

Electronic Supplementary Information for:

Development of GSK's NMR Guides – A tool to encourage the use of more sustainable solvents

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Section 3: Compiled ¹³C NMR chemical shifts, listed alphabetically by solvent

Section 1:




















Annotation	Explanation
*	This peak as recorded in this deuterated solvent appears with a different multiplicity than as indicated in the table. Some instances in D ₂ O or methanol- <i>d</i> ₄ are due to lack of coupling to H-bonded protons. In a few cases this results from overlap of analyte peaks with the solvent or water signals.
+	Multiple peaks are overlapping to form a multiplet that cannot be fully resolved
R	The analyte and deuterated solvents are reactive with each other
N/O	This peak was not observed in the given spectrum.
a	For the ¹ H NMR spectrum of glycerol in acetone- <i>d</i> ₆ , the shifts for all 6 carbon-bonded protons appear overlapped as a single, complex multiplet.
b	Peak assignments made on the basis of H-H COSY and HSQC 2D NMR spectra.
c	This peak is listed as a methylene group, but the two protons are non-equivalent, therefore this peak represents only a single proton.
d	Peak assignments made on the basis of H-H COSY, HSQC, HMQC, APT, and nOe 2D NMR spectra.
e	This peak represents 6 methylene protons from the cyclopentyl ring of CPME.
f	This peak represents 4 methylene protons from the cyclopentyl ring of CPME.
g	For dimethyl isosorbide in CD ₃ CN, one of the two protons which overlap in the other examined deuterated solvents to form the complex multiplet listed as “CH ₂ C(OMe) + CH(OMe)” on this table instead overlaps with the CH ₂ O multiplet at 3.76-3.80 ppm. In CD ₃ CN only, the peak at 3.76-3.80 therefore represents 2H, while the peak at 3.80-3.84 ppm represents 1H.
	Solvent is classified as amber by the GSK Solvent Sustainability Guide
	Solvent is classified as green by the GSK Solvent Sustainability Guide
Note: For data taken from literature references, most peaks labeled as multiplets reported a single chemical shift value and are therefore not shown here as a range, while those determined for this work are reported as a range, encompassing the full width of the signal.	












Table 1: Reference for all annotations and notes used in NMR chemical shift figures

Section 2:















NMR Shifts for Residual Solvent Impurities (¹H)

Solvent (bp)				D ₂ O	(CD ₃) ₂ SO	(CD ₃) ₂ CO	CD ₃ CN	CD ₃ OD	CDCl ₃
Acetic acid (118°C)		CH ₃	s	2.08	1.91	1.96	1.96	1.99	2.10
Acetone (56°C)		CH ₃	s	2.22	2.09	2.09	2.08	2.15	2.17
Acetonitrile (82°C)		CH ₃	s	2.06	2.07	2.05	1.96	2.03	2.10
<i>t</i> -Amyl alcohol (102°C)		CH ₃	t	0.89	0.82	0.89	0.87	0.91	0.92
		(CH ₃) ₂	s	1.19	1.05	1.13	1.11	1.15	1.20
		CH ₂	q	1.51	1.35	1.45	1.43	1.48	1.51
		OH	s	N/O	4.02	3.06	2.25	N/O	1.29
<i>t</i> -Amyl methyl ether (85°C)		CH ₃ CH ₂	t	0.85	0.79	0.83	0.83	0.86	0.87
		(CH ₃) ₂ C	s	1.17	1.05	1.07	1.08	1.13	1.13
		CH ₂	q	1.55	1.42	1.46	1.46	1.51	1.49
		CH ₃ O	s	3.20	3.05	3.10	3.10	3.17	3.18
Anisole (154°C)		CH ₃	s	3.85	3.74	3.78	3.77	3.77	3.81
		CH(<i>o/p</i>)	m	7.01-7.10	6.89-6.97	6.88-6.95	6.89-6.98	6.85-6.95	6.87-6.98
		CH(<i>m</i>)	m	7.36-7.45	7.25-7.33	7.24-7.31	7.27-7.34	7.20-7.28	7.26-7.32
1-Butanol (118°C)		CH ₃	t	0.91	0.87	0.90	0.91	0.93	0.94
		CH ₂ (3)	m	1.30-1.40	1.25-1.34	1.31-1.41	1.29-1.39	1.34-1.43	1.33-1.45
		CH ₂ (2)	m	1.49-1.56	1.35-1.43	1.44-1.52	1.42-1.49	1.47-1.55	1.52-1.59
		OH	t	--	4.30	3.35	2.44	--	--
		CH ₂ (1)	m	3.61	3.38	3.49-3.56	3.45-3.51	3.54	3.65
2-Butanol (100°C)		CH ₃ (4)	t	0.89	0.83	0.89	0.88	0.91	0.93
		CH ₃ (1)	d	1.16	1.02	1.09	1.08	1.13	1.19
		CH ₂	m	1.43-1.52	1.25-1.40	1.33-1.47	1.33-1.42	1.36-1.52	1.42-1.54
		OH	d	--	4.29	3.33	2.47	--	1.40*
		CH	m	3.71-3.80	3.44-3.54	3.56-3.66	3.54-3.62	3.59-3.67	3.68-3.79
<i>t</i> -Butanol (82°C)		CH ₃	s	1.24	1.11	1.18	1.16	1.40	1.28
		OH	s	--	4.19	--	2.18	--	--
<i>n</i> -Butyl acetate (126°C)		CH ₃ CH ₂	t	0.91	0.89	0.92	0.92	0.94	0.94
		CH ₂	m	1.31-1.43	1.27-1.37	1.32-1.43	1.31-1.42	1.33-1.45	1.34-1.43
		CH ₂	m	1.59-1.68	1.50-1.58	1.54-1.62	1.54-1.63	1.55-1.65	1.57-1.65
		CH ₃ CO	s	2.09	1.99	1.97	1.97	2.01	2.04
		CH ₂ CO	t	4.12	3.99	4.02	4.02	4.06	4.07
<i>t</i> -Butyl acetate (95°C)		CH ₃ CO	s	1.46	1.39	1.41	1.42	1.44	1.45
		(CH ₃) ₃ C	s	2.02	1.91	1.89	1.90	1.93	1.96
<i>t</i> -Butyl ethyl ether (70°C)		CH ₃ CH ₂	t	1.15	1.04	1.06	1.07	1.13	1.16
		CCH ₃	s	1.23	1.12	1.14	1.14	1.19	1.20
		CH ₂	q	3.54	3.32	3.37	3.38	3.45	3.41
<i>t</i> -Butyl methyl ether (55°C)		CCH ₃	s	1.21	1.11	1.13	1.14	1.15	1.19
		OCH ₃	s	3.22	3.08	3.13	3.13	3.20	3.22
Butylene carbonate (250°C)		CH ₃	t	0.98	0.91	0.99	0.96	R	1.04
		CH ₂ CH ₃	m	1.74-1.88	1.70*	1.80	1.67-1.81	--	1.71-1.88
		CH ₂ O ¹	dd	4.28	4.14	4.17	4.08	--	4.09
		CH ₂ O ¹	t	4.67	4.55	4.61	4.51	--	4.53
		CHO	m	4.85-4.92	4.74	4.73-4.80	4.64-4.71	--	4.60*
Chloroform (61°C)		CH	s	insoluble	8.32	8.02	7.58	7.90	7.26
2,4,6-Collidine (171°C)		CH ₃ (<i>p</i>)	s	2.25	2.21	2.23	2.23	2.28	2.26
		CH ₃ (<i>m</i>)	s	2.39	2.36	2.37	2.38	2.43	2.47
		CH	s	6.91	6.85	6.82	6.83	6.91	6.78
Cyclohexane (81°C)		CH ₂	s	insoluble	1.40	1.43	1.44	1.45	1.43
Cyclohexanone (155°C)		CH ₂ (4)	m	1.69-1.76	1.61-1.68	1.69-1.75	1.66-1.73	R	1.69-1.76
		CH ₂ (3)	m	1.83-1.91	1.73-1.79	1.78-1.85	1.78-1.85	--	1.83-1.90
		CH ₂ CO	t	2.39	2.25	2.27	2.27	--	2.34
Cyclopentyl methyl ether (106°C)		CH ₂	m	1.52-1.68 ^e	1.41-1.51	1.44-1.54	1.45-1.55	1.47-1.59	1.47-1.57
		CH ₂	m	1.74-1.85	1.51-1.59 ^f	1.55-1.71 ^e	1.55-1.64 ^f	1.60-1.68 ^f	1.60-1.75 ^e
		CH ₂	m	--	1.59-1.67	--	1.64-1.73	1.69-1.76	--
		CH ₃	s	3.30	3.15	3.19	3.20	3.26	3.28
		CH	m	3.94-3.99	3.69-3.77	3.72-3.77	3.73-3.80	3.80-3.86	3.77-3.82













NMR Shifts for Residual Solvent Impurities (¹H)

Solvent (bp)			D ₂ O	(CD ₃) ₂ SO	(CD ₃) ₂ CO	CD ₃ CN	CD ₃ OD	CDCl ₃
<i>p</i> -Cymene ^b (177°C)	 CH ₃ CH	d	insoluble	1.17	1.20	1.20	1.21	1.23
	CH ₃ Ar	s	--	2.25	2.27	2.28	2.27	2.32
	CH(CH ₃) ₂	spt	--	2.83	2.85	2.85	2.83	2.87
	ArCH	m	--	7.05-7.15	7.06-7.13	7.06-7.15	7.02-7.10	7.11
1,2-Dichloroethane (84°C)	CH ₂	s	insoluble	3.90	3.87	3.81	3.78	3.73
Dichloromethane (40°C)	CH ₂	s	insoluble	5.76	5.63	5.44	5.49	5.30
Diethyl carbonate (127°C)	 CH ₃	t	1.28	1.20	1.24	1.24	1.26	1.31
	CH ₂	q	4.21	4.10	4.13	4.12	4.14	4.19
Diethyl ether (35°C)	CH ₃	t	1.17	1.09	1.11	1.12	1.18	1.21
	CH ₂	q	3.56	3.38	3.41	3.42	3.49	3.48
Diethyl succinate (218°C)	 CH ₃	t	1.26	1.17	1.21	1.21	1.24	1.26
	CH ₂ O	s	2.69	2.53	2.57	2.54	2.59	2.62
	CH ₂ CH ₂	q	4.18	4.05	4.09	4.09	4.12	4.15
Diglyme (162°C)	OCH ₃	s	3.37	3.24	3.28	3.29	3.35	3.39
	CH ₂	m	3.61	3.38	3.47	3.45	3.58	3.57
	CH ₂	m	3.67	3.51	3.56	3.53	3.61	3.65
1,2-Dimethoxyethane (85°C)	CH ₃	s	3.37	3.24	3.28	3.28	3.35	3.40
	CH ₂	s	3.60	3.43	3.46	3.45	3.52	3.55
Dimethyl carbonate (90°C)	 CH ₃	s	3.80	3.69	3.72	3.72	3.74	3.79
Dimethyl isosorbide ^d (94°C)	 CH ₃	s	3.42	3.26	3.31	3.31	3.36	3.38
	CH ₃	s	3.45	3.31	3.37	3.36	3.42	3.47
	CH ₂ C(OMe) ^c	m	3.53-3.58	3.37-3.42	3.44-3.49	3.41-3.46	3.49-3.54	3.56-3.64
	CH ₂ O ^c	m	3.86-3.91	3.69-3.75	3.76-3.83	3.76-3.80 ^f	3.82-3.87	3.87*
	CH ₂ C(OMe) ^c + CH(OMe)	m	4.00-4.09	3.76-3.81	3.76-3.83	3.80-3.84 ^g	3.87-3.89	3.90-4.02
	CH ₂ O ^c			3.83	3.86		3.91	4.52
	CH(OMe)	m	4.13-4.19	3.84-3.89	3.88-3.91	3.84-3.91	3.93-3.99	4.62-4.67
	CH (junction)	d	4.67	4.42	4.43	4.43	4.49	3.90-4.02
	CH (junction)	m	4.78	4.53-4.57	4.57-4.61	4.54-4.58	4.61-4.65	3.90-4.02
	CH (junction)	m	4.78	4.53-4.57	4.57-4.61	4.54-4.58	4.61-4.65	3.90-4.02
Dimethylacetamide (165°C)	CH ₃ CO	s	2.08	1.96	1.97	1.97	2.07	2.09
	NCH ₃	s	2.90	2.78	2.83	2.83	2.92	2.94
	NCH ₃	s	3.06	2.94	3.00	2.96	3.31	3.02
Dimethylformamide (153°C)	CH ₃	s	2.86	2.73	2.78	2.77	2.85	2.88
	CH ₃	s	3.00	2.89	2.94	2.89	3.01	2.96
	CH	s	7.91	7.95	7.96	7.92	7.92	8.02
Dimethyl sulfoxide (189°C)	 CH ₃	s	2.71	2.54	2.52	2.50	2.65	2.62
Dimethylimidazolidinone (225°C)	 CH ₃	s	2.74	2.63	2.68	2.67	2.74	2.78
	CH ₂	s	3.37	3.20	3.23	3.21	3.31	3.27
1,4-Dioxane (102°C)	CH ₂	s	3.75	3.57	3.59	3.60	3.66	3.71
1,3-Dioxolane (75°C)	 OCH ₂ O	s	3.93	3.77	3.80	3.80	3.83	3.88
	CH ₂ CH ₂	s	4.90	4.78	4.79	4.80	4.83	4.91
Ethanol (78°C)	 CH ₃	t	1.17	1.06	1.12	1.12	1.19	1.25
	CH ₂	q	3.65	3.44	3.57	3.54	3.60	3.72
	OH	s	N/O	4.63	3.39	2.47	N/O	1.32
Ethyl acetate (77°C)	 CH ₃ CH ₂	t	1.24	1.17	1.20	1.20	1.24	1.26
	CH ₃ CO	s	2.07	1.99	1.97	1.97	2.01	2.05
	CH ₂	q	4.14	4.03	4.05	4.06	4.09	4.12
Ethyl lactate ^b (154°C)	 CH ₃ CH ₂	t	1.28	1.19	1.23	1.24	1.27	1.30
	CH ₃ CH	d	1.41	1.24	1.32	1.31	1.36	1.42
	OH	d	N/O	5.33	4.07	3.28	N/O	2.81
	CH ₂	m	4.23*	4.04-4.16	4.11-4.17	4.09-4.22	4.18*	4.20-4.31
	CH	m	4.39*	4.04-4.16	4.17-4.24	4.09-4.22	4.21-4.25	4.20-4.31










NMR Shifts for Residual Solvent Impurities (¹H)

Solvent (bp)				D ₂ O	(CD ₃) ₂ SO	(CD ₃) ₂ CO	CD ₃ CN	CD ₃ OD	CDCl ₃
Ethyl propionate ^b (99°C)		CH ₃ CH ₂ CO	t	1.10	1.02	1.07	1.07	1.10	1.14
		CH ₃ CH ₂ O	t	1.26	1.18	1.20	1.20	1.24	1.26
		CH ₂ CO	q	2.39	2.29	2.28	2.28	2.31	2.32
		CH ₂ O	q	4.16	4.05	4.07	4.07	4.11	4.13
Ethylene carbonate (248°C)		CH ₂	s	4.62	4.48	4.57	4.45	R	4.53
Ethylene glycol (197°C)		CH	s	3.65	3.34	3.28	3.51	3.59	3.76
Formic acid (101°C)		H	s	8.22	8.18	8.11	8.03	8.08	8.02
Furfural ^b (162°C)		CHCHO	dd	6.77	6.79	6.74	6.67	6.70	6.61
		CHC(CHO)	d	7.58	7.55	7.43	7.36	7.42	7.26
		CHCHO	s	7.92*	8.11	7.94	7.81	7.88	7.70
		C-CHO	s	9.50	9.62	9.67	9.60	9.60	9.67
Glycerol (290°C) ^a		CH ₂	m	3.52-3.59	3.25-3.31	3.47-3.61	3.39-3.46	3.48-3.54	insoluble
		CH ₂	m	3.62-3.68	3.33-3.39	3.47-3.61	3.46-3.53	3.55-3.61	--
		CH	m	3.75-3.82	3.43	3.47-3.61	3.53-3.60	3.62-3.68	--
		OH(1)	t	N/O	4.37	3.47-3.61	2.69	N/O	--
		OH(2)	d	N/O	4.44	3.64	2.93	N/O	--
Glycerol diacetate (190°C)		CH ₃	s	2.12	2.02	2.01	2.01	R	2.09
		CH ₂	s	4.34	4.19	4.24	4.21	--	4.27
Glycerol triacetate ^b (259°C)		CH ₃	s	2.12	2.02	2.02	2.01	R	2.08
		CH ₃	s	2.14	2.03	2.03	2.02	--	2.09
		CH ₂	dd	4.31	4.13	4.17	4.14	--	4.16
		CH ₂	dd	4.37	4.22	4.29	4.22	--	4.30
		CH	tt	5.32	5.15	5.22	5.19	--	5.22-5.28*
<i>n</i> -Heptane (98°C)		CH ₃	t	insoluble	0.86	0.88	0.89	0.90	0.89
		CH ₂	m	-	1.26	1.21-1.35	1.21-1.35	1.31	1.28
<i>n</i> -Hexane (69°C)		CH ₃	t	insoluble	0.86	0.88	0.89	0.90	0.88
		CH ₂	m	-	1.25	1.28	1.28	1.29	1.26
1-Hexanol (156°C)		CH ₃	t	0.88	0.86	0.88	0.89	0.87-0.94	0.86-0.93
		CH ₂ (3-5)	m	1.24-1.39	1.19-1.32	1.24-1.39	1.22-1.38	1.26-1.40	1.24-1.44
		CH ₂ (2)	m	1.50-1.59	1.36-1.44	1.45-1.55	1.43-1.51	1.48-1.57	1.52-1.61
		CH ₂ (1)	m	3.60	3.35-3.40	3.37	3.44-3.50	3.53	3.64
		OH	m	N/O	4.31	3.49-3.56	2.43	N/O	1.24-1.44
Isoamyl acetate (142°C)		(CH ₃) ₂	d	0.91	0.88	0.91	0.91	0.93	0.92
		CH ₂ CH	m	1.55	1.46	1.50	1.49	1.52	1.52
		CH	m	1.69	1.64	1.69	1.69	1.67	1.64-1.74
		CH ₃ CO	s	2.09	1.99	1.97	1.97	2.01	2.04
		CH ₂ O	t	4.15	4.02	4.06	4.05	4.09	4.09
Isoamyl alcohol (131°C)		CH ₃	d	0.90	0.85	0.89	0.89	0.91	0.92
		CH ₂ CH	m	1.44	1.31	1.39	1.37	1.42	1.47
		CH	m	1.61-1.71	1.65	1.72	1.67	1.64-1.77	1.66-1.78
		CH ₂ OH	td	3.64*	3.41	3.53-3.59*	3.51	3.58*	3.68
		OH	t	N/O	4.27	3.32	2.40	N/O	1.26
Isobutanol (108°C)		CH ₃	d	0.88	0.82	0.87	0.86	0.90	0.92
		CH	m	1.70-1.80	1.60	1.68	1.66	1.70	1.77
		CH ₂	m	3.38	3.11-3.19	3.26-3.34	3.25	3.30	3.41
		OH	t	N/O	4.39	3.45	2.52	N/O	1.31
Isooctane ^b (99°C)		(CH ₃) ₃ C	s	insoluble	0.88	0.90	0.90	0.90	0.90
		(CH ₃) ₂ CH	d	-	0.90	0.91	0.91	0.92	0.91
		CH ₂	d	-	1.11	1.14	1.14	1.14	1.12
		CH	m	-	1.59-1.70	1.68	1.68	1.63-1.73	1.60-1.71
Isopropyl acetate (89°C)		(CH ₃) ₂ CH	d	1.25	1.17	1.19	1.19	1.22	1.23
		CH ₃ CO	s	2.07	1.96	1.94	1.94	1.99	2.02
		CH	m	4.98	4.86	4.91	4.91	4.95	4.99

NMR Shifts for Residual Solvent Impurities (¹H)

Solvent (bp)				D ₂ O	(CD ₃) ₂ SO	(CD ₃) ₂ CO	CD ₃ CN	CD ₃ OD	CDCl ₃
(R)-(+)-Limonene ^b (176°C)		CH ₂ CH ₂ C=	m	insoluble	1.34-1.45	1.40-1.51	1.40-1.50	1.42-1.53	1.42-1.52
		CH ₃ C=CH	s	-	1.61	1.62	1.63	1.63	1.65
		CH ₃ C=CH ₂	s	-	1.70	1.72	1.73	1.72	1.73
		CH ₂ CH ₂ C=	m	-	1.71-1.77	1.78	1.75-1.81	1.79	1.79
		CH ₂ CH=	m	-	1.80-1.95	1.83-1.99	1.84-1.99	1.84-1.99	1.86-1.99
		CH + CH ₂ C(Me)	m	-	1.95-2.08	1.99-2.13	2.00-2.12	2.00-2.14	2.00-2.15
		CH ₂ =	s	-	4.69	4.69	4.71	4.69	4.70
		CH=	br s	-	5.37	5.38	5.39	5.38	5.40
Methanesulfonic acid (167°C)		CH ₃	s	2.80	5.70	3.00	2.98	2.98	R
Methanol (65°C)		CH ₃	s	3.34	3.16	3.31	3.28	3.34	3.49
		OH	s	N/O	4.01	3.12	2.16	N/O	1.09
Methyl acetate (57°C)		CH ₃ CO	s	2.09	1.92	1.98	1.99	2.02	2.05
		OCH ₃	s	3.68	3.61	3.59	3.60	3.64	3.67
Methyl ethyl ketone (80°C)		CH ₃ CH ₂	t	1.26	0.91	0.96	0.96	1.01	1.06
		CH ₃ CO	s	2.19	2.07	2.07	2.06	2.12	2.14
		CH ₂ CH ₃	q	3.18	2.43	2.45	2.43	2.50	2.46
Methyl isobutyl ketone ^b (117°C)		(CH ₃) ₂ CH	d	0.90	0.85	0.88	0.88	0.85	0.92
		CH	m	2.08	2.00	2.02-2.11	2.02-2.08	2.00	2.13
		CH ₃ CO	s	2.21	2.05	2.06	2.05	2.05	2.12
		CH ₂	d	2.43	2.28	2.31	2.29	2.28	2.30
Methylcyclohexane ^b (101°C)		CH ₂ CH ^c (ax.)	m	insoluble	0.80-0.90	0.87-0.93	0.88-0.94	0.82-0.94	0.82-0.93
		CH ₃	d	-	0.84	0.84	0.86	0.87	0.86
		CH ₂ ^c (4)(ax.)	m	-	1.04-1.14	1.07-1.17	1.08-1.18	1.09-1.20	1.06-1.17
		CH ₂ ^c (3)(ax.)	m	-	1.14-1.25	1.24	1.25	1.26	1.17-1.28
		CH	m	-	1.32	1.34	1.30-1.39	1.31-1.39	1.33
		all equatorial H's	m	-	1.56-1.67	1.58-1.70	1.58-1.71	1.60-1.73	1.58-1.72
2-Methyltetrahydrofuran ^b (78°C)		CH ₃	d	1.23	1.12	1.14	1.15	1.21	1.23
		CH ₂ CH(Me) ^c	m	1.43-1.52	1.26-1.36	1.30-1.39	1.31-1.40	1.38-1.47	1.36-1.46
		CH ₂ CH ₂ O	m	1.86-2.01	1.73-1.88	1.76-1.91	1.77-1.91	1.84-1.99	1.80-1.95
		CH ₂ CH(Me) ^c	m	2.02-2.11	1.89-1.97	1.92-2.00	1.92-2.00	1.99-2.07	1.95-2.03
		CH ₂ O ^c	m	3.70-3.77	3.52-3.59	3.55-3.63	3.60	3.66-3.73	3.71
		CH ₂ O ^c	m	3.84-3.91	3.71-3.78	3.76-3.82	3.79	3.82-3.90	3.86-3.92
		CH	m	3.99-4.07	3.79-3.87	3.82-3.88	3.82-3.89	3.90-3.99	3.92-3.98
Nitromethane (101°C)		CH ₃	s	4.40	4.42	4.43	4.31	4.34	4.33
1-Octanol (196°C)		CH ₃	t	0.83-0.90*	0.86	0.88	0.89	0.90	0.88
		CH ₂ (3-7)	m	1.23-1.38	1.19-1.32	1.23-1.39	1.22-1.36	1.23-1.40	1.22-1.39
		CH ₂ (2)	m	1.51-1.59	1.36-1.44	1.46-1.53	1.42-1.51	1.48-1.56	1.57
		CH ₂ (1)	m	3.60*	3.35-3.40	3.48-3.55	3.43-3.50	3.53*	3.60-3.68
		OH	t	N/O	4.31	3.37	2.45	N/O	1.22-1.39
<i>n</i> -Pentane (36°C)		CH ₃	t	insoluble	0.86	0.88	0.89	0.90	0.88
		CH ₂	m	-	1.27	1.27	1.29	1.29	1.27
1-Pentanol (137°C)		CH ₃	t	0.89	0.86	0.89	0.90	0.92	0.91
		CH ₂ (3/4)	m	1.26-1.39	1.21-1.33	1.27-1.37	1.25-1.38	1.28-1.40	1.29-1.40
		CH ₂ (2)	m	1.50-1.62	1.37-1.45	1.45-1.55	1.43-1.52	1.48-1.57	1.52-1.62
		CH ₂ (1)	t	3.60	3.37	3.37	2.46	3.53	
1,2-Propanediol (187°C)		OH	t	N/O	4.31*	3.48-3.55	3.44-3.51	N/O	3.64
		CH ₃	d	1.14	1.00	1.07	1.04	1.12	1.16
		OH	t	N/O	4.44	3.57	2.75	N/O	2.75-2.96 *
		OH	d	N/O	4.38	3.54	2.81	N/O	2.75-2.96*
		CH ₂	m	3.41-3.47	3.12-3.19	3.30-3.37	3.21-3.30	3.40*	3.34-3.43
		CH ₂	m	3.51-3.58	3.26*	3.37-3.44	3.34-3.42	3.41*	3.57-3.67
1,3-Propanediol (214°C)		CH	m	3.84-3.92	3.52-3.60	3.69-3.79	3.64-3.74	3.75	3.84-3.95
		CH ₂ (2)	quint	1.80	1.56	1.70	1.66	1.74	1.83*
		CH ₂ (1/3)	t	3.96	4.30	3.54	2.73	3.65	2.11*
		OH	m	N/O	3.39-3.51	3.62-3.70	3.55-3.65	N/O	3.81-3.91

NMR Shifts for Residual Solvent Impurities (¹H)











Solvent (bp)				D ₂ O	(CD ₃) ₂ SO	(CD ₃) ₂ CO	CD ₃ CN	CD ₃ OD	CDCl ₃
1-Propanol (97°C)		CH ₃	t	0.90	0.83	0.89	0.88	0.92	0.94
		CH ₂ (2)	m	1.49-1.62	1.36-1.46	1.44-1.55	1.43-1.52	1.49-1.60	1.56*
		CH ₂ (1)	m	3.56*	3.33-3.37	3.44-3.51	3.40-3.47	3.5*	3.55-3.67
		OH	t	N/O	4.34	3.39	2.47	N/O	1.42*
2-Propanol (82°C)		CH ₃	d	1.18	1.04	1.10	1.09	1.15	1.21
		CH	m	4.05	3.77	3.85-3.95	3.81-3.92	3.92	4.03
		OH	d	N/O	4.34	3.37	2.51	N/O	1.38
Propionic Acid (141°C)		CH ₃	t	1.07	0.99	1.07	1.06	1.10	1.16
		CH ₂	q	2.32	2.21	2.29	2.29	2.30	2.39
		OH	br s	N/O	11.95	N/O	8.85	N/O	N/O
n-Propyl acetate (102°C)		CH ₃ CH ₂	t	0.92	0.88	0.92	0.92	0.94	0.94
		CH ₂ CH ₃	m	1.65	1.57	1.61	1.61	1.64	1.65
		CH ₃ CO	s	2.09	2.00	1.98	1.98	2.02	2.05
		CH ₂ CO	t	4.06	3.95	3.97	3.97	4.01	4.02
Propylene carbonate (242°C)		CH ₃	d	1.48	1.37	1.45	1.40	R	1.50
		CH ₂	m	4.20*	4.03-4.10	4.05-4.13	3.95-4.07	--	4.03*
		CH ₂	m	4.66-4.73	4.52-4.59	4.58-4.67	4.48-4.58	--	4.52-4.59
		CH	m	4.99-5.08	4.84-4.95	4.86-5.00	4.80-4.90	--	4.81-4.90
Pyridine (115°C)		CH(2)	m	8.52	8.58	8.58	8.57	8.53	8.62
		CH(3)	m	7.45	7.39	7.35	7.33	7.44	7.29
		CH(4)	m	7.87	7.79	7.76	7.73	7.85	7.68
Tetrahydrofuran (65°C)		CH ₂	m	1.88	1.76	1.79	1.80	1.87	1.85
		CH ₂ O	m	3.74	3.60	3.63	3.64	3.71	3.76
Toluene (111°C)		CH ₃	s	insoluble	2.30	2.32	2.33	2.32	2.36
		CH(<i>o/p</i>)	m	-	7.18	7.1-7.2	7.1-7.3	7.16	7.17
		CH(<i>m</i>)	m	-	7.25	7.1-7.2	7.1-7.3	7.16	7.25
Triethylamine (89°C)		CH ₃	t	1.07	0.99	1.10	1.07	1.06	1.16
		CH ₂	q	2.32	2.21	2.30	2.29	2.29	2.39
		OH	br s	N/O	11.95	N/O	N/O	8.85	N/O
Water (100°C)		H ₂ O	s	--	3.33	2.84	2.13	4.87	1.56
γ-Valerolactone ^b (207°C)		CH ₃	d	1.41	1.30	1.34	1.34	R	1.42
		CH ₂ CH(Me) ^c	m	1.91	1.74	1.82	1.78	--	1.83
		CH ₂ CH(Me) ^c	m	2.37-2.47	2.23-2.32	2.33-2.41	2.26-2.37	--	2.36
		CH ₂ C=O	m	2.58-2.73	2.43-2.58	2.42-2.56	2.40-2.54	--	2.49-2.61
		CH	m	4.83	4.55-4.66	4.57-4.66	4.55-4.66	--	4.60-4.69
		CH	m	4.83	4.55-4.66	4.57-4.66	4.55-4.66	--	4.60-4.69
p-Xylene (138°C)		CH ₃	s	2.30	2.24	2.26	2.27	2.26	2.30
		CH	s	7.18	7.05	7.04	7.06	7.02	7.06

Section 3:
















NMR Shifts for Residual Solvent Impurities (¹³C)

Solvent (bp)			D ₂ O	(CD ₃) ₂ SO	(CD ₃) ₂ CO	CD ₃ CN	CD ₃ OD	CDCl ₃
Acetic acid (118°C)		CH ₃	21.03	20.95	20.51	20.73	20.56	20.81
		CO	177.21	171.93	172.31	173.21	175.11	175.99
Acetone (56°C)		CH ₃	30.89	30.56	30.60	30.91	30.67	30.92
		CO	215.94	206.31	205.87	207.43	209.67	207.07
Acetonitrile (82°C)		CH ₃	1.47	1.03	1.12	1.79	0.85	1.89
		CN	119.68	117.91	117.60	118.26	118.06	116.43
<i>t</i> -Amyl alcohol (102°C)		CH ₃ CH ₂	10.72	8.53	8.90	8.97	8.95	8.60
		(CH ₃) ₂	30.01	28.65	29.13	29.04	28.64	28.69
		CH ₂	38.09	35.84	37.06	37.08	37.12	36.38
		C	74.93	68.76	70.16	70.85	71.63	71.20
<i>t</i> -Amyl methyl ether (85°C)		CH ₃ CH ₂	10.40	7.99	8.40	8.55	8.47	8.22
		(CH ₃) ₂ C	26.49	24.18	24.73	24.83	24.83	24.49
		CH ₂	33.91	31.57	32.88	32.88	32.97	32.10
		CH ₃ O	51.17	48.26	48.95	49.17	49.33	49.04
		C	80.06	73.82	74.72	75.18	76.50	74.79
Anisole (154°C)		CH ₃	58.12	54.80	55.34	55.78	55.55	55.13
		C(<i>i</i>)	116.94	113.75	114.66	114.85	114.89	113.89
		CH(<i>o</i>)	124.19	120.33	121.25	121.53	121.59	120.65
		CH(<i>m</i>)	132.70	129.34	130.22	130.50	130.42	129.43
		CH(<i>p</i>)	189.21	159.11	160.68	160.74	161.16	159.55
1-Butanol (118°C)		CH ₃	15.91	13.75	14.21	14.26	14.24	13.86
		CH ₂ (3)	21.22	18.54	19.73	19.81	20.03	18.90
		CH ₂ (2)	36.29	34.59	35.93	35.81	35.81	34.89
		CH ₂ (1)	64.41	60.27	62.13	62.35	62.69	62.76
2-Butanol (100°C)		CH ₃ CH ₂	12.03	9.96	10.41	10.46	10.40	9.96
		CH ₃ CH	24.20	22.98	23.50	23.38	22.95	22.94
		CH ₂	33.65	31.60	32.87	32.85	32.83	32.07
		CH	72.24	67.03	68.92	69.32	70.00	69.52
<i>t</i> -Butanol (82°C)		CH ₃	30.29	30.38	30.72	30.68	30.91	31.25
		C	70.36	66.88	68.13	68.74	69.40	69.15
<i>n</i> -Butyl acetate (126°C)		CH ₃ CH ₂	15.78	13.44	13.95	14.04	14.05	13.71
		CH ₂	21.33	18.51	19.76	19.88	20.19	19.14
		CH ₃ CO	23.32	20.62	20.78	21.15	20.84	21.01
		CH ₂	32.70	30.07	31.48	31.51	31.84	30.67
		CH ₂	68.38	63.39	64.43	64.87	65.46	64.37
		CO	177.72	170.3	170.95	171.78	173.09	171.25
<i>t</i> -Butyl acetate (95°C)		CH ₃ CO	24.90	22.10	22.32	22.67	22.41	22.54
		(CH ₃) ₃ C	30.06	27.65	28.21	28.30	28.33	28.09
		C	85.33	79.37	80.06	80.59	81.54	80.16
		CO	176.88	169.62	170.39	171.16	172.56	170.56
<i>t</i> -Butyl methyl ether (55°C)		CCH ₃	26.60	26.79	27.24	27.28	27.22	26.99
		OCH ₃	49.37	48.70	49.35	49.52	49.66	49.45
		C	75.62	72.04	72.81	73.17	74.32	72.87
<i>t</i> -Butyl ethyl ether (72°C)		CH ₃ CH ₂	17.83	16.09	16.65	16.73	16.47	16.33
		(CH ₃) ₃	29.35	27.30	27.85	27.90	27.86	27.62
		CH ₂	60.19	55.91	57.06	57.35	58.03	56.77
		C(CH ₃) ₃	77.68	71.80	72.58	72.98	74.26	72.57
Butylene carbonate (250°C)		CH ₃	10.42	8.23	8.79	8.85	R	8.52
		CH ₂ O	28.83	25.86	27.35	27.37	--	26.99
		CH ₂ CH ₃	72.94	68.73	69.76	70.15	--	69.00
		CH	82.73	77.84	78.83	79.28	--	77.98
		CO	160.89	154.82	155.69	156.39	--	155.06
Chloroform (61°C)		CH	insoluble	79.16	79.19	79.17	79.44	77.36













NMR Shifts for Residual Solvent Impurities (¹³C)

Solvent (bp)			D ₂ O	(CD ₃) ₂ SO	(CD ₃) ₂ CO	CD ₃ CN	CD ₃ OD	CDCl ₃
2,4,6-Collidine (171°C)		CH ₃ (<i>p</i>)	22.84	20.16	20.65	20.82	20.83	20.78
		CH ₃ (<i>o</i>)	25.20	23.69	24.27	24.36	23.49	24.29
		CH	124.62	120.75	121.51	121.83	122.84	121.18
		CCH ₃ (<i>p</i>)	152.95	146.84	147.93	148.59	150.47	147.44
		CCH ₃ (<i>o</i>)	159.70	156.63	158.04	158.35	158.26	157.39
Cyclohexane (81°C)		CH ₂	insoluble	26.33	27.51	27.63	27.96	26.94
Cyclohexanone (155°C)		CH ₂ (4)	26.98	24.22	25.62	25.67	R	25.02
		CH ₂ (3)	29.71	26.35	27.71	27.86	--	27.03
		CH ₂ (2)	44.24	41.23	42.27	42.50	--	42.00
		CO	223.50	210.67	210.27	212.11	--	212.12
Cyclopentyl methyl ether (106°C)		CH ₂ CH ₂ O	25.87	23.04	24.14	24.29	24.45	23.55
		CH ₂ O	34.13	31.33	32.51	32.64	32.85	31.97
		CH ₃	58.29	55.44	56.18	56.40	56.54	56.34
		CH	86.68	81.89	83.33	83.61	84.48	82.98
<i>p</i> -Cymene ^b (177°C)		CH ₃ Ar	insoluble	20.47	20.94	21.00	21.04	20.96
		(CH ₃) ₂ CH	--	23.89	24.39	24.42	24.56	24.11
		CH(CH ₃) ₂	--	32.89	34.36	34.47	34.97	33.69
		CH	--	125.97	126.94	127.23	127.18	126.27
		CH	--	128.70	129.66	129.90	129.89	128.97
		CCH	--	134.44	135.64	136.16	136.15	135.14
		CCH ₃	--	145.19	146.47	146.90	146.98	145.88
1,2-Dichloroethane (84°C)		CH ₂	insoluble	45.02	45.25	45.54	45.11	43.50
Dichloromethane (40°C)		CH ₂	insoluble	54.84	54.95	55.32	54.78	53.52
Diethyl carbonate (127°C)		CH ₃	16.29	14.01	14.55	14.60	14.61	14.29
		CH ₂	67.71	63.19	64.03	64.50	64.76	63.78
		CO	158.83	154.41	155.86	156.09	156.79	155.18
Diethyl ether (35°C)		CH ₃	14.77	15.12	15.78	15.63	15.46	15.20
		CH ₂	66.42	62.05	66.12	66.32	66.88	65.91
Diethyl succinate (218°C)		CH ₃	16.14	13.96	14.49	14.57	14.51	14.19
		CH ₂ CH ₂	31.96	28.53	29.68	29.88	30.03	29.22
		CH ₂ O	64.80	59.89	60.80	61.29	61.75	60.68
		CO	178.09	171.78	172.65	173.28	174.17	172.33
Diglyme (162°C)		CH ₃	58.67	57.98	58.77	58.90	59.06	59.01
		CH ₂	70.05	69.54	71.03	70.99	71.33	70.51
		CH ₂	71.63	71.25	72.63	72.63	72.92	71.90
1,2-Dimethoxyethane (85°C)		CH ₃	58.67	58.01	58.45	58.89	59.06	59.08
		CH ₂	71.49	71.07	72.47	72.47	72.72	71.84
Dimethyl carbonate (90°C)		CH ₃	58.06	54.56	54.96	55.41	55.30	54.85
		CO	160.04	155.63	157.05	157.29	157.99	156.40
Dimethyl isosorbide (94°C)		OCH ₃	59.47	56.16	56.90	57.23	57.32	57.17
		OCH ₃	60.53	57.08	57.86	58.18	58.44	58.23
		CH ₂	72.05	69.19	70.72	70.62	71.00	69.77
		CH ₂	75.39	72.00	73.27	73.54	73.94	73.04
		CH (junction)	82.54	79.37	80.87	80.94	81.51	79.92
		CH(OMe)	83.71	80.92	82.54	82.61	83.00	81.80
		CH (junction)	87.70	85.03	86.71	86.68	87.03	85.91
Dimethylacetamide (165°C)		CH(OMe)	87.81	85.05	86.81	86.81	87.07	85.93
		CH ₃	21.09	21.29	21.51	21.76	21.32	21.53
		NCH ₃	35.03	37.38	34.89	35.17	35.50	35.28
		NCH ₃	38.76	34.42	37.92	38.26	38.43	38.13
Dimethylformamide (153°C)		CO	174.57	169.54	170.61	171.31	173.32	171.07
		CH ₃	32.03	30.73	31.03	31.32	31.61	31.45
		CH ₃	37.54	35.73	36.15	36.57	36.89	36.50
		CH	165.53	162.29	162.79	163.31	164.73	162.62
Dimethyl sulfoxide (189°C)		CH ₃	39.39	40.45	41.23	41.31	40.45	40.76











NMR Shifts for Residual Solvent Impurities (¹³C)

Solvent (bp)		D ₂ O	(CD ₃) ₂ SO	(CD ₃) ₂ CO	CD ₃ CN	CD ₃ OD	CDCl ₃
Dimethylimidazolidinone (225°C) 	CH ₃	33.68	31.08	31.65	31.85	31.56	31.53
	CH ₂	47.88	44.37	45.62	45.81	46.13	45.09
	CO	166.86	161.27	162.37	163.00	164.19	162.10
1,4-Dioxane (102°C)	CH ₂	67.19	66.36	67.60	67.72	68.11	67.14
1,3-Dioxolane (75°C) 	CH ₂ CH ₂	67.09	63.74	65.00	65.21	65.51	64.58
	OCH ₂ O	96.94	93.98	95.34	95.57	95.84	95.09
Ethanol (78°C) 	CH ₃	17.47	18.51	18.89	18.80	18.40	18.41
	CH ₂	58.05	56.07	57.72	57.96	58.26	58.28
Ethyl acetate (77°C) 	CH ₃	13.92	14.40	14.50	14.54	14.49	14.19
	CH ₃ CO	21.15	20.68	20.83	21.16	20.88	21.04
	CH ₂	62.32	59.74	60.56	60.98	61.50	60.49
	CO	175.26	170.31	170.96	171.68	172.89	171.36
Ethyl lactate ^b (154°C) 	CH ₃ CH ₂	16.14	14.01	14.48	14.55	14.53	14.19
	CH ₃ CH	22.01	20.28	20.78	20.80	20.59	20.42
	CH ₂	65.13	59.85	61.16	61.78	62.00	61.69
	CH	69.61	65.82	67.42	67.61	67.91	66.76
	CO	179.43	174.45	175.57	176.01	176.43	175.75
	CH ₃ CH ₂ CO	11.22	8.89	9.38	9.49	9.46	9.14
Ethyl propionate (99°C) 	CH ₃ CH ₂ O	16.17	14.02	14.54	14.62	14.54	14.26
	CH ₂ CO	30.32	26.71	27.82	28.12	28.38	27.64
	CH ₂ O	64.45	59.57	60.43	60.90	61.44	60.24
	CO	180.91	173.49	174.29	175.10	176.30	174.53
	CH ₂	68.88	64.89	65.69	66.04	R	64.59
Ethylene carbonate (248°C) 	CO	161.38	155.44	156.28	156.98	--	155.41
Ethylene glycol (197°C) 	CH ₂	63.17	62.76	64.26	64.22	64.30	63.79
Formic acid (101°C) 	CO ₂ H	165.19	162.98	162.32	162.72	164.42	165.02
Furfural (162°C) 	CHCHO	116.12	112.81	113.44	113.66	113.81	112.58
	CHC(CHO)	153.05	122.90	122.25	123.06	123.27	120.93
	CHCHO	183.57	149.10	149.33	149.66	150.14	148.06
	C	154.96	152.41	154.21	154.13	154.58	153.02
	C-CHO	218.56	178.31	178.43	179.07	179.69	177.88
Glycerol (290°C) 	CH ₂	65.35	62.97	64.57	64.37	64.47	insoluble
	CH	74.92	72.37	73.37	73.29	73.91	--
Glycerol diacetate (190°C) 	CH ₃	23.10	20.50	20.65	21.01	R	20.81
	CH ₂	65.68	61.81	62.81	63.06	--	62.19
	CO	176.98	170.14	170.87	171.56	--	170.78
Glycerol triacetate (259°C) 	CH ₃ CO	22.96	20.38	20.55	20.90	R	20.69
	CH ₃ CO	23.18	20.57	20.78	21.11	--	20.89
	CH ₂	65.58	61.82	62.85	63.07	--	62.27
	CH	72.60	68.73	69.96	70.00	--	69.08
	CO	176.12	169.68	170.43	171.07	--	170.12
	CO	176.67	169.98	170.70	171.40	--	170.51
<i>n</i> -Heptane (98°C) 	CH ₃	insoluble	13.90	14.33	14.43	14.45	14.12
	CH ₂	--	22.05	23.32	23.45	23.77	22.71
	CH ₂	--	28.32	29.74	29.81	30.19	29.03
	CH ₂	--	31.21	32.60	32.67	33.08	31.90
<i>n</i> -Hexane (69°C)	CH ₃	insoluble	13.88	14.34	14.43	14.45	14.14
	CH ₂ (2)	--	22.05	23.28	23.40	23.68	22.70
	CH ₂ (3)	--	30.95	32.30	32.36	32.73	31.64
1-Hexanol (156°C) 	CH ₃	16.17	13.84	14.32	14.39	14.40	14.03
	CH ₂ (5)	24.80	22.06	23.35	23.45	23.74	22.65
	CH ₂ (4)	27.58	25.08	26.37	26.38	26.67	25.44
	CH ₂ (3)	33.69	31.11	32.51	32.51	32.90	31.66
	CH ₂ (2)	34.11	32.42	33.77	33.65	33.67	32.79
	CH ₂ (1)	64.76	60.63	62.49	62.68	63.05	63.09




NMR Shifts for Residual Solvent Impurities (¹³C)

Solvent (bp)			D ₂ O	(CD ₃) ₂ SO	(CD ₃) ₂ CO	CD ₃ CN	CD ₃ OD	CDCl ₃
Isoamyl acetate (142°C)		CH ₃ CH	23.34	20.64	20.80	21.17	20.86	21.03
		(CH ₃) ₂	24.49	22.19	22.70	22.75	22.82	22.46
		CH	27.24	24.41	25.75	25.89	26.27	25.08
		CH ₂ CH	39.36	36.77	38.16	38.17	38.53	37.34
		CH ₃ O	67.20	62.14	63.19	63.64	64.20	63.16
Isoamyl alcohol (131°C)		C=O	N/O	170.27	170.93	171.75	173.05	171.23
		CH ₃	24.63	22.51	22.98	22.96	23.03	22.62
		CH	26.87	24.13	25.42	25.55	25.86	24.72
		CH ₂ (2)	43.17	41.50	42.80	42.65	42.71	41.76
		CH ₂ (1)	63.03	58.86	60.70	60.93	61.27	61.37
Isobutanol (108°C)		CH ₃	21.05	19.01	19.37	19.32	19.40	18.86
		CH	32.60	30.37	31.74	31.74	31.96	30.85
		CH ₂	71.50	67.64	69.44	69.52	69.95	69.81
Isooctane ^b (99°C)		CH	insoluble	24.04	25.28	25.40	25.79	24.61
		(CH ₃) ₃ C	--	25.24	25.77	25.80	25.92	25.48
		(CH ₃) ₂ CH	--	29.83	30.35	30.37	30.55	30.10
		C	--	30.69	31.51	31.59	31.84	31.05
		CH ₂	--	52.55	53.79	53.84	54.34	53.09
Isopropyl acetate (89°C)		CH ₃ CO	insoluble	21.06	21.21	21.57	21.25	21.44
		(CH ₃) ₂ CH	--	21.56	22.00	22.07	22.00	21.84
		CH	--	66.93	67.75	68.26	69.07	67.64
		CO	--	169.78	170.41	171.21	172.54	170.66
(R)-(+)-Limonene ^b (176°C)		CH ₃ C=CH ₂	insoluble	20.55	20.93	21.03	21.00	20.83
		CH ₃ C=CH	--	23.16	23.60	23.65	23.65	23.48
		CH ₂ CH ₂ C=	--	27.25	28.68	28.84	29.19	27.94
		CH ₂ C=	--	29.91	31.10	31.18	31.54	30.61
		CH ₂ C=	--	30.05	31.48	31.59	31.92	30.83
		CH	--	40.27	41.89	41.98	42.52	41.11
		CH ₂ =	--	108.62	108.90	108.98	108.98	108.36
		CH=	--	120.31	121.32	121.50	121.61	120.65
		C	--	132.96	134.09	134.58	134.57	133.76
		C	--	149.27	150.72	151.37	151.21	150.29
Methanesulfonic acid (167°C)		CH ₃	41.42	39.52	39.72	39.98	39.47	R
Methanol (65°C)		CH ₃	49.50	48.59	49.77	49.90	49.86	50.41
Methyl acetate (57°C)		CH ₃ CO	20.55	20.45	20.47	20.84	20.48	20.67
		CH ₃ O	52.59	51.21	51.54	52.02	52.06	51.58
		CO	175.54	170.80	171.34	172.16	173.36	171.51
Methyl cyclohexane ^b (101°C)		CH ₃	insoluble	22.65	23.17	23.25	23.32	22.91
		CH ₂ (4)	--	25.67	26.94	27.10	27.43	26.35
		CH ₂ (3)	--	25.73	27.07	27.22	27.56	26.46
		CH	--	32.01	33.45	33.57	34.03	32.74
		CH ₂ (2)	--	34.77	36.09	36.19	36.61	35.45
Methyl ethyl ketone (80°C)		CH ₃ CH ₂	7.87	7.61	8.03	8.14	8.09	7.86
		CH ₃ CO	29.49	29.26	29.30	29.60	29.39	29.49
		CH ₂ CH ₃	37.27	35.83	36.75	37.09	37.34	36.89
		CO	218.43	208.72	208.30	209.88	212.16	209.56
Methyl isobutyl ketone (117°C)		(CH ₃) ₂	19.62	22.28	22.72	22.76	22.80	22.53
		CH	22.52	23.85	25.03	25.29	25.68	24.63
		CH ₃ CO	27.62	30.03	30.15	30.44	30.26	30.34
		CH ₂	50.36	51.76	52.78	53.04	53.38	52.80
		CO	215.72	208.16	207.71	209.44	211.81	208.97

NMR Shifts for Residual Solvent Impurities (¹³C)

Solvent (bp)		D ₂ O	(CD ₃) ₂ SO	(CD ₃) ₂ CO	CD ₃ CN	CD ₃ OD	CDCl ₃
2-Methyl tetrahydrofuran (78°C) 	CH ₃	22.58	20.81	21.26	21.33	21.12	20.97
	CH ₂ (4)	28.03	25.32	26.43	26.58	26.76	25.91
	CH ₂ (3)	35.17	32.61	33.75	33.83	34.04	33.10
	CH ₂ (5)	70.39	66.64	67.93	68.10	68.68	67.73
	CH	79.09	74.20	75.49	75.78	76.75	75.23
1-Octanol (196°C) 	CH ₃	insoluble	13.85	14.35	14.43	14.45	14.10
	CH ₂ (7)	--	21.99	23.32	23.44	23.75	22.66
	CH ₂ (6)	--	25.41	26.71	26.71	26.99	25.76
	CH ₂ (5)	--	28.65	30.10	30.13	30.47	29.28
	CH ₂ (4)	--	28.82	30.25	30.25	30.61	29.41
	CH ₂ (3)	--	31.16	32.61	32.65	33.04	31.82
	CH ₂ (2)	--	32.45	33.81	33.68	33.71	32.83
	CH ₂ (1)	--	60.62	62.49	62.68	63.05	63.11
Nitromethane (101°C)	CH ₃	63.22	63.28	63.21	63.66	63.08	62.50
<i>n</i> -Pentane (36°C)	CH ₃	insoluble	13.28	14.29	14.37	14.39	14.08
	CH ₂ (2)	--	21.70	22.98	23.08	23.38	22.38
	CH ₂ (3)	--	33.48	34.83	34.89	35.30	34.16
1-Pentanol (137°C) 	CH ₃	16.16	13.91	14.37	14.43	14.42	14.04
	CH ₂ (4)	24.63	21.93	23.23	23.30	23.60	22.50
	CH ₂ (3)	30.17	27.64	28.90	28.91	29.21	27.93
	CH ₂ (2)	33.83	32.12	33.48	33.37	33.39	32.51
	CH ₂ (1)	64.73	60.61	62.47	62.65	63.02	63.07
1,2-Propanediol (187°C) 	CH ₃	20.82	19.87	19.76	19.53	19.56	18.79
	CH	69.44	67.08	68.64	68.49	68.62	68.03
	CH ₂	70.77	67.14	68.66	68.75	69.25	68.34
1,3-Propanediol (214°C) 	CH ₂ (2)	36.62	35.70	36.40	36.09	36.32	34.08
	CH ₂ (1/3)	61.47	57.87	60.44	60.56	60.06	62.22
1-Propanol (97°C) 	CH ₃	12.42	10.33	10.66	10.68	10.62	10.15
	CH ₂ (2)	27.45	25.53	26.77	26.74	26.71	25.91
	CH ₂ (1)	66.43	62.37	64.19	64.36	64.73	64.69
2-Propanol (82°C) 	CH ₃	26.56	25.38	25.79	25.67	25.29	25.38
	CH	67.11	61.91	63.72	64.15	64.78	64.44
Propionic Acid (141°C) 	CH ₃	11.90	8.99	9.39	9.39	9.53	8.83
	CH ₂	31.32	26.80	27.37	27.52	28.15	27.39
	CO ₂ H	184.54	175.07	175.36	176.19	178.35	180.69
<i>n</i> -Propyl acetate (102°C) 	CH ₃ CH ₂	8.09	10.20	10.59	10.65	10.66	10.37
	CH ₂ O	19.00	20.66	22.69	22.79	20.81	21.00
	CH ₃ CO	19.83	21.46	20.75	21.13	23.04	21.97
	CH ₂ CH ₃	65.82	65.23	66.20	66.60	67.23	66.10
	CO	173.44	170.37	170.96	171.78	173.10	171.26
Propylene carbonate (242°C) 	CH ₃	21.09	18.72	19.36	19.42	R	19.47
	CH ₂	74.54	70.37	71.40	71.76	--	70.64
	CH	78.46	73.66	74.45	74.94	--	73.49
Pyridine (115°C)	CO	160.80	154.78	155.66	156.36	--	154.98
	CH(3)	125.12	123.84	124.57	127.76	125.53	123.75
	CH(4)	138.27	136.05	136.56	136.89	138.35	135.96
	CH(2)	149.18	149.58	150.67	150.76	150.07	149.90

NMR Shifts for Residual Solvent Impurities (¹³C)

Solvent (bp)		D ₂ O	(CD ₃) ₂ SO	(CD ₃) ₂ CO	CD ₃ CN	CD ₃ OD	CDCl ₃
Tetrahydrofuran (65°C)	CH ₂	25.67	25.14	26.15	26.27	26.48	25.62
	CH ₂ O	68.68	67.03	68.07	68.33	68.83	67.97
Toluene (111°C) 	CH ₃	insoluble	20.99	21.46	21.50	21.50	21.46
	CH(<i>p</i>)	--	125.29	126.12	126.28	126.29	125.33
	CH(<i>m</i>)	--	128.18	129.03	129.23	129.20	128.26
	CH(<i>o</i>)	--	128.88	129.76	129.94	129.91	129.07
	C(<i>i</i>)	--	137.35	138.48	138.90	138.85	137.89
Triethylamine (89°C)	CH ₃	9.07	11.74	12.49	12.38	11.09	11.61
	CH ₂	47.19	45.74	47.07	47.10	46.96	46.25
γ-Valerolactone ^b (207°C) 	CH ₃	22.80	20.64	21.21	21.23	R	21.09
	CH ₂ C=O	31.75	28.50	29.37	29.69	--	29.09
	CH ₂ CH(Me)	31.97	28.98	29.69	30.28	--	29.73
	CH	82.98	76.62	77.46	78.18	--	77.24
	CO	185.24	177.02	177.21	178.35	--	177.19
<i>p</i> -Xylene (138°C) 	CH ₃	22.79	20.47	20.94	21.02	21.03	20.95
	CH	131.92	128.66	129.65	129.87	129.84	128.90
	C	188.56	133.98	135.24	135.70	135.71	134.67