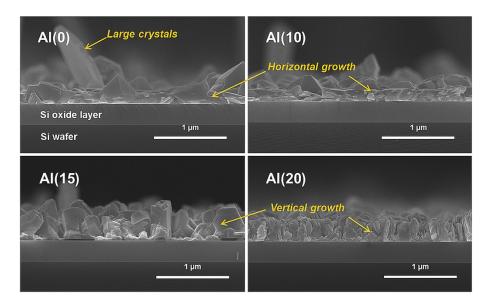


Fig. S1 Surface FESEM images of Al(0) and Al(10)



**Fig. S2** Cross-sectional FESEM images of BiTe thin films as a function of the applied DC power of Al target.

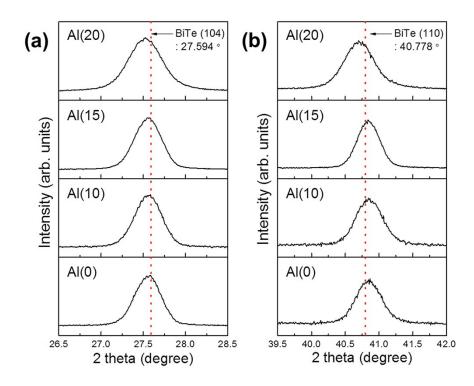
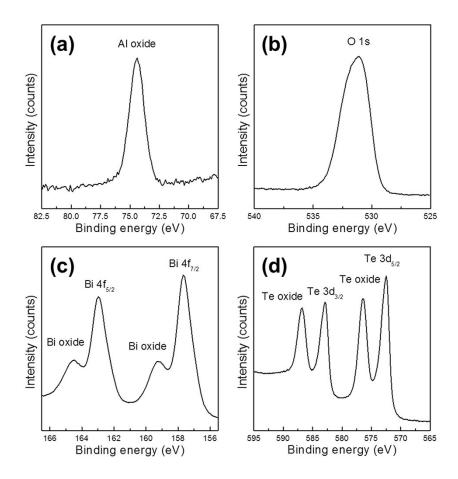


Fig. S3 The enlarged XRD spectra of films deposited with different applied DC power of Al.



**Fig. S4** XPS spectra of each element in films before Ar ion etching: (a) Al, (b) O, (c) Bi, and (d) Te.

Table 1. Corresponding binding energies of elements in films before Ar ion etching

|                        | Al oxide | O 1s  | Bi 4f <sub>7/2</sub> | Bi oxide | Bi 4f <sub>/2</sub> |
|------------------------|----------|-------|----------------------|----------|---------------------|
| Binding energy<br>(eV) | 74.3     | 531.1 | 157.6                | 159.2    | 162.9               |
|                        |          |       |                      |          |                     |

|                        | Bi oxide | Te 3d <sub>5/2</sub> | Te oxide | Te 3d <sub>3/2</sub> | Te oxide |
|------------------------|----------|----------------------|----------|----------------------|----------|
| Binding energy<br>(eV) | 164.5    | 572.5                | 576.4    | 582.9                | 586.8    |