### **Electronic Supplementary Information**

## Formation Mechanism of Overlapping Grain Boundaries in Graphene Chemical Vapor Deposition Growth

Jichen Dong,<sup>a,b</sup> Huan Wang,<sup>c</sup> Hailin Peng,<sup>c</sup> Zhongfan Liu,<sup>c</sup> Kaili Zhang,<sup>a,\*</sup> Feng

Ding<sup>b,\*</sup>

<sup>a</sup> Department of Mechanical and Biomedical Engineering, City University of Hong Kong, 83 Tat Chee

Avenue, Kowloon, Hong Kong

<sup>b</sup> Institute of Textiles and Clothing, Hong Kong Polytechnic University, Kowloon, Hong Kong

<sup>c</sup> College of Chemistry and Molecular Engineering, Peking University, Beijing 100871, P. R. China

\*Corresponding Authors: kaizhang@cityu.edu.hk; feng.ding@polyu.edu.hk

#### 1. Substrate model



Fig. S1 Unit cell of the Cu(111) substrate.

#### 2. Calculations on the formation energy of different edges

As a reference, the formation energy of the HTGEs (When the two neighboring graphene ribbons are far apart from each other with their edges terminated by H) is first obtained:

$$E_{F-H} = (E_T - E_{Sub} - N_C \times \varepsilon_C - N_H \times \varepsilon_{H_2} / 2) / 4l, \qquad (1)$$

where  $E_T$  is the total energy of the structure,  $E_{Sub}$  is the energy of the metal substrate,  $\varepsilon_C$  and  $\varepsilon_{H2}$  represent the energy of graphene on substrate per atom and the energy of a H<sub>2</sub> molecule,  $N_C$  and  $N_H$  denote the number of C and H atoms in the structure, and *l* is the grain boundary length. 4*l* is used to account for the four H terminated edges of the of two graphene ribbons in the model.

For the formation energies of CBGB and MPGE, they are calculated as:  $E_{F} = (E_{T} - E_{Sub} - N_{C} \times \varepsilon_{C} - N_{H} \times \varepsilon_{H_{2}} / 2) / l - 2 \times E_{F-H}, \qquad (2)$  where the second term at the right side is used to cancel out the effect of the H passivated edges of other sides of graphene ribbonds.

# **3.** Calculation on the Gibbs free energy variation during the overlapping of two HTGEs

The Gibbs free energy change during the overlapping of two HTGEs is defined as  $\Delta G(N_C) = E_F(N_C) - N_C \times \Delta \mu$  (3) where  $E_F(N_C)$  is the formation energy of the system,  $N_C$  is the number of C atoms and  $\Delta \mu$  is the chemical potential difference between C source and graphene on substrate. The formation energy of the system is defined by equation (2).

#### 4. Calculations on the chemical potential of H<sub>2</sub> and thermodynamic diagrams

The H chemical potential  $\mu_H$  as a function of temperature T and pressure P is obtained by<sup>1</sup>:

$$\mu_H = [E_{H_2} - k_B T \ln(gk_B T / P \times \xi_{trans} \xi_{rot} \xi_{vibr})] / 2, \qquad (4)$$

where  $E_{H^2}$  is the energy of a H<sub>2</sub> molecule,  $k_B$  is the Boltzmann constant, g is 2 (accounting for the degree of degeneracy of the electron energy level),  $\xi_{trans}$ ,  $\xi_{rot}$  and  $\xi_{vibr}$  are the partition functions of translation, rotation and vibration motions.

For calculating the thermodynamic diagrams between H passivated grain boundary and substrate passivated grain boundary, the vibration entropy  $\Delta F_V$  is obtained by

$$\Delta F_{V} = -k_{B}T[\frac{\beta h\omega}{e^{\beta h\omega} - 1} - \ln(1 - e^{-\beta h\omega})], \qquad (5)$$

where  $\beta$  equals  $1/k_BT$ ,  $\omega$  is the vibration frequency of the H atoms at the edges.<sup>2</sup>

The thermodynamic diagrams between H passivated grain boundary and covalent bonding mediated grain boundary are obtained by calculating the Gibbs free energy difference  $\Delta G$  as:

$$\Delta G = \Delta E_T + \Delta F_V - N_H \times \mu_H(T, P), \qquad (6)$$

where  $\Delta E_T$  is the total energy difference between the two structures, and the vibration entropy  $\Delta F_V$  is taken by the vibration entropy difference between the H passivated edges and the covalent bonding mediated grain boundary.

Number	Angle	OLGB or not
1	1°	no
2	1°	no
3	1°	no
4	2°	no
5	4º	no
6	4º	no
7	5°	no
8 <sup>a</sup>	8°	yes
9	10°	no
10	10°	no
11	10°	no
12	11°	no
13	11°	no
14	14º	yes
15	14º	yes
16	16º	yes
17	21°	no
18	22°	no
19	23°	yes
20	23°	yes
21	23°	yes
22ª	24º	yes
23ª	26°	yes
24 <sup>a</sup>	28°	Yes
25	28°	no
26	30°	no
27	30°	no

**Table S1** Statistics on the angle and type of graphene GBs in our experiments and other references.

<sup>a</sup> These data are taken from Figures 3, 6 and 8 and in Ref. 3 and Figure S7 in Ref. 4.

#### References

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