

Supporting informations

1.1 General

¹H and ¹³C NMR spectra were recorded in the indicated deuterated solvents in a Bruker Avance™ 400 spectrometer at 400.13 and 100.62 MHz, respectively. Chemical shifts (δ) are given as parts per million relative to the residual solvent peak and coupling constants (J) are in hertz. Column chromatography was performed on silica gel 60 (70-230 mesh) using the specified eluents. Determination of concentrations was obtained by HPLC analyses carried out in a DIONEX® apparatus equipped with a XTerra MS C₁₈ (Phenomenex) column (3.5 μ m, 3.0x100 mm) using (water + 2.5% formic acid)/acetonitrile mixtures as the mobile phase (and detection by UV-vis detector at 225, 250, 266 and 275 nm). Determination of enantiomeric excesses was obtained by chiral HPLC using a Lux-1 (Phenomenex) column (3.5 μ m, 3.0x100 mm) and hexane/isopropanol 85:15 mixture as mobile phase. All HPLC analysis were performed at 25°C. Enantiomeric excesses values of compound **7**, not obtained experimentally, were calculated by using the equations developed by Sih [1] or the derived specific software “SEquential KInetic Resolution” (SEKIRE) [2] developed by the Prof K. Faber (University of Graz, Austria). Optical densities (OD) were measured on a DAD-UV-Visible Agilent® spectrophotometer at 610 nm. ESI-MS spectra were acquired in positive mode in a Waters® Micromass ZQ2000, using a 10 V cone voltage, 3 kV capillary voltage and 150°C source temperature. HR-MS spectra were acquired in positive mode in a Thermofisher Orbitrap Q Exactive, using a 3.2 V cone voltage, and 300°C source temperature. Melting points are uncorrected. The chemicals, solvents and materials for microbiological cultures were obtained from Sigma-Aldrich®, Fluka®, Carlo Erba®, Riedel-de Haen®, Difco® and used without further purification unless expressly specified. *Rhodococcus erythropolis A4* (deposited at the “Culture Collection of Microorganism, Masaryk University, Brno, Czech Republic”), and *Rhodococcus rhodochrous PA34* strains were furnished by the Dr. L. Martinkova (Academy of Sciences of the Czech Republic, Prague) and Prof. T.K. Bhalla (Himachal Pradesh University, Shimla, India) respectively.

1.2. Synthesis of hydroxymethylferrocene (**3**)

Ferrocenecarboxaldehyde (**2**) (1.12 g, 5.25 mmol) dissolved in a mixture THF/MeOH (60 ml v/v 5:1) was added, in 30 minutes, with NaBH₄ (200 mg, 5.28 mmol) under stirring and room temperature. After 30 minutes, the reaction was stopped and evaporated under vacuum at 40°C. The residue was dissolved in AcOEt, extracted with H₂O, washed with brine, and finally dried over Na₂SO₄ anhydrous before to be filtered off and evaporated under vacuum at 40°C to furnish 1.10 g of compound **3** (5.10 mmol, yield: 98%) as a yellow oil. MS (ESI+): m/z 217 [M+H]⁺, m/z 239

[M+Na]⁺. ¹H-NMR (400 MHz, CDCl₃): δ 4.35 (2H, s, -CH₂O-), δ 4.26 (2H, t, J=1.6, Cp), δ 4.20 (7H, br, Cp e Cp'). ¹³C-NMR (100 MHz, CDCl₃): δ 88.88 (Cq-Cp), 68.74 (-CH₂O-), δ 69.33 (CH-Cp), δ 68.70 (CH-Cp), 68.29 (CH-Cp'), δ 61.17 (-OCH₃). Anal. calcd for C₁₁H₁₂FeO: C, 61.15; H, 5.60; Found: C, 61.27; H, 5.58.

1.3. Synthesis of methoxymethylferrocene (4)

Hydroxymethylferrocene (3) (1.10 g, 5.1 mmol) was dissolved in a MeOH/AcOH mixture (52.5 mL, ratio 4:1 v/v), and refluxed at 80°C for 2 h until complete conversion of the substrate. The reaction was stopped by evaporating the mixture under vacuum at 40°C, and furnished 1.09 g of 4 (4.73 mmol, yield: 98%) as an oil. MS (ESI⁺): m/z 231 [M+H]⁺, m/z 253 [M+Na]⁺. ¹H-NMR (400 MHz, CDCl₃): δ 4.25 (4H, br s, Cp), δ 4.15 (7H, br s, Cp' e -CH₂O-), δ 3.33 (3H, s, -OCH₃). ¹³C-NMR (100 MHz, CDCl₃): δ 83.1 (Cq-Cp), δ 70.6 (-CH₂O-), δ 69.3 (CH-Cp), δ 68.4 (CH-Cp'), δ 57.6 (-OCH₃). Anal. calcd for C₁₂H₁₄FeO: C, 62.64; H, 6.13; Found: C, 62.51; H, 6.14.

1.4. Synthesis of (±)-1-formyl-2-methoxymethylferrocene (5)

Methoxymethylferrocene (4) (1.09 g, 4.73 mmol) was dissolved in anhydrous Et₂O (20 mL) under an argon atmosphere, and a solution of *t*-BuLi 1.7 M in pentane (3.7 mL, 6.29 mmol) was slowly added at room temperature and under stirring. After 1 hour 446 μl (5.75 mmol) of anhydrous N,N-DMF were added and the reaction mixture was kept at room temperature and under stirring for further 30 minutes. The mixture was then diluted with AcOEt, extracted with H₂O, washed with brine, and finally dried over Na₂SO₄. The mixture was purified by flash chromatography on silica gel using Hex/AcOEt 80:20 v/v as eluents, and yielding 767.7 mg of (±)-5 (2.97 mmol, yield 70.5 %) as a red oil. MS (ESI⁺): m/z 259 [M+H]⁺, m/z 281 [M+Na]⁺. ¹H-NMR (400 MHz, CDCl₃): δ 10.10 (1H, s, -CHO), δ 4.80 (1H, m, Cp), δ 4.70 (1H, m, Cp), δ 4.67 (1H, d, J=11.6 Hz, -CH_{2a}O-), δ 4.58 (1H, m, Cp), δ 4.44 (1H, d, J=11.6, -CH_{2b}O-), δ 4.27 (5H, s, Cp'), δ 3.41 (3H, s, -OCH₃). ¹³C-NMR (100 MHz, CDCl₃): δ 193.6 (-CHO), δ 86.3 (Cq-Cp), δ 74.8 (CH-Cp), δ 72.0 (CH-Cp), δ 71.1 (CH-Cp), δ 70.5 (CH-Cp'), δ 68.7 (-CH₂O-), δ 58.3 (-OCH₃). Anal. calcd for C₁₃H₁₄FeO₂: C, 60.50; H, 5.47; Found: C, 60.68; H, 5.46.

1.5. Synthesis of (±)-1-methoxymethyl-2-nitrile-ferrocene (1)

To a homogeneous mixture of (±)-1-formyl-2-methoxymethylferrocene (5) (230 mg, 0.89 mmol), NH₂OH·HCl (221 mg, 3.18 mmol), KI (174.7 mg, 1.05 mmol) and ZnO (92.8 mg, 1.08 mmol) in a round-bottom flask at room temperature under argon was added acetonitrile (14 mL). The resulting mixture was then refluxed for 4 h with efficient stirring and heating (oil bath temperature during the

reflux should not exceed 100°C). Subsequently, aqueous Na₂S₂O₃ (5%, 3 mL) was added to the cooled mixture and the stirring was continued for additional 15 min. After the mixture was filtered to remove solid particles, it was diluted with water and extracted with CH₂Cl₂. Collected organic layers were dried on Na₂SO₄ anhydrous, filtered off and concentrated in a rotary evaporator. The mixture was purified by flash chromatography on silica gel using Hex/AcOEt gradient (from 90:10 to 80:20 v/v) as eluents, and yielding 121 mg of (±)-**1** (0.47 mmol, yield 52.6 %) as a red oil. HR-MS (ESI+): m/z 278.02442 [M+Na]⁺, 533.05959 [2M+Na]⁺. ¹H-NMR (400 MHz, CDCl₃): δ 4.65 (1H, m, Cp), δ 4.49 (1H, m, Cp), δ 4.40 (1H, d, J=11.6 Hz, -CH_{2a}O), δ 4.38 (1H, m, Cp), δ 4.34 (1H, d, J=11.6 Hz, -CH_{2b}O), δ 4.30 (5H, s, Cp'), δ 3.37 (3H, s, OCH₃). ¹³C-NMR (100 MHz, CDCl₃): δ 119.25 (-CN), δ 86.85 (Cq-methoxymethyl, Cp), δ 71.85 (-CH₂-), δ 71.62 (CH-Cp), δ 70.95 (5C-Cp'), δ 70.48 (CH-Cp), δ 68.39 (CH-Cp), δ 58.18 (-OCH₃), δ 52.97 (Cq-nitrile, Cp). Anal. calcd for C₁₃H₁₃FeNO: C, 61.21; H, 5.14; N, 5.49; Found: C, 61.39; H, 5.13; N, 5.48;

1.6. Synthesis of (±)-**1**-carboxamide-2-methoxymethyl -ferrocene (**6**)

To a solution of (±)-**1** (50 mg, 0.19 mmol) in 10 mL of *tert*-butyl alcohol was added 100 mg of finely powdered potassium hydroxide and the mixture was refluxed for 5h under stirring. The reaction mixture was then diluted with satd NH₄Cl solution and extracted with CH₂Cl₂ (3 x 5 mL). The organic phase was washed with brine, dried over Na₂SO₄ and taken to dryness under vacuum to give a residue that was purified on silica gel column (*n*-hexane-AcOEt 4:1) to give pure (±)-**6** (42 mg, 0.15 mmol, 80% yield) [3].

HR-MS (ESI+): m/z 296.03477 [M+Na]⁺, 569.08033 [2M+Na]⁺. ¹H-NMR (400 MHz, CDCl₃): δ 7.32 (1H, bs, -CONH₂), δ 5.64 (1H, bs, -CONH₂), δ 4.91 (1H, m, Cp), δ 4.77 (1H, d, J = 11.4, -CH_a-), δ 4.32 (2H, m, Cp), δ 4.22 (5H, s, Cp'), δ 4.20 (1H, d, J = 11.4, -CH_b-), δ 3.38 (3H, s, -OCH₃). ¹³C-NMR (100 MHz, CDCl₃): δ 172.58 (-CONH₂), δ 80.6 (Cq-methoxymethyl, Cp), δ 73.86 (-CH₂-), δ 72.86 (CH-Cp), δ 70.27 (5C-Cp', Cq-CONH₂ Cp), δ 69.91 (CH-Cp), δ 68.73 (CH-Cp), δ 57.35 (-OCH₃). Anal. calcd for C₁₃H₁₅FeNO₂: C, 57.17; H, 5.54; N, 5.13; Found: C, 57.34; H, 5.52; N, 5.13.

1.7. Microorganisms and cultures

The bacterial strains were maintained at 4 °C on meat peptone agar (Bacto beef extract 3 g/L, peptone 10 g/L, NaCl 5 g/L, agar 15 g/L). *Rhodococcus erythropolis* A4 was grown for 2 days at 28°C in shaken 500-mL Erlenmeyer flasks containing 100 mL of basal salts broth according to Di Geronimo and Antoine [4], supplemented with 10 g/L of glycerol and 3 g/L of yeast extract.

Preculture of *R. rhodochrous* PA-34 was prepared by inoculating 50 mL of medium M4 containing 10.0 g/L glycerol, 5.0 g/L peptone, 3.0 g/L malt extract and 3.0 g/L yeast extract (pH 7.0) with a loop full of culture from the slant and was incubated at 30 °C, 160 rpm for 24 h. To the production medium (medium M4 containing 20 mg/L CoCl₂), preculture (4%, v/v) and acetonitrile, butyronitrile, valeronitrile, benzonitrile or 3-cyanopyridine (0.2%, v/v) as inducer were added and the solution incubated at 30 °C, 160 rpm for 36 h.

1.8. Preparation of whole-cell catalysts

Whole cells of *Rhodococcus erythropolis* A4 were harvested by centrifugation and washed with Tris-HCl buffer (50 mM, pH 8). Whole cells of *Rhodococcus rhodochrous* PA-34 were harvested by centrifuging the culture at 4000 x g for 15 min, washed twice with 100 mM potassium phosphate buffer (pH 7.0). Biomasses were stored at -4°C, until their usage.

The activities of nitrile-transforming enzymes and amidase were determined with benzonitrile and benzamide, respectively, using the reported assays [5,6]. One unit (U) of NHase activity was defined as the amount of resting cells which converts 1 μmol of benzonitrile to benzamide per min under the assay conditions. Analogously one unit of Amidase activity was the amount of cells that catalyses the formation of 1 μmol of benzoic acid per min under the assay conditions.

1.9. Preparation of cell-free extract of *Rhodococcus erythropolis* A4

Whole cells of *Rhodococcus erythropolis* A4 suspended in Tris-HCl buffer (50 mM, pH 8) were disrupted using a Retsch MM-200 oscillation mill as described previously [5]. The cell extracts were immediately used for biotransformations. The activities of nitrile hydratase and amidase were approx. 3 and 0.7 U mg⁻¹ of protein, respectively.

1.10. Kinetic parameters determination

The kinetic parameters for *Rhodococcus rhodochrous* PA-34 biotransformations were obtained incubating different concentration of substrate, (from 0.1 to 10 mM) with 6.34 mg DCW mL⁻¹ of resting cells in a buffered solution prepared with phosphate buffer (50 mM, pH 7.0). (±)-1-Methoxymethyl-2-nitrile-ferrocene (**1**) and (±)-1-carboxamide-2-methoxymethyl-ferrocene (**6**) were used as substrates to evaluate NHase and amidase kinetic parameters, respectively. The assays were carried out in 2 mL volume, at 35°C, for 30 min, under continuous stirring at 200 rpm. The reaction was stopped by adding 1 mL of 0.5 M HCl and centrifuged. Samples of supernatant were analysed for product determination.

1.11. General procedure for biotransformations with whole cells of *Rhodococcus erythropolis* A4

A 10 mM solution of substrate was prepared using a suspension of biomass in Tris-HCl buffer (50 mM, pH 8), having an optical density (OD) value of approx. 15. A percentage of MeOH up to 5% was previously used to solubilise the substrate. The suspension was shaken (200 rpm) at 35°C; aliquots were drawn at regular time intervals and analysed by TLC (80:20 Hex/AcOEt) and HPLC.

1.12. General procedure for biotransformations with whole cells of *Rhodococcus rhodochrous* PA-34

A 10 mM solution (5 mL) of substrate was prepared using a suspension of 50 mg of wet biomass (6.34 mg DCW mL⁻¹) in 100 mM potassium phosphate buffer (pH 7.0). A percentage of MeOH up to 5% was previously used to solubilise the substrate. The suspension was shaken (200 rpm) at 35°C; aliquots were drawn at regular time intervals and analysed by TLC (80:20 Hex/AcOEt) and HPLC.

1.13. Synthesis of (+)-(*S_p*)-1-carboxamide-2-methoxymethyl-ferrocene (6) and (-)-(*R_p*) 2-methoxymethyl-ferrocen-1-carboxylic acid (7): biotransformation of (±)-1 catalysed by whole cells from *Rhodococcus rhodochrous* PA-34

Substrate (±)-1 (22 mg, 0.086 mmol) was dissolved in 200 μL of MeOH and used to prepare a 5 mL solution with a suspension of whole cells (50 mg wet biomass, 6.34 mg DCW mL⁻¹) from *Rhodococcus rhodochrous* PA-34 (grown up in presence of butyronitrile, OD₆₁₀ = 10) in a 100 mM potassium phosphate buffer (pH 7.0).

The mixture was shaken (200 rpm) at 30°C for 120 hours, and then stopped by centrifugation of the solution. The supernatant was acidified with HCOOH, extracted with CH₂Cl₂, dried over Na₂SO₄ anhydrous, and evaporated under vacuum at 40°C. The mixture was purified by flash chromatography on silica gel using Hex/AcOEt gradient (from 90:10 to 0:100 v/v) as the eluents, and yielded 6.3 mg of compound **6** (0.023 mmol, yield 27%, ee 75.5 %) and 1.5 mg of compound **7** (0.005 mmol, yield 5.5%, ee 98%). The course of the reaction was monitored by TLC and HPLC analysis.

Spectroscopic data of (+)-(*S_p*)-1-carboxamide-2-methoxymethyl-ferrocene (**6**) are in accordance with those of the racemic compound synthesized previously (see paragraph 1.6.). [α] = +29.11 (CHCl₃, c = 0.13, ee 75.5%). Anal. calcd for C₁₃H₁₅FeNO₂: C, 57.17; H, 5.54; N, 5.13; Found: C, 57.34; H, 5.52; N, 5.13.

(-)-(*R_p*) acid 2-methoxymethyl-ferrocen-1-carboxylic (**7**): HR-MS (ESI+): *m/z* 297.01746 [M+Na]⁺, 571.04657 [2M+Na]⁺, 593.02832 [(M-Na⁺)+M+Na]⁺. ¹H-NMR (400 MHz, CD₃OD): δ 4.98 (1H, d, *J* = 11.6, -CH_a-), δ 4.76 (1H, s, Cp), δ 4.47 (1H, s, Cp), δ 4.39 (1H, d, *J* = 11.6, -CH_b-), δ 4.34 (1H, s, Cp), δ 4.17 (5H, s, Cp'), δ 3.36 (3H, s, -OCH₃). ¹³C-NMR (100 MHz, CD₃OD): δ 174.11 (-COOH), δ 72.71 (Cq-methoxymethyl, -CH₂-), δ 71.38 (CH-Cp), δ 69.74 (5C-Cp', Cq-COOH), δ 69.31 (CH-Cp), δ 68.88 (CH-Cp), δ 56.51 (-OCH₃). [α] = -197,58 (EtOH, *c*=0.27, *ee* 98.0%). Anal. calcd for C₁₃H₁₄FeO₃: C, 56.97; H, 5.15; Found: C, 57.01; H, 5.14.

1.14. Synthesis of (±)-1-formyl-2-dimethylaminomethyl-ferrocene (**9**)

Dimethylaminomethyl-ferrocene (**8**) (1.5 g, 6.17 mmol) was dissolved in anhydrous Et₂O (25.6 mL) under an argon atmosphere, and a solution of *t*-BuLi 1.7 M in pentane (4.87 mL, 8.28 mmol) was slowly added at room temperature and under stirring. After 1 hour 580 μL (7.49 mmol) of *N,N*-DMF were added and the reaction mixture was kept at room temperature under stirring for further 30 minutes. The mixture was then diluted with AcOEt, extracted with H₂O, washed with brine, dried over Na₂SO₄, and finally evaporated under vacuum, obtaining quantitatively 1.46 g of product **9** (5,39 mmol). MS (ESI+): *m/z* 272 [M+H]⁺. ¹H-NMR (400 MHz, CDCl₃): δ 10.11 (1H, s, -CHO), δ 4.80 (1H, m, Cp), δ 4.64 (1H, m, Cp), δ 4.58 (1H, m, Cp), δ 4.24 (5H, s, Cp'), δ 3.86 (1H, d, *J*=16 Hz, -CH_{2a}N), δ 3.39 (1H, d, *J*=16 Hz, -CH_{2b}N), δ 2.24 (6H, s, (-CH₃)₂). Anal. calcd for C₁₄H₁₇FeNO: C, 62.02; H, 6.32; N, 5.17; Found: C, 61.78; H, 6.31; N, 5.18.

1.15. Synthesis of (±)-1-dimethylaminomethyl-2-hydroxymethyl-ferrocene (**10**)

To a solution of (±)-1-formyl-2-dimethylaminomethyl-ferrocene (**9**) (1.5 g, 5.46 mmol) in THF/MeOH (130 mL *v/v* 5:1) were added 265 mg of NaBH₄ (7,00 mmol) at room temperature and under stirring. After 30 minutes, the reaction was stopped, by evaporating the solution under vacuum at 40°C, dissolved in AcOEt, extracted with H₂O, washed with brine, and dried over Na₂SO₄. After evaporation, the mixture was purified by flash chromatography on silica gel using AcOEt/TEA 90:10 *v/v* as eluents and yielding compound **10** (1.10 g, 4.03 mmol, yield 73.3%) as an oil. MS (ESI+): *m/z* 272 [M+H]⁺. ¹H-NMR (400 MHz, CDCl₃): δ 4.78 (1H, d, *J*=12Hz, -CH_{2a}OH), δ 4.19 (1H, m, Cp), δ 4.15 (1H, d, *J*=12Hz, -CH_{2b}OH), δ 4.10 (1H, m, Cp), δ 4.03 (1H, m, Cp), δ 3.90 (1H, d, *J*=12.4Hz, -CH_{2a}N), δ 2.78 (1H, d, *J*=12.4Hz, -CH_{2b}N), δ 2.17 (6H, s, (-CH₃)₂). Anal. calcd for C₁₄H₁₉FeO: C, 61.56; H, 7.01; N, 5.13; Found: C, 61.37; H, 7.03; N, 5.12.

1.16. Enzymatic resolution of (±)-1-dimethylaminomethyl-2-hydroxymethyl-ferrocene (**10**)

580 mg (2,12 mmol) of alcohol (\pm)-**10** dissolved in 20 mL of *t*-BME, were added with 1 mL of vinyl acetate (0.011 mol) in presence of 1 g of *Candida rugosa* lipase. The suspension was shaken (200 rpm) at 45°C; aliquots were drawn at regular time intervals and analysed by TLC (AcOEt/TEA 90:10 v/v) and HPLC. After 18 hours the reaction was stopped by filtering off the enzyme, and evaporated under vacuum. The mixture was purified by flash chromatography on silica gel using AcOEt/TEA 90:10 v/v as eluents and yielding 360 mg (1.32 mmol, yield 62,0 %, ee 41.6%) of alcohol (R_p)-**10** as residual substrate, and 215 mg (0.71 mmol, yield 37.1%, ee 70.5%) of the ester acetate (S_p)-1-dimethylaminomethyl-2-methylacetoxy-ferrocene (**11**).

^1H e ^{13}C -NMR spectroscopic data of (S_p)-(**11**) are in accordance with those reported in literature [6]. $[\alpha] = +6.6$ (CHCl_3 , $c=1$, ee 70.5%).

1.17. Synthesis of (S_p)-1-dimethylaminomethyl-2-hydroxymethyl-ferrocene (**10**)

215 mg (0.71mmol, ee 70.5%) of the ester acetate (S_p)-1-dimethylaminomethyl-2-methylacetoxy-ferrocene (**11**) were dissolved in 12.5 mL of ethanol (EtOH), and reacted with 380 mg of K_2CO_3 (2.75 mmol) at room temperature. After 23 hours the reaction was stopped by evaporating under vacuum at 40°C. The mixture was then dissolved in CH_2Cl_2 , extracted with H_2O , washed with brine, dried over Na_2SO_4 , and finally evaporated under vacuum, to furnish 161.5 mg (0.59 mmol, yield 75.1%, ee 70.5%) of (R_p)-1-dimethylaminomethyl-2-hydroxymethyl-ferrocene **16**. The reaction was monitored by TLC (AcOEt/TEA 90:10 v/v). $[\alpha] = +23.54$ (CHCl_3 , $c=1$, ee 70.5%).

1.18. Synthesis of (S_p)-1-dimethylaminomethyl-2-formyl-ferrocene (**9**)

146 mg (0.52mmol, ee 70.5%) of the optically active alcohol (R_p)-**16** were solubilized in 22 mL of CH_2Cl_2 in presence of 1.43 g (16.5 mmol) of MnO_2 at 45°C and under stirring. The reaction was monitored by TLC (AcOEt/TEA 90:10 v/v). After 20 hours the reaction was stopped by filtering off MnO_2 , and then extracted with H_2O . The organic fraction was dried over Na_2SO_4 , filtered off and finally evaporated under vacuum. The mixture was purified by flash chromatography on silica gel using AcOEt/TEA 95:5 v/v as eluents, and yielding 64 mg (0.23 mmol, yield 43.8%, ee 70.5%,) of (S_p)-1-dimethylaminomethyl-2-formyl-ferrocene (**9**) as an orange oil. $[\alpha] = -14.8$ (CHCl_3 , $c=1$, ee 70.5%).

1.19. Synthesis of (S_p)-1-formyl-2-methoxymethyl-ferrocene (**5**)

(S_p)-1-dimethylaminomethyl-2-formyl-ferrocene (**9**) (58 mg, 0.21 mmol, ee 70.5%) was dissolved in a mixture composed by 15 mL of MeOH, 3 mL of Ac_2O and 3 mL of AcOH, and the solution refluxed at 80°C. The reaction was monitored by TLC (AcOEt/TEA 95:5 v/v,). After 2 h, the

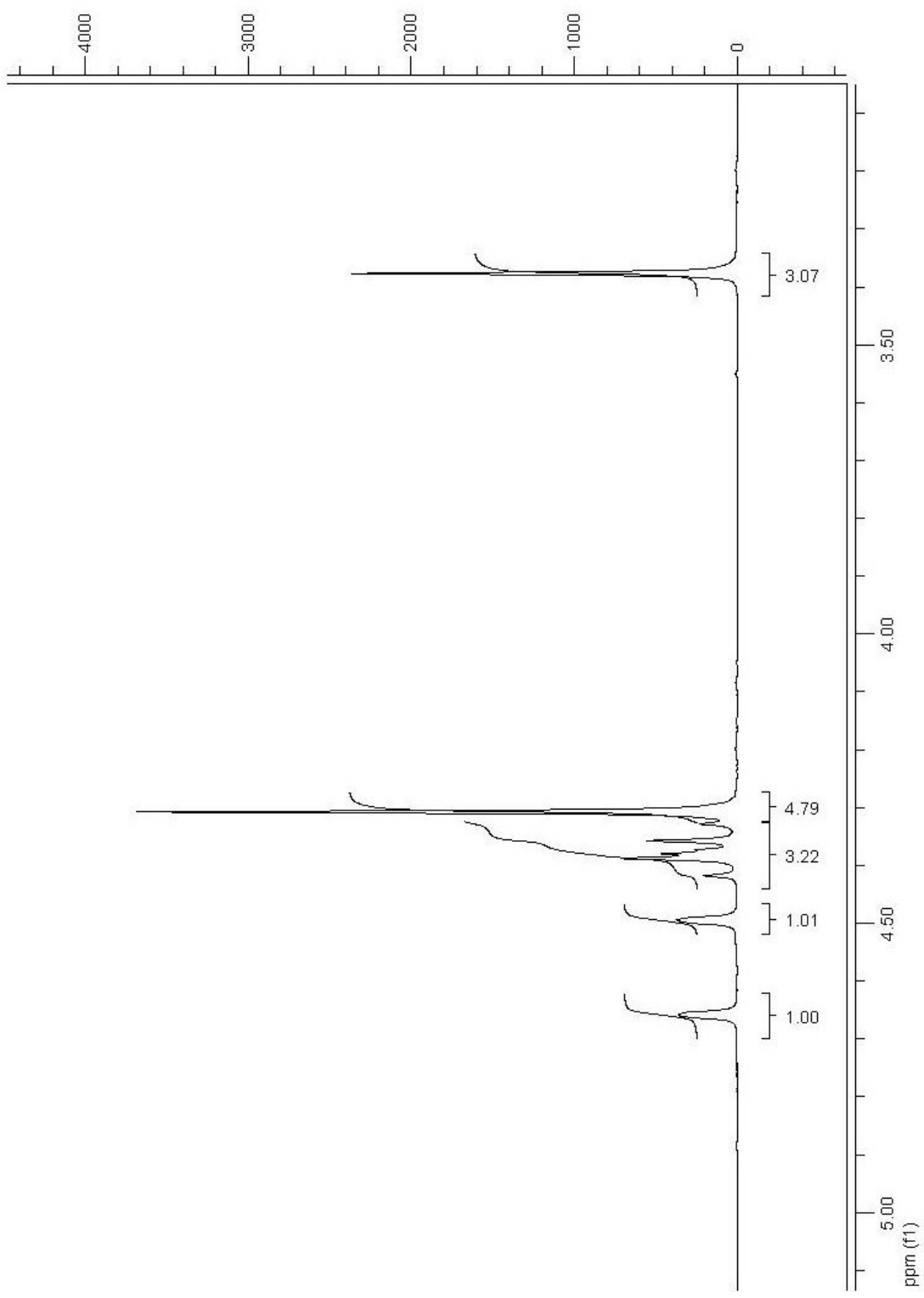
reaction was stopped by evaporating the solvents-reactants under vacuum, and obtaining as residual product 55 mg (0.21 mmol, yield 95%, ee 70.5%) of (*S_p*)-1-formyl-2-methoxymethylmethylferrocene **5** optically active. $[\alpha] = +3.33$ (CHCl₃, c=0.98, ee 70.5%).

1.20. Synthesis of (*R_p*)-1-methoxymethyl-2-nitrile-ferrocene (**1**)

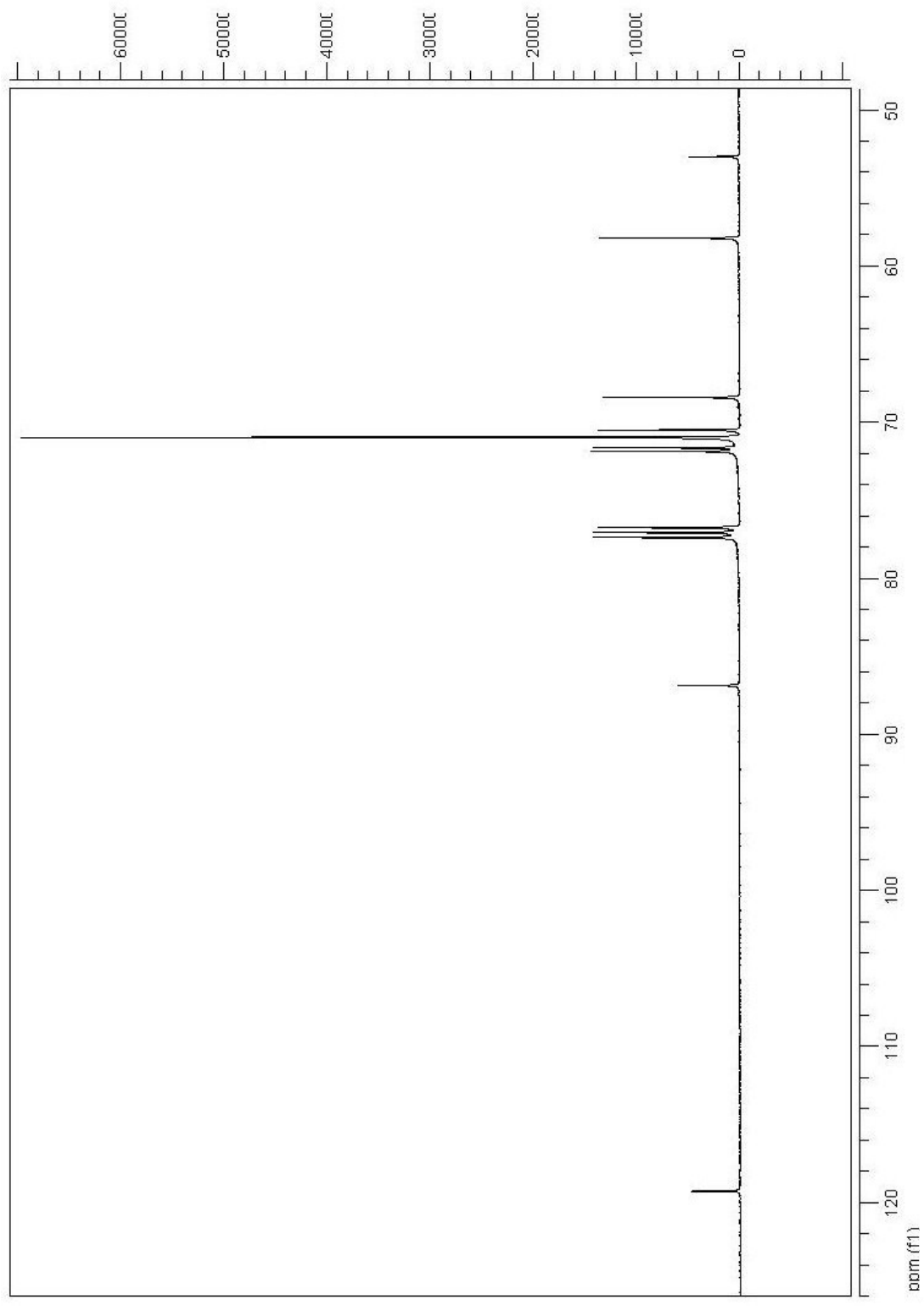
(*S_p*)-1-formyl-2-methoxymethyl-ferrocene (**5**) (55 mg, 0.21 mmol, ee 70.5%) was dissolved in 8 mL of CH₃CN and added with NH₂OH·HCl (107 mg, 1.54 mmol), KI (70.0 mg, 0.42 mmol) and ZnO (40.0 mg, 0.50 mmol) in a round-bottom flask at room temperature under argon. The resulting mixture was then refluxed for 4 h with efficient stirring and heating (oil bath temperature during the reflux should not exceed 100°C). Subsequently, aqueous Na₂S₂O₃ (5%, 3 mL) was added to the cooled mixture and the stirring was continued for additional 15 min. After the mixture was filtrated to remove solid particles, it was diluted with water and extracted with CH₂Cl₂. Collected organic layers were dried on Na₂SO₄ anhydrous, filtered off and concentrated in a rotary evaporator. The mixture was purified by flash chromatography on silica gel using Hexane/AcOEt (from 90:10 to 80:20 v/v) as eluents, and yielding 19.8 mg of (*R_p*)-**1** (0.077 mmol, yield 36.0 %, ee 70.5%) as a red oil. $[\alpha] = +8.75$ (CHCl₃, c=0.99, ee 70.5%).

References

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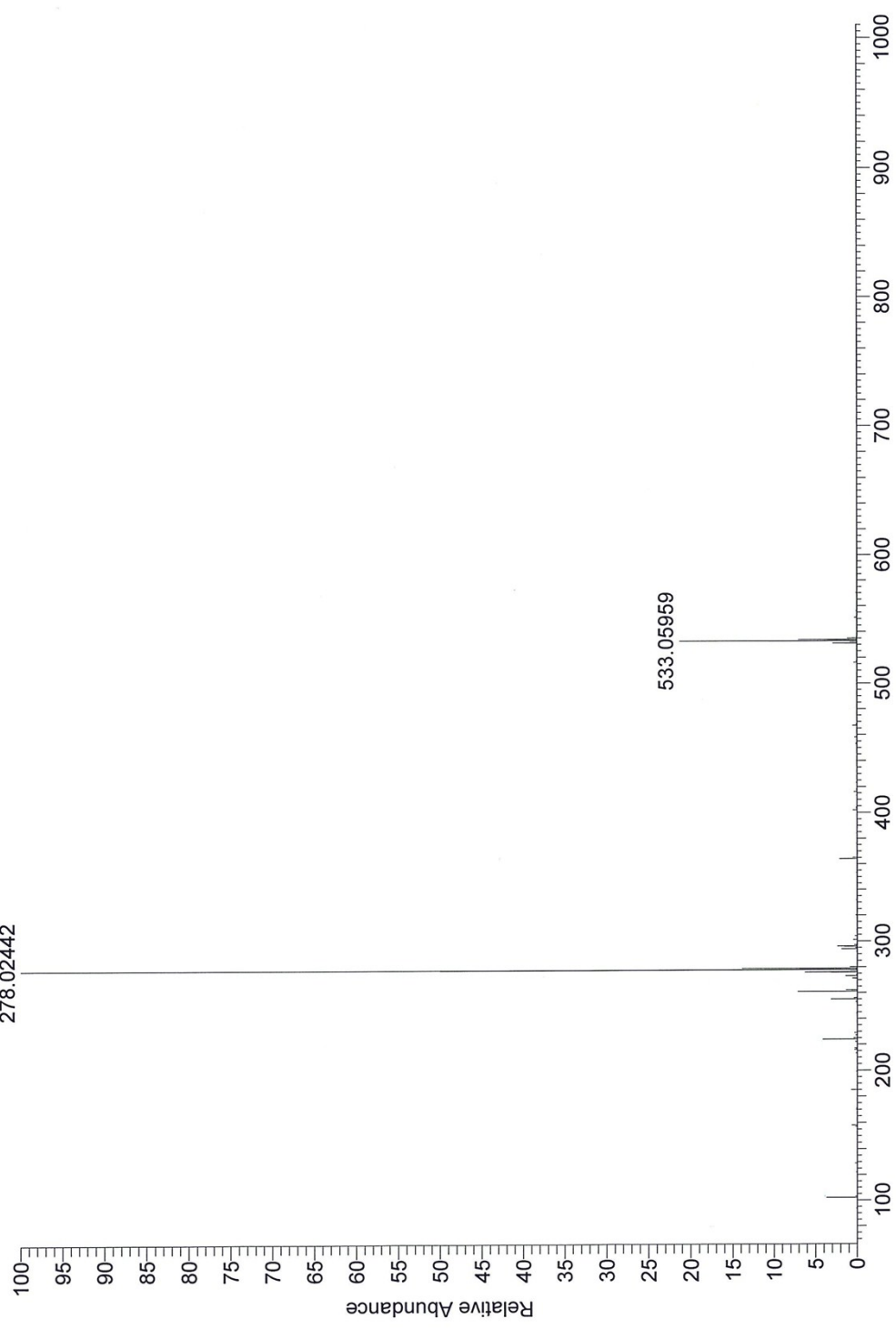


¹H-NMR of compound **1** (CDCl₃)

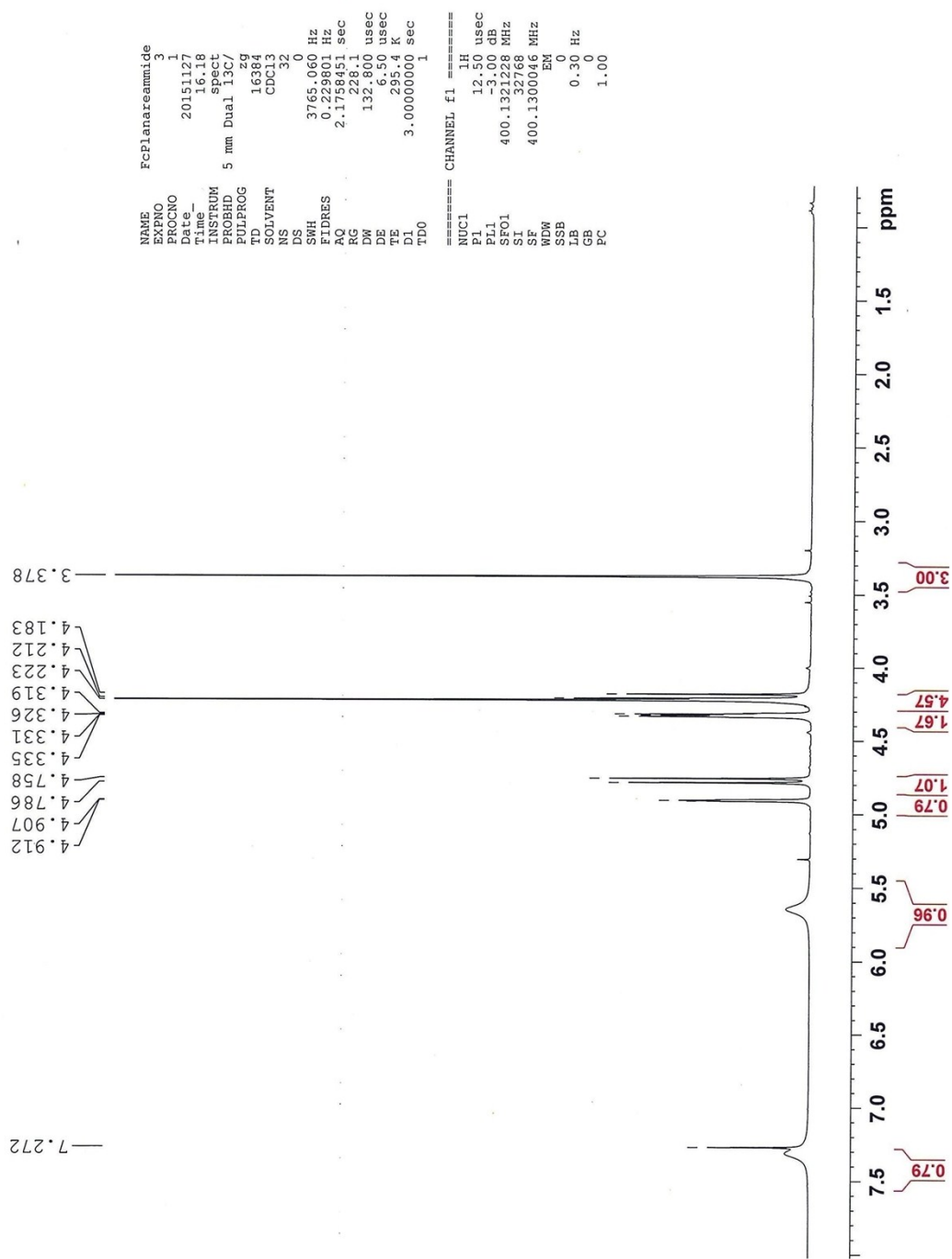


^{13}C -NMR of compound **1** (CDCl_3)

FCNitrile #390-408 RT: 0.86-0.94 AV: 19 NL: 1.52E9
T: FTMS + p ESI Full ms [66.70-1000.00]
278.02442



HR-MS of compound 1

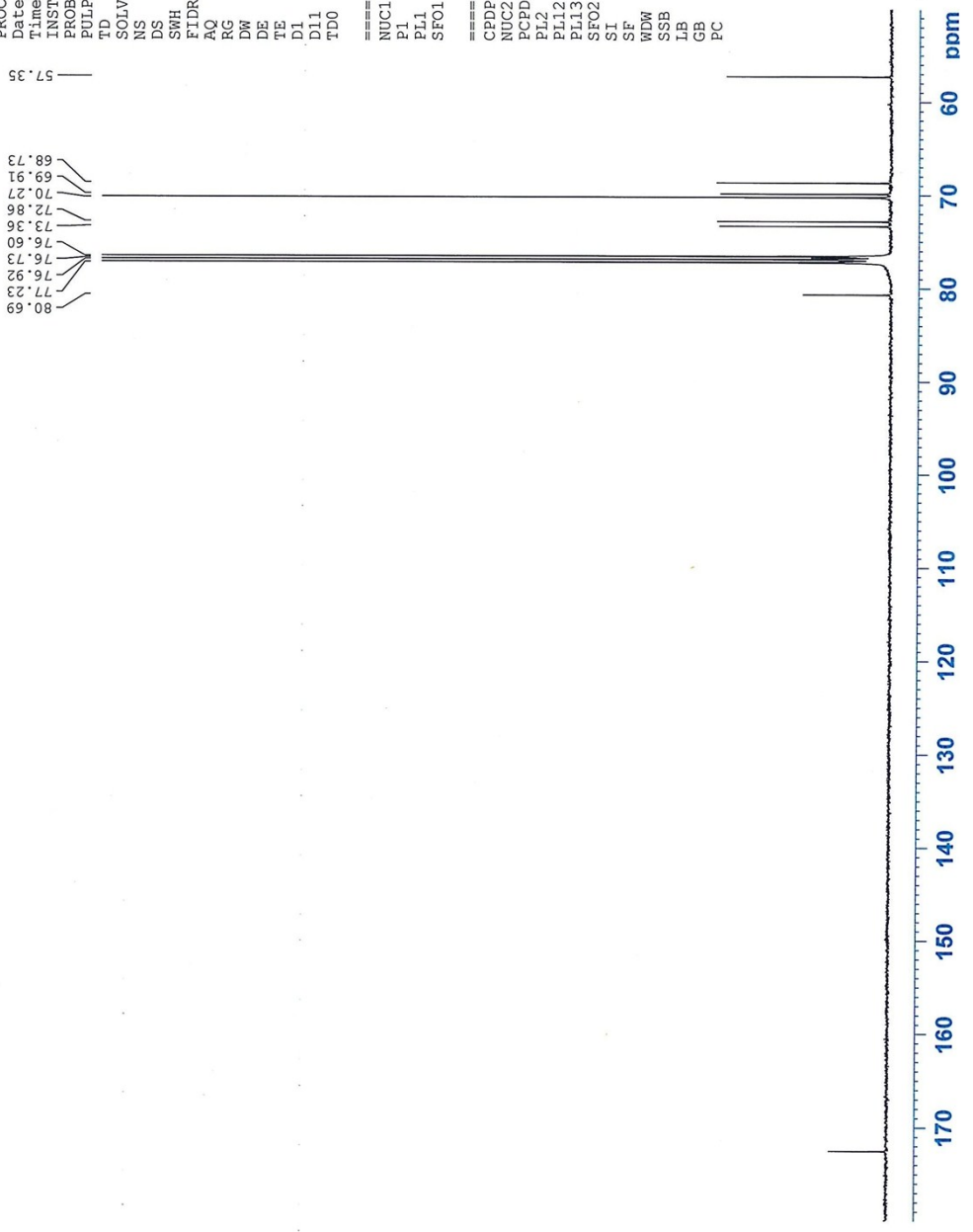


¹H-NMR of compound 6 (CDCl₃)

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 PROCNO 1
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 Time_ 0.10
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 PULPROG zgpg30
 TD 32768
 SOLVENT CDCl3
 NS 10000
 DS 4
 SWH 21786.492 Hz
 FIDRES 0.664871 Hz
 AQ 0.7520756 sec
 RG 2580.3
 DW 22.950 usec
 DE 6.50 usec
 TE 296.7 K
 D1 2.00000000 sec
 D11 0.03000000 sec
 TD0 1

===== CHANNEL f1 =====
 NUC1 13C
 P1 8.50 usec
 PL1 0.00 dB
 SFO1 100.6237307 MHz

===== CHANNEL f2 =====
 CPDPRG2 waltz16
 NUC2 1H
 PCPD2 110.00 usec
 PL2 -3.00 dB
 PL12 15.89 dB
 PL13 18.50 dB
 SFO2 400.1325440 MHz
 SI 32768
 SF 100.6127798 MHz
 WDW EM
 SSB 0
 LB 1.00 Hz
 GB 0
 PC 1.40

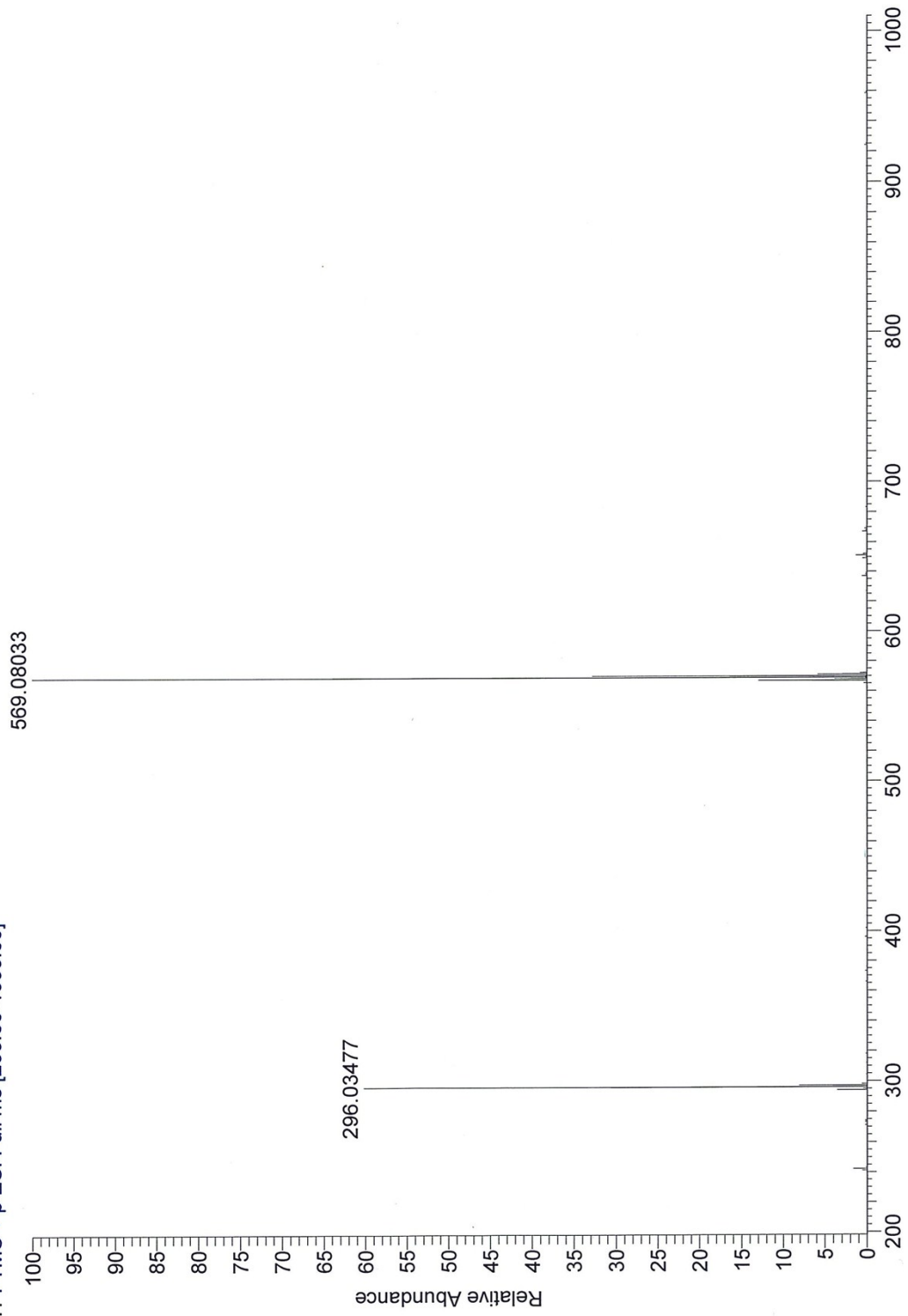


¹³C-NMR of compound 6 (CDCl₃)

FC-Amide in MeOH

FCAmide #223-247 RT: 1.42-1.53 AV: 25 NL: 2.99E9

T: FTMS + p ESI Full ms [200.00-1000.00]

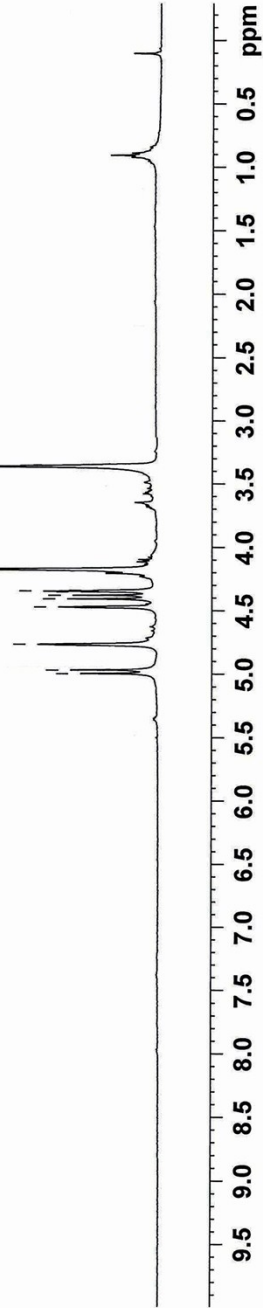


HR-MS of compound 6

Fc Planare Acido

4.997
4.968
4.766
4.472
4.409
4.380
4.353
4.347
4.341
4.174
3.363

NAME FcPlanareacido
EXPNO 13
PROCNO 1
Date_ 20160316
Time_ 16.02
INSTRUM spect
PROBHD 5 mm BBI 1H-BB
PULPROG zg
TD 16384
SOLVENT MeOD
NS 32
DS 0
SWH 5208.333 Hz
FIDRES 0.317891 Hz
AQ 1.5729140 sec
RG 228.1
DW 96.000 usec
DE 6.50 usec
TE 300.0 K
D1 3.00000000 sec
TDO 1
===== CHANNEL f1 =====
NUC1 1H
P1 7.70 usec
PL1 0.00 dB
SFO1 400.1322320 MHz
SI 32768
SF 400.1300046 MHz
WDW EM
SSB 0
LB 0.30 Hz
GB 0
PC 1.00

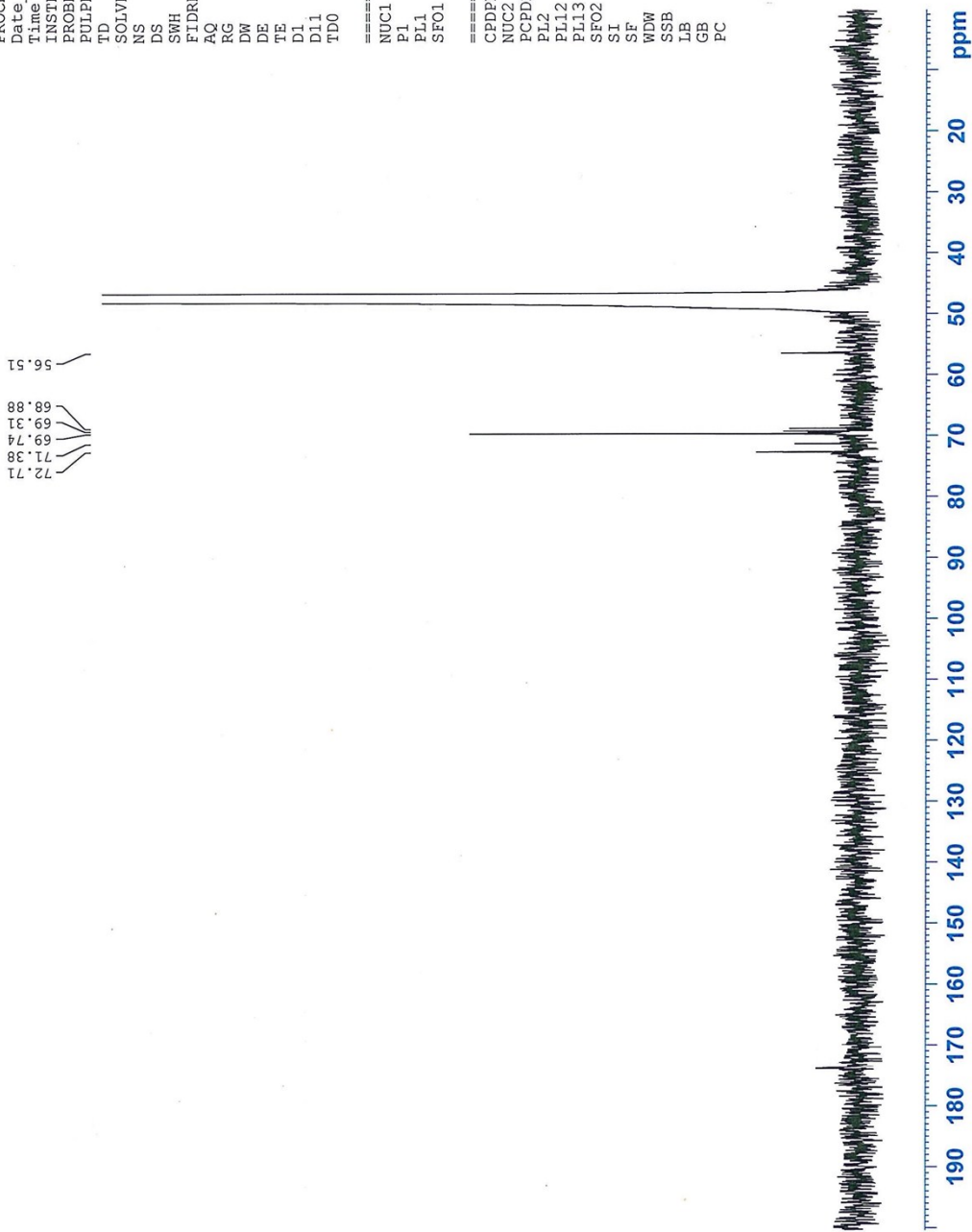


¹H-NMR of compound 7 (CD₃OD)

NAME FcPlanareacido
 EXPNO 15
 PROCNO 1
 Date_ 20160318
 Time 14.55
 INSTRUM spect
 PROBHD 5 mm Dual 13C/
 PULPROG zgpg30
 TD 32768
 SOLVENT MeOD
 NS 25000
 DS 4
 SWH 22075.055 Hz
 FIDRES 0.673677 Hz
 AQ 0.7422452 sec
 RG 5792.6
 DW 22.650 usec
 DE 6.50 usec
 TE 300.0 K
 D1 2.00000000 sec
 D11 0.03000000 sec
 TD0 1

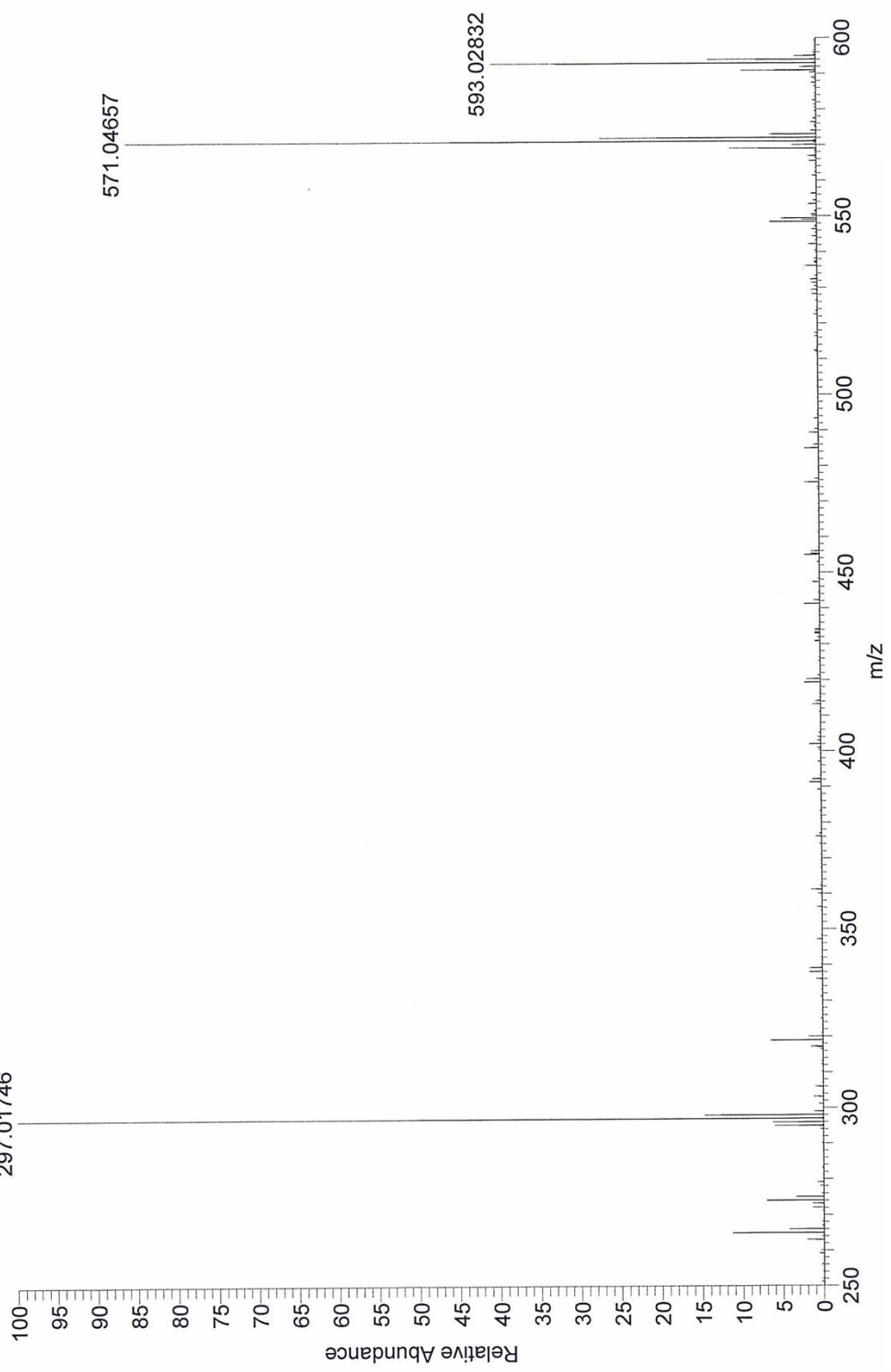
===== CHANNEL f1 =====
 NUC1 13C
 P1 8.50 usec
 PL1 0.00 dB
 SFO1 100.6237307 MHz

===== CHANNEL f2 =====
 CDP2G2 waltz16
 NUC2 1H
 P2 110.00 usec
 PL2 -3.00 dB
 PL12 15.89 dB
 PL13 18.50 dB
 SFO2 400.1325440 MHz
 SI 32768
 SF 100.6127798 MHz
 WDW EM
 SSB 0
 LB 4.00 Hz
 GB 0
 PC 1.40

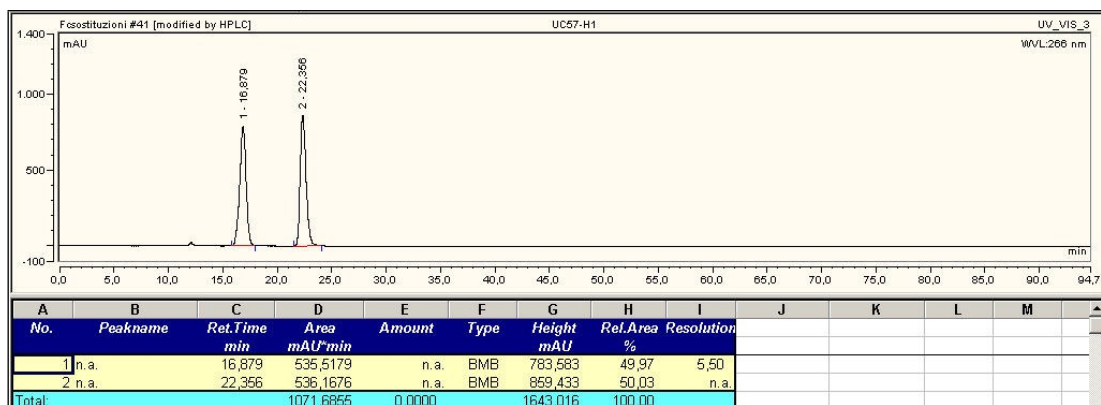


¹³C-NMR of compound 7 (CD₃OD)

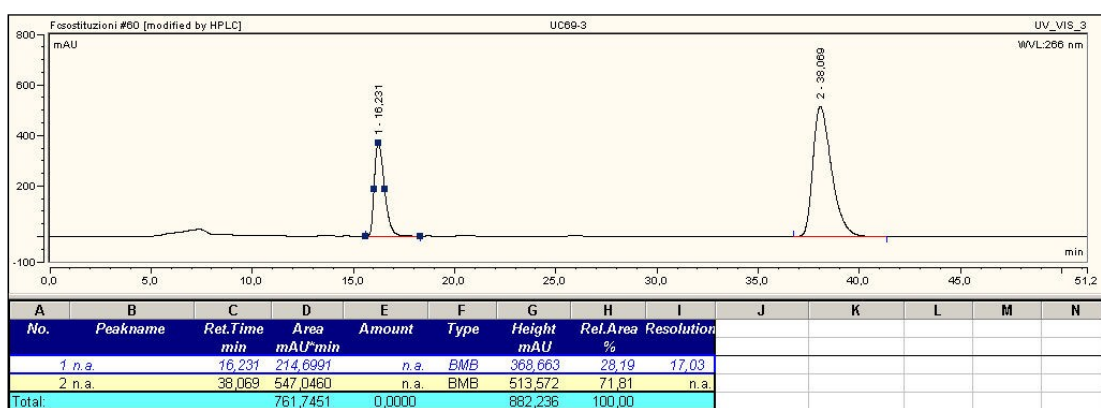
ichferrplanare_acido #98 RT: 0.33 AV: 1 NL: 9.76E6
T: FTMS {1,1} + p ESI Full ms [250.00-600.00]
297.01746



HR-MS of compound 7

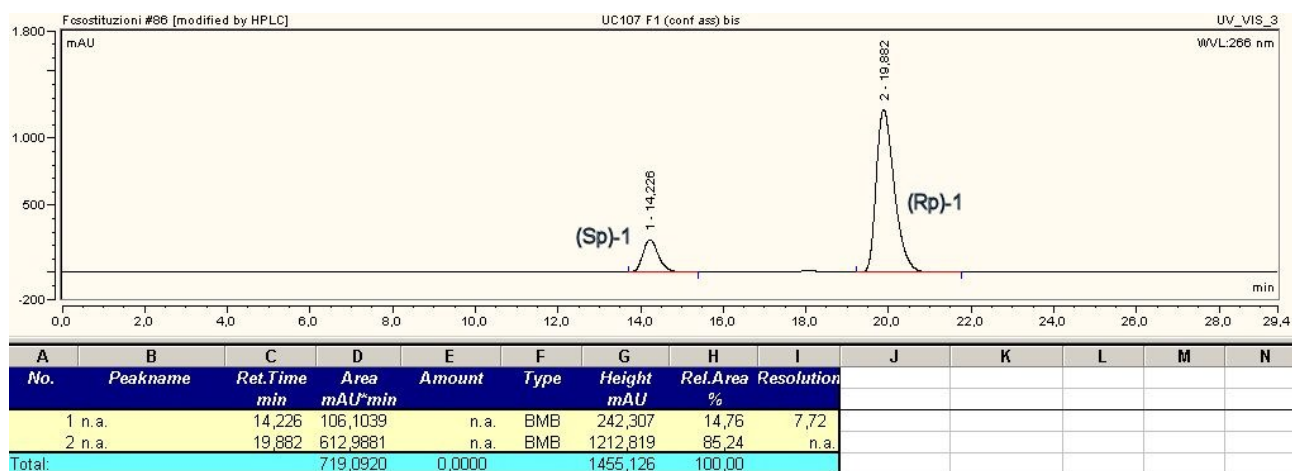


a)

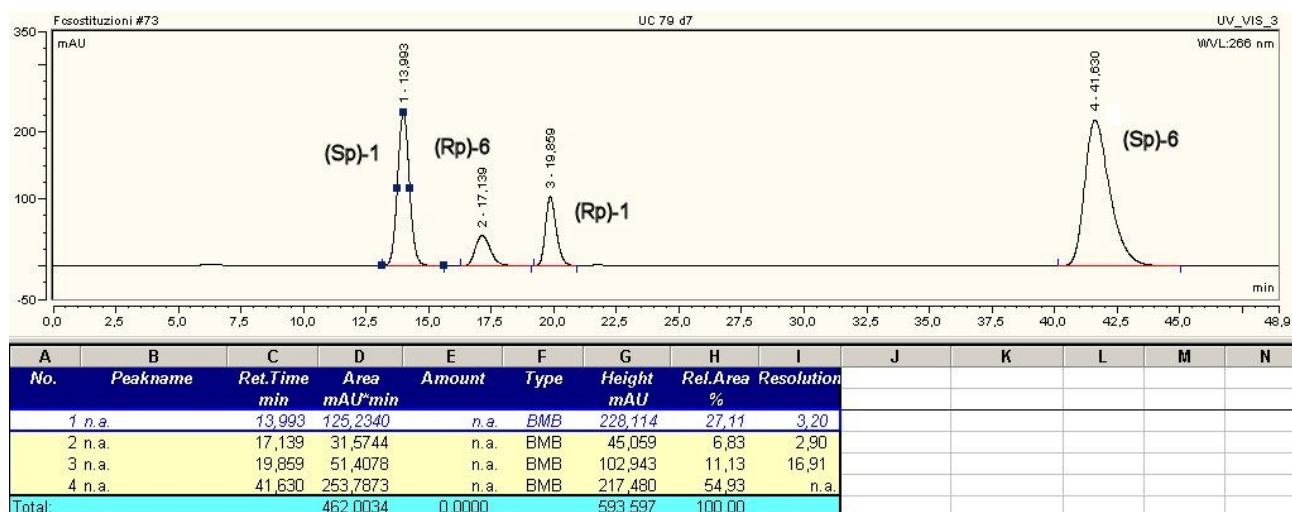


b)

Enantiomeric discrimination by chiral chromatography of: a) (\pm)-1-methoxymethyl-2-nitrile-ferrocene (**1**); b) 1-carboxamide-2-methoxymethyl-ferrocene (**6**) (sample injected was not racemic).



a)



b)

Determination of absolute configuration by chiral chromatographic comparison: a) (+)-(*R_p*)-1-methoxymethyl-2-nitrile-ferrocene (**1**) synthesized according Figure 7 in manuscript; b) Biotransformation mixture.