

Enhancing Conjugation Yield of Brush Polymer-Protein Conjugates by Increasing Linker Length at the Polymer End-Group

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Supporting Information

Synthesis of CTA1

Due to the availability of 2-mercaptoethanol, **CTA1** was synthesized using a shortened scheme. **3** and **CTA1** were synthesized according to previous reports.¹ **3** (489.2 mg, 2.61 mmol) and 2-(ethylsulfanylthiocarbonyl sulfanyl)-propionic acid (493.0 mg, 2.34 mmol) were dissolved in 50 mL of dry DCM. The reaction was stirred at 0 °C for 20 minutes, after which, 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide (EDC, 1367 mg, 7.13 mmol) and 4-(dimethylamino)pyridine (DMAP, 58.1 mg, 0.48 mmol) were added. The reaction changed color from yellow to red. The ice bath was removed after 5 hours the solution became yellow, and the reaction was stopped after 24 hours. The resulting solution was washed with 30 mL of H₂O three times and the organic layer was dried with MgSO₄. Silica gel column chromatography (100% EtOAc) was performed to elute a yellow oil, which was then further purified by HPLC (10:90 H₂O:MeOH) to yield 338 mg product (34% yield). ¹H-NMR (500 MHz, CDCl₃) δ: 8.48-8.46(m, 1H), 7.70-7.63 (m, 2H), 7.12-7.09 (m, 1H), 4.81 (q, *J* = 7.46, 1H), 4.43-4.36 (m, 2H), 3.36 (q, *J* = 7.4 Hz, 2H), 3.04 (t, *J* = 6.43 Hz, 2H), 1.60 (d, *J* = 7.55 Hz, 3H), 1.35 (t, *J* = 7.43, 3H). ¹³C-NMR (500 MHz, CDCl₃) δ: 221.77, 170.94, 159.67, 149.76, 137.15, 120.91, 119.80, 63.35, 47.74, 37.16, 31.58, 16.75, 12.99. MS (ESI-MS) calc. for C₁₃H₁₇NO₂S₅H: 379.99 observed: 379.99

Synthesis CTA2

CTA2 was synthesized according to previous reports.¹ **2a** (726.0 mg, 2.64 mmol) and 2-(ethylsulfanylthiocarbonyl sulfanyl)-propionic acid (504.0 mg, 2.40 mmol) were dissolved in 24 mL of dry DCM. The reaction was stirred at 0 °C for 20 minutes, after which, EDC (1103 mg, 5.76 mmol) and DMAP (58.55 mg, 0.48 mmol) were added. The ice bath was removed after 5 hours, and the reaction was stopped after 24 hours. The solution was washed with 30 mL of H₂O three times and the organic layer was dried with MgSO₄. Silica gel column chromatography (100% EtOAc) was performed to elute a yellow oil, which was then further purified by HPLC (10:90 H₂O:MeOH) to yield 456 mg of product (41% yield). ¹H-NMR (500 MHz, CDCl₃) δ: 8.46-8.45 (m, 1H), 7.79-7.77 (m, 1H), 7.68-7.64 (m, 1H), 7.10-7.08 (m, 1H), 4.83 (q, *J* = 7.31 Hz, 1H), 4.33-4.26 (m, 2H), 3.74-3.67 (m, 4H), 3.64-3.61 (m, 2H), 3.59-3.56 (m, 2H), 3.00 (t, *J* = 6.3 Hz, 2H), 1.60 (d, *J* = 7.45 Hz, 3H), 1.34 (t, *J* = 7.43 Hz, 3H). ¹³C-NMR (500 MHz, CDCl₃) δ: 221.82, 171.15, 160.46, 149.58, 137.13, 120.67, 119.63, 70.596, 70.46, 69.03, 68.99, 64.92, 47.90, 38.44, 31.55, 16.90, 12.99. MS (ESI-MS) calc. for C₁₇H₂₅NO₄S₅H: 468.05 observed 468.05.

Synthesis of 1b

A previous literature procedure was adapted for this reaction.² Tetraethylene glycol (5 g, 25.74 mmol) and *p*-tosyl chloride (2.45 g, 12.85 mmol) were cooled to 0 °C in a reaction flask. Triethylamine (3.23 mL, 23.12 mmol) was added dropwise into the reaction flask and the reaction stirred for 1 hour at 0 °C. The reaction was then allowed to warm up to 25 °C for 16 hours. Triethylamine was quenched with concentrated HCl and the solution was washed with 50 mL of H₂O and DCM three times. The organic layer was removed and dried with MgSO₄. Silica gel column chromatography (100% EtOAc) produced 2.35 g product (**1b**, 43% yield) as a white solid. ¹H-NMR (500 MHz, CDCl₃) δ: 7.80 (d, *J* = 8.25 Hz, 2H), 7.33 (d, *J* = 8 Hz, 2H), 4.16 (t, *J* = 4.8 Hz, 2H), 3.72-3.59 (m, 16H), 2.45 (s, 3H), 1.66 (broad s, 2H). ¹³C-NMR (500 MHz, CDCl₃) δ: 144.71, 132.89, 129.71, 127.88, 72.35, 70.64, 70.55, 70.36, 70.23, 69.12, 68.61, 61.65, 21.53. MS (ESI-MS) calc. for C₁₅H₂₄O₇SNa⁺: 371.1140 observed: 371.1550. UV/Vis (DMF) λ=263, ε=665.59 cm⁻¹M⁻¹.

Synthesis of 2b

1b (1.94 g, 5.6 mmol) and thiourea (0.425 g, 5.6 mmol) were dissolved in 18 mL of absolute EtOH.² The reaction solution was refluxed at 90 °C for 24 hours. Sodium hydroxide (0.57 g, 14.39 mmol) was dissolved in 2 mL H₂O and 18 mL EtOH and added to the reaction flask. The reaction was refluxed at 90 °C for 2.5 additional hours prior to being cooled to 25 °C. Concentrated HCl was added until pH 2 was reached. The resultant solution was filtered with EtOAc/EtOH 5:1 and solvent evaporated to yield yellow oil. In order to prevent disulfide formation, the unpurified product was immediately used in the next reaction.

Synthesis of 3b

Aldrithiol (3.69 g, 16.74 mmol) was dissolved in 23 mL MeOH and 1.85 mL glacial acetic acid in a reaction flask. **2b** (1.17 mg, 5.58 mmol) was dissolved in 20 mL MeOH and slowly added to the reaction flask. The solution color changed from clear to yellow-green. The reaction was stirred rapidly for 24 hours. Afterwards, the solvent was evaporated and the resultant solid washed with 30 mL of H₂O three times. The organic layer was removed and dried with MgSO₄. Silica gel column chromatography (100% EtOAc) produced 244.9 mg of clear oil (**3b**, 12.2% yield, two steps). ¹H-NMR (500 MHz, CDCl₃) δ: 8.45-8.44 (m, 1H), 7.77-7.76 (m, 1H), 7.67-7.63 (m, 1H), 7.09-7.06 (m, 1H), 3.73-3.70 (m, 4H), 3.68-3.61 (m, 6H), 3.61-3.57 (m, 4H), 2.99 (t, *J* = 6.4 Hz, 2H), 2.61 (broad s, 1H). ¹³C-NMR (500 MHz, CDCl₃) δ: 160.30, 149.39, 137.01, 120.52, 119.54, 72.38, 70.55, 70.37, 70.26, 70.24, 68.89, 61.62, 38.24. MS (ESI-MS) calc. for C₁₃H₂₁NO₄S₂H: 320.0990 observed: 320.0994. UV/Vis (DMF) λ=282, ε=6268 cm⁻¹M⁻¹.

Synthesis of CTA3

This synthesis was followed according to literature procedure.¹ **3b** (647.1 mg, 2.03 mmol) and 2-(ethylsulfanylthiocarbonyl sulfanyl)-propionic acid (406.00 mg, 1.93 mmol) were dissolved in 22 mL of dried DCM. The reaction was stirred at 0 °C for 20 minutes, after which, EDC (889 mg, 4.63 mmol) and DMAP (47.4 mg, 0.39 mmol) were added. After 5 hours, the ice bath was removed and the reaction was stopped after 24 hours. The resultant solution was washed with 30 mL of H₂O three times and the organic layer was dried with MgSO₄. Silica gel column chromatography (100% EtOAc) was performed to elute a yellow oil, which was then further purified by HPLC (10:90 H₂O:MeOH) to yield 552.3 mg product (51% yield). ¹H-NMR (500 MHz, CDCl₃) δ: 8.45-8.44 (m, 1H), 7.78-7.76 (m, 1H), 7.68-7.64 (m, 1H), 7.10 (m, 1H), 4.82 (q, *J* = 7.4 Hz, 1H), 4.32-4.26 (m, 2H), 3.74-3.67 (m, 4H), 3.66-3.62 (m, 6H), 3.59-3.57 (m, 2H), 3.40-3.30 (m, 2H), 2.99 (t, *J* = 6.5 Hz, 2H), 1.60 (t, *J* = 3.7 Hz, 3H), 1.34 (t, *J* = 7.45, 3H). ¹³C-NMR (500 MHz, CDCl₃) δ: 221.81, 171.16, 160.43, 149.56, 137.15, 120.64, 119.64, 70.70, 70.59, 40.45, 68.99, 68.89, 64.93, 47.92, 38.43, 31.54, 19.92, 13.00. MS (ESI-MS) calc. for C₁₉H₂₉NO₅S₅H: 512.0729 observed: 512.0745. UV/Vis (DMF) λ=304, ε=11844 cm⁻¹M⁻¹.

Synthesis of 1c

A previous literature procedure was adapted for this reaction.² Hexaethylene glycol (2.61 g, 9.25 mmol) and tosyl chloride (0.88 g, 4.62 mmol) were cooled to 0 °C in a reaction flask. Triethylamine (0.84 g, 8.31 mmol) was added dropwise into the reaction flask and the reaction was stirred for 1 h at 0 °C. The reaction was then allowed to warm up to 25 °C for 16 h. Triethylamine was quenched with concentrated HCl and the solution was washed with 50 mL of H₂O and DCM three times. The organic layer was removed and dried with MgSO₄. Silica gel

column chromatography (100% EtOAc) produced 1.01 g product (**1c**, 52% yield) as a white solid. ¹H-NMR (500 MHz, CDCl₃) δ: 7.79 (d, J = 8.25 Hz, 2H), 7.33 (d, J = 8 Hz, 2H), 4.15 (t, J = 4.85 Hz, 2H), 3.71-3.57 (m, 24H), 2.44 (s, 3H). ¹³C-NMR (500 MHz, CDCl₃) δ: 144.81, 132.98, 129.84, 128.00, 72.61, 70.70, 70.59, 70.53, 70.51, 70.49, 70.25, 69.30, 68.68, 61.70, 21.66. MS (ESI-MS) calc. for C₁₉H₃₂O₉SNa⁺: 459.1665 observed: 459.1655. UV/Vis (DMF) λ=263, ε=672 cm⁻¹M⁻¹.

Synthesis of **2c**

1c (1.01 g, 2.39 mmol) and thiourea (0.182 g, 2.39 mmol) were dissolved in 7.8 mL of absolute EtOH.² The reaction solution was refluxed at 90 °C for 24 hours. Sodium hydroxide (0.246 g, 6.15 mmol) was dissolved in 0.75 mL H₂O and 7.8 mL EtOH and added to the reaction flask. The reaction was refluxed at 90 °C for 2.5 additional hours prior to being cooled to 25 °C. Concentrated HCl was added until pH 2. The resultant solution was filtered with EtOAc/EtOH 5:1 and solvent evaporated to yield yellow oil. In order to prevent degradation, the unpurified product was immediately used in the next reaction.

Synthesis of **3c**

Aldrithiol (1.581 g, 7.18 mmol) was dissolved in 29 mL MeOH and 1.85 mL glacial acetic acid in a reaction flask. **2c** (713.9 mg, 2.39 mmol) was dissolved in 13 mL MeOH and slowly added to the reaction flask, changing solution color from clear to yellow-green. The reaction was stirred rapidly for 24 hours. Afterwards, the solvent was evaporated and resultant solid washed with 30 mL of H₂O three times. The organic layer was removed and dried with MgSO₄. Silica gel column chromatography (100% EtOAc) produced 116.8 mg of clear oil (**3c**, 60% yield). ¹H-NMR (500 MHz, CDCl₃) δ: 8.45-8.44 (m, 1H), 7.78-7.76 (m, 1H), 7.67 (m, 1H), 7.67-7.64 (m, 1H), 7.09-7.07 (m, 1H), 3.97-3.34 (m, 24H), 2.99 (d, J = 6.38 Hz, 2H), 2.0 (broad s, 1H). ¹³C-NMR (500 MHz, CDCl₃) δ: 160.47, 149.52, 137.15, 120.62, 119.63, 72.63, 70.65, 70.60, 70.54, 70.51, 70.49, 70.38, 70.26, 68.95, 61.71, 38.42. MS (ESI-MS) calc. for C₁₇H₂₉NO₆S₂: 408.1515 observed: 408.1508. UV/Vis (DMF) λ=283, ε=4241.6 cm⁻¹M⁻¹.

Synthesis of CTA4

A previous literature procedure was adapted for this reaction.¹ **3c** (576.8 mg, 1.42 mmol) and 2-(ethylsulfanylthiocarbonyl sulfanyl)-propionic acid (270.6 mg, 1.29 mmol) were dissolved in 23 mL of dry DCM. The reaction was stirred at 0 °C for 20 minutes before EDC, 591 mg, 3.08 mmol, 2.4 eq) and DMAP (31 mg, 0.25 mmol) were added. After 5h stirring under an ice bath, the reaction was moved to room temperature and stopped after 24 h. The resultant solution was washed with 30 mL of H₂O three times and the organic layer was dried with MgSO₄. Silica gel column chromatography (100% EtOAc) was performed to elute a yellow oil, which was then further purified by HPLC (10:90 H₂O:MeOH) to yield 535.5 mg product (66% yield). ¹H-NMR (500 MHz, CDCl₃) δ: 8.45-8.44 (m, 1H), 7.78-7.77 (m, 1H), 7.68-7.64 (m, 1H), 7.09-7.07 (m, 1H), 4.83 (q, J = 5.49 Hz, 1H), 4.29 (dd, J = 0.9 Hz, J = 9.7, 2H), 3.72-3.68 (m, 6H), 3.65-3.61 (m, 15H), 3.58-3.56 (m, 3H), 3.35 (sextet, J = 6.92 Hz, 2.99 (t, J = 6.38, 2H), 1.60 (d, J = 7.4 Hz, 3H), 1.34 (t, J = 7.45 Hz, 3H). MS (ESI-MS) calc. for C₂₃H₃₇NO₇S₅H: 600.1252 observed: 600.1227. UV/Vis (DMF) λ=302, ε=10251 cm⁻¹M⁻¹.

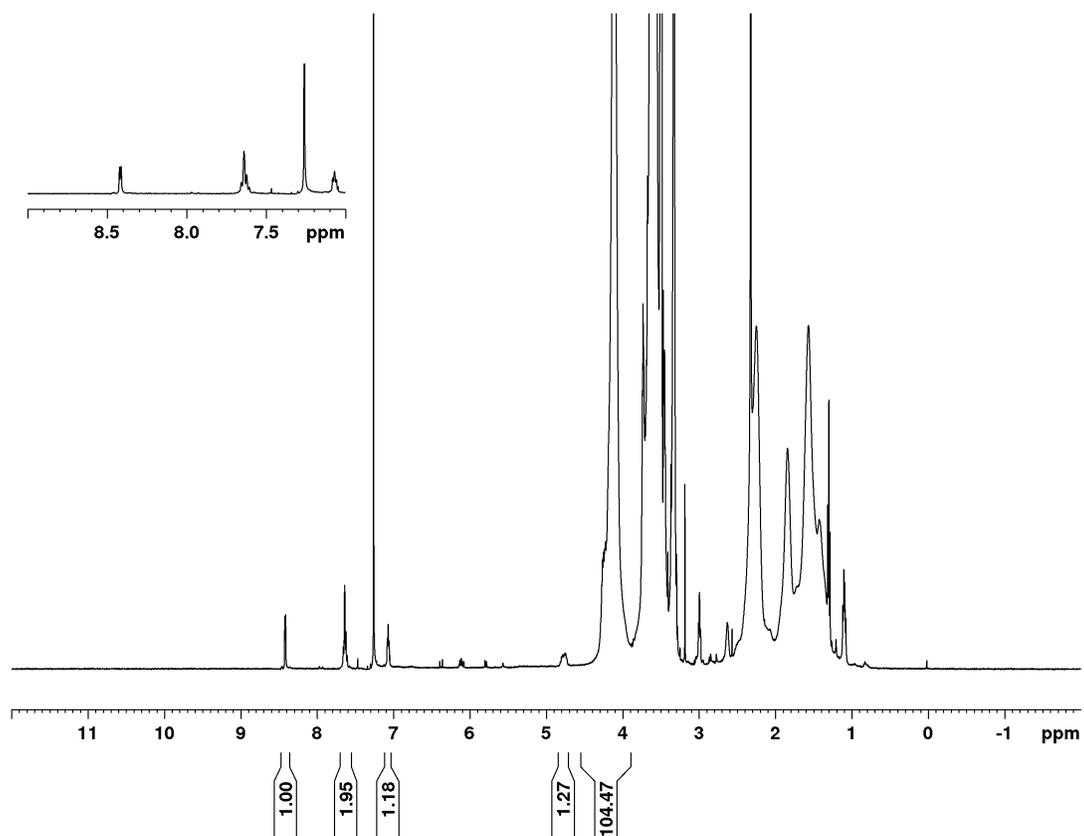


Figure S1. $^1\text{H-NMR}$ spectrum of pPEGA1.

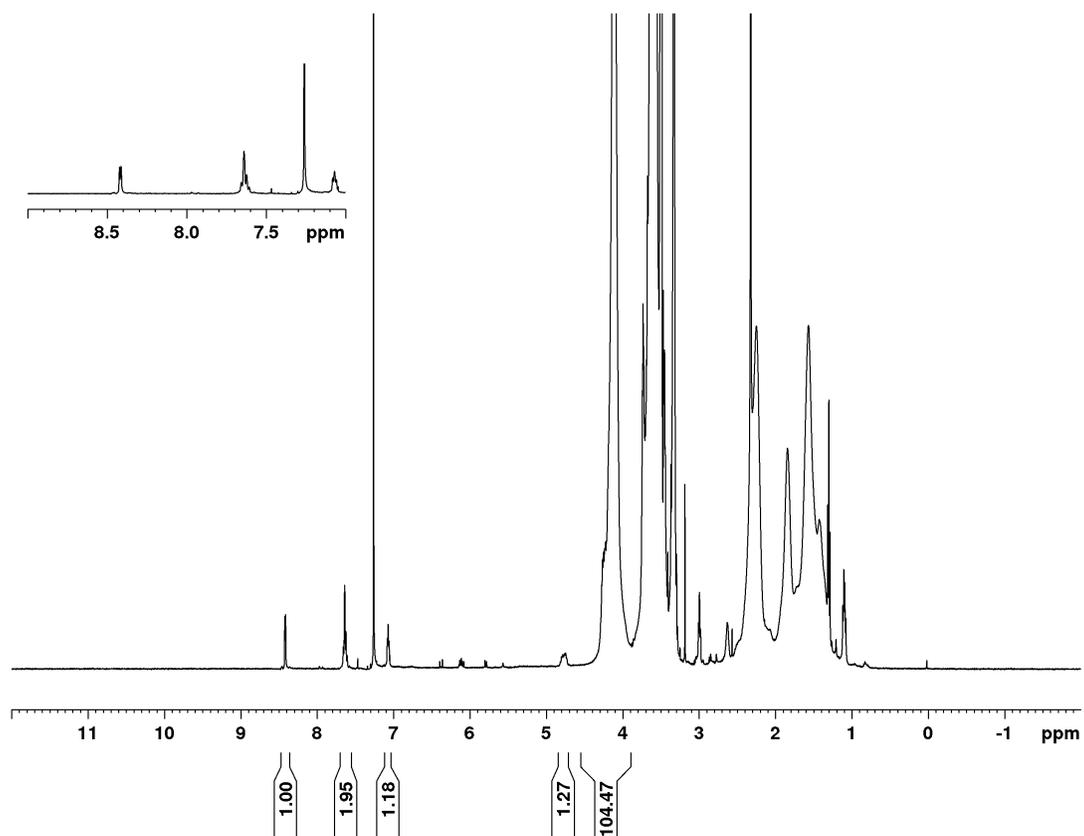


Figure S2. $^1\text{H-NMR}$ spectrum of pPEGA2.

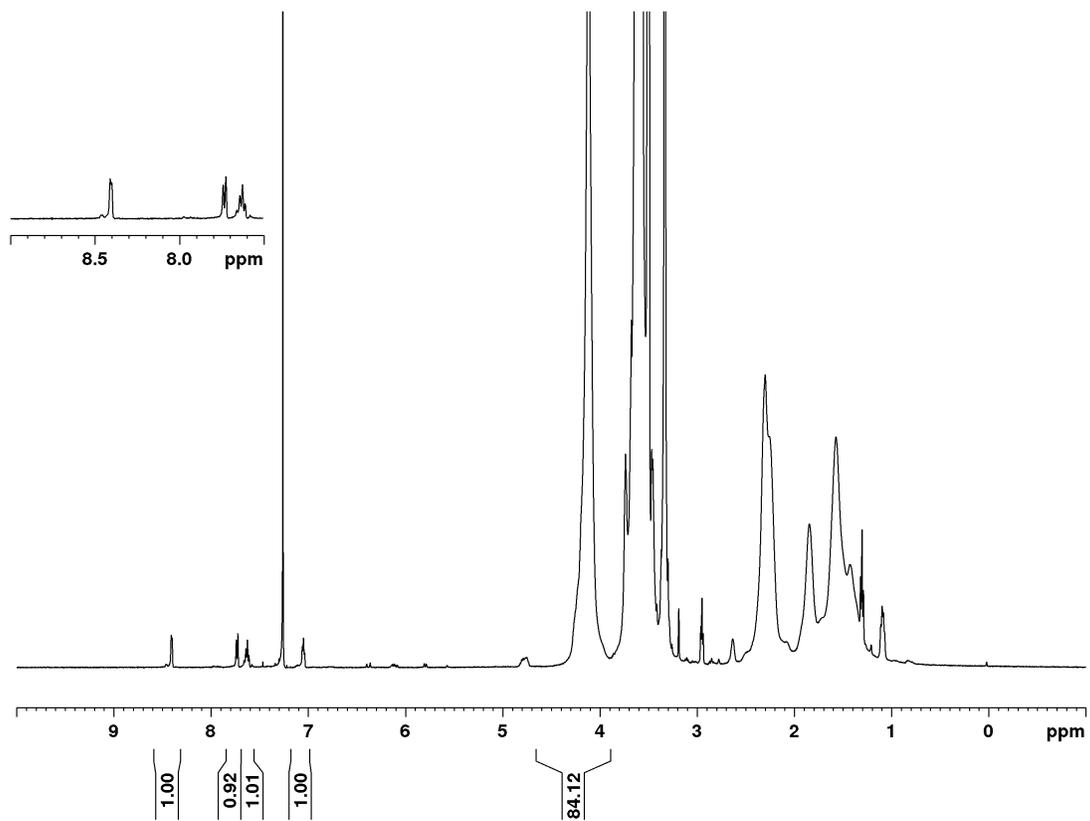


Figure S3. ¹H-NMR spectrum of pPEGA3.

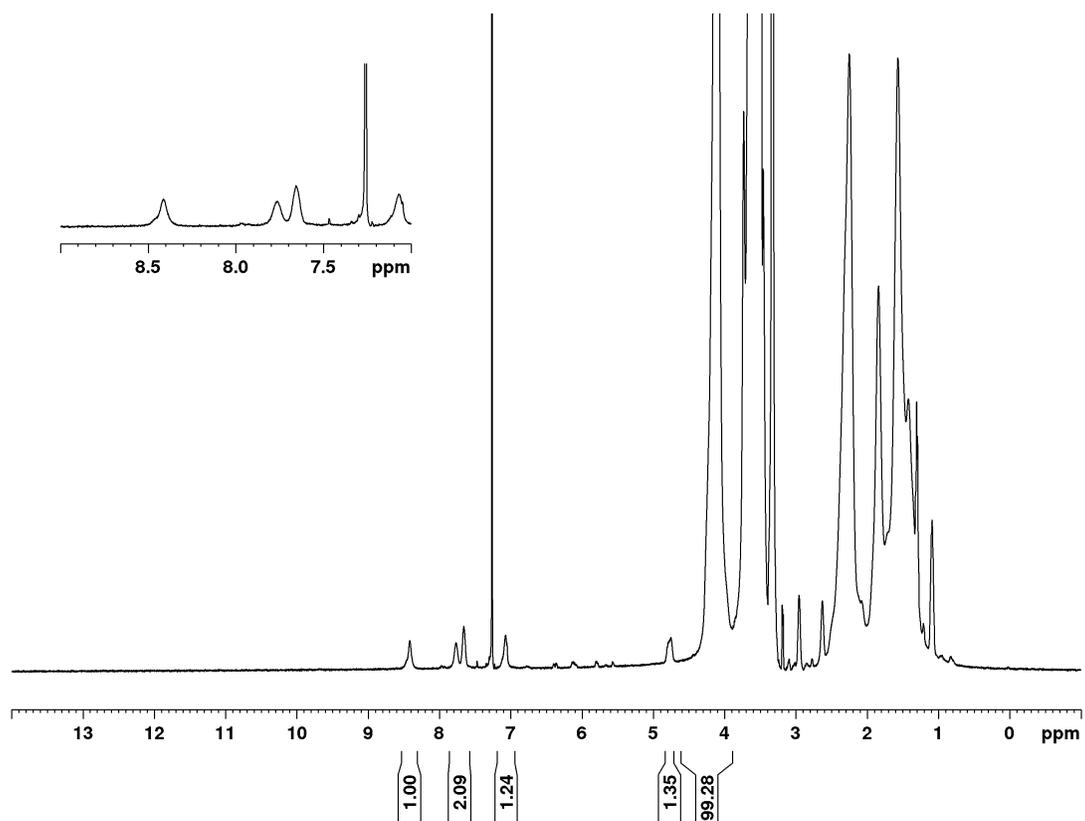


Figure S4. $^1\text{H-NMR}$ spectrum of pPEGA4.

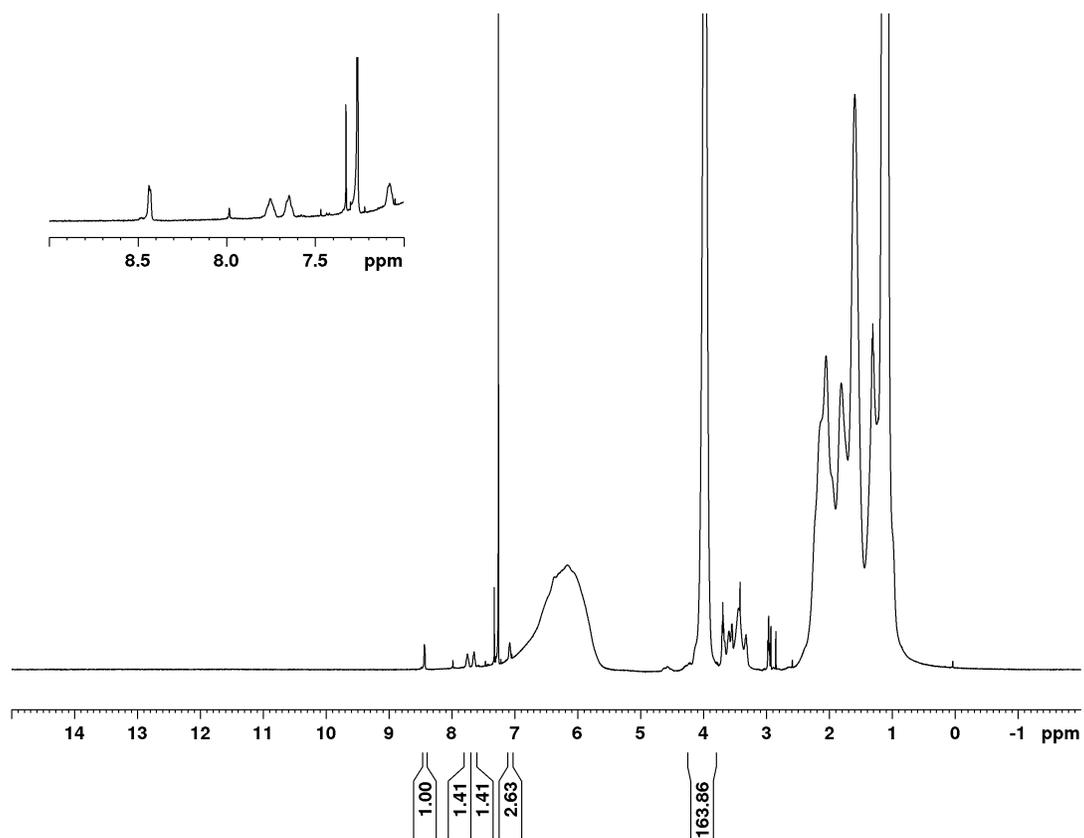


Figure S5. $^1\text{H-NMR}$ spectrum of pNIPAAm.

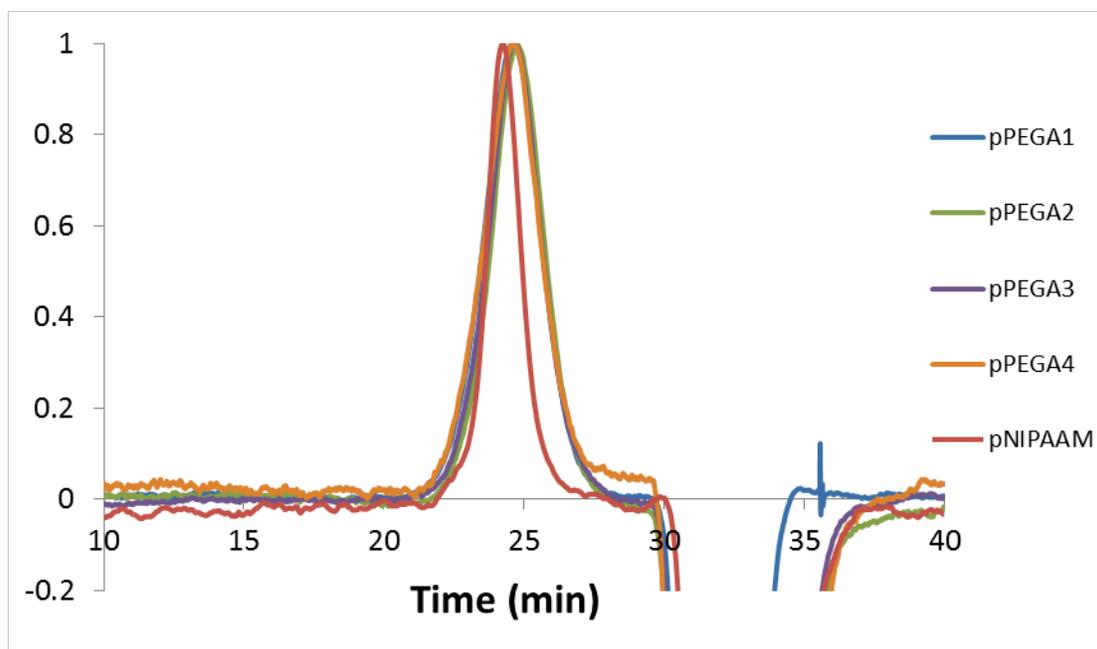


Figure S6. GPC Traces of pPEGA1-pPEGA4, pNIPAAm.

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