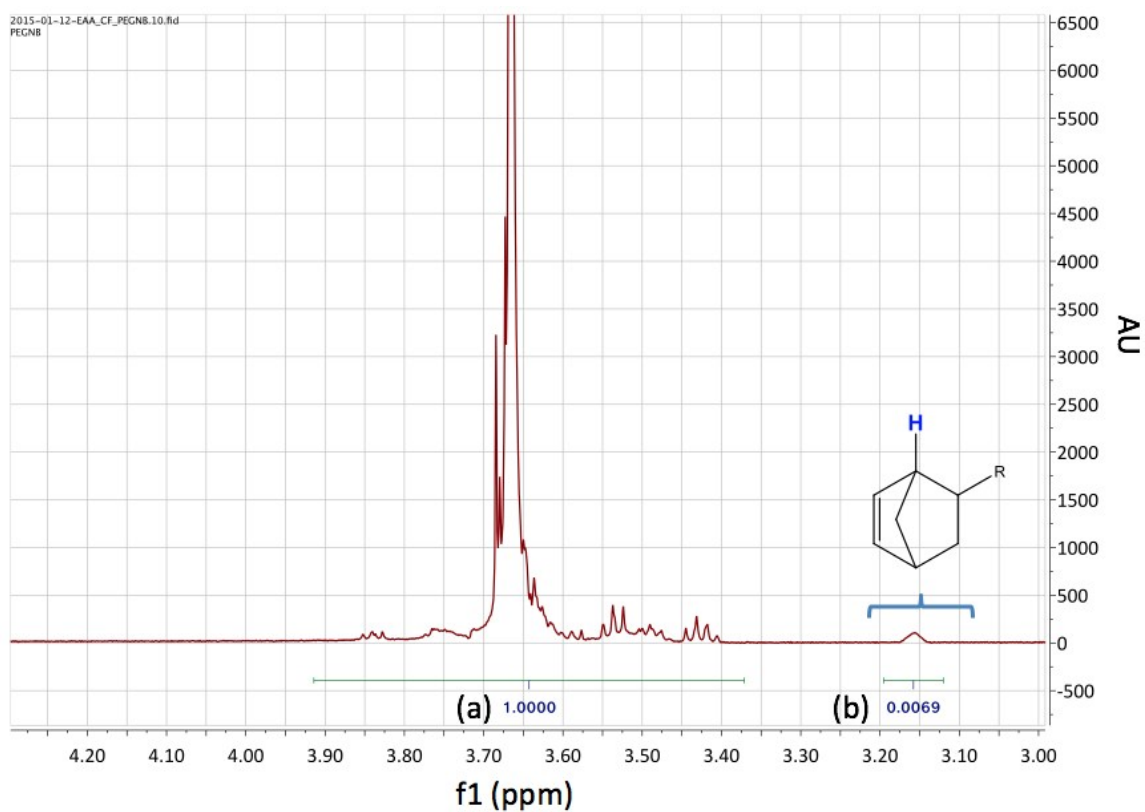


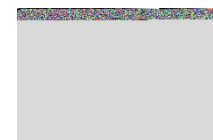
## Soft Matter

### Electronic Supplementary Information

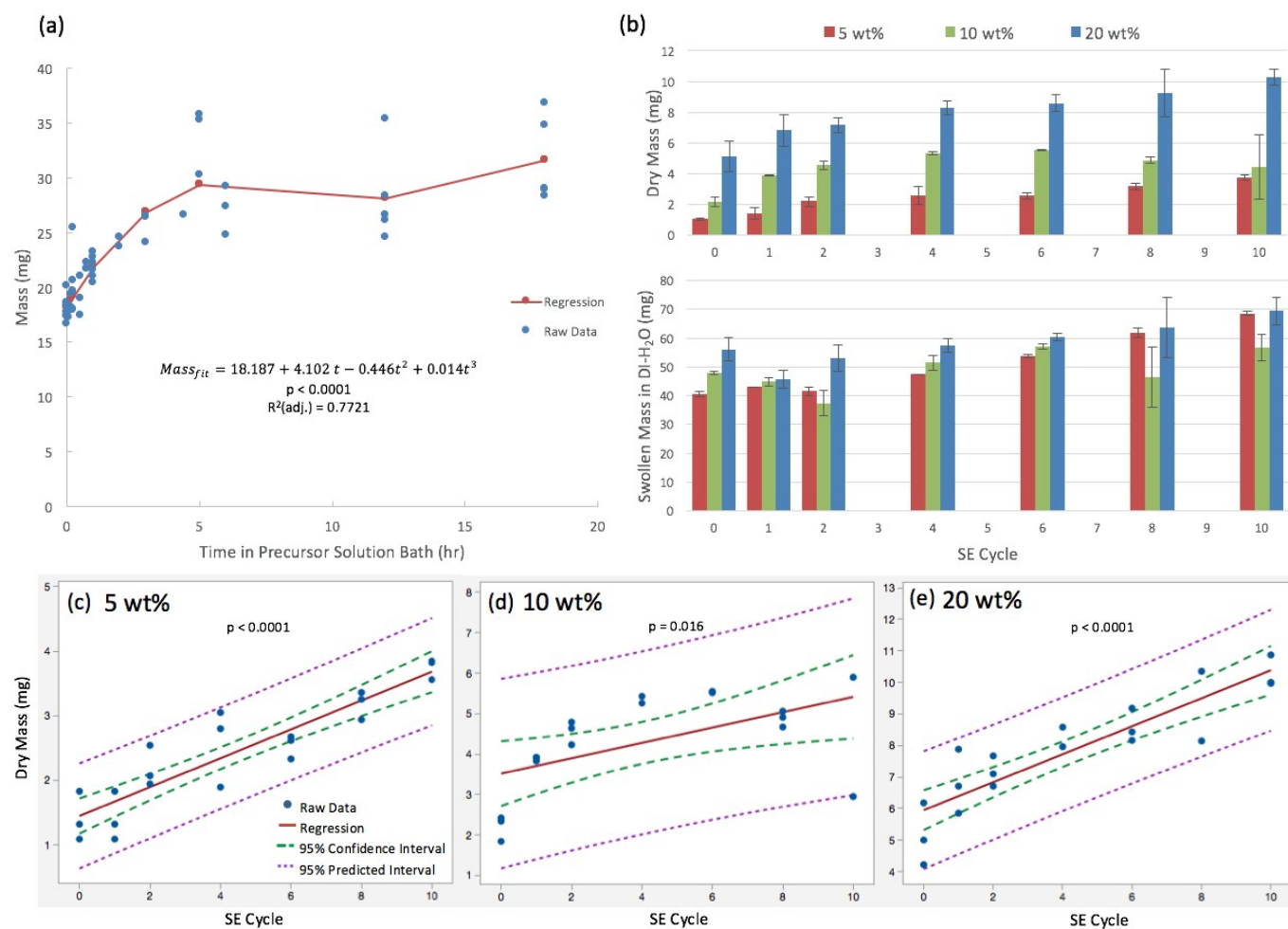


**ESI 1** Nuclear magnetic resonance spectrum of the conjugation product of norbornene (NB) to poly(ethylene glycol) amine (PEG), where (a) indicates the spectrum of the PEG backbone with resonance between  $\sim 3.4$ - $3.85$  ppm and (b) indicates the spectrum for the allylic proton closest to the NB bridged cyclic hydrocarbon group with resonance between  $\sim 3.1$ - $3.2$  ppm. A 99% conjugation percentage was found using the ratio of the two peak areas combined with the molecular weight of the PEG and NB molecules.

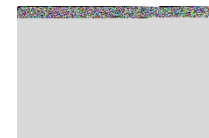
## Soft Matter



## Electronic Supplementary Information



**ESI 2** (a) Swollen mass as a function of time in precursor solution bath and the polynomial regression analysis, shown as solid line in red ( $p < 0.0001$ ) (b) Bar graphs illustrating increased dry and swollen masses as a function of SE cycle with standard deviation indicated. (c-d) Regression fits with 95% confidence interval, demonstrating statistically significant increase in dry polymer mass as a function of SE cycle.



## Electronic Supplementary Information

	Best-fit Polynomial Regression Analysis		
	Fit Equation	p-value	R <sup>2</sup> (adj.)
<b>5 wt%</b>			
Compressive Modulus ( $E$ )	$E_{fit} = -2.8 + 36.0 SE - 6.3 SE^2 + 0.3 SE^3$	<0.0001	0.768
Toughness ( $T$ )	$\ln(T)_{fit} = 1.11 + 1.88 SE - 0.38 SE^2 + 0.02 SE^3$	0.0092	0.670
Volume Swelling Ratio ( $Q$ )	$Q_{fit} = 40.6 - 13.3 SE + 2.5 SE^2 - 0.1 SE^3$	<0.0001	0.811
Crosslink Density ( $\rho_x$ )	$\rho_{xfit} = -0.000526 + 0.0101 SE - 0.00172 SE^2 + 0.00009 SE^3$	0.0198	0.896
Linear Deformation ( $\lambda$ )	$\lambda_{fit} = 1.289 - 0.015 SE - 0.0016 SE^2 + 0.0002 SE^3$	<0.0001	0.864
Linear Deformation Ratio ( $\lambda_n$ )	$\lambda_{nfit} = 3.435 - 0.443 SE - 0.082 SE^2 + 0.005 SE^3$	<0.0001	0.790
<b>10 wt%</b>			
Compressive Modulus ( $E$ )	$\ln(E)_{fit} = 3.00 + 1.22 SE - 0.21 SE^2 + 0.01 SE^3$	<0.0001	0.931
Toughness ( $T$ )	$T_{fit} = 9.4 + 38.1 SE - 8.0 SE^2 + 0.5 SE^3$	<0.0001	0.759
Volume Swelling Ratio ( $Q$ )	$Q_{fit} = 21.2 - 8.4 SE + 1.5 SE^2 - 0.1 SE^3$	0.0006	0.636
Crosslink Density ( $\rho_x$ )	$\rho_{xfit} = 0.00436 + 0.0148 SE - 0.00208 SE^2 + 0.00009 SE^3$	0.0018	0.980
Linear Deformation ( $\lambda$ )	$\lambda_{fit} = 2.868 - 0.712 SE + 0.129 SE^2 + 0.006 SE^3$	0.042	0.300
Linear Deformation Ratio ( $\lambda_n$ )	$\lambda_{nfit} = 1.351 - 0.072 SE + 0.008 SE^2 - 0.006 SE^3$	<0.0001	0.864
<b>20 wt%</b>			
Compressive Modulus ( $E$ )	$E_{fit} = 107 + 152 SE - 30 SE^2 + 2 SE^3$	<0.0001	0.695
Toughness ( $T$ )	$\ln(T)_{fit} = 3.41 + 0.88 SE - 0.17 SE^2 + 0.01 SE^3$	<0.0001	0.695
Volume Swelling Ratio ( $Q$ )	$Q_{fit} = 10.9 - 2.79 SE + 0.56 SE^2 - 0.03 SE^3$	0.0011	0.628
Crosslink Density ( $\rho_x$ )	$\rho_{xfit} = 0.0242 + 0.0277 SE - 0.0051 SE^2 + 0.0003 SE^3$	0.0302	0.862
Linear Deformation ( $\lambda$ )	$\lambda_{fit} = 2.207 - 0.209 SE + 0.042 SE^2 - 0.002 SE^3$	0.0018	0.600
Linear Deformation Ratio ( $\lambda_n$ )	$\lambda_{nfit} = 1.408 - 0.081 SE - 0.0134 SE^2 - 0.0007 SE^3$	0.0167	0.425

**ESI 3** Polynomial regression analysis for all initial precursor formulations and hydrogel properties as functions of SE cycle are reported here along with their respective p and R<sup>2</sup>(adjusted) values. For all models, we compared with linear and quadratic terms only models and for each response variable, a linear-quadratic-cubic model was most appropriate.

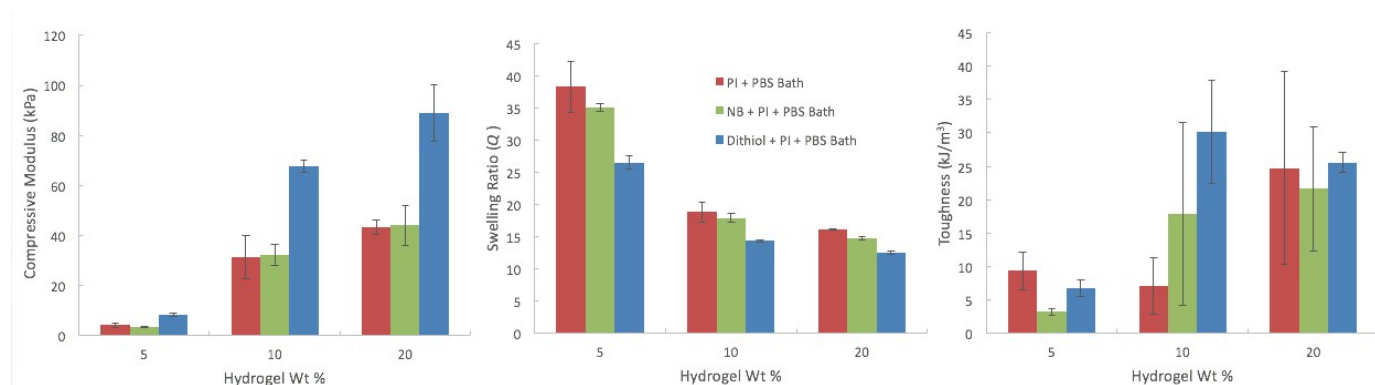
## Soft Matter



## Electronic Supplementary Information

Precursor Solution Concentration	Bath with photoinitiator	Bath without photoinitiator	Compressive Modulus (kPa)	Volume Swelling Ratio (Q)
5 wt%	X		6.9 ± 0.1	19.4 ± 2.0
		X	6.7 ± 0.4	20.5 ± 1.0
10 wt%	X		18.8 ± 1.8	14.5 ± 3.4
		X	18.1 ± 2.4	15.6 ± 1.6
20 wt%	X		50.6 ± 3.1	12.1 ± 0.4
		X	49.8 ± 1.3	11.6 ± 1.2

**ESI 4** Mechanical properties are not influenced by the presence of photoinitiator. In a two-way ANOVA the main effect of wt% was significant ( $p < 0.0001$ ). However, there was no significant main effect of photoinitiator status, and no significant interaction between wt% and photoinitiator status.



**ESI 5** Mechanical properties of hydrogels after a single swelling and exposure cycle using precursor solution containing solely (red) photoinitiator and PBS; (green) PEG-NB, photoinitiator, and PBS; or (blue) PEG-dithiol, photoinitiator. The compressive modulus was unaffected by the presence of solely PEG-NB in the solution, while it doubled when the PEG-dithiol solution was in-swelled and polymerized ( $p < 0.0001$ ). For both PEG-NB and PEG-dithiol solution, the swelling ratio decreased with respect to the photoinitiator solution control ( $p < 0.05$ ). Hydrogel toughness was not uniformly affected by the presence of either solely PEG-NB or PEG-dithiol across the three formulations ( $p > 0.05$ ).