

Supporting Information

NiFe₂O₄ as an Active Component of Platinum Group Metal Free Automotive Three-way Catalyst

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Raman Spectroscopy:

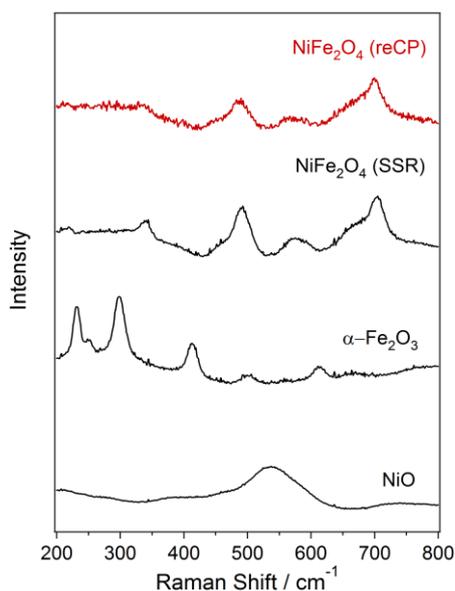


Fig. S1 Raman spectra of NiFe₂O₄ (reCP), NiFe₂O₄ (SSR), α-Fe₂O₃ and NiO

Fig. S1 shows the Raman spectra of NiFe₂O₄ prepared by a reverse strike co-precipitation (reCP) method and a conventional solid state reaction (SSR)¹ method, α-Fe₂O₃ and NiO. The procedure of a solid state reaction method is as follows: α-Fe₂O₃ (Purity 98%, Kishida Chemical Co., Ltd, Japan), NiO (Purity 98%, Kishida Chemical Co., Ltd, Japan) and acetone were ball-milled for 24 h in order to get a homogeneous slurry. The slurry was filtered, washed and dried overnight at 80 °C. The powder was calcined at 1000 °C for 10 h. NiFe₂O₄ (reCP) show the bands located at 344, 493, 575 and 699 cm⁻¹ are attributable to characteristic of spinel structure.² A_{1g} mode in the 620-720 cm⁻¹ region corresponds to the symmetric stretching vibration of oxygen with respect to the metal ion in tetrahedral unit (MO₄). The presence of shoulder-like feature of A_{1g} mode results from iron and nickel ion occupied the tetrahedral site in the spinel lattice.³ The Raman spectra of NiFe₂O₄ (reCP) is similar to that of NiFe₂O₄ (SSR) and the bands attributable to α-Fe₂O₃ and NiO (e.g., 299 cm⁻¹ and 538 cm⁻¹) are not observed. Therefore, it is clear that NiFe₂O₄ (reCP) has a single spinel phase, which is in accordance with XRD results.

Specific activity of Fe-Ni mixed oxides:

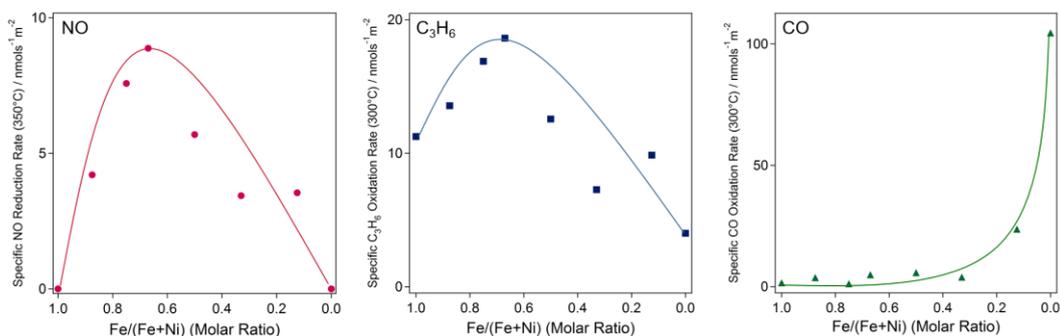


Fig. S2 Specific activity for NO reduction (350 °C), C₃H₆ oxidation and CO oxidation (300 °C) under TWC conditions over Fe-Ni mixed oxides

Fig. S2 shows the specific activity, reaction rate per unit surface area, for NO reduction, C₃H₆ oxidation and CO oxidation under TWC conditions over different Fe-Ni mixed oxides. NO reduction and C₃H₆ oxidation showed a volcano-relationship against Fe/Ni ratio. In contrast, for CO oxidation, NiO exhibited the highest activity and Fe₁Ni₇ exhibited the second highest activity.

Specific activity of NiFe₂O₄ prepared by solid state reaction

Table S1 Specific NO reduction rate prepared by solid state reaction (SSR) and reverse strike co-precipitation (reCP)

Catalyst	Specific NO reduction rate ^a / nmols ⁻¹ m ⁻²	NO conversion ^a / %	Surface area / m ² g ⁻¹
NiFe ₂ O ₄ (SSR)	32.2 ^b	2.8 ^b	2.22
NiFe ₂ O ₄ (reCP)	33.7 ^c	54.6 ^b	41.3

^a at 400 °C ^b 17.5 mg ^c 4.38 mg

Table S1 shows the effect of preparation method on the three-way catalytic activity of NiFe₂O₄. NiFe₂O₄ (SSR) was prepared by solid state reaction. The NO conversion over NiFe₂O₄ (SSR) was less than 1/20 of that of NiFe₂O₄ (reCP). This is due to the significant decrease in surface area from 54.6 to 2.8 m²g⁻¹. However, the NO reduction rate per unit surface area was almost the same on these catalysts. These results indicate that the formation of NiFe₂O₄ is the essential factor for high NO catalytic activity.

Tolerance to H₂O and CO₂

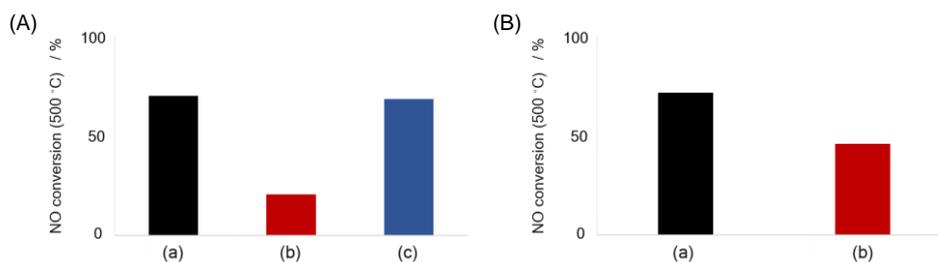


Fig. S3 NO conversion over (A)NiFe₂O₄ (B)Fe-Ni/CeO₂ under TWC conditions (a)without H₂O and CO₂ (b)with 10% H₂O (c)with 7.7% CO₂ (at 500 °C).

Fig. S3 shows NO conversion under TWC conditions in the presence of large amounts of H₂O and CO₂ over NiFe₂O₄ (reCP) and Fe-Ni/CeO₂ at 500 °C. The NO reduction activity of NiFe₂O₄ was unchanged in the presence of 7.7% CO₂, but it decreased in the presence of 10% water vapor (Fig. S3(A)). Although the stability of pure NiFe₂O₄ in the presence of 10% water vapor is not good, the authors have reported⁴ that the use of CeO₂ support improves the stability in the presence of water shown in the Fig. S3(B).

Durability test

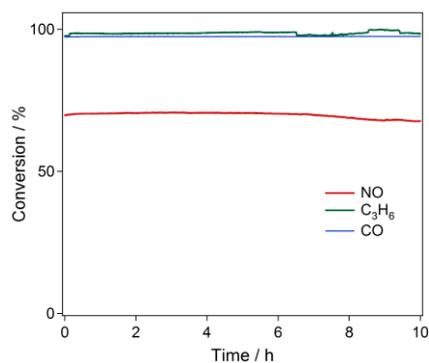


Fig. S4 Durability test over NiFe₂O₄ (reCP) at 500 °C.

Fig. S4 shows time-on-stream of NO, C₃H₆ and CO conversions at 500 °C over NiFe₂O₄ (reCP). The catalytic activity was stable for 10 h on NiFe₂O₄.

TWC catalytic activity as a function of air/fuel ratio (λ)

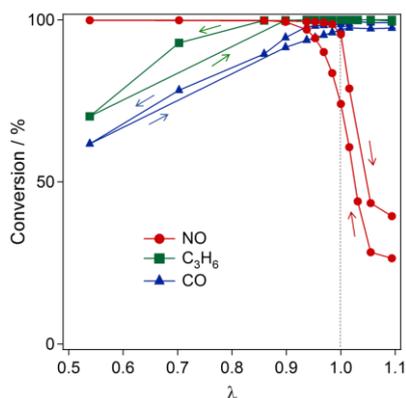


Fig. S5 Catalytic conversions of NO C₃H₆ and CO as a function of air/fuel ratio (λ) over NiFe₂O₄ (reCP) at 500 °C.

Fig. S5 shows TWC activity dependence on air/fuel (A/F) ratio (λ). The λ value, which represents the excess oxygen ratio was defined as follows:

$$\lambda = \frac{[NO] + 2[O_2]}{9[C_3H_6] + [CO]}$$

λ was controlled by adjusting O₂ concentration. The conversions of NO, C₃H₆ and CO showed a similar trend on A/F ratio with Platinum-group metal catalysts, i.e. NO conversion was nearly 100% in the rich conditions, while those of C₃H₆ and CO decreased in the rich conditions because of insufficient concentration of oxygen. In lean conditions, the conversions of C₃H₆ and CO were around 100%, while the conversion of NO decreased significantly. When the A/F ratio varied from lean to rich conditions, NiFe₂O₄ showed low activity for NO reduction than that of A/F ratio varied from rich to lean conditions.

References:

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3. F. Nakagomi, S. W. da Silva, V. K. Garg, A. C. Oliveira, P. C. Morais and A. Franco Jr., *J. Solid State Chem.*, 2009, **182**, 2423-2429.
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