

Supporting Information

Development of Novel Polymer Electrolyte Membranes Based on a Benzothiadiazole Unit

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Materials and Methods

1. Materials

4,4'-Biphenol (BP) and 4,4'-dichlorodiphenyl sulphone (DCDPS) were purchased from Tokyo Chemical Industry Co. and used after drying in a vacuum oven for 24 h at 80°C. 3,3'-Disulphonated-4,4'- dichlorodiphenyl sulphone sodium salt (SDCDPS) were purchased from NARD Institute Ltd. and used after drying in a vacuum oven for 24 h at 80°C. p-Fluorophenylboronic acid (FPB), 2-dicyclohexylphosphino-2',6'-dimethoxybiphenyl (SPhos) and 4,7-dibromo-2,1,3- benzothiadiazole (DBBTD), potassium carbonate (K_2CO_3), palladium(II) acetate ($Pd(OAc)_2$), tripotassium phosphate (K_3PO_4), *N*-methylpyrrolidone (NMP), tetrahydrofuran (THF), and toluene were purchased from Wako Pure Chemical Industries, Ltd. K_2CO_3 was used after drying in a vacuum oven at 80°C for 24 h.

2. General

1H and ^{13}C NMR spectra were recorded on a Bruker model AVANCE-500 spectrometer, operating at 500 MHz for 1H and 125 Hz for ^{13}C , respectively, where chemical shifts (δ in ppm) were determined with respect to non-deuterated solvent residues as internal references. Degree of sulphonation and ion exchange capacity (IEC) of the products were estimated from the integral intensity of 1H NMR. The calculation method is given in a previous study.^{S1} Thermogravimetric analysis (TGA) was performed on a PerkinElmer model Pyris 1 TGA, where the heating profile was recorded and analyzed using a PerkinElmer Pyris software system. Gel permeation chromatography (GPC, L-7100 Hitachi Co. Ltd.; Shodex Oven A0-30, Showa Denko K.K.; Shodex RI-71, Showa Denko K.K.; UV L-7400, Hitachi Co. Ltd.; Shodex Asahipak GF-7MHQ columns, Showa Denko K.K.) was employed to determine the weight-average molecular weight (M_w) and number-average molecular weight (M_n) of the product. The standard curve used to determine the molecular weight was created from a polystyrene standard solution (TSK, Tosoh Corp.).

3. Synthesis

Hydrophobic monomer based on benzothiadiazole unit

FPB (4.53 g, 32.3 mmol), DBBTD (4.53 g, 15.4 mmol), Pd(OAc)₂ (0.692 g, 3.08 mmol), SPhos (1.27 g, 3.09 mmol), K₃PO₄ (16.4 g, 77.1 mmol), 95 ml of THF and 40 ml of water were added to a two-necked 300 ml round-bottom flask with a reflux condenser and stirring bar. The atmosphere in the flask was changed from air to argon (Ar) gas. The reaction was carried out for 6 h at 80°C. After the reaction, the flask was cooled to room temperature. The reaction mixture was poured into a large amount of water. Heated chloroform was added to the crude product. The solution was distilled to remove the solvent. The obtained solid was sublimated at 250°C overnight. After that, the product was dried in a vacuum oven at 80°C for 24 h to remove the solvent completely. Yield: 68%. ¹H NMR (500 MHz, DMSO *d*6): (ppm) 8.09–8.06 (*H_b*), 7.97 (*H_c*), 7.43–7.39 (*H_a*). ¹³C NMR (125 MHz, DMSO *d*6): (ppm) 163.68, 161.72, 153.74, 133.67–133.65, 131.72–131.64, 128.75, 116.06–15.89.

Another research group has already synthesized the BT-based monomer using a different catalyst and reaction conditions.^{S2}

SPES-0.1%BT

SDCDPS (5.1083 g, 10.4 mmol), BP (3.8723 g, 20.8 mmol), DCDPS (2.9794 g, 10.4 mmol), BT (0.0068 g, 0.021 mmol), K₂CO₃ (5.2108 g, 37.7 mmol) and 90 ml of NMP were added to a three-necked 300 ml flask equipped with a reflux condenser, a dean–stark trap, a nitrogen inlet and a mechanical stirrer. The solution was heated at 135°C for 3 h to dissolve the monomer in NMP. To this solution, 30 ml of toluene was added and the mixture was heated at 155°C until toluene was completely removed. The resulting solution was kept at 185°C for 12 h. After cooling to room temperature, the mixture was filtered to remove K₂CO₃. The filtered solution was placed on a molecular porous membrane and dialysed while replacing the outside solvent for 1 day. The solution was poured into a large amount of 2-propanol. The crude product was washed with hot methanol several times and dried in a vacuum oven at 80°C for 24 h. Yield: 85%. ¹H NMR (500 MHz, DMSO *d*6): (ppm) 8.30 (*H_c*), 8.12 (*H_n*), 7.96–7.94 (*H_i*, *H_m*), 7.85 (*H_d*), 7.74–7.70 (*H_b*, *H_g*, *H_k*), 7.22–7.11 (*H_a*, *H_f*, *H_h*, *H_j*, *H_l*), 7.01 (*H_c*). ¹³C NMR (125 MHz, DMSO *d*6): (ppm) 161.39–161.30 (*H_s*, *H_z*) 158.26 (*H_e*) 155.59–155.29 (*H_k*, *H_v*), 154.12–153.93 (*H_a*, *H_o*), 139.22–134.21 (*H_d*, *H_h*, *H_j*, *H_n*, *H_r*, *H_t*, *H_y*, *H_b*'), 129.94 (*H_g*), 128.61–128.22 (*H_c*, *H_i*, *H_m*, *H_q*, *H_u*, *H_x*), 120.79–119.41 (*H_b*, *H_f*, *H_l*, *H_p*, *H_w*), 118.01 (*H_a*).

SPES-1%BT

SDCDPS (2.5504 g, 5.19 mmol), BP (1.9338 g, 10.4 mmol), DCDPS (1.4610 g, 5.09 mmol), BT (0.0336 g, 0.104 mmol), K₂CO₃ (3.3743 g, 24.4 mmol) and 60 ml of NMP were added to a three-necked 200 ml flask equipped with a reflux condenser, a dean–stark trap, a nitrogen inlet and a mechanical stirrer. The solution was heated at 135°C for 2 h to dissolve the monomer in NMP. To this solution, 30 ml of toluene was added and the mixture was heated at 155°C until toluene was completely removed. The resulting solution was kept at 185°C for 24 h. After cooling to room temperature, the mixture was filtered to remove K₂CO₃. The filtered solution was placed on a molecular porous membrane and dialysed while replacing the outside solvent for 1 day. The solution was poured into a large amount of 2-propanol. The crude product was washed with hot methanol several times and dried in a vacuum oven at 80°C for 24 h. Yield: 71%. ¹H NMR (500 MHz, DMSO *d*6): (ppm) 8.30 (*H_e*), 8.12 (*H_n*), 7.96–7.94 (*H_i*, *H_m*), 7.85 (*H_d*), 7.74–7.70 (*H_b*, *H_g*, *H_k*), 7.22–7.11 (*H_a*, *H_f*, *H_h*, *H_j*, *H_l*), 7.01 (*H_c*). ¹³C NMR (125 MHz, DMSO *d*6): (ppm) 161.39–161.30 (*H_s*, *H_z*) 158.26 (*H_e*) 155.59–155.29 (*H_k*, *H_v*), 154.12–153.93 (*H_a*, *H_o*), 139.22–134.21 (*H_d*, *H_h*, *H_j*, *H_n*, *H_r*, *H_t*, *H_y*, *H_b*, *H_c*), 129.94 (*H_g*), 128.61–128.22 (*H_c*, *H_i*, *H_m*, *H_q*, *H_u*, *H_x*), 120.79–119.41 (*H_b*, *H_f*, *H_l*, *H_p*, *H_w*), 118.01 (*H_a*).

4. Structural Analysis

Tapping-mode atomic force microscope (AFM, Cypher S, Oxford Instruments) analysis was used to investigate the membrane surface morphology. AFM was performed using micro-fabricated cantilevers. All samples were dried at 50°C for 24 h under vacuum before AFM measurements.

5. Water Content Measurements

The water content was measured by measuring the amount of water adsorbed at 80°C as a function of relative humidity (30%–95%). The membranes were dried at 60°C in vacuum oven for 15 min to get the dry weight (*W_{dry}*). The swollen membranes were swollen at 80°C suspended in an atmosphere of each relative humidity condition to obtain the wet weight of membrane (*W_{wet}*). The water content of the membranes was calculated using Eq. 1.

$$\text{Water content} = (W_{\text{swollen}} - W_{\text{dry}})/W_{\text{dry}} \times 100\% \quad (1)$$

where *W_{dry}* is the membrane's weight in the dry state and *W_{swollen}* is the swollen weight of the membrane.

6. Swelling Ratio Measurements

The swelling ratio was measured by the change in the volume of the membranes. The membranes were dried at 80°C in vacuum oven for 24 h to obtain the dry volume (V_{dry}). The swollen membranes were swollen in water for 1 h at 80°C to obtain the wet volume of membrane (V_{wet}). The swelling ratio of the membranes was calculated using Eq. 2.

$$\text{Swelling ratio} = (V_{swollen} - V_{dry})/V_{dry} \times 100\% \quad (2)$$

where V_{dry} is the dry volume of the membrane and $V_{swollen}$ is the swollen volume of the membranes after hot water treatment.

7. Proton Conductivity Measurements

The proton conductivity σ (S/cm) of the membranes was measured by an AC impedance method using a Solatron 1260 impedance analyzer, as reported in the previous study.^{S1} Four platinum electrodes were placed on a membrane on a glass plate. Another glass plate was placed on the platinum electrode to hold both the membrane and the electrodes. The measurement conditions were controlled by a bench-top-type temperature and humidity chamber (SH-221, ESPEC). The impedance spectra were then measured using ZPlot/ZView software (Scribner Associates) under an AC perturbation signal of 10 mV for in the frequency range of 1 Hz to 10000 KHz. The proton conductivity σ (S/cm) of the membranes was calculated using Eq. 3.

$$\text{Proton conductivity } \sigma = D/(R \times L \times T) \times 10^4 \text{ S/cm} \quad (3)$$

where R is the membrane resistance, D is the distance between two platinum electrodes, L is the membrane width, and T is the membrane thickness.

8. Supporting Reference

- S1. N. Hara, H. Ohashi, T. Ito and T. Yamaguchi, *J. Phys. Chem. B*, 2009, **113**, 4656–4663.
- S2. F. S. Mancilha, B. A. D. Neto, A. S. Lopes, P. F. Moreira, F. H. Quina, R. S. Goncalves and J. Dupont, *Eur. J. Org. Chem.*, 2006, **21**, 4924–4933.

9. Supplementary Figures

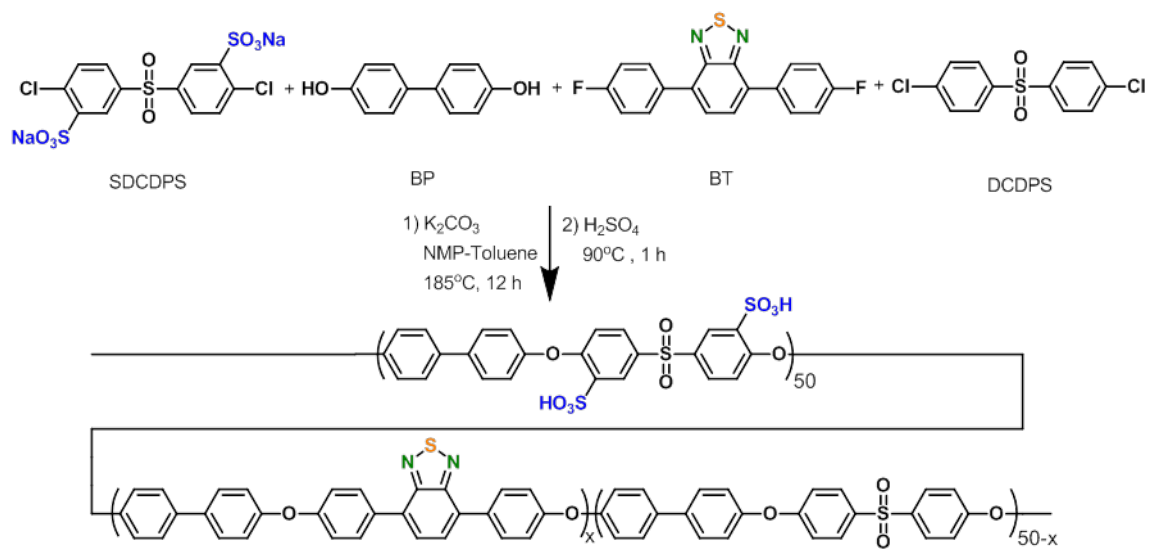


Fig. S1 Schematic representation for the synthesis of BT-based copolymers ($x = 0.1, 1$).

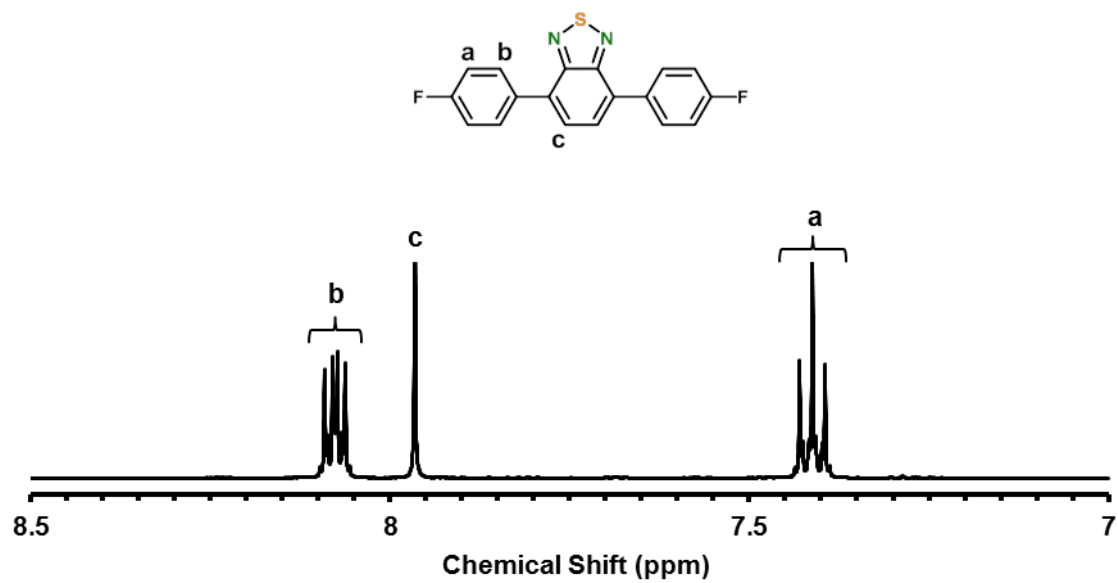


Fig. S2 ^1H NMR spectra of hydrophobic BT-based monomer.

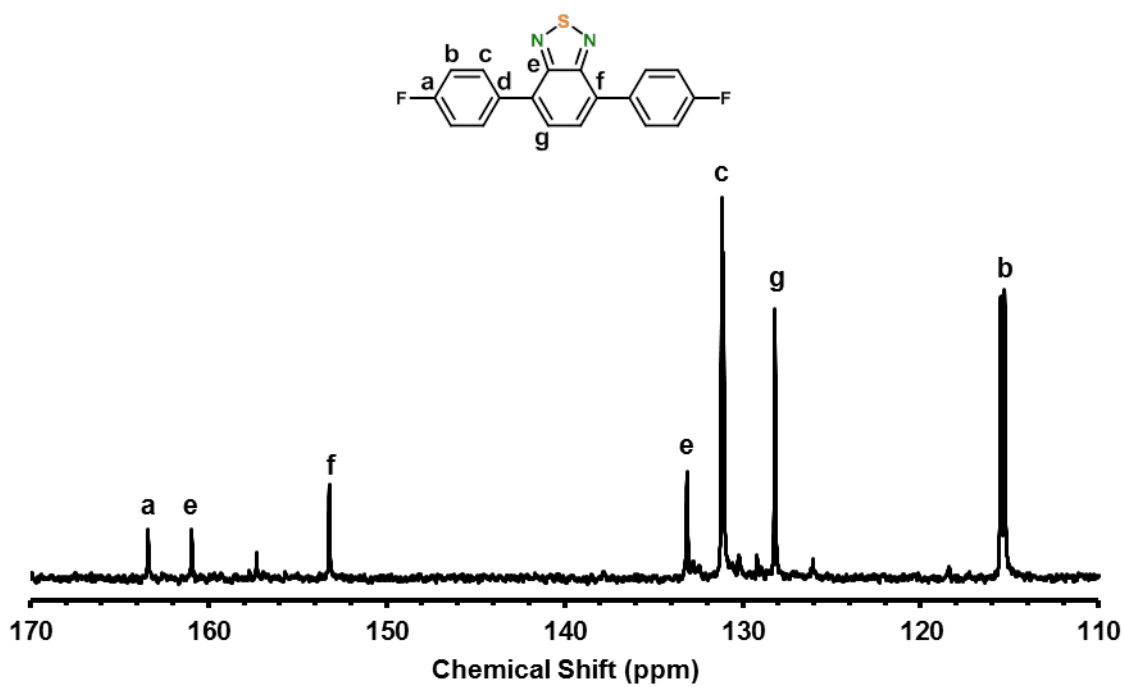


Fig. S3 ^{13}C NMR spectra of hydrophobic BT-based monomer.

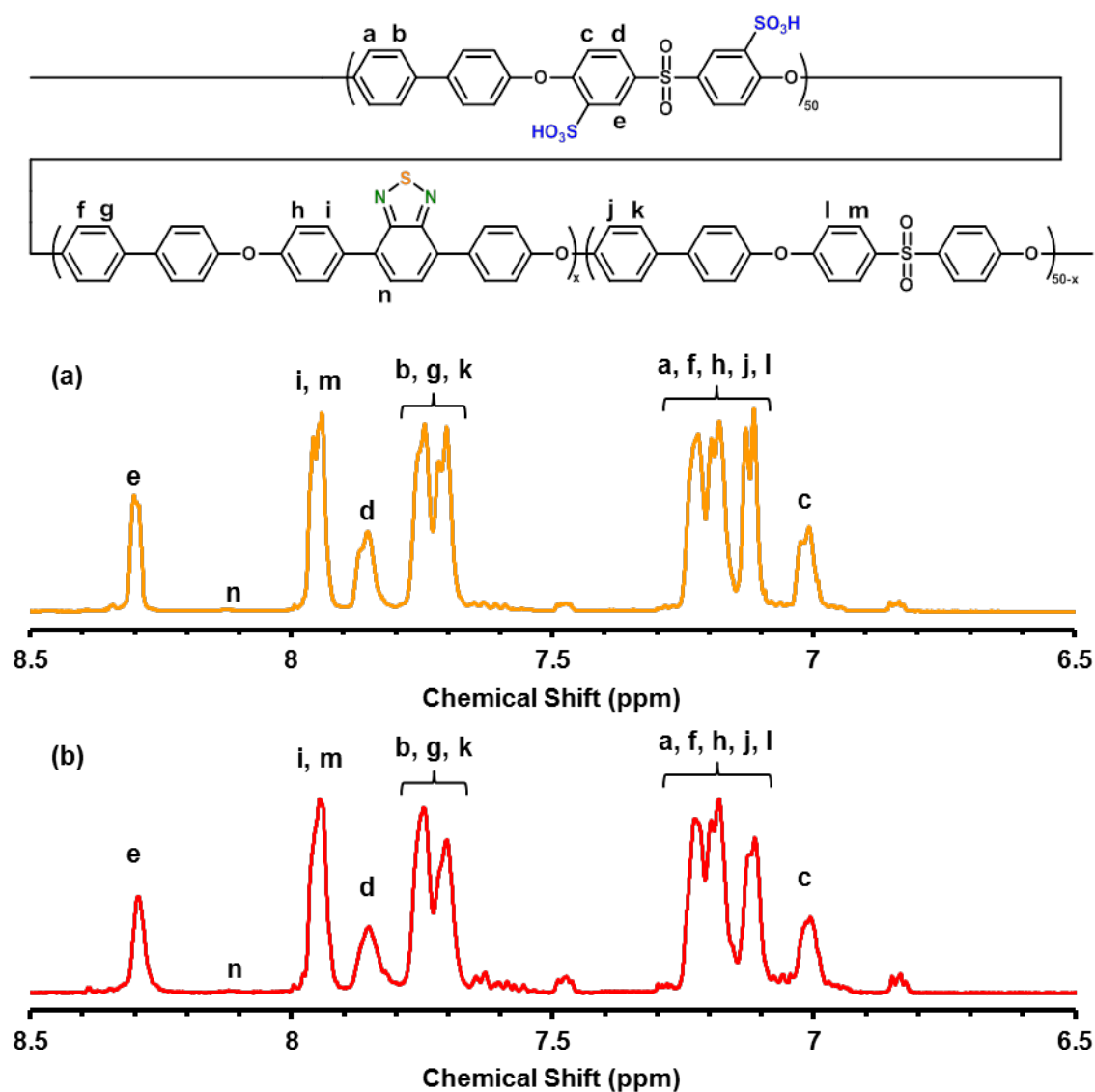


Fig. S4 ¹H NMR spectra of an aromatic random polymer based on BT units. (a) SPES-0.1%BT (x = 0.1), (b) SPES-1%BT (x = 1).

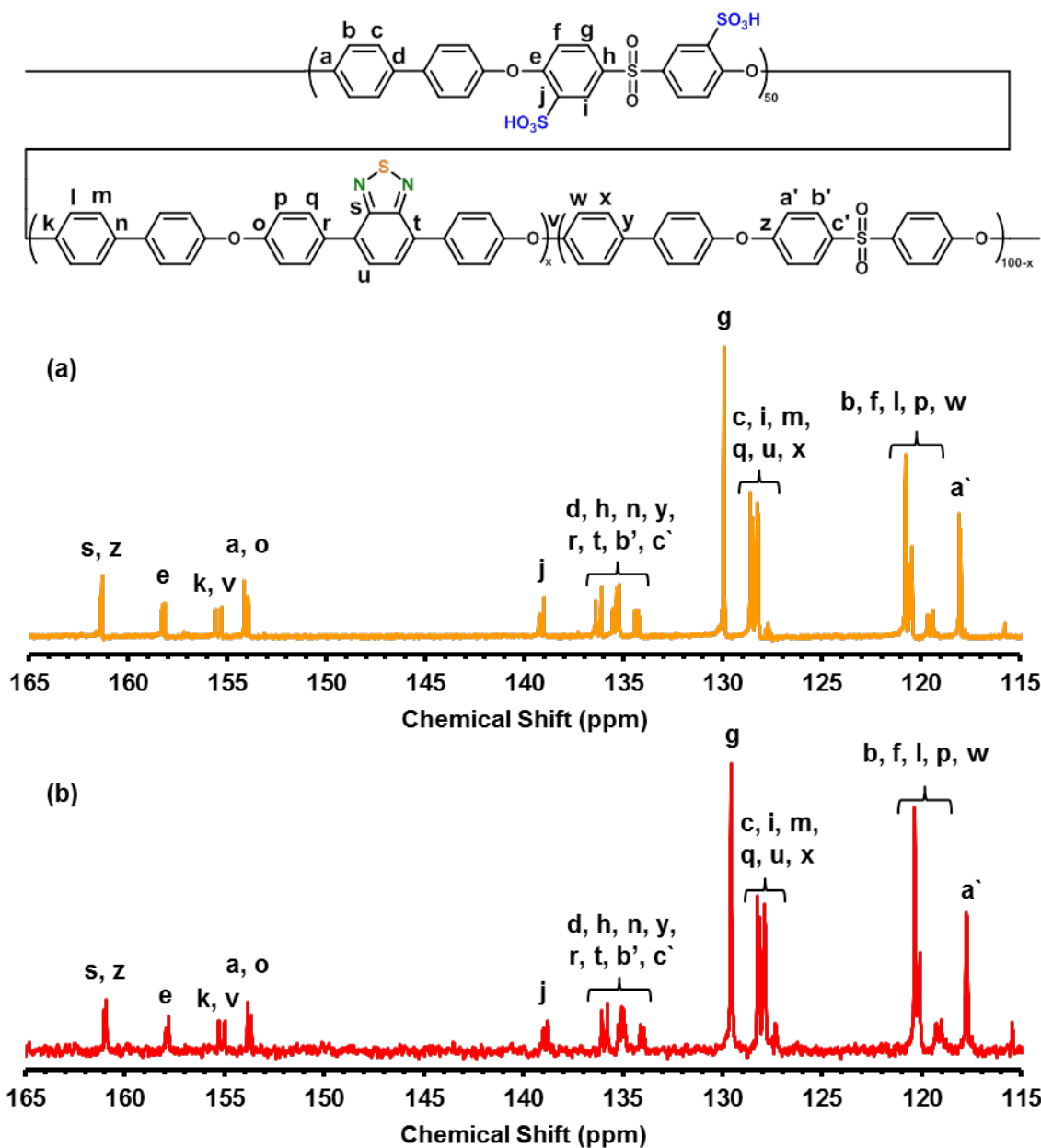


Fig. S5 ^{13}C NMR spectra of aromatic random polymer based on BT units. (a) SPES-0.1%BT ($x = 0.1$) and (b) SPES-1%BT ($x = 1$).

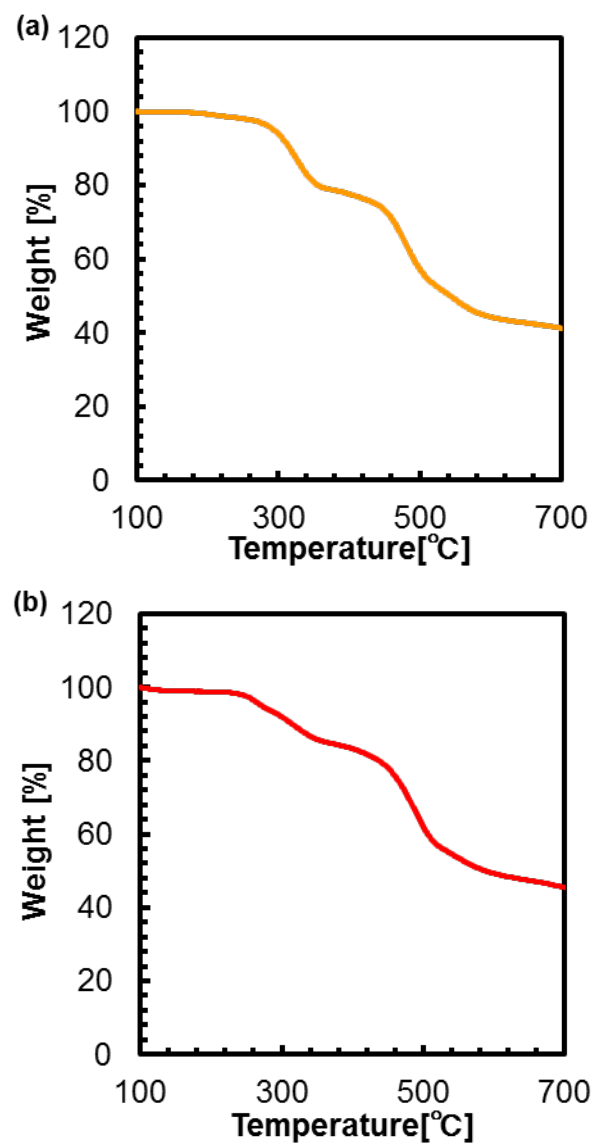


Fig. S6 TG-curves of (a) SPES-0.1%BT ($x = 0.1$) and (b) SPES-1%BT ($x = 1$).

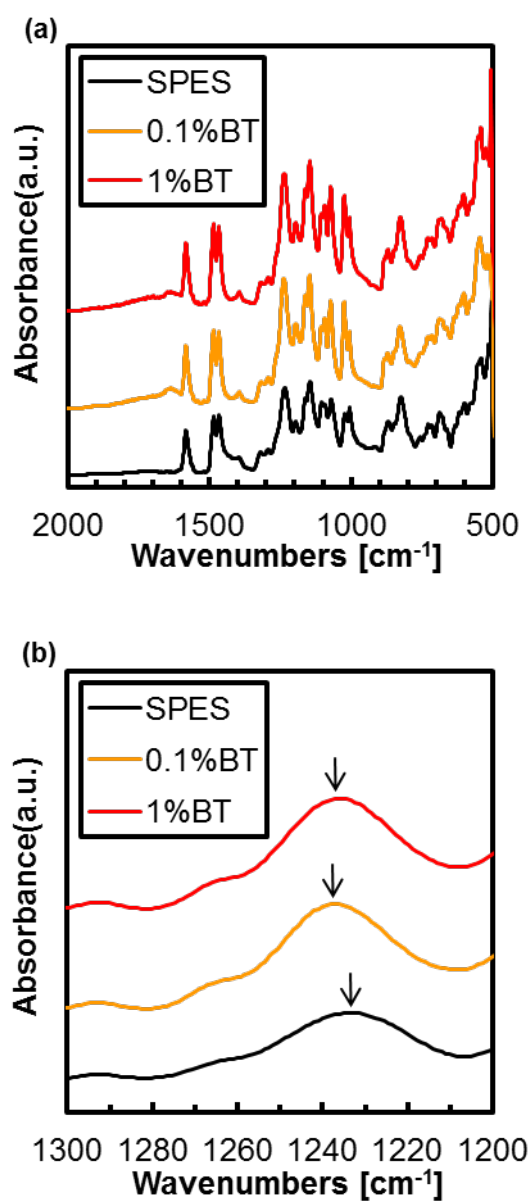


Fig. S7 IR spectra in the (a) 2000–500 cm^{-1} and (b) 1300–1200 cm^{-1} range of SPES membrane; 0.1%BT membrane; 1%BT membrane.

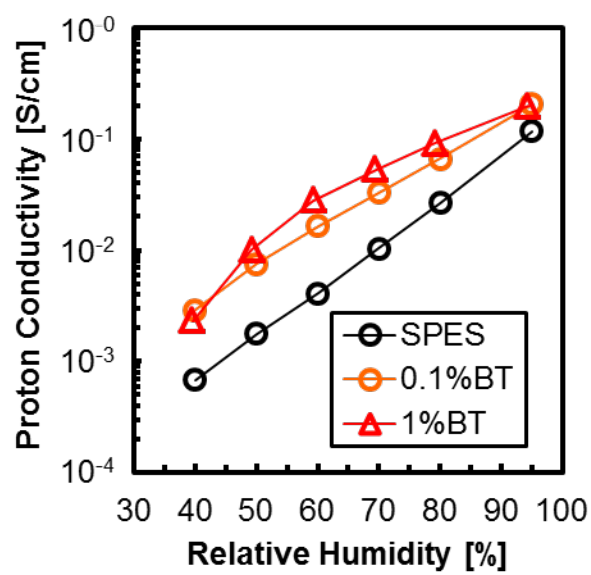


Fig. S8 Proton conductivity as a function of relative humidity at 80°C.