

SUPPORTING INFORMATION

Monomeric and dimeric Al(III) Complexes for the production of polylactide

Sarah M. Kirk^{a,b}, Helena C. Quilter^{a,b}, Antoine Buchard,^b Lynne H. Thomas^b, Gabriele Kociok-Köhn^b and Matthew D. Jones^{b,*}

*^a Doctoral Training Centre in Sustainable Chemical Technologies, University of Bath, Bath
BA2 7AY, UK*

*^b Department of Chemistry, University of Bath, Bath BA2 7AY, UK. E-mail
mj205@bath.ac.uk*

Characterisation and Preparation of ligands	2
Characterisation and Preparation of Complexes	3
Selected NMR Spectra	4-8
Selected MALDI-ToF Mass Spectra	9
Further Kinetic Plots	10-12
Selected Polymer NMR spectra	13-15
Selected GPC Data	15-16
Crystallographic Parameters	17
DFT details	18-19

Characterisation and Preparation of Ligands:

2H₂ Yield: 8.35 g, 23.3 mmol (67 %) ¹H NMR (CDCl₃): 1.43 (9H, s, C(CH₃)₃), 1.62 (9H, s, C(CH₃)₃), 7.22 (1H, dd, J = 7.3, 1.0 Hz, Ar-H), 7.36 (1H, d, J = 2.5 Hz, Ar-H), 7.51 - 7.56 (1H, m, Ar-H), 7.57 - 7.65 (3H, m, Ar-H), 7.81 (1H, d, J = 8.3 Hz, Ar-H), 7.90 - 7.95 (1H, m, Ar-H), 8.34 - 8.40 (1H, m, Ar-H), 8.78 (1H, s, N=CH), 13.78 (1H, br. s., OH). ¹³C{¹H} NMR (CDCl₃): 29.5 (C(CH₃)₃), 31.5 (C(CH₃)₃), 34.2 (C(CH₃)₃), 35.2 (C(CH₃)₃), 114.0 (Ar-H), 118.6 (Ar), 123.4 (Ar-H), 125.9 (Ar-H), 126.3 (Ar), 126.6 (Ar-H), 126.9 (Ar-H), 127.8 (Ar-H), 128.2 (Ar-H), 128.3 (Ar), 134.0 (Ar), 138.0 (Ar-H), 140.7 (Ar-H), 146.5 (Ar-N), 158.4 (Ar-OH), 164.7 (CH=N). m/z [C₂₅H₂₉NO + H]⁺ Calc: 360.2327 g mol⁻¹ Found: 360.2313 g mol⁻¹.

3H₂ Yield: 10.16 g, 32.3 mmol (93 %) ¹H NMR (CDCl₃): 7.21 (1H, dd, J = 7.4, 0.9 Hz, Ar-H), 7.35 (1H, d, J = 2.3 Hz, Ar-H), 7.48 - 7.54 (2H, m, Ar-H), 7.55 - 7.62 (2H, m, Ar-H), 7.84 (1H, d, J = 8.3 Hz, Ar-H), 7.87 - 7.93 (1H, m, Ar-H), 8.20 - 8.27 (1H, m, Ar-H), 8.64 (1H, s, N=CH), 14.35 (1H, br. s., OH). ¹³C{¹H} NMR (CDCl₃): 114.1 (Ar-H), 120.5 (Ar-H), 122.9 (Ar-H), 123.6 (Ar-H), 125.8 (Ar-H), 126.9 (Ar-H), 128.0 (Ar-H), 128.0 (Ar), 129.8 (Ar), 132.9 (Ar-Cl), 134.0 (Ar-Cl), 144.6 (Ar-N), 155.9 (Ar-OH), 161.3 (CH=N). m/z [C₁₇H₁₂Cl₂NO + H]⁺ Calc: 316.0296 g mol⁻¹ Found: 316.0260 g mol⁻¹.

4H₂ Yield: 0.55 g, 1.51 mmol (37 %) ¹H NMR (CDCl₃): 7.01 (2H, t, J = 7.5 Hz, Ar-H), 7.12 (2H, d, J = 7.9 Hz, Ar-H), 7.27 (2H, d, J = 7.2 Hz, Ar-H), 7.47 (4H, m, Ar-H), 7.58 (2H, t, J = 7.5 Hz, Ar-H), 8.23 (2H, d, J = 8.3 Hz, Ar-H), 8.74 (2H, s, N=CH), 13.33 (2H, br s, OH). ¹³C{¹H} NMR (CDCl₃): 114.9 (Ar-H), 117.4 (Ar-H), 119.3 (Ar-H), 119.5 (Ar-H), 122.3 (Ar-H), 126.6 (Ar-H), 128.9 (Ar-H), 132.5 (Ar-H), 133.6 (Ar-H), 146.3 (Ar-H), 161.2 (N=CH), 163.9 (N=CH). m/z [C₂₄H₁₈N₂O₂ + H]⁺ Calc: 367.1447 g mol⁻¹ Found: 367.1456 g mol⁻¹.

5H₂ Yield: 0.91 g, 1.54 mmol, (72 %) ¹H NMR (CDCl₃): 1.28 (18H, s, C(CH₃)₃), 1.46 (18H, s, C(CH₃)₃), 7.16 (1H, s, Ar-H), 7.18 (1H, s, Ar-H), 7.23 (2H, d, J = 2.3 Hz, Ar-H) 7.44 (2H, d, J = 2.6 Hz, Ar-H), 7.50 (2H, dt, J = 1.1 Hz, Ar-H), 8.15 (2H, d, J = 8.3 Hz, Ar-H), 8.67 (2H, s, N=CH), 13.63 (2H, br s, OH). ¹³C{¹H} NMR (CDCl₃): 29.5 (C(CH₃)₃), 31.5 (C(CH₃)₃), 34.3 (C(CH₃)₃), 35.2 (C(CH₃)₃), 114.9 (Ar-H), 118.7 (Ar-H), 122.1 (Ar-H), 126.5 (Ar-H), 127.0 (Ar-H), 128.4 (Ar-H), 128.9 (Ar-H), 137.1 (Ar-H), 140.8 (Ar-H), 146.5 (Ar-H), 158.4 (N=CH), 165.0 (N=CH). m/z [C₄₀H₅₀N₂O₂ + H]⁺ Calc: 591.3945 g mol⁻¹ Found: 591.4065 g mol⁻¹.

6H₂ Yield: 1.19 g, 2.37 mmol (90 %) Insoluble in organic solvents, no NMR or MS data could be obtained. Calc for C₂₄H₁₄Cl₄N₂O₂ C 57.17% H 2.80% N 5.56%; Found C 57.3% H 2.67% N 5.64%.

7H₂ A solution of 1,8-diaminonaphthalene (1.08 g, 6.85 mmol), 3,5-di-tert-butyl-2-hydroxybenzaldehyde (3.85 g, 2.4 eq.) and formic acid (5 drops) in EtOH was heated to reflux for 48 h. On cooling to RT a yellow precipitate formed which was isolated by vacuum filtration and washed with cold EtOH. The product was taken up in CHCl₃, dried over MgSO₄ to remove traces of H₂O and dried *in vacuo* to yield **7H₂** as a deep yellow powder (0.268 g, 45%). ¹H NMR (CDCl₃): 1.01 ppm (18H, s, C(CH₃)₃), 1.32 (18H, s, C(CH₃)₃), 6.98 (2H, dd, J = 7.3, 1.0 Hz, Ar), 7.29 (4H, s, Ar), 7.51 (2H, dd, J = 8.2, 7.3 Hz, Ar), 7.77 (2H, dd, J = 8.3, 1.0 Hz, Ar), 8.66 (2H, s, N=CH), 13.25 (2H, s, OH). m/z calculated for [C₄₀H₅₀N₂O₂ + H]⁺: 591.9651, found 591.3950. ¹³C{¹H} NMR (CDCl₃): 29.1 ppm (C(CH₃)₃), 31.5 (C(CH₃)₃), 34.1 147.0, (C(CH₃)₃), 34.7 (C(CH₃)₃), 117.2 (Ar), 119.0, 126.5, 126.7, 126.8, 127.9, 136.4, 140.1, 158.6 (Ar-OH), 161.7 (CH=N).

Characterisation and Preparation of Complexes:

Al(2)Me₂ Yield: 0.48 g, 1.16 mmol (21%) ¹H NMR (d₈-Tol): - 0.37 (6H, br s, Al-(CH₃)₂), 1.28 (9H, s, C(CH₃)₃) 1.62 (9H, s, C(CH₃)₃), 6.71 (1H, d, J = 2.6 Hz, Ar-H), 6.97 - 7.22 (4H, m, Ar-H), 7.47 (1H, d, J = 7.9 Hz, Ar-H), 7.51 (1H, s, N=CH), 7.54 (1H, dd, J = 8.5, 0.9 Hz, Ar-H), 7.66 (1H, d, J = 8.7 Hz, Ar-H), 7.74 (1H, d, J = 2.6 Hz, Ar-H). ¹³C{¹H} NMR: - 9.1 (Al-(CH₃)₂), 29.6 (C(CH₃)₃), 31.4 (C(CH₃)₃), 34.2 (C(CH₃)₃), 35.7 (C(CH₃)₃), 118.9 (Ar), 120.8 (Ar-H), 123.3 (Ar-H), 126.9 (Ar-H), 127.2 (Ar-H), 128.0 (Ar-H), 128.4 (Ar-H), 129.7 (Ar-H), 133.3 (Ar-H), 134.9 (Ar-H), 139.3 (Ar), 141.3 (Ar), 143.4 (Ar-N), 163.3 (Ar-O), 174.5 (CH=N). Calc: C 78.04% H 8.25% N 3.76% Found: C 77.89% H 8.11% N 3.67%.

Al(3)Me₂ Yield: 1.35 g, 3.63 mmol (57%) ¹H NMR (d₈-Tol): - 0.48 (6H, br. s., Al(CH₃)₂), 6.31 (1H, d, J = 2.5 Hz, Ar-H), 6.98 (1H, dd, J = 7.4, 1.4 Hz Ar-H), 7.01 (1H, s, N=CH), 7.10 (2H, t, J = 7.8 Hz, Ar-H), 7.17 - 7.26 (3H, m, Ar-H), 7.45 (1H, d, J = 8.3 Hz, Ar-H), 7.48 - 7.56 (2H, m, Ar-H). ¹³C{¹H} NMR (d₈-Tol): - 9.2 (Al-(CH₃)₂), 119.7 (Ar), 120.5 (Ar-H), 121.4 (Ar-H), 122.8 (Ar-H), 125.3 (Ar-H), 127.2 (Ar-H), 127.4 (Ar-H), 127.8 (Ar-H), 127.9 (Ar-H), 128.6 (Ar-H), 128.7 (Ar-H), 132.7 (Ar), 134.8 (Ar-Cl), 137.0 (Ar-Cl), 142.5 (Ar-N), 159.4 (Ar-O), 172.6 (CH=N). Calc: C 61.31% H 4.33% N 3.76% Found: C 61.40% H 4.27% N 3.84%.

Al₂(5)Me₄ Yield: 0.14 g, 0.20 mmol (25 %) ¹H NMR (C₆D₆): - 0.33 (6H, br s., Al(CH₃)₂), - 0.23 (6H, br s., Al(CH₃)₂), 1.31 (18H, s, C(CH₃)₃), 1.65 (18H, s, C(CH₃)₃), 6.74 (2H, d, J = 2.6 Hz, Ar-H), 6.98 - 7.09 (6H, m, Ar-H) 7.55 - 7.63 (2H, m, Ar-H), 7.79 (2H, d, J = 2.6 Hz, N=CH). ¹³C{¹H} NMR (d₈-tol): - 8.9 (Al(CH₃)₂), 29.6 (C(CH₃)₃), 31.4 (C(CH₃)₃), 34.3 (C(CH₃)₃), 35.7 (C(CH₃)₃), 118.9 (Ar), 122.1 (Ar-H), 123.3 (Ar-H), 126.7 (Ar-H), 129.6 (Ar-H), 129.9 (Ar-H), 133.7 (Ar), 137.8 (Ar) 139.6 (Ar), 141.3 (Ar), 143.8 (Ar-N), 163.4 (Ar-O), 174.8 (N=CH). Calc: C 75.18% H 8.60% N 3.99% Found: C 75.00% H 8.62% N 3.91%

Al₂(6)Me₄ Yield: 0.13 g, 0.21 mmol (5 %) ¹H NMR (C₆D₆): - 0.49 (6H, br s., Al(CH₃)₂), - 0.35 (6H, br s., Al(CH₃)₂), 6.94 (2H, d, J = 7.16 Hz, Ar-H) 6.99 - 7.01 (2H, m, Ar-H), 7.03 - 7.09 (4H, m, Ar-H), 7.30 (2H, d, J = 2.64 Hz, Ar-H) 7.45 (1H, s, N=CH) 7.48 (1H, s, N=CH). ¹³C{¹H} NMR (C₆D₆): - 8.9 (Al(CH₃)₂), 119.9 (Ar), 122.1 (Ar-H), 122.3 (Ar-H), 123.7 (Ar-H), 127.2 (Ar-H), 129.1 (Ar-H), 133.2 (Ar-Cl), 137.9 (Ar-Cl), 143.2 (Ar-N), 159.9 (Ar-O), 173.3 (N=CH). Calc: C 54.57% H 3.93% N 4.55% Found: C 54.36% H 3.93% N 4.43%.

Selected NMR Spectra:

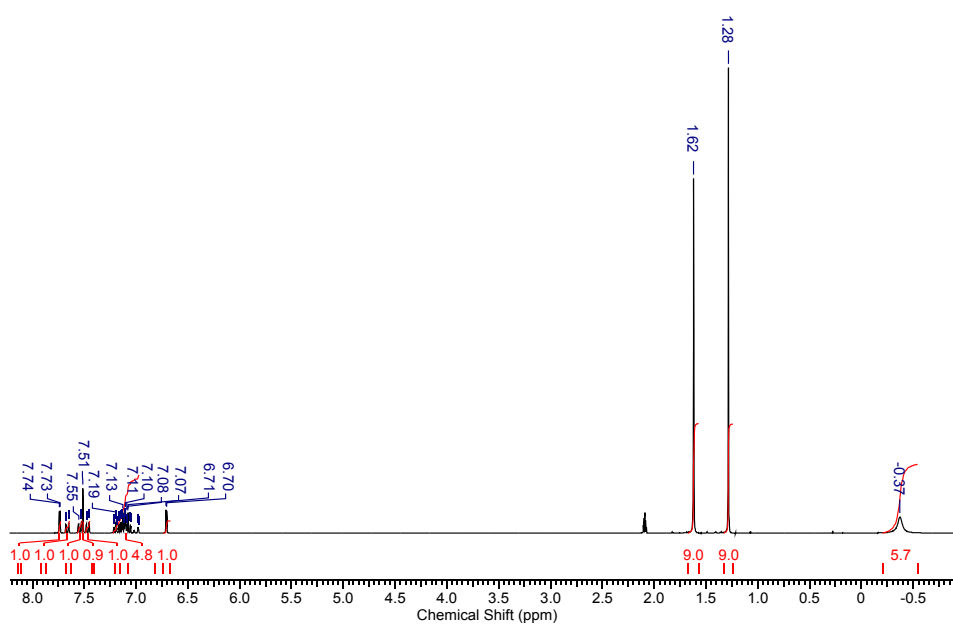


Figure S11: ¹H NMR Al(2)Me₂

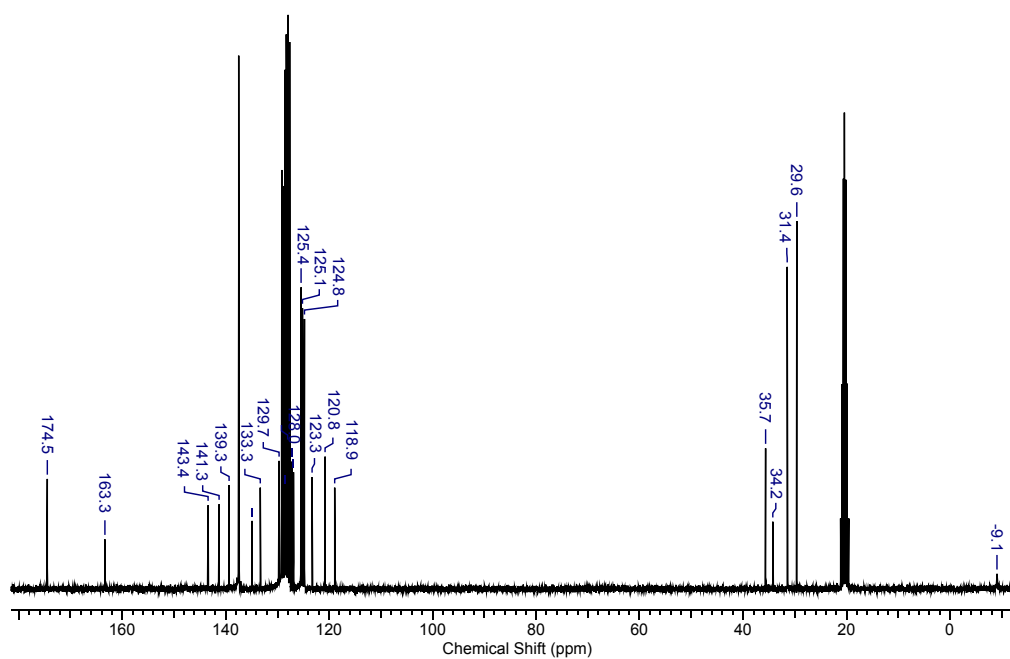


Figure S12: ¹³C{¹H} NMR Al(2)Me₂

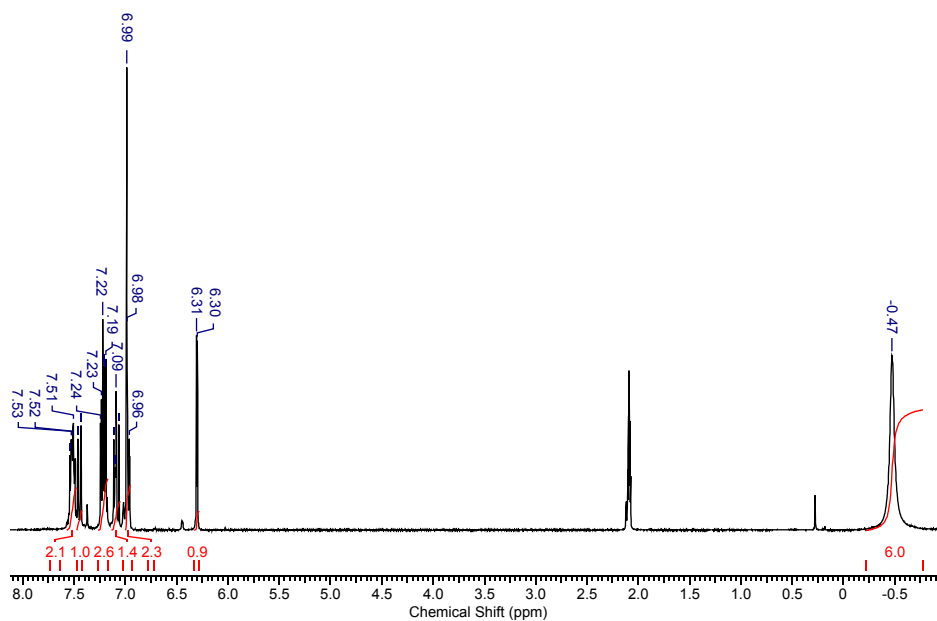


Figure S13: ^1H NMR $\text{Al}(\mathbf{3})\text{Me}_2$

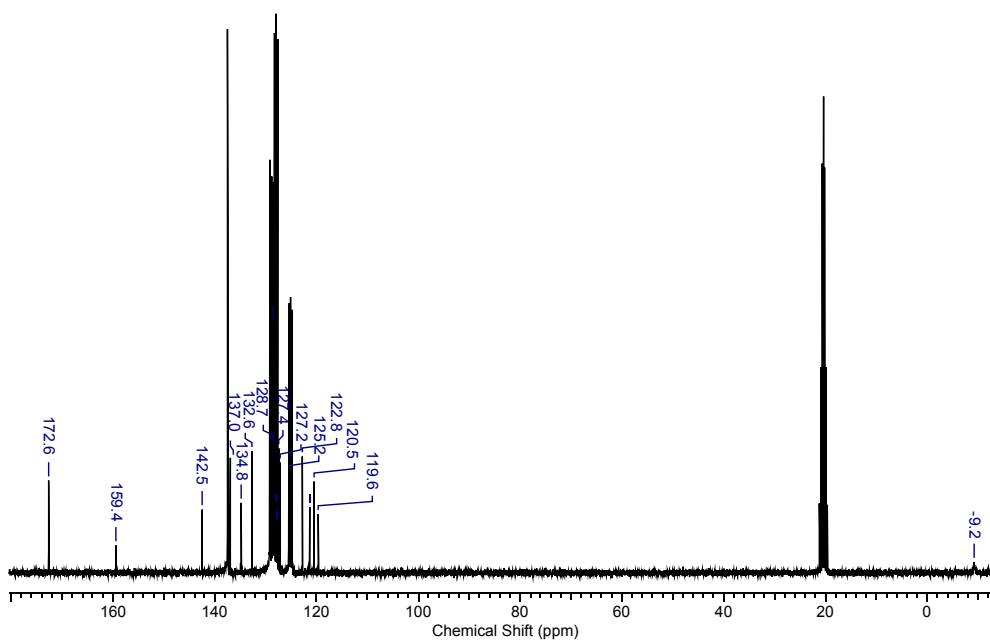


Figure S14: $^{13}\text{C}\{^1\text{H}\}$ NMR $\text{Al}(\mathbf{3})\text{Me}_2$

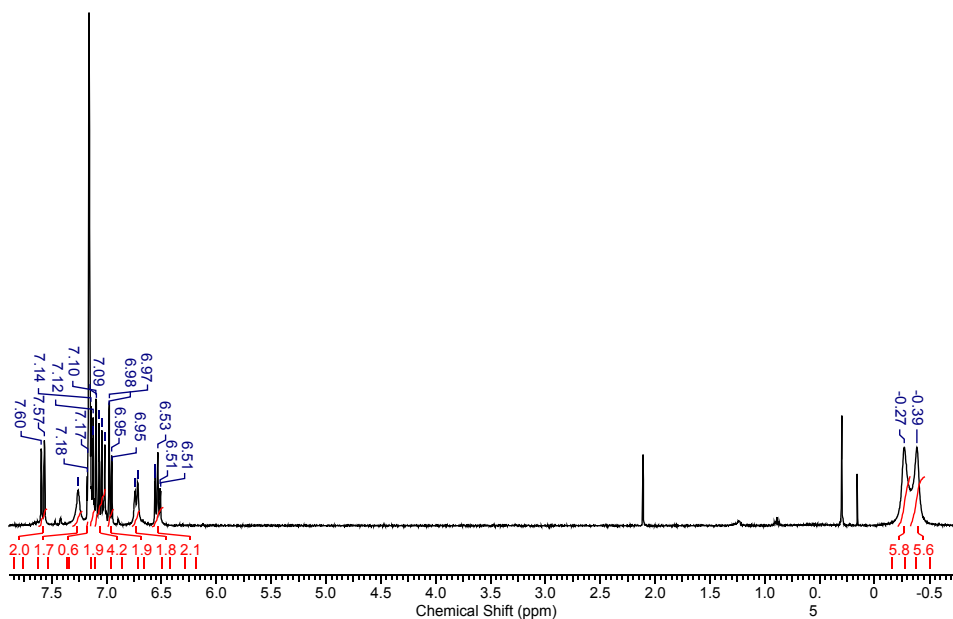


Figure S15: ^1H NMR $\text{Al}_2(\mathbf{4})\text{Me}_4$

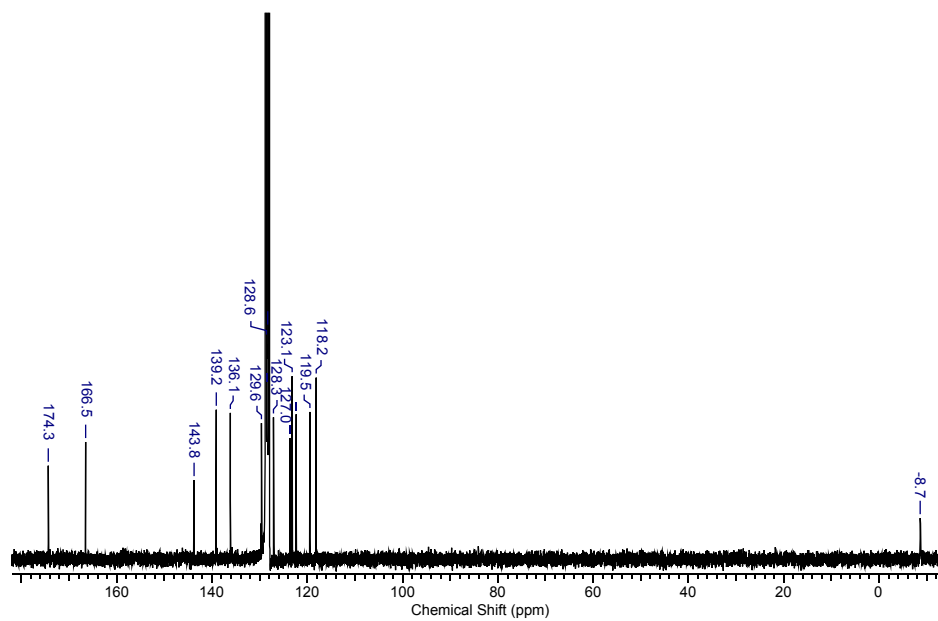


Figure S16: $^{13}\text{C}\{^1\text{H}\}$ NMR $\text{Al}_2(\mathbf{4})\text{Me}_4$

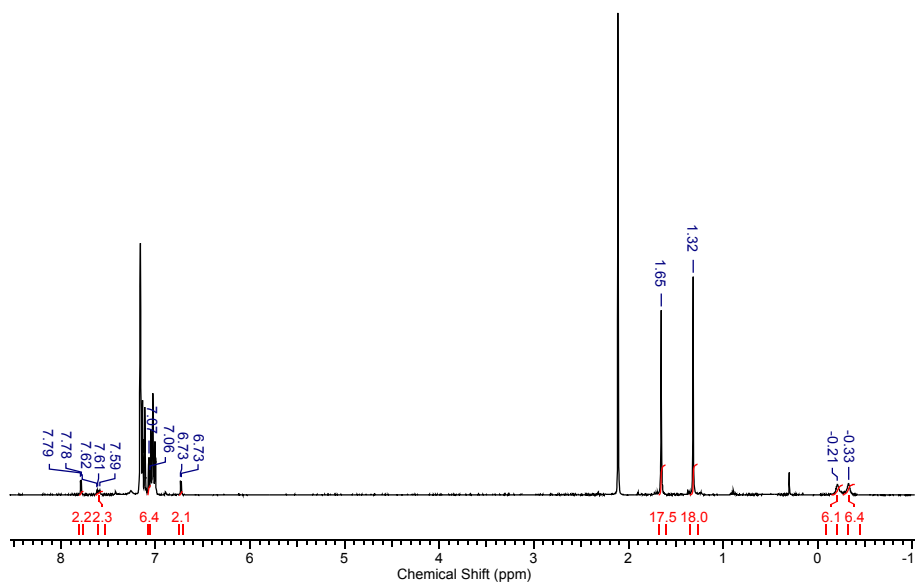


Figure S17: ^1H NMR $\text{Al}_2(5)\text{Me}_4$

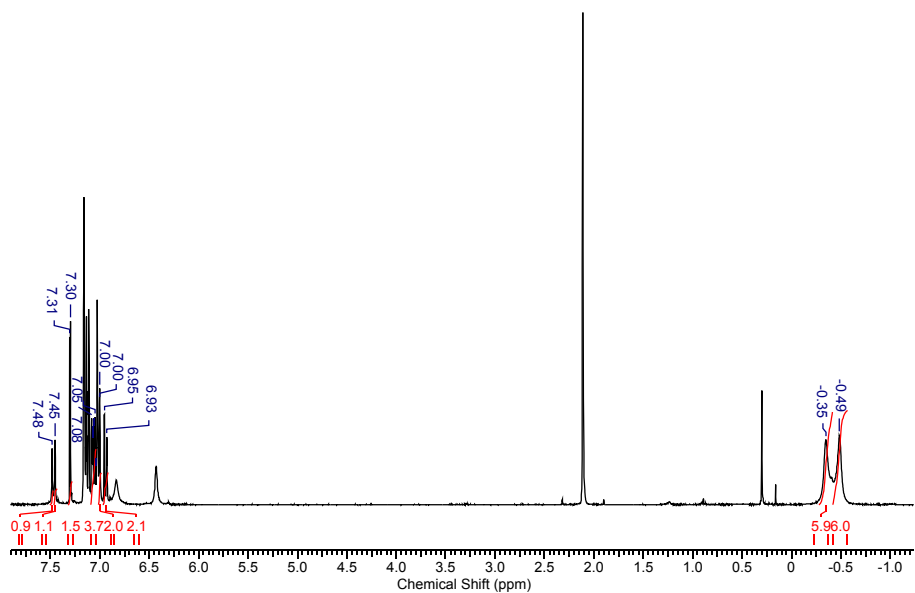


Figure S18: ^1H NMR $\text{Al}_2(6)\text{Me}_4$

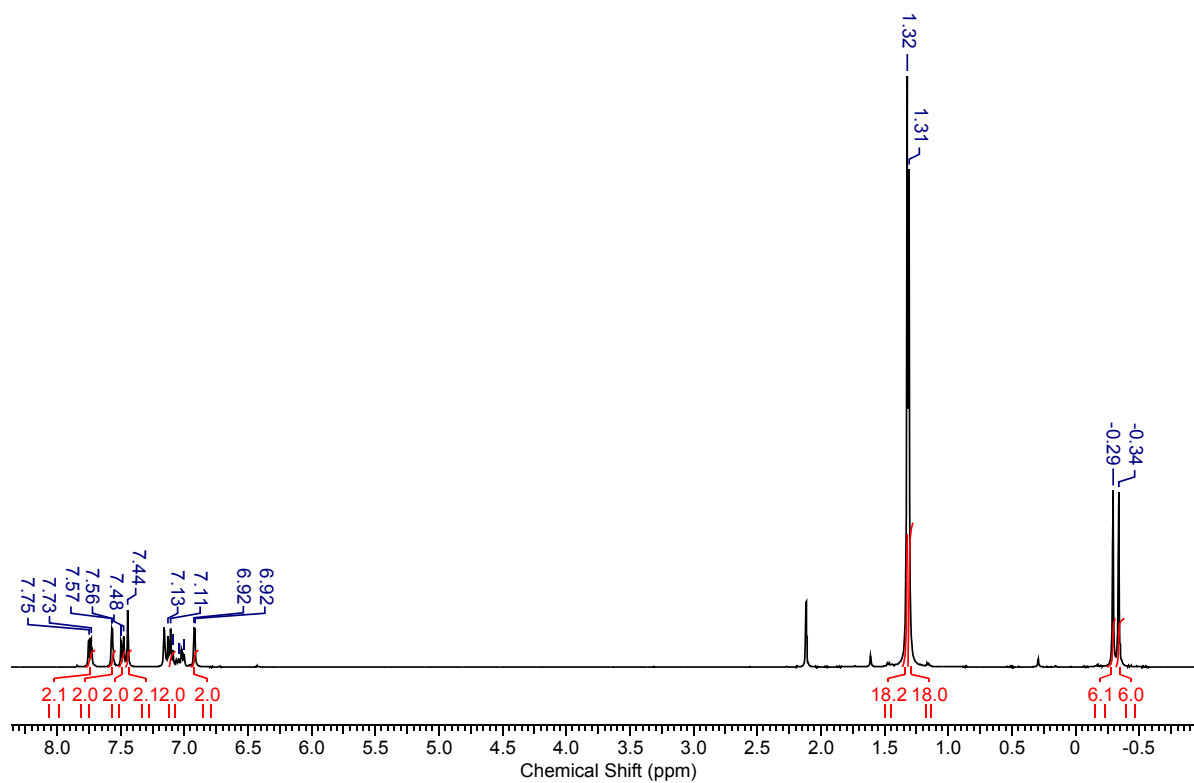


Figure S19: ^1H NMR $\text{Al}_2(\mathbf{7})\text{Me}_4$

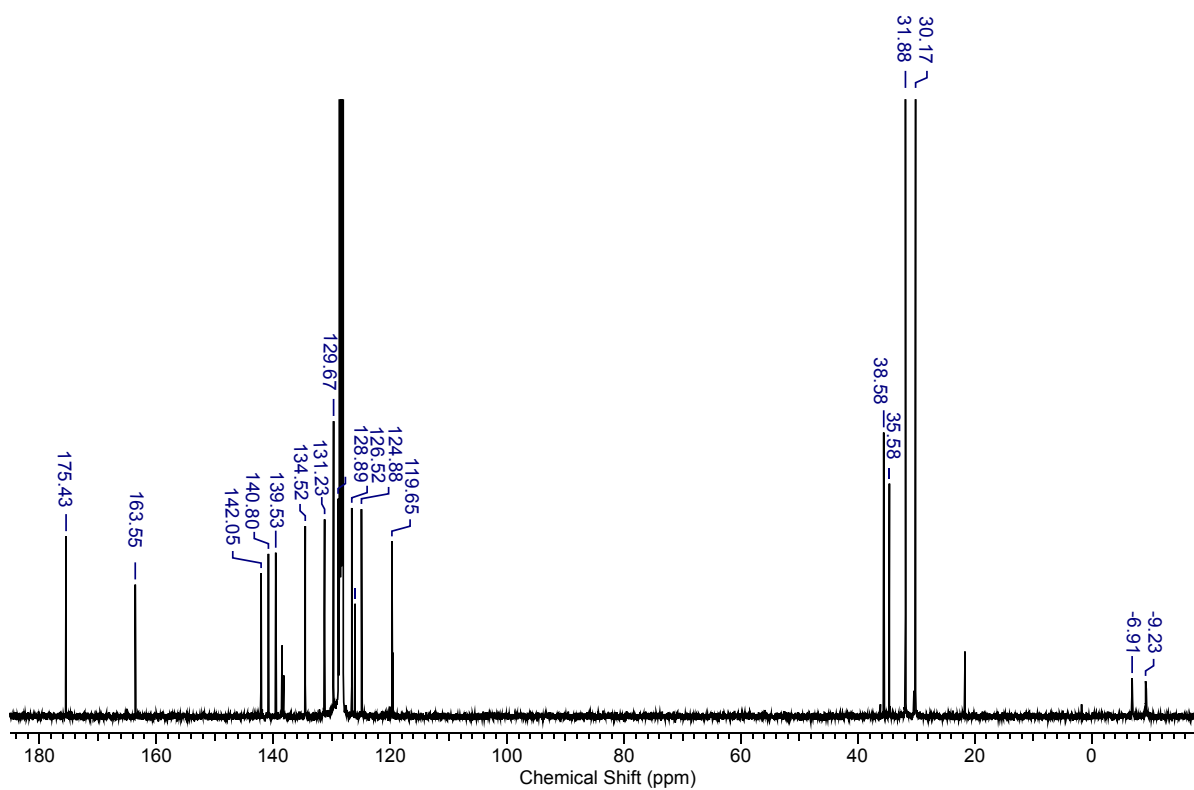


Figure S110: $^{13}\text{C}\{^1\text{H}\}$ NMR $\text{Al}_2(\mathbf{7})\text{Me}_4$

Selected MALDI-ToF Mass Spectra

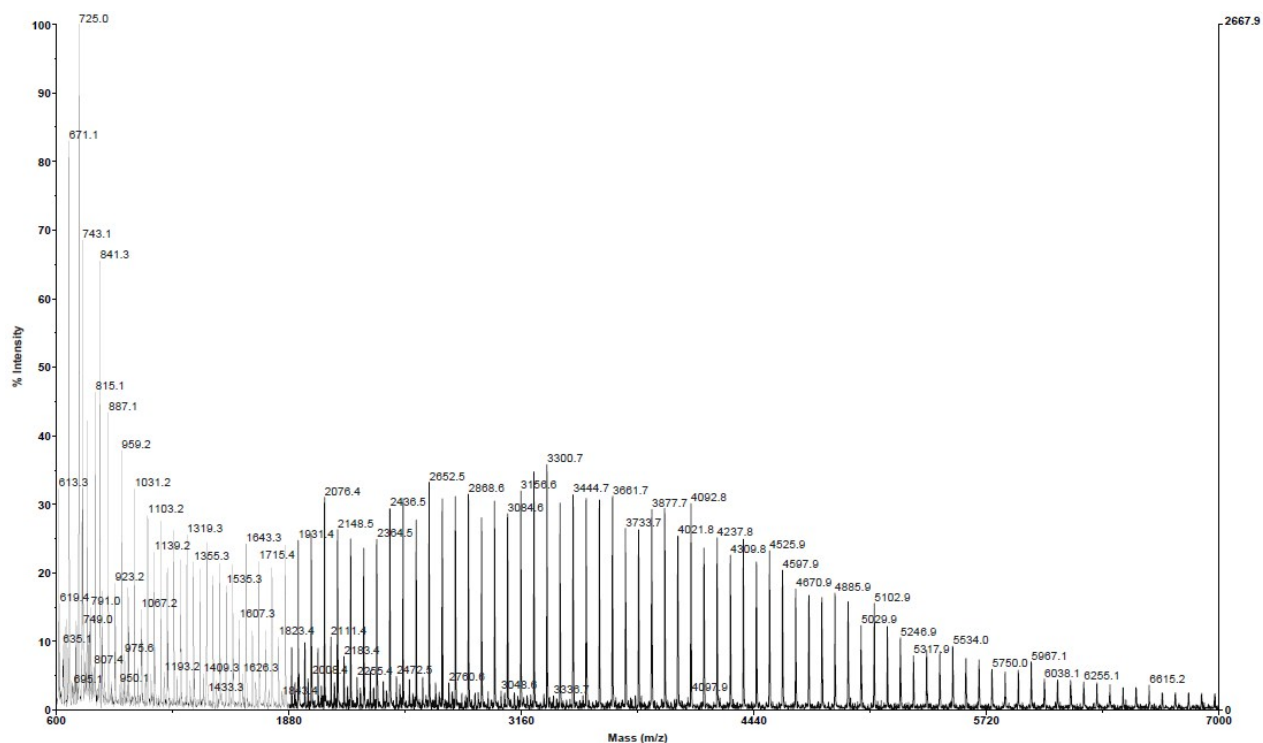


Figure SI11: MALDI-ToF MS data for PLA, Table 1 entry 19

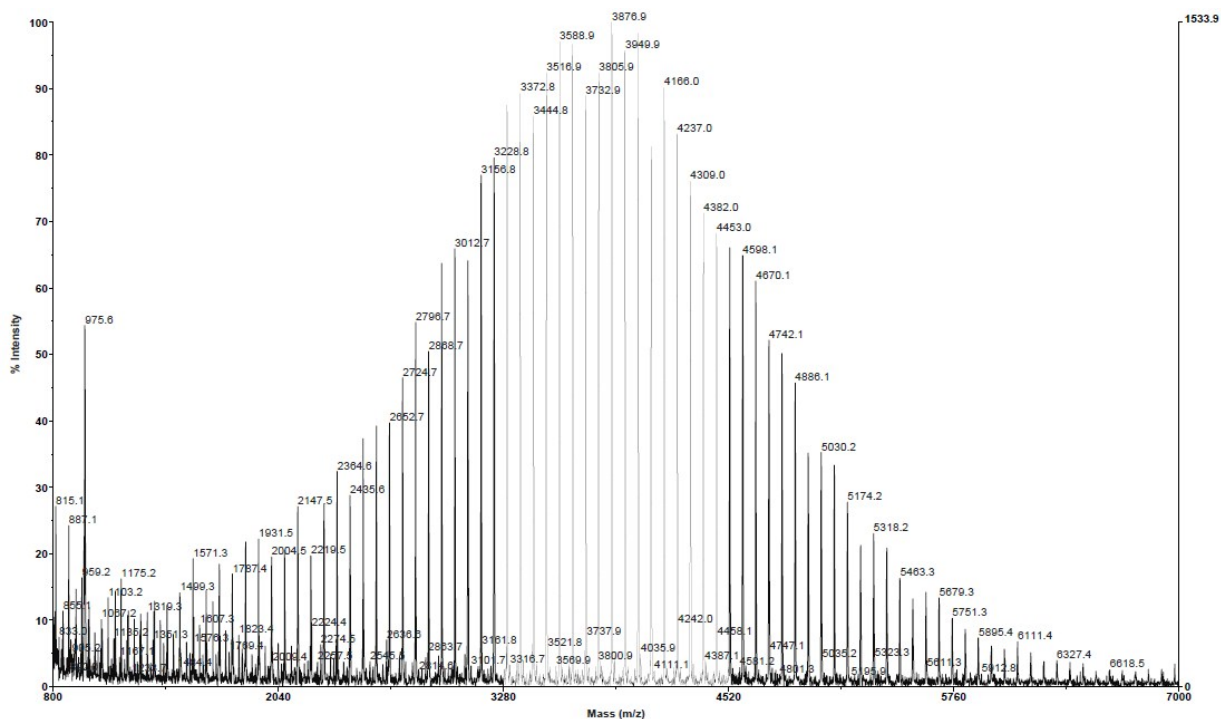


Figure SI12: MALDI-ToF MS for PLA, Table 1 entry 10. Take peak at 3876.9, $(Na + (C_6H_8O_4) \times 26 + 1 + C_7H_7O)$

Further Kinetic Plots

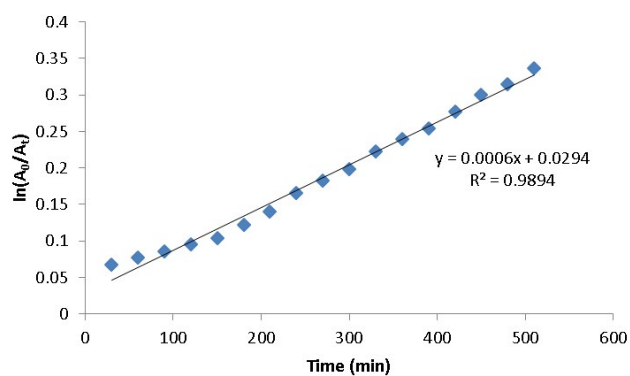


Figure S113: Pseudo first order plot for the polymerisation of *rac*-LA using $\text{Al}(2)\text{Me}_2$ Table 1 entry 8.

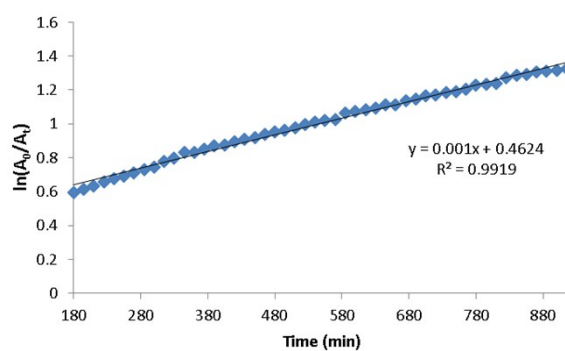


Figure S114: Pseudo first order plot for the polymerisation of *rac*-LA using $\text{Al}_2(5)\text{Me}_4$ Table 1 entry 19.

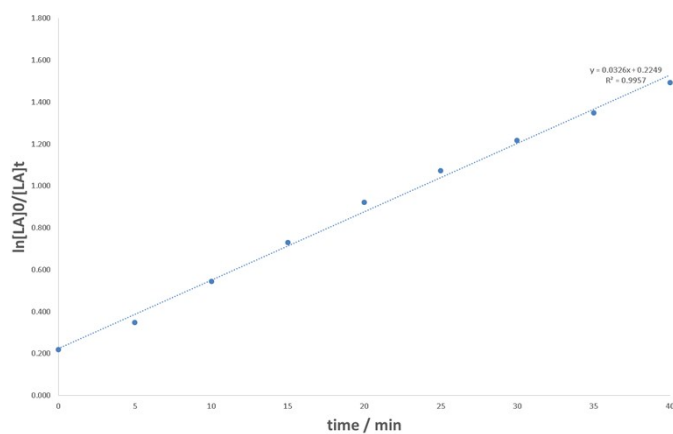


Figure S115: Pseudo first order plot for the polymerisation of *rac*-LA using $\text{Al}_2(7)\text{Me}_4$ Table 1 entry 21.

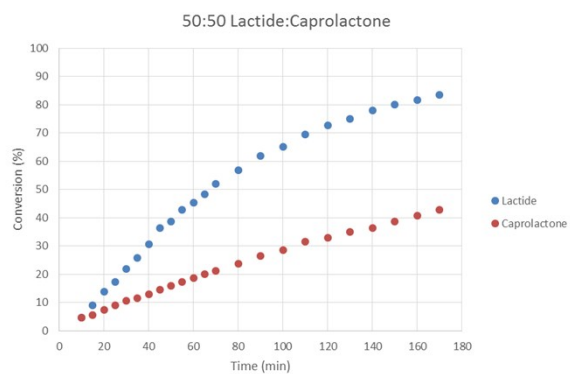


Figure SI16: Graph of conversion vs time for the 50:50 copolymerisation LA:CL with $\text{Al}_2(\mathbf{4})\text{Me}_4$ 100:1:2. k_{app} LA = 0.011 mins^{-1} , k_{app} CL = 0.0032 mins^{-1} .

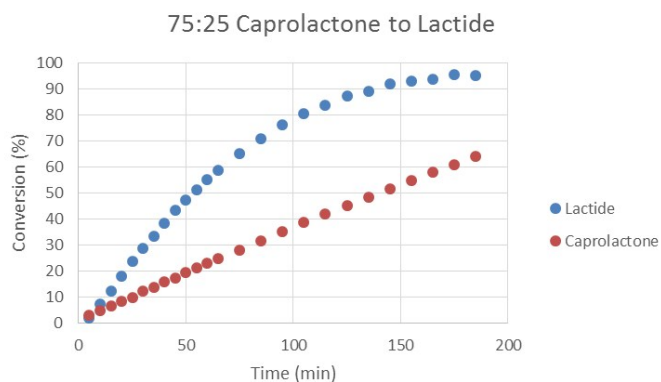


Figure SI17: Graph of conversion vs time for the 25:75 copolymerisation LA:CL with $\text{Al}_2(\mathbf{4})\text{Me}_4$ 100:1:2. k_{app} LA = 0.015 mins^{-1} , k_{app} CL = 0.0044 mins^{-1} .

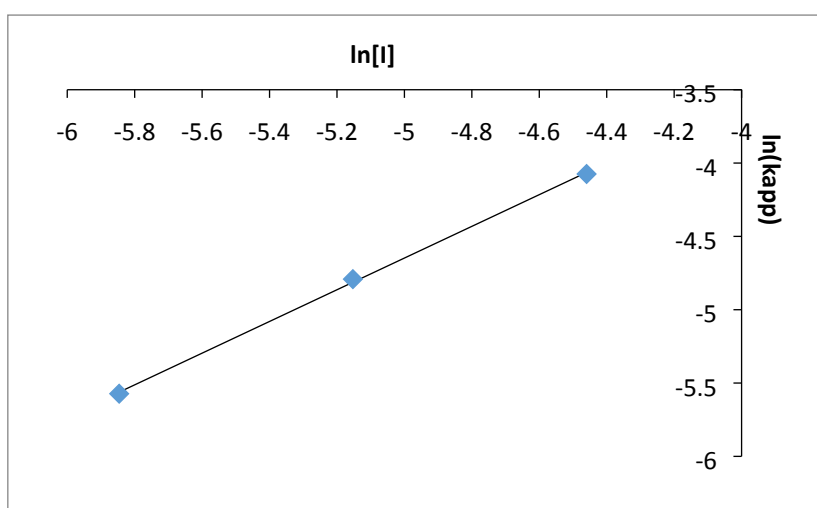


Figure SI18: Plot of $\ln(k_{app})$ vs $\ln[I]$ for $\text{Al}_2(\mathbf{4})\text{Me}_4$ 100:1:1

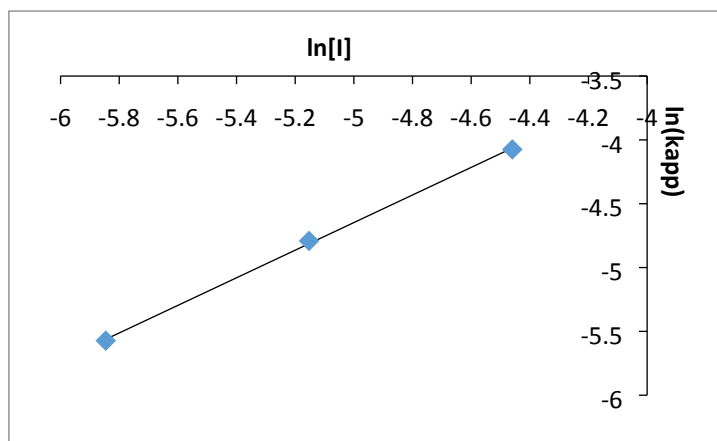


Figure S119: Plot of $\ln(k_{app})$ vs $\ln[I]$ for $\text{Al}_2(4)\text{Me}_4$ 100:1:2

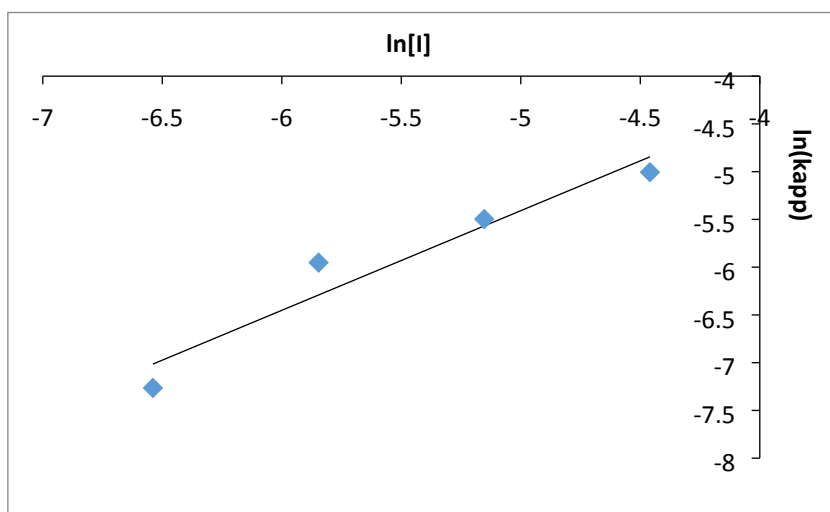


Figure S120: Plot of $\ln(k_{app})$ vs $\ln[I]$ for $\text{Al}(1)\text{Me}_2$ 100:1:1

Selected Polymer NMR spectra

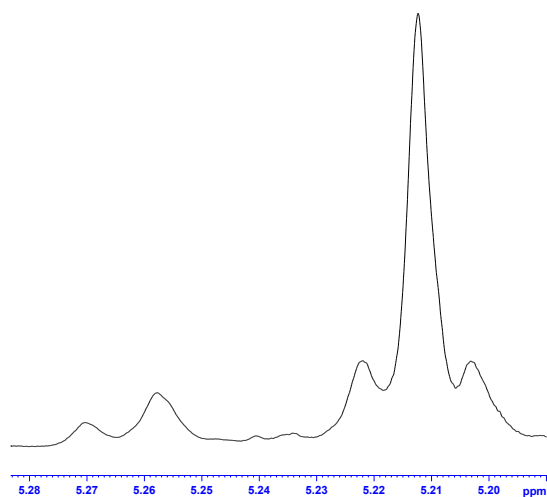


Figure SI21: ^1H homonuclear decoupled NMR of PLA prepared from $\text{Al}_2(7)\text{Me}_4$. Table 1 entry 21.

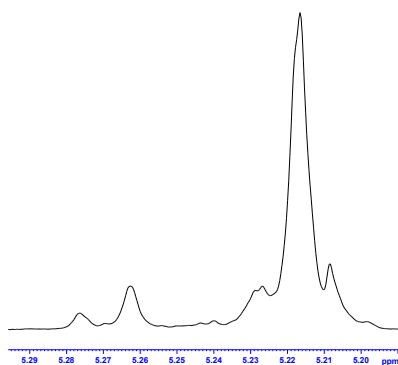


Figure SI22: ^1H homonuclear decoupled NMR of PLA prepared from $\text{Al}_2(7)\text{Me}_4$. Table 1 entry 22.

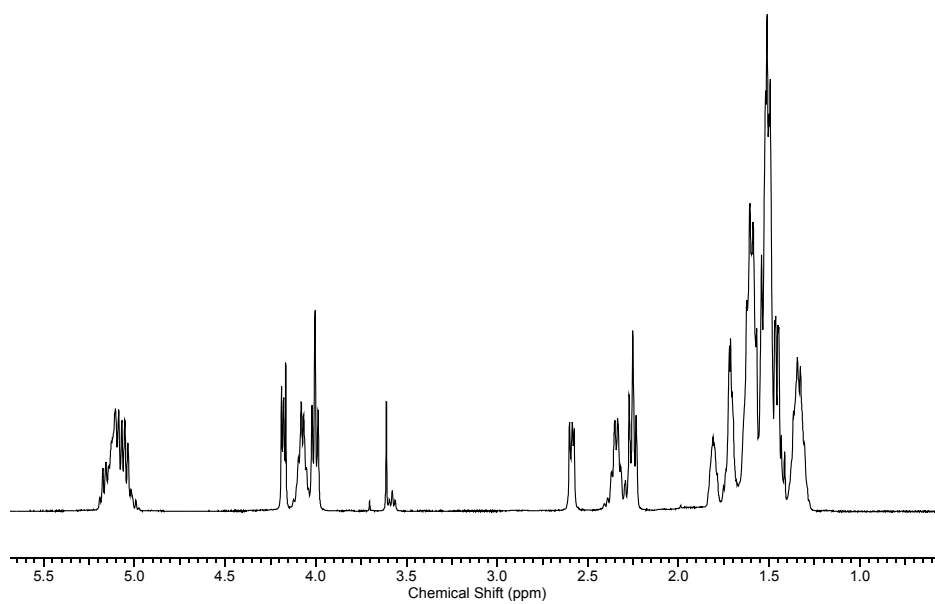


Figure SI23: ^1H NMR of the PLA-PCL co-polymer prepared with $\text{Al}_2(4)\text{Me}_4$. Table 2 entry 7.

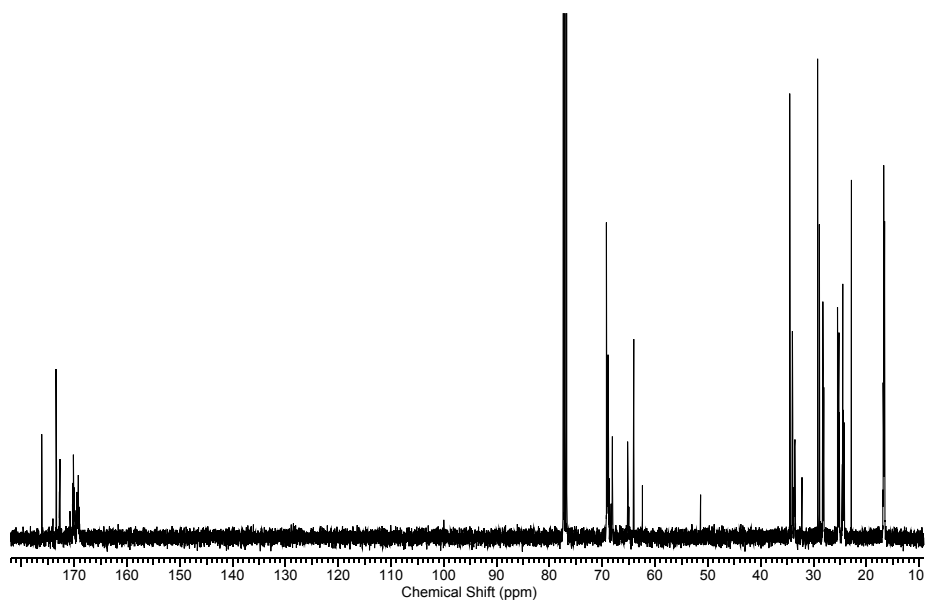


Figure S124: $^{13}\text{C}\{^1\text{H}\}$ NMR of the PLA-PCL co-polymer prepared with $\text{Al}_2(\mathbf{4})\text{Me}_4$. Table 2 entry 7.

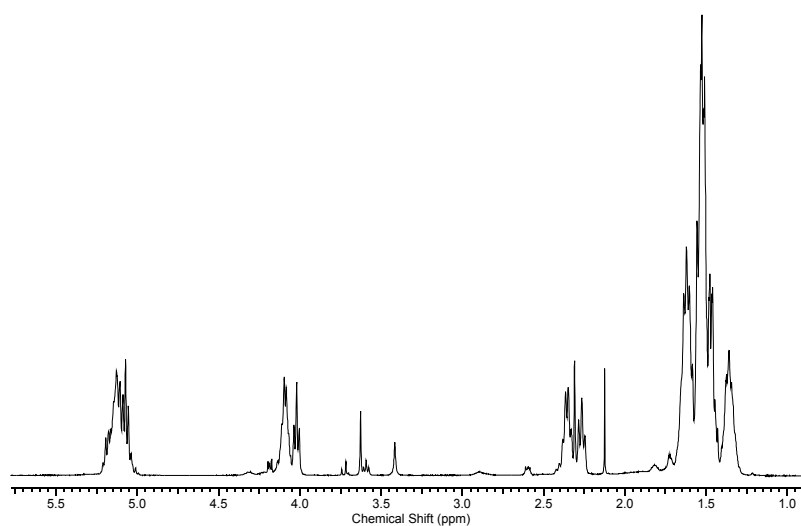


Figure S125: ^1H NMR of the PLA-PCL co-polymer prepared with $\text{Al}_2(\mathbf{4})\text{Me}_4$. Table 2 entry 3.

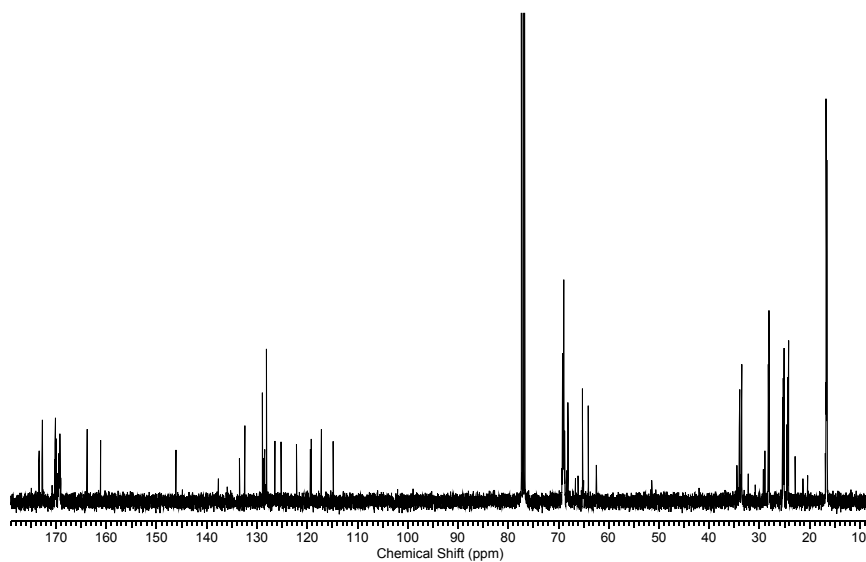


Figure SI26: $^{13}\text{C}\{^1\text{H}\}$ NMR of the PLA-PCL co-polymer prepared with $\text{Al}_2(\mathbf{4})\text{Me}_4$. Table 2 entry 3.

Selected GPC Data

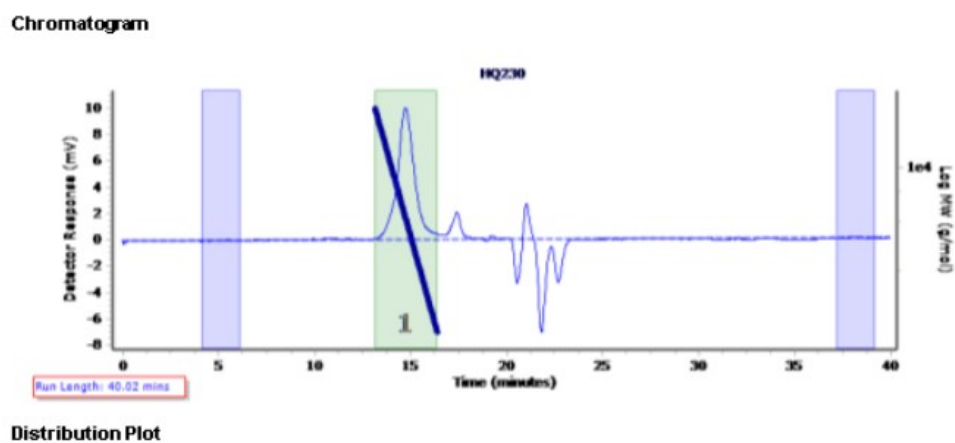


Figure SI27: GPC entry 21 Table 1

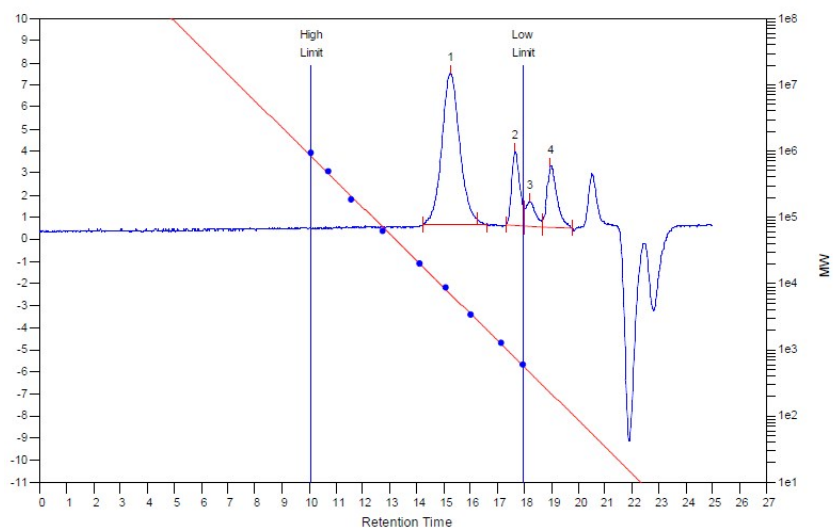


Figure S128: GPC for PLA with $Al_2(4)Me_4$ entry 10 Table 1

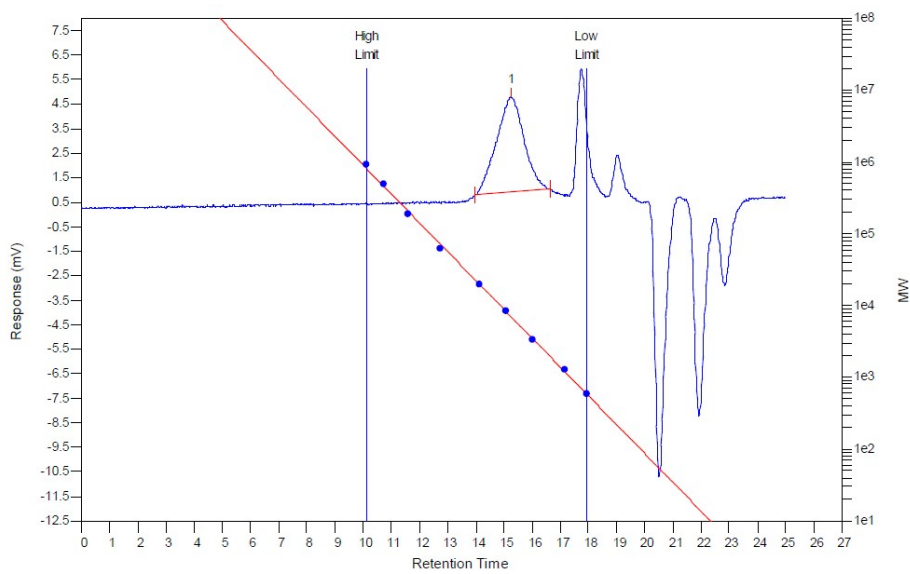


Figure S129: GPC for PLA with $Al_2(5)Me_4$ entry 19 Table 1

Table 1 Crystallographic parameters

Compound reference	Al(1)Me ₂	Al(3)Me ₂	Al ₂ (4)Me ₄	Al ₂ (5)Me ₄	Al ₂ (7)Me ₄
Chemical formula	C ₁₉ H ₁₈ AlNO	C ₁₉ H ₁₆ AlCl ₂ NO	C ₃₅ H ₃₆ Al ₂ N ₂ O ₂	C ₅₈ H ₇₆ Al ₂ N ₂ O ₂	C ₅₁ H ₆₈ Al ₂ N ₂ O ₂
Formula Mass	303.32	372.21	570.62	887.17	795.03
Crystal system	Monoclinic	Monoclinic	Monoclinic	Monoclinic	Triclinic
<i>a</i> /Å	14.2070(2)	7.14900(10)	9.0890(3)	14.1650(3)	12.6028(6)
<i>b</i> /Å	7.01600(10)	22.3190(3)	19.1017(7)	13.0700(3)	12.7588(6)
<i>c</i> /Å	32.8480(6)	22.6950(4)	9.1614(3)	14.7260(4)	16.5415(5)
<i>α</i> /°	90	90	90	90	109.990(4)
<i>β</i> /°	97.5650(10)	97.6340(10)	93.941(2)	101.7450(10)	107.578(4)
<i>γ</i> /°	90	90	90	90	90.572(4)
Unit cell volume/Å ³	3245.67(9)	3589.09(9)	1586.80(9)	2669.24(11)	2363.75(19)
Temperature/K	150(2)	150(2)	150(2)	150(2)	150(2)
Space group	<i>C2/c</i>	<i>P2₁/n</i>	<i>P2₁/c</i>	<i>P2₁/a</i>	PError!
No. of formula units per unit cell, <i>Z</i>	8	8	2	2	2
No. of reflections measured	22280	6294	16164	23401	16144
No. of independent reflections	3673	6294	2803	4696	16144
<i>R</i> _{int}	0.0583	-	0.0820	0.0746	-
Final <i>R</i> ₁ values (<i>I</i> > 2σ(<i>I</i>))	0.0430	0.1410	0.0622	0.0562	0.0542
Final <i>wR</i> (<i>F</i> ²) values (<i>I</i> > 2σ(<i>I</i>))	0.0969	0.3471	0.1401	0.1340	0.1698
Final <i>R</i> ₁ values (all data)	0.0709	0.1613	0.0969	0.0869	0.0722
Final <i>wR</i> (<i>F</i> ²) values (all data)	0.1103	0.3559	0.1595	0.1518	0.1885

Comparison X-ray structure/ DFT calculated

model: M06

6-311+g(d)[N,O,Al]/6-31+g(d) [C,H]

scrf(cpcm,solvent=toluene)

T=298.15K

<i>distances in Å, angles in °</i>	X-ray	DFT Calculated
Al1-Al2	5.358	5.16118
Al1-N1	1.972	1.98704
Al1-O1	1.774	1.80542
Al1-C1	1.962	1.96913
Al1-C2	1.958	1.96626
Al2-N2	1.974	1.98745
Al2-O2	1.775	1.80558
Al2-C3	1.960	1.96592
Al2-C4	1.963	1.96937
N1-C20-C26-N2	12.64	19.29533
C20-C19-N1-Al1	158.38	156.38442
C26-C30-N2-Al2	157.35	155.55865
C26-C20-N1-C19	-101.50	-113.42292
C20-C26-N2-C30	-102.11	-113.75044

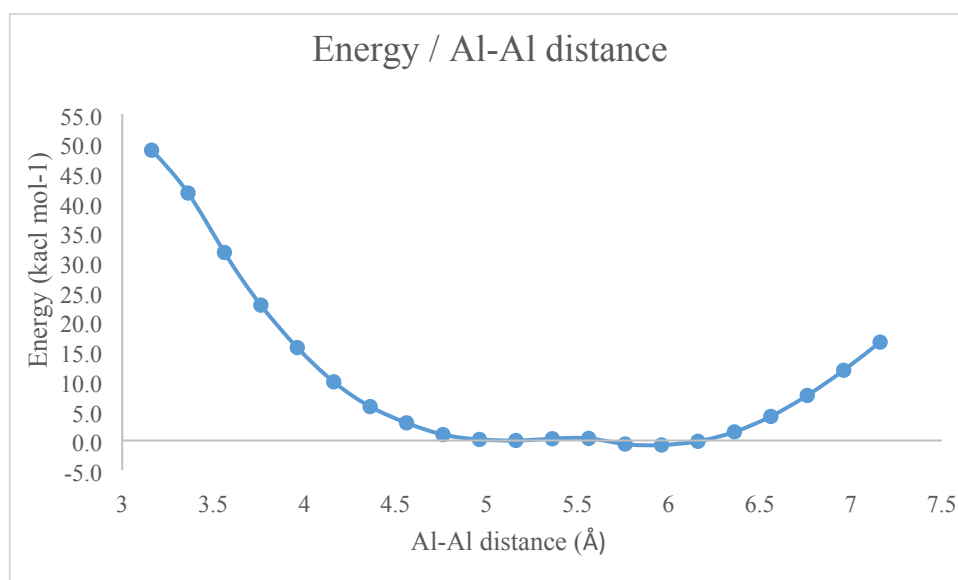
Energy versus Al-Al distance

model: M06

6-31+g(d)

scrf(cpcm,solvent=toluene)

T=298.15K



Al1-Al2 distance (Å)	Energy (Hartree)	Energy (kcal mol ⁻¹)
7.161176	-2456.364622	16.6
6.961176	-2456.372181	11.8
6.761176	-2456.378939	7.6
6.561176	-2456.384568	4.1
6.361176	-2456.388717	1.4
6.161176	-2456.391248	-0.1
5.961176	-2456.392241	-0.8
5.761176	-2456.391986	-0.6
5.561176	-2456.390472	0.3
5.361176	-2456.390559	0.3
5.161176	-2456.391027	0.0
4.961176	-2456.390746	0.2
4.761176	-2456.389441	1.0
4.561176	-2456.3863	3.0
4.361177	-2456.381934	5.7
4.161176	-2456.37529	9.9
3.961177	-2456.366087	15.6
3.761177	-2456.354699	22.8
3.561177	-2456.340551	31.7
3.361177	-2456.324596	41.7
3.161177	-2456.313104	48.9