Supporting Information

Hierarchically nanostructured MnCo₂O₄ as active catalysts for synthesis of *N*-benzylideneaniline from benzyl alcohol and aniline

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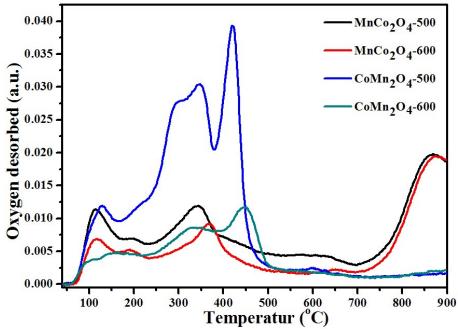


Figure S1. O₂-TPD profiles of as-prepared catalysts.

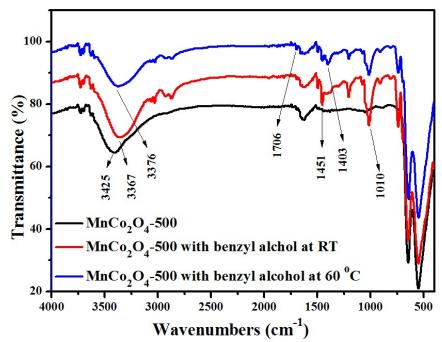


Figure S2. FT-IR spectrum of $MnCo_2O_4$ -500, $MnCo_2O_4$ -500 with benzyl alcohol at room temperature, $MnCo_2O_4$ -500 with benzyl alcohol after heat treatment at 60 °C under air for 1 h.

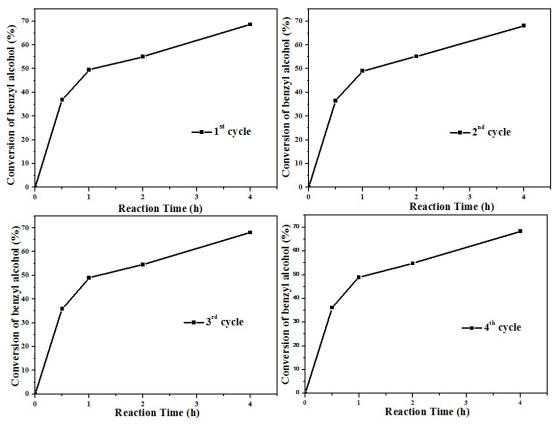


Figure S3. Recycle test of $MnCo_2O_4$ -500 at 60 °C under 1 atm O_2 for 4 h. The catalyst after each cycle was collected by centrifugation and washing with ethanol three times to remove the products, and dry at 80 °C for 12 h, followed by calcination at 400 °C in air for 4 h. After this treatment, the obtained catalyst was tested for the second time reaction.

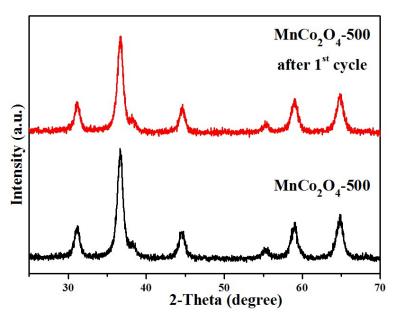


Figure S4. XRD patterns of fresh MnCo₂O₄-500 and after 1st catalytic cycle.

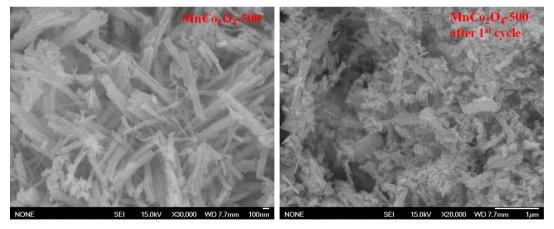


Figure S5. SEM images of fresh MnCo₂O₄-500 and after 1st catalytic cycle.

catalyst	Amount	BA	Aniline	gas	T	Time	Con.	Sel.	Ref.
	(mg)	(mmol)	(mmol)		(°C)	(h)	(%)	(%)	
MnCo ₂ O ₄ -500	35	0.5	1.0	air	80	12	93.9	92.8	this work
CeO ₂	50	1.0	2.0	air	60	24	99	97	Ref. 1
K-OSM-2	50	1.0	2.0	air	110	24	100	99	Ref. 2

Table S1. Comparison of catalytic activity of MnCo₂O₄-500 and reported catalysts in the synthesis of *N*-benzylideneaniline from benzyl alcohol and aniline.

References

- 1. Masazumi Tamura, Keiichi Tomishige, Redox Properties of CeO₂ at Low Temperature: The Direct Synthesis of Imines from Alcohol and Amine, *Angew. Chem. Int. Ed.* **2015**, 54, 864 867.
- 2. Shanthakumar Sithambaram, Ranjit Kumar, Young-Chan Son, Steven L. Suib, Tandem catalysis: Direct catalytic synthesis of imines from alcohols using manganese octahedral molecular sieves, *Journal of Catalysis*, 2008, 253, 269–277.