Supporting information

Green synthesis of 1-deoxynojirimycin derivatives by reductive amination in water and "borrowing hydrogen" without solvent

Kai Zhao, Gang Zhou, Huifang Nie and Weiping Chen *

I. Experimental Details:

General:

All the air or moisture sensitive reactions and manipulations were performed under an inert atmosphere in oven-dried glassware. The ¹H and ¹³C NMR spectra were recorded on a Bruker AV-400 spectrometer using TMS as an internal reference. Coupling constant (*J*) values are given in Hz. Optical rotation analyses were performed on a Perkin-Elmer Model 343 Polarimeter. HRMS were recorded on a ZAB-HS spectrometer with ES ionization (ESI). All commercially available reagents were used as received. Complexed **17e**,¹ [IrCp*I₂]₂,² and [Cp*Ir(NH₃)₃]I₂³ were prepared according to literature's procedure.

1. General procedure for Reductive Amination:



Compound 7 (10 mmol) and complexe 17e (13.0mg, 0.2% mmol) were charged under argon-atomsphere in a three necked bottle with reflux device. Amine (20 mmol) was then introduced with vigorous stirring for 15 min. To the mixture was added HCOOH-HCOONa buffer (pH = 3.60), prepared from HCOOH (88%, 14 mL), HCOONa • $2H_2O$ (24.5 g) and water (26 mL). The resulting mixture was bubbled with argon for 15 min at room temperature, and was heated at 90 °C for 24 h with stirring. The reaction mixture was allowed to cool to room temperature and diluted with ethyl acetate. The organic layer was washed with water and saturated brine solution, dried over anhydrous Na₂SO₄. The solvent was removed under vacuum and the product was purified by SiO₂ column chromatography (Eluent: Hexane: EtOAc=2:1~1:1).

(2R,3R,4R,5S)-6-(benzylamino)-1,3,4,5-tetrakis(benzyloxy)hexan-2-ol (13a)



Colorless oil. Yield: 68.0%.¹H NMR (400 MHz, CDCl3): $\delta = 7.45 - 7.20$ (m, 25H), 4.78 - 4.48 (m, 8H), 4.08 (dd, J = 10.3, 5.3 Hz, 1H), 3.97 (dd, J = 6.4, 3.6 Hz, 1H), 3.92 (dd, J = 10.3, 5.9 Hz, 1H), 3.74 (dd, J = 6.6, 3.5 Hz, 1H), 3.72 - 3.59 (m, 4H), 2.84 (dd, J = 12.5, 4.1 Hz, 1H), 2.67 (dd, J = 12.5, 5.8 Hz, 1H). ¹³C NMR (101 MHz, CDCl3): $\delta = 140.32$, 138.50, 138.27, 138.22, 138.14, 128.44, 128.38, 128.34, 128.13, 127.97, 127.92, 127.83, 127.77, 127.75, 127.69, 127.68, 126.90, 79.46, 79.38,

77.71, 74.54, 73.46, 73.16, 73.12, 71.38, 70.78, 53.85, 49.04. $[\alpha]_D^{20} = +11.0^\circ$ (c = 1, CHCl₃). HRMS (ESI+) m/z calculated for C₄₁H₄₅NO₅ [M+H]⁺: 632.3371, found: 632.3384.

(2R,3R,4R,5S)-1,3,4,5-tetrakis(benzyloxy)-6-((4-methoxybenzyl)amino)hexan-2-ol (13a')



Light yellow oil. Yield: 69.7%. ¹H NMR (400 MHz, CDCl3): $\delta = 7.45 - 7.27$ (m, 20H), 7.23 (d, J = 8.5 Hz, 2H), 6.91 (dd, J = 8.5 Hz, 2H), 4.84 (d, J = 11.3 Hz, 1H), 4.76 (dd, J = 11.4, 5.6 Hz, 2H), 4.67 (dd, J = 11.4, 7.8 Hz, 2H), 4.63 - 4.54 (m, 3H), 4.15 (dd, J = 10.1, 5.5 Hz, 1H), 4.04 (dd, J = 6.3, 3.6 Hz, 1H), 3.98 (dd, J = 10.3, 5.8 Hz, 1H), 3.84 (d, J = 3.9 Hz, 3H), 3.84 - 3.79 (m, 1H), 3.78 - 3.71 (m, 2H), 3.69 (d, J = 9.8 Hz, 2H), 2.90 (dd, J = 12.5, 4.0 Hz, 2H), 3.69 (dd, J = 10.5, 5.8 Hz, 2H), 3.69 (dd, J = 1

1H), 2.73 (dd, J = 12.5, 5.8 Hz, 1H). ¹³C NMR (101 MHz, CDCl3): δ = 158.67, 138.61, 138.39, 138.35, 138.24, 132.54, 129.37, 128.49, 128.44, 128.40, 128.15, 128.02, 127.96, 127.80, 127.74, 127.73, 113.79, 79.59, 79.50, 77.88, 74.62, 73.50, 73.23, 73.14, 71.51, 70.87, 55.32, 53.32, 48.99. [α]_D²⁰ = +9.6° (c = 1, CHCl₃). HRMS (ESI+) m/z calculated for C₄₂H₄₇NO₆ [M+H]⁺: 662.3476, found: 662.3481.

(2R,3R,4R,5S)-1,3,4,5-tetrakis(benzyloxy)-6-((2-(benzyloxy)ethyl)amino)hexan-2-ol (13b)



Light yellow oil. Yield: 67.2%. ¹H NMR (400 MHz, CDCl₃): δ = 7.51 – 7.23 (m, 25H), 4.87 – 4.50 (m, 10H), 4.21 – 3.79 (m, 4H), 3.72 (d, J = 4.3 Hz, 2H), 3.58 (t, J = 5.0 Hz, 2H), 3.16 (s, 2H), 2.93 – 2.69 (m, 4H). ¹³C NMR (101 MHz, CDCl₃): δ = 138.49, 138.41, 138.32, 138.29, 138.23, 128.46, 128.43, 128.39, 128.13, 128.05, 127.92, 127.81, 127.76, 127.72, 127.65, 79.46, 79.01, 77.90, 74.49, 73.47, 73.37, 73.33, 73.18, 71.45, 70.90, 69.45, 49.83, 49.30. [α]_D²⁰ = +15.6° (c = 1, CHCl₃).

HRMS (ESI+) m/z calculated for C₄₃H₄₉NO₆ [M+H]⁺: 676.3633, found: 676.3629.

(2R,3R,4R,5S)-1,3,4,5-tetrakis(benzyloxy)-6-(butylamino)hexan-2-ol (13c)



Colorless oil. Yield: 61.7%. ¹H NMR (400 MHz, CDCl₃): δ = 7.63 – 7.03 (m, 20H), 4.90 – 4.52 (m, 8H), 4.26 – 3.67 (m, 6H), 2.94 – 2.83 (m, 1H), 2.79 – 2.77 (m, 1H), 2.52 (t, J = 7.0 Hz, 2H), 1.51 – 1.39 (m, 2H), 1.38 – 1.28 (m, 2H), 0.97 (t, J = 7.2 Hz, 3H). ¹³C NMR (101 MHz, CDCl₃): δ = 138.60, 138.37, 138.26, 128.50, 128.47, 128.44, 128.41, 128.15, 128.08, 127.93, 127.83, 127.77, 127.73, 79.58, 79.22, 77.96, 74.53, 73.48, 73.37, 73.33, 71.52, 70.97, 50.07, 49.77, 32.22, 20.53, 14.15. [α]_D²⁰ =

+16.1° (c = 1, CHCl₃). HRMS (ESI+) m/z calculated for $C_{38}H_{47}NO_5$ [M+H]⁺: 598.3527, found: 598.3532.

(2R,3R,4R,5S)-1,3,4,5-tetrakis(benzyloxy)-6-(hexylamino)hexan-2-ol (13d)



13d

Light yellow oil. Yield: 62.3%. ¹H NMR (400 MHz, CDCl₃): $\delta = 7.40 - 7.33$ (m, 20H), 4.96 - 4.43 (m, 8H), 4.19 - 3.63 (m, 6H), 2.96 - 2.79 (m, 1H), 2.79 - 2.65 (m, 1H), 2.49 (t, J = 7.2 Hz, 2H), 1.54 - 1.22 (m, 8H), 0.96 (t, J = 6.9 Hz, 3H). ¹³C NMR (101 MHz, CDCl₃): $\delta = 138.55$, 138.30, 138.22, 128.48, 128.46, 128.45, 128.42, 128.38, 128.12, 128.06, 127.90, 127.81, 127.76, 127.74, 127.71, 79.52, 79.12, 77.88, 74.47, 73.47, 73.35, 73.32, 71.45, 70.93, 50.06, 31.84, 30.01, 27.06, 22.71, 14.17.

 $[\alpha]_D^{20} = +14.7^\circ$ (c = 1, CHCl₃). HRMS (ESI+) m/z calculated for C₄₀H₅₁NO₅ [M+H]⁺: 626.3840, found: 626.3844.

(2R,3R,4R,5S)-1,3,4,5-tetrakis(benzyloxy)-6-(octylamino)hexan-2-ol (13e)



13e

Light yellow oil. Yield: 63.7%. ¹H NMR (400 MHz, CDCl₃): $\delta = 7.41 - 7.32$ (m, 20H), 4.93 - 4.51 (m, 8H), 4.21 - 3.61 (m, 6H), 2.89 - 2.85(m, 1H), 2.80 - 2.65 (m, 1H), 2.50 (t, J = 6.9 Hz, 2H), 1.55 - 1.21 (m, 12H), 0.98 (t, J = 5.8 Hz, 3H). ¹³C NMR (101 MHz, CDCl₃): $\delta = 138.58$, 138.34, 138.24, 128.48, 128.46, 128.43, 128.39, 128.13, 128.06, 127.91, 127.81, 127.75, 127.71,79.56, 79.20, 77.93, 74.50, 73.47, 73.37, 73.32, 71.49, 70.95, 50.10, 31.94, 30.11, 29.62, 29.39, 27.42, 22.77, 14.23.

 $[\alpha]_D{}^{20} = +14.1^{\circ}$ (c = 1, CHCl₃). HRMS (ESI+) m/z calculated for C₄₂H₅₅NO₅ [M+H]⁺: 654.4153, found: 654.4167.

2. General procedure for intramolecular alkylation



Method A: Amino alcohol **13** (5.0 mmol) and $[Cp*Ir(NH_3)_3][I]_2$ (63.2mg, 2.0 mol%) were charged under argon-atmosphere in a Schlenk flask. The reaction flask was heated to the 180°C under stirring for 24h, then the reaction mixture was allowed to cool to room temperature and diluted with EtOAc. The organic layer was washed with water and saturated brine solution, dried over Na₂SO₄. The solvent was removed under vacuum and the product was purified by SiO2 column chromatography (Eluent: Hexane: EtOAc=9:1~4:1).

Method B: Amino alcohol **13** (4.0 mmol) and solid NaOH (40 mg, 25 mol%) were added to a glass flask. Then, the reaction mixture was heated to 180° C and vigorously stirred for 48h under Ar₂ atmosphere. The reaction mixture was allowed to cool to room temperature and diluted with EtOAc. The organic layer was washed with water and saturated brine solution, dried over Na₂SO₄. The solvent was removed under vacuum and the product was purified by SiO2column chromatography(Eluent: Hexane: EtOAc=9:1~4:1).

N-benzyl-2,3,4,6-Tetra-O-benzyl-L-ido-1-deoxynojirimycin (20a)



Colorless oil. Yield: 39.5% (Method A), 12.4% (Method B). ¹H NMR (400 MHz, CDCl₃): $\delta = 7.42 - 7.17$ (m, 25H), 4.87 (q, 2H), 4.76 - 4.48 (m, 6H), 4.13 - 3.88 (m, 2H), 3.87 - 3.68 (m, 3H), 3.59 (m, 2H), 3.46 (t, J = 5.7 Hz, 1H), 2.88 (dd, J = 11.8, 4.1 Hz, 1H), 2.63 (t, J = 10.5 Hz, 1H). ¹³C NMR (101 MHz, CDCl₃): $\delta = 139.68$, 139.18, 138.57, 128.36, 128.33, 128.31, 128.26, 128.22, 127.94, 127.75, 127.54, 127.50, 127.40, 126.86, 83.12, 80.37, 79.03, 77.23, 75.45, 73.31, 72.85, 72.61, 64.74, 59.86, [glh²⁰ = $z4.4^{\circ}$ (c = 1 CHCl₃) HRMS (ESI+) m/z calculated for CuHaNO4 [M+H]⁺:

59.08, 48.78, 29.72. $[\alpha]_D^{20} = -4.4^\circ$ (c = 1,CHCl₃). HRMS (ESI+) m/z calculated for C₄₁H₄₃NO₄ [M+H]⁺: 614.3265, found: 614.3268.

N-(4-methoxybenzyl)-2,3,4,6-Tetra-O-benzyl-L-ido-1-deoxynojirimycin (20a')

Colorless oil. Yield: 38.7% (Method A), 9.6% (Method B). ¹H NMR (400



MHz, CDCl₃): δ = 7.48 - 7.30 (m, 20H), 7.24 (d, J = 8.3 Hz, 2H), 6.89 (d, J = 8.3

Hz, 2H), 4.90 (q, J = 10.9 Hz, 2H), 4.80 - 4.53 (m, 6H), 4.08 - 3.66 (m, 9H), 3.62

20a' (d, J = 5.3 Hz, 2H), 2.91 (dd, J = 11.7, 3.9 Hz, 1H), 2.65 (t, J = 13.1, 7.8 Hz, 1H). ¹³C NMR (101 MHz, CDCl₃): δ = 158.63, 139.24, 138.64, 138.61, 132.03, 131.68, 129.47, 128.39, 128.36, 128.34, 128.30, 127.98, 127.78, 127.58, 127.55, 127.53, 127.43, 114.37, 113.67, 83.22, 80.40, 79.09, 75.46, 73.33, 72.88, 72.62, 64.77, 59.62, 58.46, 55.61, 55.29, 48.77. [α]_D²⁰ = -1.8° (c = 1, CHCl₃). HRMS (ESI+) m/z calculated for C₄₂H₄₅NO₅ [M+H]⁺: 644.3371, found: 644.3370.



N-(2-(benzyloxy)ethyl)-2,3,4,6-Tetra-O-benzyl-L-ido-1-deoxynojirimycin (20b)

Colorless oil. Yield: 31.9% (Method A), 9.1% (Method B). ¹H NMR (400 MHz, CDCl₃): δ = 7.54 - 7.31 (m, 25H), 5.06 - 4.50 (m, 10H), 4.03 - 3.44 (m, 8H), 3.26 - 3.05 (m, 2H), 3.05 - 2.89 (m, 1H), 2.83 - 2.64 (m, 1H). ¹³C NMR (101 MHz, CDCl₃): δ = 139.28, 138.79, 138.72, 138.62, 128.64, 128.55, 128.48, 128.42, 128.37, 128.06, 127.87, 127.75, 127.70, 127.64, 127.59, 127.52, 83.00, 80.26, 78.94, 75.46, 73.38,

73.19, 73.04, 72.78, 69.06, 64.73, 60.47, 54.64, 50.26. $[\alpha]_D^{20} = -16.4^\circ$ (c = 1, CHCl₃).HRMS (ESI+) m/z

calculated for $C_{43}H_{47}NO_5 [M+H]^+$: 658.3527, found: 658.3525.

N-butyl-2,3,4,6-Tetra-O-benzyl-L-ido-1-deoxynojirimycin (20c)



Colorless oil. Yield: 42.3% (Method A), 11.9% (Method B). ¹H NMR (400 MHz, CDCl₃): δ = 7.57 - 7.12 (m, 20H), 4.85 (dd, J = 24.1, 11.0 Hz, 2H), 4.76 - 4.62 (m, 4H), 4.59 - 4.48 (m, 2H), 3.84 (dd, J = 10.1, 6.4 Hz, 1H), 3.78 - 3.65 (m, 2H), 3.64 - 3.44 (m, 2H), 3.39 (t, J = 4.9 Hz, 1H), 2.90 (dd, J = 11.9, 5.4 Hz, 1H), 2.73 (ddd, J = 12.5, 8.8, 2H)

20c 6.2 Hz, 1H), 2.54 (t, 2H), 1.54 – 1.37 (m, 2H), 1.37 – 1.19 (m, 2H), 0.91 (t, J = 7.3 Hz, 3H). ¹³C NMR (101 MHz, CDCl₃): δ = 139.26, 138.78, 138.72, 138.66, 128.41, 128.35, 128.30, 128.00, 127.83, 127.63, 127.55, 127.49, 127.47, 127.43, 83.20, 80.38, 78.99, 75.39, 73.29, 73.06, 72.71, 64.50, 59.84, 54.53, 49.93, 30.25, 20.49, 14.10. α_D^{20} = - 14.4° (c = 1, CHCl₃). HRMS (ESI+) m/z calculated for C₃₈H₄₅NO₄ [M+H]⁺: 580.3422, found: 580.3426.

N-hexyl-2,3,4,6-Tetra-O-benzyl-L-ido-1-deoxynojirimycin (20d)

BnO BnO BnO BnO 20d

Colorless oil. Yield: 41.8% (Method A), 10.7% (Method B). ¹H NMR (400 MHz, CDCl₃): $\delta = 7.37 - 7.20$ (m, 20H), 4.92 - 4.46 (m, 8H), 3.88 - 3.80 (m, 1H), 3.77 - 3.65 (m, 2H), 3.63 - 3.46 (m, 2H), 3.43 - 3.36 (m, 1H), 2.90 (dd, J = 7.2 Hz, 1H), 2.77 - 2.67 (m, 1H), 2.55 (t,J = 10.4 Hz, 2H), 1.57 - 1.48 (m, 2H), 1.37 - 1.32 (m, 6H), 0.96 (t, J = 1.200)

20d 6.8 Hz, 3H). ¹³C NMR (101 MHz, CDCl₃): $\delta = 139.26$, 138.79, 138.72, 138.66, 128.46, 128.41, 128.35, 128.29, 128.00, 127.83, 127.63, 127.55, 127.49, 127.47, 127.43, 83.19, 80.36, 78.97, 75.39, 73.30,73.05, 72.72, 64.50, 59.79, 54.83, 49.95, 31.81, 28.01, 26.99, 22.73, 14.16. $[\alpha]_D^{20} = -17.1^\circ$ (c = 1,CHCl₃).HRMS (ESI+) m/z calculated for C₄₀H₄₉NO₄ [M+H]⁺: 608.3735, found: 608.3738.



N-octyl-2,3,4,6-Tetra-O-benzyl-L-ido-1-deoxynojirimycin (20e)

Colorless oil. Yield: 40.6% (Method A), 11.5% (Method B). ¹H NMR (400 MHz, CDCl₃): $\delta = 7.39 - 7.26$ (m, 20H), 4.94 - 4.46 (m, 8H), 3.84 (dd, J = 10.1, 6.4 Hz, 1H), 3.77 - 3.65 (m, 2H), 3.55 (ddd, J = 22.0, 16.1, 8.9 Hz, 2H), 3.39 (t, J = 4.6 Hz, 1H), 2.90 (dd, J = 11.8, 5.4 Hz, 1H), 2.78 - 2.48 (m, 3H), 1.48 - 1.17 (m, 12H), 0.93 (t, J = 6.7 Hz, 3H). ¹³C NMR (101 MHz, CDCl₃): $\delta = 139.22$, 138.75, 138.69, 138.63, 128.49, 128.43, 128.38, 128.35, 128.32, 128.26, 127.97, 127.80, 127.60, 127.52, 127.46, 83.16, 80.33,

78.94, 75.36, 73.27, 73.04, 72.70, 64.47, 59.76, 54.80, 49.92, 31.90, 29.53, 29.36, 29.29, 27.31, 22.71, 14.16. $[\alpha]_D^{20} = -26.3^{\circ}$ (c = 1,CHCl₃). HRMS (ESI+) m/z calculated for C₄₂H₅₃NO₄ [M+H]⁺: 636.4048, found: 636.4042.

3. General procedure for debenzylation:



To a solution of compounds **20** (1 mmol) in methanol (14 mL) was bubbled with nitrogen for 30 min at room temperature, then the solution was added to dried and degased 10% Pd/C (1.0g) followed by 0.2 mL TFA. The mixture was stirred at room temperature with a hydrogen balloon for 24 h until TLC monitored the complete consumption of starting material. After filtered with Celite, the residue was washed with methanol for three times and water two time. The combined filtrate was concentrated and coevaporated with MeOH.

The residue was purified by flash column chromatography with aluminum oxide(MeOH: $CHCl_3 = 3 : 1 \sim 1$: 1 or MeOH:EtOAc:NH4OH=10:12:3) to afford Compound 21.

HO L-ido-1-Deoxynojirimycin (21a)

Colorless oil. Yield: 90.1% (from **20a**), 85.8% (from **20a**').¹H NMR (400MHz, D₂O): $\delta =$ NH 3.98 - 3.94 (m, 1H), 3.93 - 3.89 (m, 2H), 3.88 - 3.72 (m, 2H), 3.55 - 3.42 (m, 1H), 3.34 (dd, J ŌΗ = 13.6 Hz, 1H), 3.30 - 3.22 (m, 1H). 13 C NMR (101 MHz, D₂O); δ = 67.26, 67.15, 66.25, 58.68, 21a 56.47, 44.99. $[\alpha]_D^{20} = -1.5^\circ$ (c = 1, H₂O). LRMS: (ES+) m/z = 164.2[M+1].

N-Hydroxyethyl-L-ido-1-deoxynojirimycin (21b)

HO HO, .OH HO ŌΗ 21b

HO

HO

Colorless oil. Yield: 86.9%. ¹H NMR (400 MHz, D₂O): $\delta = 3.85 - 3.71$ (m, 3H), 3.68 - 3.53 (m, 3H), 3.39 (t, J = 9.1 Hz, 1H), 3.07 (d, J = 5.2 Hz, 1H), 2.95 - 2.74 (m, 3H), 2.60 (t, J = 11.7 Hz, 1H). ¹³C NMR (101 MHz, D₂O): δ = 74.32, 70.19, 69.02, 63.43, 59.01, 55.89, 55.36, 50.51. $[\alpha]_D^{20} = -14.3^\circ$ (c = 1, H₂O). HRMS: (ESI+) m/z calculated

for C₈H₁₇NO₅ [M+Na]⁺ 230.0999, found 230.0992.



N-Butyl-L-ido-1-deoxynojirimycin (21c)

Colorless oil. Yield: 91.7%. ¹H NMR (400 MHz, MeOD): $\delta = 4.00 - 3.85$ (m, 3H), 3.80 (d, J = 3.7 Hz, 1H), 3.74 - 3.62 (m, 1H), 3.44 - 3.29 (m, 1H), 3.29 - 3.18 (m, 1H), 3.16 - 3.00 (m, 3H), 1.78 - 1.57 (m, 2H), 1.49 - 1.36 (m, 2H), 1.00 (t, J = 7.3 Hz, 3H). ¹³C NMR (101 MHz, MeOD): δ = 70.83, 70.38, 68.45, 62.61, 57.81, 53.65, 52.16, 26.49, 19.76, 12.70. $[\alpha]_D^{20} = +55.6^\circ (c = 1, MeOH)$. HRMS: (ES+) m/z = 220.2 [M+1].

HO HO, HO ŌН 21d

N-Hexyl-L-ido-1-deoxynojirimycin(21d)

Colorless oil. Yield: 94.0%. ¹H NMR (400 MHz, MeOD): $\delta = 3.99 - 3.73$ (m, 3H), 3.68 - 3.60 (m, 1H), 3.50 (t, J = 7.3 Hz, 1H), 3.16 (d, J = 4.7 Hz, 1H), 3.05 - 2.68 (m, 4H), 1.71 - 1.50 (m, 2H), 1.44 - 1.26 (m, 6H), 0.93 (t, J = 6.0 Hz, 3H). ¹³C NMR (101 MHz, MeOD): δ = 73.13, 71.17, 69.36, 62.77, 56.79, 54.13, 51.72, 31.42, 26.54, 26.25, 22.29, 13.03. $[\alpha]_D^{20} = +13.4^\circ$ (c = 1, MeOH). LRMS: (ES+) m/z = 248.2 [M+1].

N-Octyl-L-ido-1-deoxynojirimycin (21e)



Colorless oil. Yield: 94.3%. ¹H NMR (400 MHz, MeOD): $\delta = 3.94 - 3.69$ (m, 3H), 3.62 - 3.52 (m, 1H), 3.45 (s, 1H), 3.05 (s, 1H), 2.86 - 2.49 (m, 4H), 1.58 - 1.44 (m, 2H), 1.39 - 1.23 (m, 10H), 0.89 (t, J = 6.4 Hz, 3H). ¹³C NMR (101 MHz, MeOD): δ = 74.57, 71.30, 69.62, 62.44, 56.38, 54.31, 51.37, 31.66, 29.30, 29.11, 27.34, 27.13, 22.41, 13.42. $[\alpha]_D^{20} = +24.8^\circ$ (c = 1, MeOH). LRMS: (ES+) m/z = 276.2 [M+1].

References

- C. Wang, A. Pettman, J. Bacsa, J. Xiao, Angew. Chem. Int. Ed. 2010, 49, 7548-7552. 1.
- A. J. Blacker, M. J. Stirling, M. I. Page, Org. Process Res. Dev. 2007, 11, 642-648. 2.
- 3. R. Kawahara, K. Fujita and R. Yamaguchi, J. Am. Chem. Soc. 2010, 132, 15108-15111.

II. Spectra Data:









































BnO BnO BnO BnO BnO

20a





20a'



















20d













1.02 2.06-

4.0E+06 -2.0E+06 -0,0E+00

-2. 0E+06

0.994

1.00-

1.13















