

SUPPORTING INFORMATION

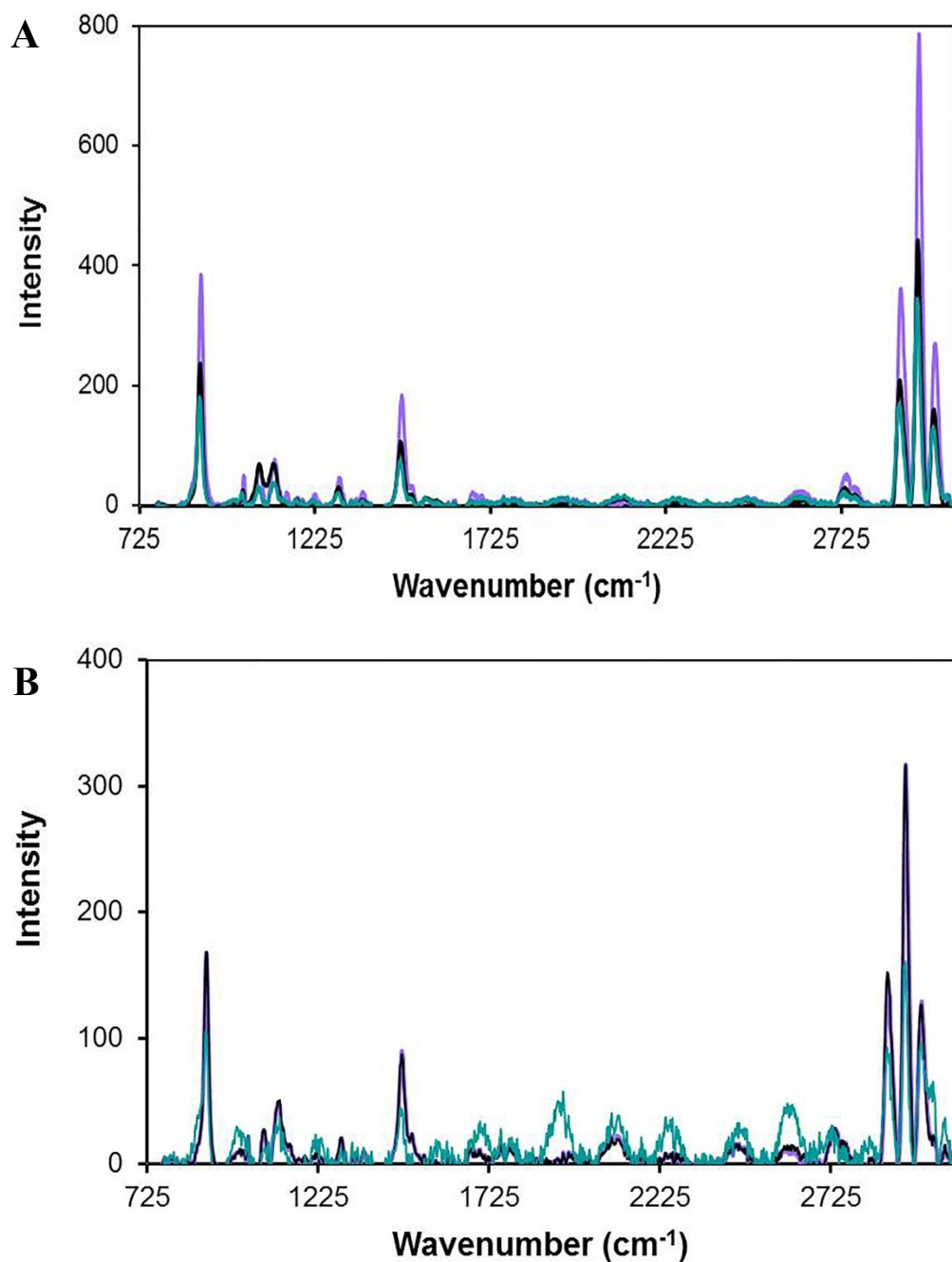


Figure S1. Raman spectra of a) freshly prepared and b) aged 30% zein in 70% ethanol (purple), 80% ethanol (black), 90% ethanol (green).