Understanding the Cleavage of Inter- and Intra-molecular Linkages in Corncob Residue for Utilization of Lignin to Produce Monophenols

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Tables

Wavenumbers (cm ⁻¹)	Assignment		
1709	C-C stretching vibration in aromatic skeleton (lignin)		
1605	Aromatic ring vibrations (lignin)		
1515	Aromatic ring vibrations (lignin)		
1374	Aliphatic C-H stretching (cellulose)		
1166	C-O-C stretching at β -(1-4)-glycosidic (cellulose)		
1113	C=O/C-O-C stretching glucose ring stretching vibration (cellulose)		
1057	C-O stretching vibrations (cellulose)		
897	C-O-C vibration at β -(1-4)-glycosidic(cellulose)		

 Table S1 Assignment of absorption peaks in FTIR spectra of solid samples.²⁶⁻²⁸

 Table S2 Resonance assignment of ¹³C CPMAS spectra of corncob residue and reaction residues.

Peak No.	δ(ppm)	Assignment			
1	151	Lignin: S _{3(e)} , S _{5(e)}			
2	147.5	Lignin: S _{3(ne)} , S _{5(ne)} ,			
		G _{3(ne, e)} , G _{4(ne, e)}			
3	138	Lignin: S _{1(e)} , S _{4(e)} , G _{1(e)}			
4	134	Lignin: S _{1(ne)} , S _{4(ne)} , G _{1(ne)}			
5	119	Lignin: G ₆			
6	112	Lignin: G ₅ , G ₆ , S ₂ , S ₆			
7	108	Cellulose: C ₁			
8	92	Cellulose: C ₄ (ordered)			
9	87	Cellulose: C ₄ (disordered)			
		Lignin: C _β			
10	78	Cellulose: C ₂ , C ₃ , C ₅			
		Lignin: C_{α}			
11	74	Cellulose: C_2 , C_3 , C_5			
12	68	Cellulose: C ₆ (ordered)			
13	65	C ₆ (disordered)			
		Lignin: C _γ			
14	58	Lignin: OCH3			
S: carbon in syringyls, G: carbon in guaiacyls, ne: in					
non-etherified arylglycerol β -aryl ethers, e: in					
etherified aryigiycerol β-aryl ethers.					

M _w	Mw	M_w/M_n		
306	233	1.31		
528	328	1.61		
560	359	1.56		
617	370	1.67		
692	368	2.10		
Reaction conditions: 4.0 g of corncob residue was added in 100 mL of solvent at 140 °C for 1 h.				
	M _w 306 528 560 617 692 g of cornc 0 °C for 1	Mw Mw 306 233 528 328 560 359 617 370 692 368 306 corncob residue 0 °C for 1 h.		

Table S3 Effect of the ratio of H_2O/THF on the molecular weights distribution of oligomers in liquid products.

 Table S4 Assignment of main lignin ¹³C-¹H correlation signals in HSQC spectra of liquid fraction.

Labels	δ _c /δ _H (ppm)	Assignment
OMe	56.0/3.74	C-H in methoyls
Aγ	59.8/3.61	C_{γ} -H $_{\gamma}$ in β -O-4' structures (A)
lγ	61.2/4.15	C_{γ} -H _{γ} in β -O-4' structures (I)
Cγ	62.6/3.71	C_{γ} -H _{γ} in phenylcoumaran substructure (C)
G ₂	111.5/6.80	C ₂ -H ₂ in guaiacyl units (G)
G′2	111.4/7.4	C_2 -H ₂ in oxidized (C_{α} =O) guaiacyl units (G)
G_5	115.3/6.68-6.99	C_5 -H ₅ in guaiacyl units (G)
G_6	119.8/6.60	C ₆ -H ₆ in guaiacyl units (G)
S _{2,6}	104.3/6.71	C _{2,6} -H _{2,6} in syringyl units (S)
S' _{2,6}	106.5/7.26	$C_{2,6}$ -H _{2,6} in (C _a =O) syringyl units (S)
S" _{2,6}	104.7/7.30	C _{2,6} -H _{2,6} in (carboxylic group) syringyl units (S)
H _{2,6}	128.2/7.19	C _{2,6} -H _{2,6} in <i>p</i> -hydroxyphenyl units (H)
HB _{2,6}	130.8/7.56	$C_{2,6}$ -H _{2,6} in oxidized (C_{α} =O) <i>p</i> -hydroxyphenyl units (HB)
PCA_{α}	143.8/7.49	C_{α} -H _{α} in p-coumaric acid (PCA)

	Salts	Mw	M _w	M _w /M _n
	Na_2CO_3	722	444	1.63
Step-one ^a	NaOH	622	281	2.22
	NaHCO₃	676	292	2.32
	K ₂ CO ₃	620	265	2.34
	Na_2CO_3	293	253	1.16
Stop two h	NaOH	290	257	1.13
Step-two [®]	NaHCO ₃	288	253	1.14
	K ₂ CO ₃	283	251	1.13

 Table S5 Effect of different salts on the molecular weights distribution of oligomers in liquid products.

Reaction conditions: ^a 4.0 g of corncob residue and salts (molar equivalent of Na⁺ or CO³⁻ in 0.5 g Na₂CO₃) were added in 100 mL of solvent (H₂O-THF: 5 : 5, v/v) at 140 °C for 1 h.

^b 100 mL of liquid fraction in step-one at 300 °C for 2 h.

Table S6 The yield^a of monophenols by the further reaction of the liquid fraction from step-one with different salts.

Monophenols		Alkaline salts ^b			
		NaHCO 3 (9.4) ^c	Na ₂ CO ₃ (12.1) ^c	K ₂ CO ₃ (12.2) ^c	NaOH (13.6) ^c
S	2,6-Dimethoxylphenol ¹	6.5	6.0	7.1	8.7
H Pher 4-Eth	Phenol ^{II}	7.2	7.4	7.4	7.2
	4-Ethylphenol	0.7	0.8	0.9	1.4
	Guaiacol III	4.6	5.2	5.3	5.8
G 4-I 4-I	4-Methylguaiacol	2.7	2.8	3.0	2.8
	4-Ethylguaiacol	0.6	0.8	0.8	1.3
2,3-Dihydrobenzofuran		0.5	0.4	0.4	0.5
Total monophenols		22.8	23.4	24.9	27.7
Selectivity (I+II+III) ^b		79.9	79.4	79.2	78.3
^a wt%, based on the lignin content in corncob residue.					

^b In step-one: Salts (molar equivalent of Na⁺ or CO₃⁻ in 0.5 g Na₂CO₃) was added in 100 mL solvent (H₂O-THF: 5 : 5, v/v). ^c Initial pH value

Reaction conditions: 100 mL of liquid fraction from step-one at 300 $^{\circ}$ C for 2 h.

Figures



Fig. S1 SEM micrographs of corncob residue and reaction residues with different amount of Na_2CO_3 added. Reaction conditions: 4.0 g of corncob residue in 100 mL of solvent (H₂O-THF: 3 : 7, v/v) at 140 °C for 1 h.



Fig. S2 XRD of corncob residue and reaction residues with different amount of Na_2CO_3 added. Reaction conditions: 4.0 g of corncob residue in 100 mL of solvent (H₂O-THF: 3 : 7, v/v) at 140 °C for 1 h.



Fig. S3 ¹³C CPMAS solid-state NMR spectra of corncob residue and reaction residues. Reaction conditions: 4.0 g of corncob residue in 100 mL of solvent (H_2O -THF: 3 : 7, v/v) at 140 °C for 1 h.



Fig. S4 Effect of reaction conditions (A. Reaction temperature; B. Reaction time; C. The ratio of H_2O/THF with Na_2CO_3) on the conversion of corncob residue. Reaction conditions: A 4.0 g of corncob residue and 1.0 g of Na_2CO_3 in 100 mL of solvent (H_2O -THF: 3 : 7, v/v) for 1 h. B 4.0 g of corncob residue and 0.5 g of Na_2CO_3 in 100 mL of solvent (H_2O -THF: 5 : 5, v/v) at 140 °C. C 4.0 g of corncob residue and 0.5 g of Na_2CO_3 in 100 mL of solvent at 140 °C for 1 h.



Fig. S5 Effect of alkaline salts on the conversion of lignin and cellulose in corncob residue and the pH value of the reaction solvent. Reaction conditions: 4.0 g of corncob residue and salt (molar equivalent of Na⁺ or CO₃²⁻ in 0.5 g of Na₂CO₃) in 100 mL of solvent (H₂O-THF: 5 : 5, v/v) at 140 °C for 1 h.



Fig. S6 FTIR spectra (1800-800 cm⁻¹) of liquid fraction influenced by the ratio of H_2O/THF without Na_2CO_3 . (A) 10 : 0; (B) 7 : 3; (C) 5 : 5; (D) 7 : 3; (E) 0 : 10. Reaction conditions: 4.0 g of corncob residue was added in 100 mL of solvent at 140 °C for 1 h.



Fig. S7 FTIR spectra (1800-800 cm⁻¹) of liquid fraction influenced by different salts. After step-one: (A) Na₂CO₃; (B) NaOH; (C) NaHCO₃; (D) K₂CO₃. After step-two: (a) Na₂CO₃; (b) NaOH; (c) NaHCO₃; (d) K₂CO₃. Reaction conditions: Step-one: 4.0 g of corncob residue and salts (molar equivalent of Na⁺ or CO³⁻ in 0.5 g Na₂CO₃) were added in 100 mL of solvent (H₂O-THF: 5 : 5, v/v) at 140 °C for 1 h. Step-two: 100 mL of liquid fraction in step-one at 300 °C for 2 h.



Fig. S8 2D HSQC NMR spectra (aliphatic side-chain region) of liquid fraction. Reaction conditions: Step-one: 4.0 g of corncob residue in 100 mL of solvent (H_2O -THF: 3 : 7, v/v) at 140 °C for 1 h. Step-two: 100 mL of liquid fraction in step-one at 300 °C for 2 h.





Fig. S9 2D HSQC NMR spectra (A aromatic region; B aliphatic side-chain region) of liquid fraction. Reaction conditions: Step-one: 4.0 g of corncob residue and salts (molar equivalent of Na⁺ or CO³⁻ in 0.5 g Na₂CO₃) were added in 100 mL of solvent (H₂O-THF: 5 : 5, v/v) at 140 °C for 1 h. Step-two: 100 mL of liquid fraction in step-one at 300 °C for 2 h.



Fig. S10 UV spectra (260-380 nm) of liquid fraction influenced by different salts. After step-one: (A) Na₂CO₃; (B) NaOH; (C) NaHCO₃; (D) K₂CO₃. After step-two: (a) Na₂CO₃; (b) NaOH; (c) NaHCO₃; (d) K₂CO₃. Reaction conditions: Step-one: 4.0 g of corncob residue and salts (molar equivalent of Na⁺ or CO³⁻ in 0.5 g Na₂CO₃) were added in 100 mL of solvent (H₂O-THF: 5 : 5, v/v) at 140 °C for 1 h. Step-two: 100 mL of liquid fraction in step-one at 300 °C for 2 h.