# **Electronic Supplementary information**

# Silicone elastomers with covalently incorporated aromatic voltage stabilizers

Aliff Hisyam A Razak<sup>a,b</sup> and Anne Ladegaard Skov<sup>a</sup>

<sup>a</sup> Danish Polymer Center, Department of Chemical and Biochemical Engineering, Technical University of Denmark, Building 227, 2800 Kgs. Lyngby, Denmark.

<sup>b</sup> Faculty of Engineering Technology, University of Tun Hussein Onn Malaysia, 86400 Parit Raja, Batu Pahat, Johor, Malaysia.

## 1) Number of PDMS-PPMS repeating units and stoichiometric ratio of cross-linked PDMS-PPMS copolymers

The targeted number of PDMS-PPMS repeating units in the copolymer (X) was calculated such that the targeted  $M_{n,T}$  results in a telechelic hydride terminated PDMS-PPMS copolymer as shown below:

$$X = \frac{M_{n,T} - M_{n,PPMS}}{M_{n,PDMS} + M_{n,PPMS}}$$

Equation 1

where  $M_{n,PDMS}$  and  $M_{n,PPMS}$  are the molecular weight of PDMS and PPMS, respectively.

The stoichiometric ratio for preparing telechelic hydride-functional PDMS-PPMS copolymers ( $r_1$ ) was calculated as:

$$r_1 = \frac{[hydride]}{[vinyl]} = \frac{(X+1)f_{PPMS}}{Xf_{PDMS}} = \frac{X+1}{X}$$

Equation 2

where  $f_{PDMS}$  and  $f_{PPMS}$  are the functionality of PDMS ( $f_{PDMS} = 2$ ) and PPMS ( $f_{PPMS} = 2$ ), respectively.

#### 2) Stoichiometric ratio of crosslinking

The stoichiometric ratio for the cross-linking  $(r_2)$  was 1.5 and was calculated below:

$$r_{2} = \frac{[vinyl]}{[hydride]} = \frac{F_{CL}[CL]_{0}}{F_{CP}[CP]_{0}} = \frac{F_{CL}}{F_{CP}} \cdot \frac{m_{CL}/M_{CL}}{m_{CP}/M_{CP}}$$

Equation 3

where  $F_{CL}$  and  $F_{CP}$  are average numbers of functional group on the crosslinker (15-functional) and the PDMS-PPMS copolymer (2-functional), respectively, while [...]<sub>0</sub>,  $m_x$ , and  $M_x$  are the initial concentration, the mass and the molecular weight, respectively, (x = CL, CP).

3) Calculation of molar concentration of phenyl groups in PDMS-PPMS elastomers from <sup>1</sup>H-NMR



**Figure S1** The illustration of NMR spectrum with peaks of phenyl and methyl of PDMS-PPMS elastomer.

a) Relative number of moles of phenylmethylsiloxane ( $X_1$ ): Note: The proton signal at  $\delta$  = 7.2 – 7.6 ppm representing the phenyl ( $C_6H_5$ ) protons (5H's).

$$X_1 = \frac{A_1}{H_1}$$

Equation 4

where  $A_1$  and  $H_1$  are the area of integration and the number of protons for phenyl group, respectively.

b) Relative number of moles of dimethylsiloxane ( $X_2$ ): Note: The proton signal at  $\delta = 0.02 - 0.4$  ppm representing the dimethyl [(CH<sub>3</sub>)<sub>2</sub>] protons (6H's).

$$X_{2} = \frac{A_{2} - Me(end) - Me(PMS)}{H_{2}} = \frac{A_{2} - 12X_{1} - 3m \cdot X_{1}}{H_{2}}$$
Equation 5

where  $A_2$  and  $H_2$  are the area of integration and the number of protons for methyl, respectively, while Me(end) and Me(PMS) are methyl groups for telechelic hydride endgroups and phenylmethylsiloxane unit (*m*), respectively.

c) Actual mole percentage of phenyl groups of PDMS-PPMS elastomer ( $n_{C_6H_6}$  in mol):

$$n_{C_6H_6} = \frac{X_1}{X_1 + X_2}$$

**Equation 6** 

d) True molar concentration of phenyl groups of PDMS-PPMS elastomer ( $C_{C_6H_6}$  in mol/g):

$$C_{C_6H_6} = \frac{n_{C_6H_6}}{m_{PPMS} + m_{PDMS}}$$

Equation 7

where  $m_{PPMS}$  and  $m_{PDMS}$  are masses of PPMS and PDMS, respectively.

#### 4) Calculation of engineering stress and strain

The engineering stress ( $\sigma_E$ ) was calculated from the force (*F*) and the cross-sectional area of the strip (*A*):

$$\sigma_E = \frac{F}{A} = \frac{F}{t \times w} = \frac{\tau \cdot d}{t \cdot w}$$
Equation 8

where A = film thickness (t)  $\cdot$  constant width (w = 6 mm) and F = torque ( $\tau$ )  $\cdot$  drum diameter (d = 10.3 mm).

The engineering strain ( $\epsilon_E$ ) was calculated as a ratio of a stretched strain ( $L - L_0$ ) to an initial strain ( $L_0$ ) as:

$$\epsilon_E = \frac{L - L_0}{L_0}$$

Equation 9

where a final strain after stretching (L) was determined from Hencky strain ( $\epsilon_H$ ) as follows:

 $\epsilon_H = ln \frac{L}{L_0}$ 

Equation 10

$$L = L_0 e^{\epsilon_H} = L_0 e^{(r_H)t_s}$$

Equation 11

where  $\epsilon_H$  is a product of Hencky rate ( $r_H = 1 \times 10^{-3}$  rotation/s) and step time ( $t_s$ ).

By putting equation (11) in (9), the final expression of engineering strain ( $\epsilon_E$ ) was obtained as below:

 $\epsilon_E = e^{\epsilon_H} - 1$ 

Equation 12

Young's moduli were determined from slopes in the linear regime of stress-strain plots at 5 % strain.

#### 5) NMR spectra of PDMS-PPMS copolymers

The NMR spectra for PDMS-PPMS copolymers with different true molar concentrations of phenyl groups ( $C_{C_6H_6}$ ) are shown in Figures S2– S9.

a) PDMS-PPMS copolymer (**377DMS\_2PMS**,  $C_{C_6H_6} = 5.0 \times 10^{-4} \text{ mol g}^{-1}$ )

<sup>1</sup>H-NMR (CDCl<sub>3</sub>, 300 MHz):  $\delta$  -0.02 -  $\delta$  0.6 (m, 6 H's, -SiO(CH<sub>3</sub>)<sub>2</sub>-),  $\delta$  4.70 (m, 1 H, -SiH-),  $\delta$  7.10 -  $\delta$  7.60 (m, 5 H's, -SiC<sub>6</sub>H<sub>5</sub>-).



Figure S2 The NMR for 377DMS\_2PMS.

b) PDMS-PPMS copolymer (**231DMS\_2PMS**,  $C_{C_6H_6} = 6.9 \times 10^{-4} \text{ mol g}^{-1}$ )

<sup>1</sup>H-NMR (CDCl<sub>3</sub>, 300 MHz): δ -0.02 - δ 0.6 (m, 6 H's, -SiO(CH<sub>3</sub>)<sub>2</sub>-), δ 4.70 (m, 1 H, -SiH-), δ 7.10 - δ 7.60 (m, 5 H's, -SiC<sub>6</sub>H<sub>5</sub>-).



Figure S3 The NMR for 231DMS\_2PMS.

c) PDMS-PPMS copolymer (**126DMS\_2PMS**,  $C_{C_6H_6} = 7.8 \times 10^{-4} \text{ mol g}^{-1}$ )

<sup>1</sup>H-NMR (CDCl<sub>3</sub>, 300 MHz):  $\delta$  -0.02 -  $\delta$  0.6 (m, 6 H's, -SiO(CH<sub>3</sub>)<sub>2</sub>-),  $\delta$  4.70 (m, 1 H, -SiH-),  $\delta$  7.10 -  $\delta$  7.60 (m, 5 H's, -SiC<sub>6</sub>H<sub>5</sub>-).



Figure S4 The NMR for 126DMS\_2PMS.

d) PDMS-PPMS copolymer (80DMS\_2PMS,  $C_{C_6H_6}$  = 8.4 × 10<sup>-4</sup> mol g<sup>-1</sup>)

<sup>1</sup>H-NMR (CDCl<sub>3</sub>, 300 MHz): δ -0.02 - δ 0.6 (m, 6 H's, -SiO(CH<sub>3</sub>)<sub>2</sub>-), δ 4.70 (m, 1 H, -SiH-), δ 7.10 - δ 7.60 (m, 5 H's, -SiC<sub>6</sub>H<sub>5</sub>-).



Figure S5 The NMR for 80DMS\_2PMS.

e) PDMS-PPMS copolymer (**377DMS\_6PMS**,  $C_{C_6H_6} = 8.7 \times 10^{-4} \text{ mol g}^{-1}$ ) <sup>1</sup>H-NMR (CDCl<sub>3</sub>, 300 MHz):  $\delta$  -0.02 -  $\delta$  0.6 (m, 6 H's, -SiO(CH<sub>3</sub>)<sub>2</sub>-),  $\delta$  4.70 (m, 1 H, -SiH-),  $\delta$  7.10 –  $\delta$  7.60 (m, 5 H's, -SiC<sub>6</sub>H<sub>5</sub>-).



Figure S6 The NMR for 377DMS\_6PMS.

f) PDMS-PPMS copolymer (**231DMS\_6PMS**,  $C_{C_6H_6} = 9.8 \times 10^{-4} \text{ mol g}^{-1}$ )

<sup>1</sup>H-NMR (CDCl<sub>3</sub>, 300 MHz):  $\delta$  -0.02 -  $\delta$  0.6 (m, 6 H's, -SiO(CH<sub>3</sub>)<sub>2</sub>-),  $\delta$  4.70 (m, 1 H, -SiH-),  $\delta$  7.10 -  $\delta$  7.60 (m, 5 H's, -SiC<sub>6</sub>H<sub>5</sub>-).



Figure S7 The NMR for 231DMS\_6PMS.

g) PDMS-PPMS copolymer (**126DMS\_6PMS**,  $C_{C_6H_6} = 1.5 \times 10^{-3} \text{ mol g}^{-1}$ ) <sup>1</sup>H-NMR (CDCl<sub>3</sub>, 300 MHz):  $\delta$  -0.02 -  $\delta$  0.6 (m, 6 H's, -SiO(CH<sub>3</sub>)<sub>2</sub>-),  $\delta$  4.70 (m, 1 H, -SiH-),  $\delta$  7.10 -  $\delta$  7.60 (m, 5 H's, -SiC<sub>6</sub>H<sub>5</sub>-).



Figure S8 The NMR for 126DMS\_6PMS.

h) PDMS-PPMS copolymer (**80DMS\_6PMS**,  $C_{C_6H_6} = 2.0 \times 10^{-3} \text{ mol g}^{-1}$ ) <sup>1</sup>H-NMR (CDCl<sub>3</sub>, 300 MHz):  $\delta$  -0.02 -  $\delta$  0.6 (m, 6 H's, -SiO(CH<sub>3</sub>)<sub>2</sub>-),  $\delta$  4.70 (m, 1 H, -SiH-),  $\delta$  7.10 -  $\delta$  7.60 (m, 5 H's, -SiC<sub>6</sub>H<sub>5</sub>-).



Figure S9 The NMR for 80DMS\_6PMS.

6) Scanning electron microscopy (SEM) images for the cross-linked copolymers and the reference





**Figure S10** SEM images of: **a**) DMS-H31 (*C*=0), **b**) 377DMS\_2PMS (*C*=5.0), **c**) 231DMS\_2PMS (*C*=6.9), **d**) 126DMS\_2PMS (*C*=7.8), **e**) 80DMS\_2PMS (*C*=8.4), **f**) 377DMS\_6PMS (*C*=8.7), **g**) 231DMS\_6PMS (*C*=9.8), **h**) 126DMS\_6PMS (*C*=15), and **i**) 80DMS\_6PMS (*C*=20), *C* is in 10<sup>-4</sup> g/mol.

7) Electrical breakdown strengths as function of Young's moduli for the cross-linked PDMS-PPMS copolymers and the reference elastomer



Figure S11 A plot of electrical breakdown strengths versus Young's moduli.

## 8) Weibull parameters $\eta$ and $\theta$ as function of Young's moduli for the cross-linked PDMS-PPMS copolymers and the reference elastomer

The curves of Weibull parameters  $\eta$  and  $\theta$  versus determined Young's moduli for the crosslinked copolymers and the reference are shown in Figure S12. Figure S12 (a) shows an optimum of  $\theta$ -parameter (60) occurring at Young's modulus of 0.33 MPa. For  $\eta$ -parameter, the optimum occurs at the highest Young's modulus of 0.43 MPa (see Figure S12 (b)).



**Figure S12** Weibull parameters versus Young's moduli: a)  $\beta$ -parameter, b)  $\eta$ -parameter.

#### 9) Theoretical molar concentration of phenyl group

The numbers of phenyl groups in PPMS with  $M_{n,PPMS}$  of 400 and 1000 g mol<sup>-1</sup>, respectively, are given by:

$$m^* = \frac{M_{n,PPMS} - 2M_{end}}{M_{PMS}}$$

Equation 13

where  $M_{PMS}$  and  $M_{end}$  are molecular weights of phenylmethylsiloxane unit ( $M_{PMS}$  = 136 g mol<sup>-1</sup>) and telechelic hydride groups, Si(CH<sub>3</sub>)<sub>2</sub>-H, ( $M_{end}$  = 56 g mol<sup>-1</sup>), respectively. Thus a cross-linked PDMS-PPMS copolymer containing short- and long-chain PPMS are defined as  $m^*$  = 2 and 6, respectively.

The theoretical molar concentration of phenyl groups in cross-linked PDMS-PPMS copolymers  $C_{t,C_6H_6}$  in mol g<sup>-1</sup> was determined as:

$$C_{t,C_6H_6} = \frac{m^* \cdot n_{PPMS}}{m_{PPMS} + m_{PDMS}} = \frac{m^* \cdot n_{PPMS}}{n_{PPMS} \cdot M_{n,PPMS} + n_{PDMS} \cdot M_{n,PDMS}}$$
Equation 14

where  $m_{PPMS}$  and  $m_{PDMS}$  are masses of PPMS and PDMS, respectively, while  $n_{PPMS}$  and  $n_{PDMS}$  are molar amounts.

The molar amount of PPMS is expressed as  $n_{PPMS} = (X + 1)n_{PDMS}$  and Equation 14 can be simplified as follows:

$$C_{t,C_6H_6} = \frac{m^* \cdot (X+1)}{(X+1)M_{n,PPMS} + M_{n,PDMS}}$$

**Equation 15** 

The simplified theoretical molar concentrations of phenyl group in PDMS-PPMS can be calculated below:

$$C_{t,C_6H_6} = \frac{m^*}{M_{n,PPMS} + (X+1)^{-1}M_{n,PDMS}}$$

Equation 16

Samples with different theoretical molar concentrations of phenyl groups in PDMS-PPMS copolymer are listed in Table S1:

PDMS-PPMS copolymer (nDMS_mPMS)	Theoretical molar concentration of phenyl groups $C_{t,C_6H_6}$ [10 <sup>-4</sup> mol g <sup>-1</sup> ]
377DMS_2PMS	1.3
231DMS_2PMS	1.6
126DMS_2PMS	2.3
80DMS_2PMS	3.5
377DMS_6PMS	3.7
231DMS_6PMS	5.6
126DMS_6PMS	7.3
80DMS_6PMS	11

**Table S1** Theoretical phenyl concentrations of cross-linked PDMS-PPMS copolymers.

#### 10) UV/Vis spectra of the cross-linked copolymers and the reference elastomer

The absorption spectra of energy from UV/Vis light absorbed by different concentrations of phenyl group are shown in Figure S13. The phenyl group of the cross-linked copolymers absorbs UV/Vis light in the energy band of 4.5 - 5.5 eV as seen from the absorbance peaks.



**Figure S13** Spectra of UV/Vis absorption of PDMS elastomer and cross-linked PDMS-PPMS copolymers; *C* is in  $10^{-4}$  mol g<sup>-1</sup>.