Supporting Information

Large-scale aerosol-assisted synthesis of biofriendly Fe₂O₃ yolk-shell

particles: a promising support for enzyme immobilization

Sanjay K. S. Patel,^{a1} Seung Ho Choi,^{b1} Yun C. Kang,^{*b} and Jung-Kul Lee^{*a}

^a Department of Chemical Engineering, Konkuk University, 1 Hwayang-Dong, Gwangjin-Gu, Seoul, 143-701, South Korea
^b Department of Chemical Engineering, Korea University, Anam-Dong, Seongbuk-Gu, Seoul, 136-713, South Korea

*Corresponding author. Mailing address:

Department of Chemical Engineering, Konkuk University, Seoul 143-701, South Korea. *E-mail:* <u>jkrhee@konkuk.ac.kr</u>; Fax: +82-2-458-3504; Tel: +82-2-450-3505

Department of Materials Science and Engineering, Korea University, Seoul 136-713, South Korea. *E-mail: <u>yckang@korea.ac.kr</u>; Fax: +82-2-928-3584; +82-2-3290-3282*. Laser Scanning Confocal Microscopic Analysis. 8 mg of fluorescein isothiocyanate (FITC) dissolved in DMSO (2 mg mL⁻¹) was added to 1 mL of laccase in 9.5 pH carbonate buffer (0.5 M) and resulting solution was incubated at 300 rpm for 6 h in dark conditions. The excess FITC was removed through dialysis against distilled water. Further, fluorecently labeled laccase was used for the immobilization on Fe₂O₃ yolk-shell particles. Laser scanning confocal microscope images were taken by FV-1000 Olympus confocal microscope.

Fe ₂ O ₃ yolk-shell particles												
Fe ₂ O ₃ Particles	Average particle	$\frac{S_{\rm BET}}{(m^2/g)}$	Average pore	Immobilization yields (IY%)	Immobilization efficiency (IE %) after		Leaching (%) after ^a					
	size		size		Immobilization	Cross-	Immobilization	Cross-				
	<u>(μΠ)</u>	24.4	(1111)	00 (+(1	02.5+0.0		41.2+4.0					
A300	1-3	24.4	19	90.6±6.1	83.5±8.0	90.2±7.7	41.3±4.0	2.8±0.2				
A400	1-3	15.1	16	81.5±5.8	83.1±8.1	86.3±7.6	52.6±5.1	4.2±0.4				
A500	1-3	19.5	28	84.3±6.2	80.2±7.7	81.1±7.2	54.5±5.3	4.7±0.4				

 Table S1 Cross-linking by glutaraldehyde and leaching of the immobilized laccase on different

^a An amount of protein in supernatant after the treatment with NaCl (1 M) for 1 h at 25 °C. Cross-linking was

performed with 0.05 M glutaraldehyde at pH 7.0 in phosphate buffer (50 mM) for 2 h.

Before immobilization After immobilizatio
CK 4.58 5.77
NK 3.29 4.94
OK 23.14 28.45
FeK 68.99 60.84
Total 100 100

Table S2 Energy dispersive spectroscopy analysis of immobilized laccase on Fe₂O₃ yolk-shell (A300) particles

Temperature	Laccase									
(K)	Free		Immobilized			Cross-linked				
	$k_{\rm d}$ (h ⁻¹)	<i>R</i> ²	$t_{1/2}$ (h)	k _d	<i>R</i> ²	$t_{1/2}$	k _d	<i>R</i> ²	<i>t</i> _{1/2} (h)	
303	0.075±0.004	0.99	9.24±0.58	0.016±0.001	0.97	43.3±3.3	0.005±0.001	0.95	138±12	
313	0.096±0.006	0.99	7.22±0.54	0.027±0.002	0.99	25.7±2.2	0.012±0.001	0.96	57.8±4.3	
318	0.220±0.014	0.99	3.15±0.28	0.031±0.002	0.99	22.4±1.9	0.017±0.001	0.99	40.8±3.2	
323	0.312±0.024	0.86	2.22±0.16	0.130±0.008	0.99	5.33±0.48	0.031±0.004	0.99	22.4±1.7	
333	3.22 ± 0.29	0.91	0.22±0.02	0.444±0.032	0.98	1.56±0.11	0.176±0.020	0.99	3.94±0.22	
343	6.36 ± 0.52	0.99	0.11±0.01	4.140±0.365	0.99	0.17±0.01	1.723±0.140	0.99	0.40±0.01	

Table S3 Determination of the denaturation constant (k_d) and $t_{1/2}$ values for the free, immobilized, and cross-linked laccase



Fig. S1. TEM images of synthesized multi-shells Fe_2O_3 yolk-shell particles at 300 °C (a-b), 400

 $^{\circ}\text{C}$ (c-d), and 500 $^{\circ}\text{C}$ (e-f).



Fig. S2 SDS-PAGE analysis of Laccase (a), Glucose oxidase (b) and Horseradish peroxidase (c). L: Protein marker, Lane 1: Free enzyme, Lane 2: Supernatant after immobilization, Lane 3: 1st washing and Lane 4: 2nd washing samples.



Fig. S3 Immobilization of enzymes on Fe₂O₃ yolk-shell (A300) particles at different pH values.



Fig. S4 Influence of Fe₂O₃ particles morphology on laccase loading.



Fig. S5 Effect of glutaraldehyde concentration on the immobilization efficiency and leaching of immobilized laccase on Fe_2O_3 yolk-shell (A300) particles.



Fig. S6 Immobilized laccase analysis on Fe₂O₃ yolk-shell (A300) particles. (a) FTIR, (b) EDS, (c) Confocal microscopy in green channel and bright field, and (d) TGA.



Fig. S7 Effect of ABTS concentration on the activities of the free, immobilized and cross-linked laccase. Each value represents the mean of triplicate measurements that varied from the mean by no more than 10%.



Fig. S8 Tolerance of the free and cross-linked laccase towards different solvents.



Fig. S9 Stability of the free and cross-linked laccase for acetone at different incubation periods (a) and solvent concentrations (b).



Fig. S10 Acute toxicity of Fe₂O₃ particles towards *V. fischeri*. (a) commercial spherical, and (b)

synthesized yolk-shell (A300).



Fig. S11 Dependence of the catalytic current of free and Fe_2O_3 yolk-shell immobilized laccase coated on the glassy carbon electrode at different pH values using ABTS as a substrate (0.5 mM) at scan rate 20 mV s⁻¹.