

Supplementary Information

CFD simulations, experimental validation and parametric studies for the catalytic reduction of NO by hydrogen in a fixed bed reactor

Maria Mihet^a, Vasile–Mircea Cristea^{b*}, Paul–Serban Agachi^b, Ana–Maria Cormos^b,
Mihaela D. Lazar^{a*}

^aNational Institute for Research & Development of Isotopic and Molecular Technologies – INCDTIM, 67-103
Donat Str., 400293 Cluj-Napoca, Romania

^bBabes-Bolyai University, Faculty of Chemistry and Chemical Engineering, 11 Arany Janos Street, 400028 Cluj
Napoca, Romania

* corresponding authors: diana.lazar@itim-cj.ro, mcristea@chem.ubbcluj.ro

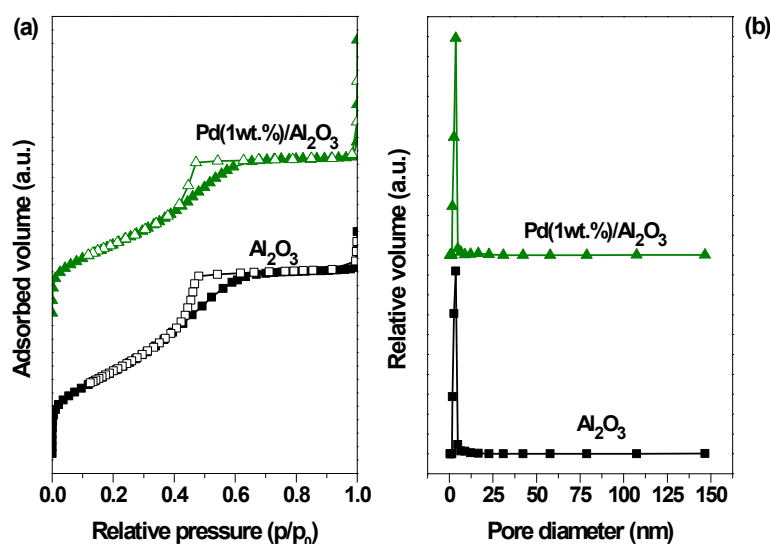


Fig. S1. (a) N₂ adsorption–desorption isotherms, and (b) pore size distribution for Al₂O₃ and Pd(1wt.%)/Al₂O₃.

Table S1. Specific surface area (S_{BET}), pore specific volume (V_p), and average pore radius (R_m) of the support and Pd(1wt.%)/Al₂O₃ catalyst.

Catalyst	S_{BET} (m ² /g cat)	V_p (cm ³ /g)	R_m (nm)
Al ₂ O ₃	245	0.22	1.74
Pd(1wt.%)/Al ₂ O ₃	220.6	0.19	1.73

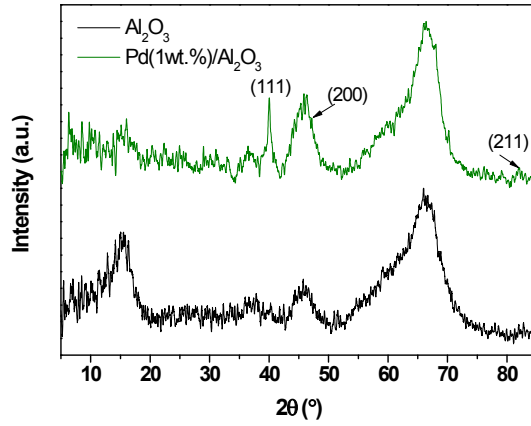


Fig. S2. XRD patterns of the Pd(1wt.%)/Al₂O₃ catalyst and Al₂O₃ support; Pd(111) diffraction peak situated at 39.9°.

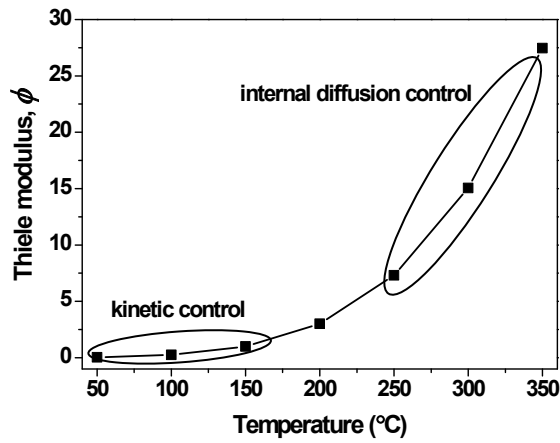


Fig. S3. Temperature dependence of the Thiele modulus, Φ .

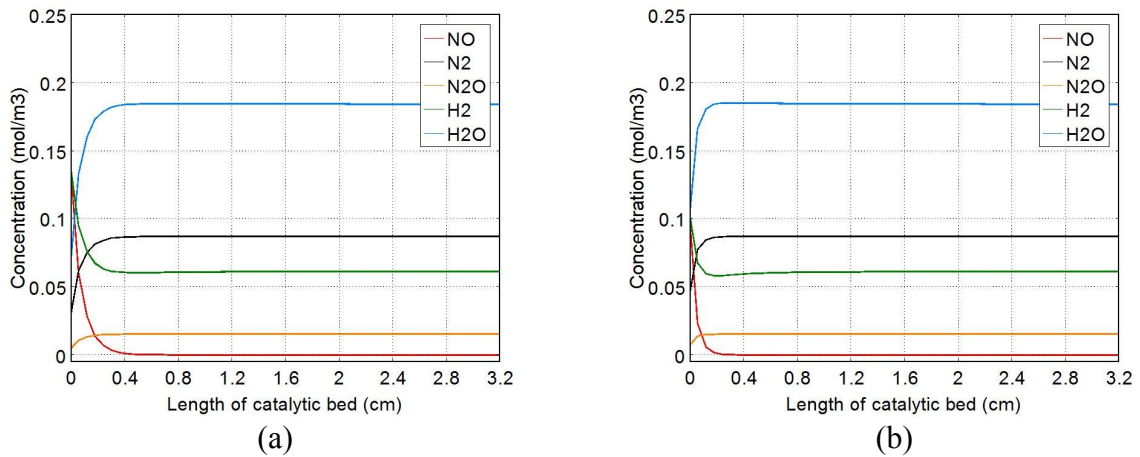


Fig. S4. Concentration profiles of the reactants and products at 200°C – (a) and 250°C – (b) along the catalytic bed ($GHSV = 7,200 \text{ h}^{-1}$, $\text{NO}/\text{H}_2 = 1:1.2$, $C_{\text{NO}}^{\text{in}} = 0.5 \text{ vol.}\%$, $L_{\text{bed}} = 3.2 \text{ cm}$).

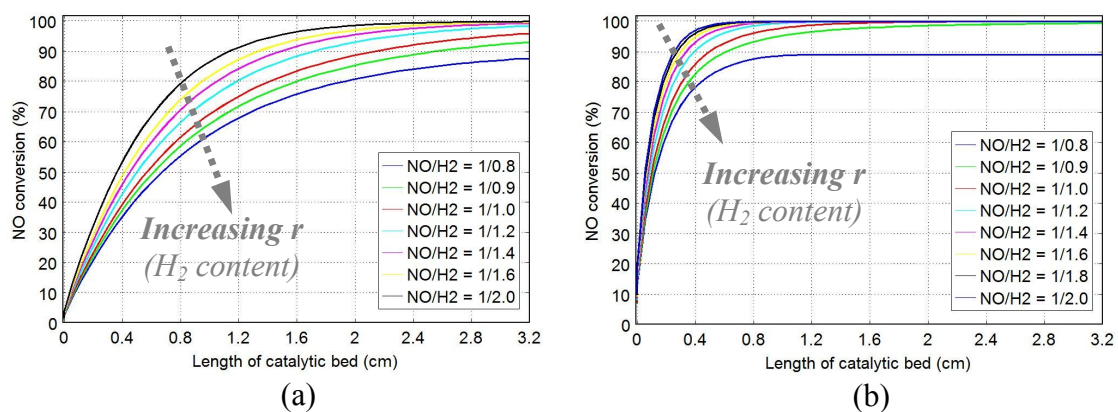


Fig. S5. NO conversion profiles at 100°C – (a) and 150°C – (b) along the catalytic bed at different ratios between the reactants ($GHSV = 7,200 \text{ h}^{-1}$, $C_{NO}^{in} = 0.5 \text{ vol.}\%$, $L_{bed} = 3.2 \text{ cm}$).

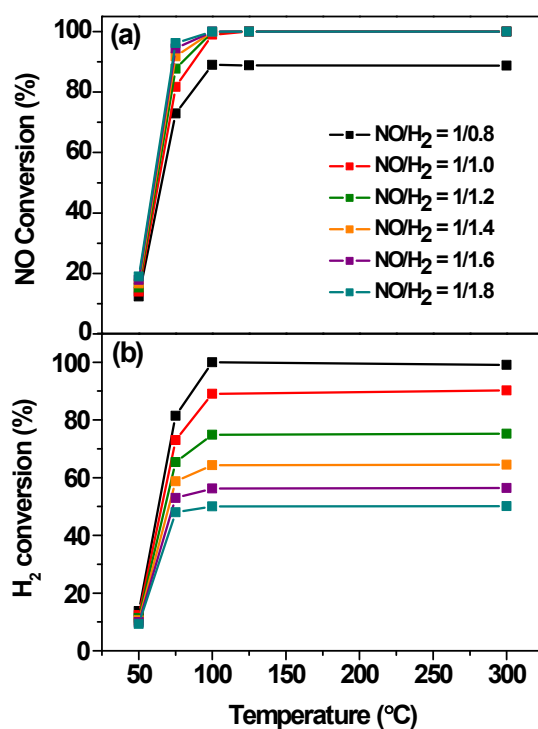


Fig. S6. Influence of reactants ratio (NO/H_2) on the conversion of NO – (a) and H_2 – (b) at different operating temperatures at catalyst bed outlet ($GHSV = 4,500 \text{ h}^{-1}$, $C_{NO}^{in} = 0.5 \text{ vol.}\%$, $L_{bed} = 3.2 \text{ cm}$).

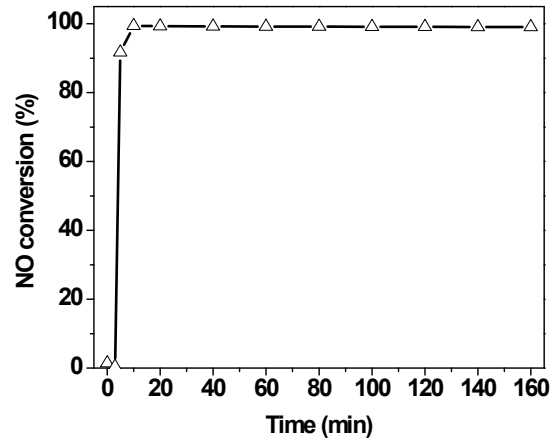


Fig. S7. Effect of time on stream upon the conversion of NO in case of a shorter Pd (1 wt.%)/Al₂O₃ catalyst bed (reaction conditions: $L_{bed} = 1.6$ cm, $T = 150^{\circ}\text{C}$, $GHSV = 9,000$ h⁻¹, NO/H₂ = 1:1.3, $C_{NO}^{in} = 0.5$ vol.%).