

Supporting Information

Highly proton conductive, dense polybenzimidazole membranes with low permeability to vanadium and enhanced H₂SO₄ absorption capability for use in vanadium redox flow batteries

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Fig. S1 UV-Vis absorbance *verse* mol% VO²⁺ in mixed VO²⁺ and VO₂⁺ solution at 760 nm (total vanadium concentration = 0.1 M).

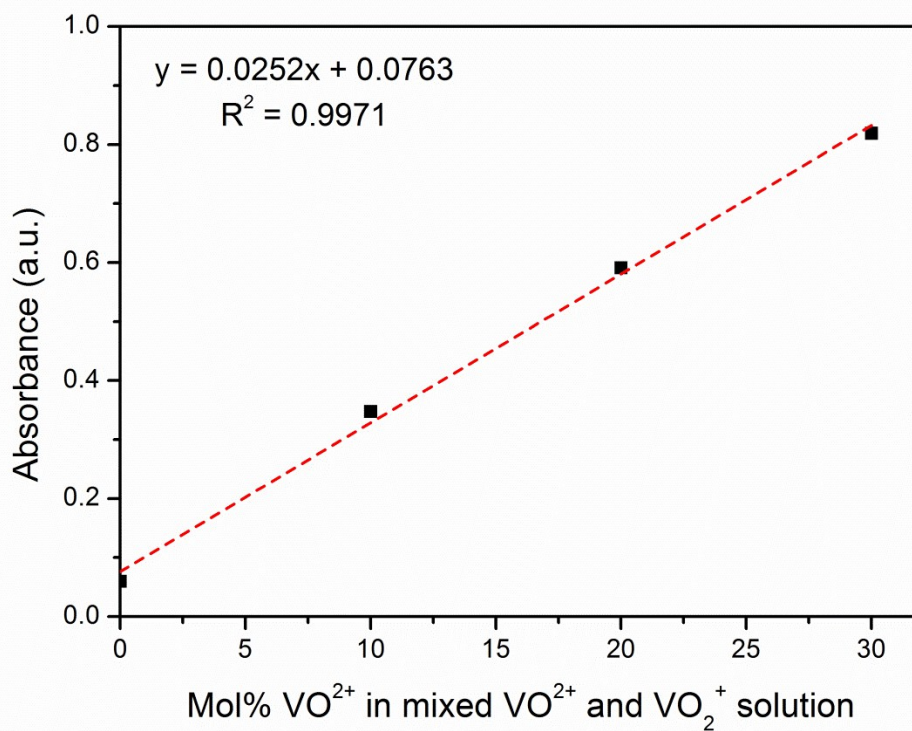


Fig. S2 Chemical structure of sulfonated poly(arylene ether sulfone) (BPSH-50).

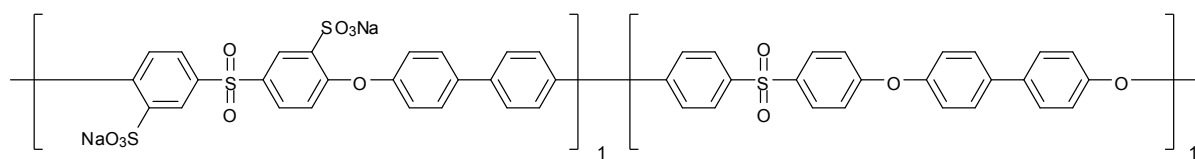
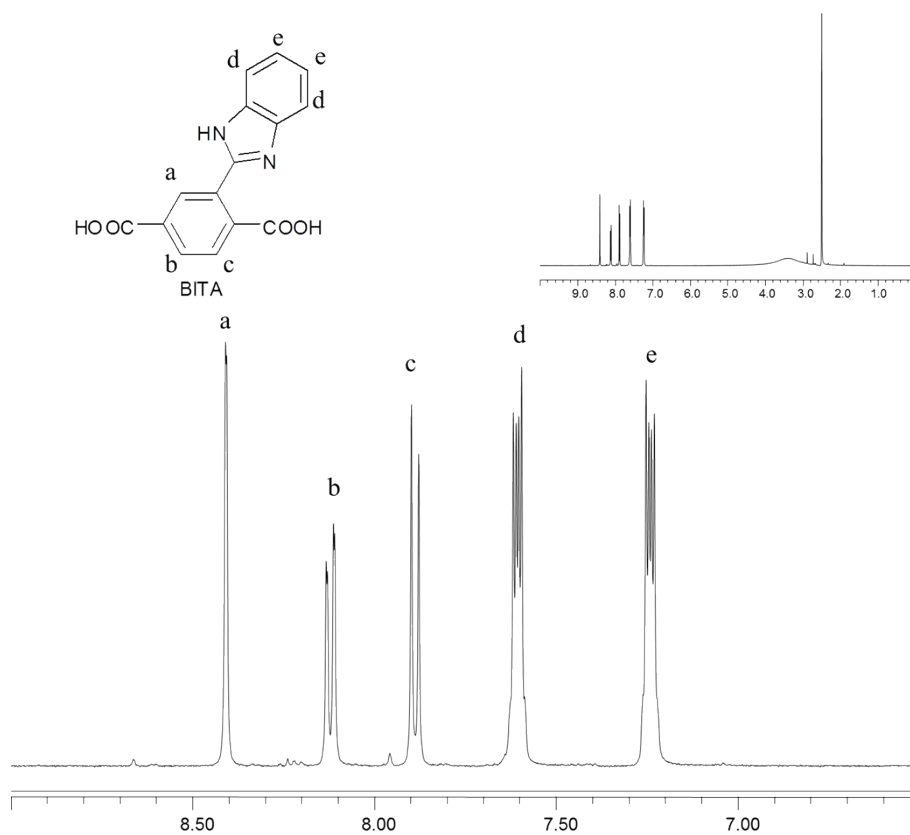
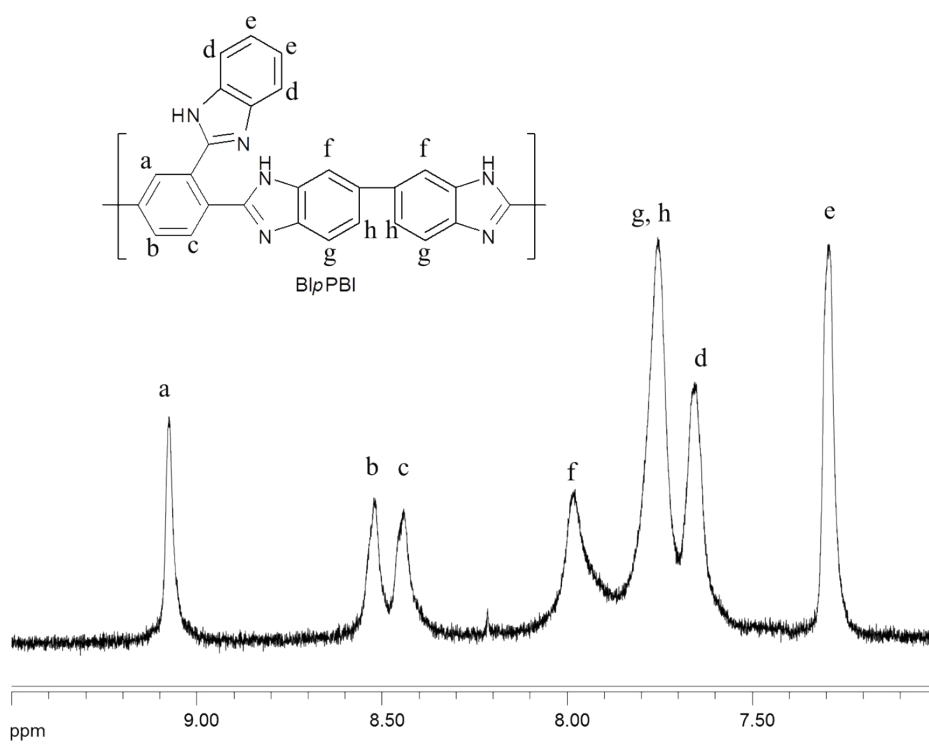


Fig. S3 (a) ^1H NMR spectrum of BITA, (b) ^1H NMR spectrum of BI*p*PBI, and (c) ATR-IR spectra of mPBI and BI*p*PBI

(a)



(b)



(c)

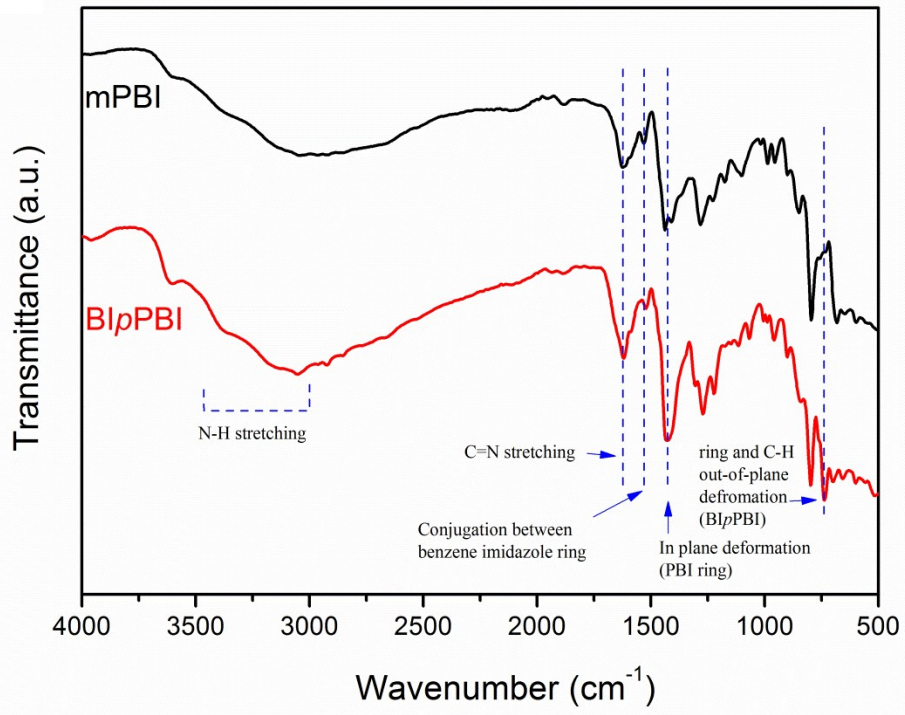
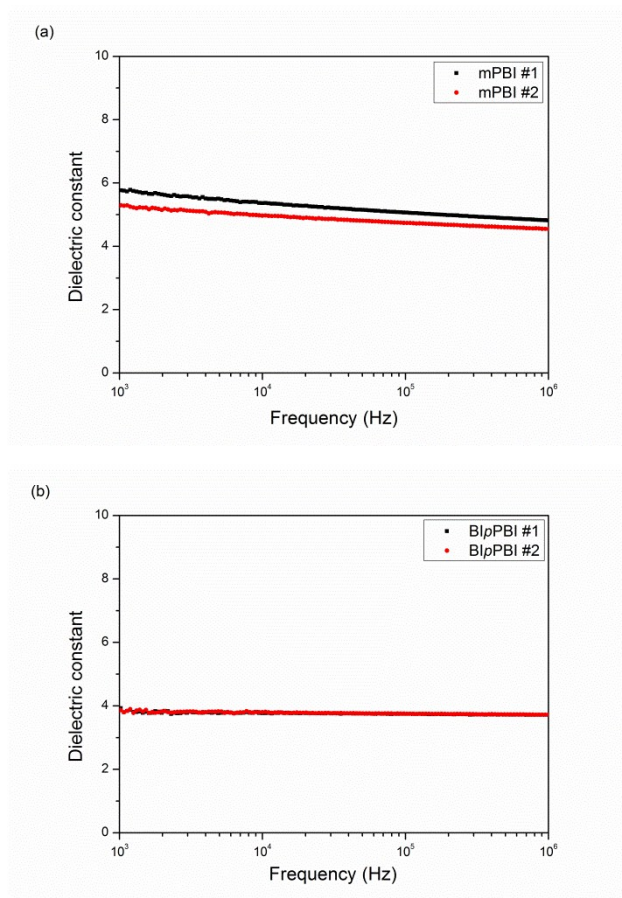


Fig. S4 The dielectric constant of PBI membranes (a) mPBI (b) BI ρ PBI



Summary of the dielectric constant

	Sample	40 Hz	1 kHz	1 MHz
mPBI	1	6.04	5.70	4.82
	2	5.98	5.30	4.55
BI ρ PBI	1	3.70	3.93	3.71
	2	3.95	3.87	3.72

Fig. S5 Charge-discharge curves of VRFBs at various current densities with prepared membrane (a) Nafion 115 (b) mPBI (c) BI_pPBI

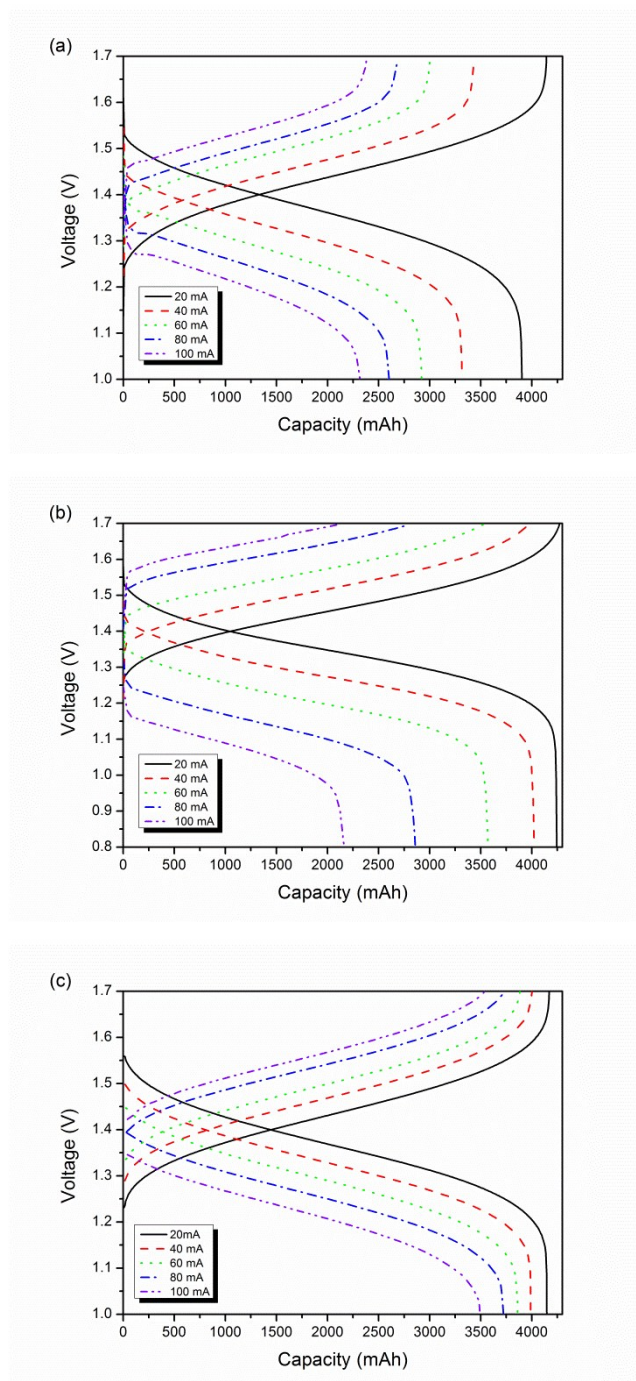


Fig. S6 Cycling test result of VRFB single cells with BIpPBI membrane at 120mA cm^{-2} for 500 cycle.

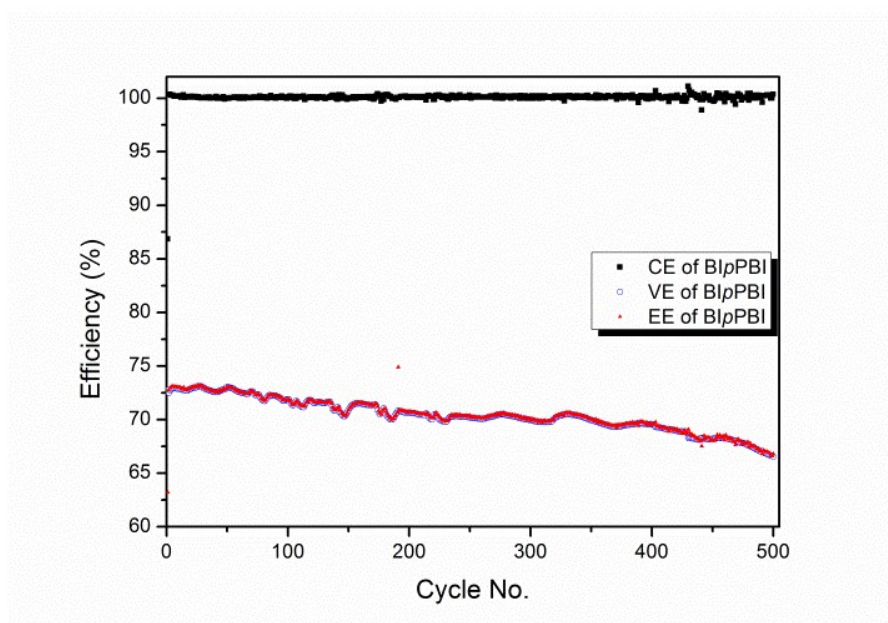


Fig. S7 Electrolyte volume change after the 200 cycling tests for VRFB cells assembled with (a) mPBI and (b) BIpPBI membranes.

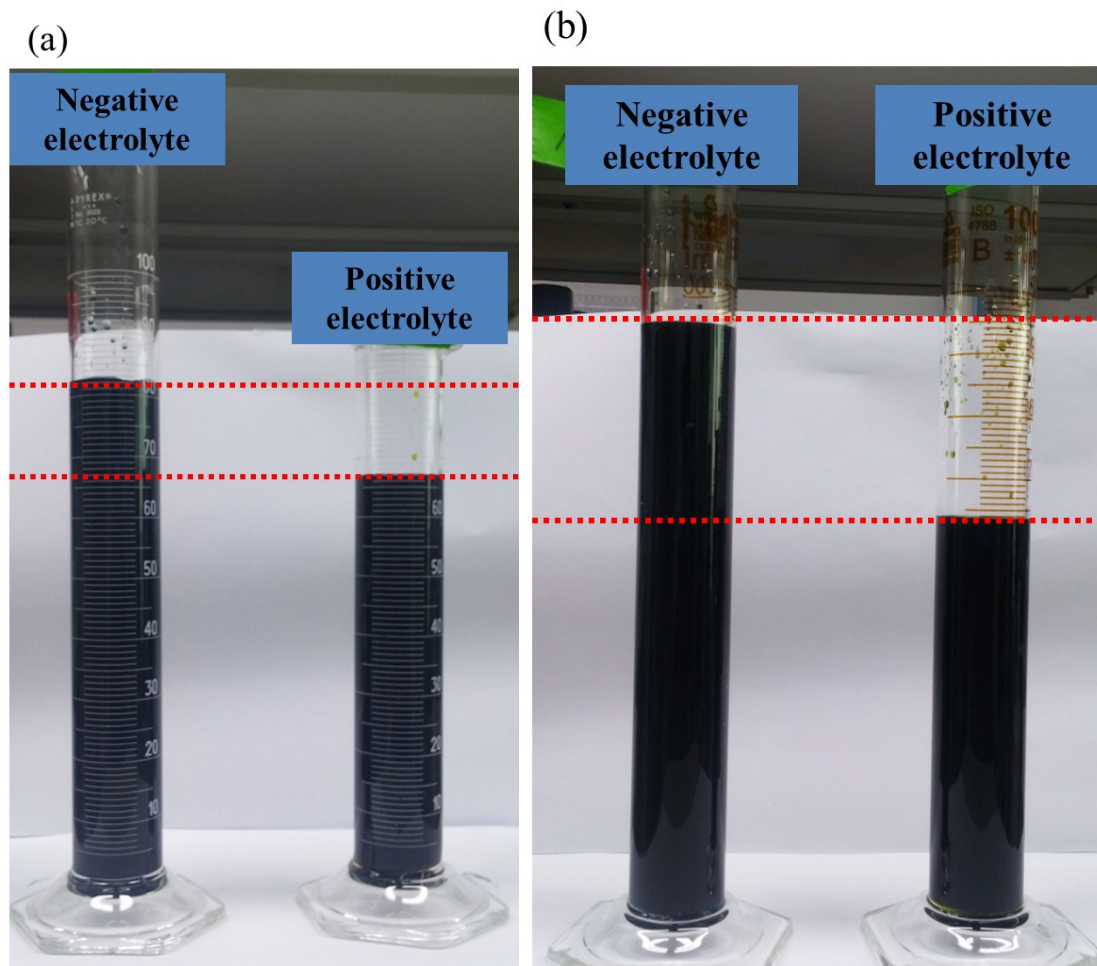


Fig. S8 Color change of the ex situ test solutions (0.1M VO_2^+ /5M H_2SO_4) containing Nafion 115, BPSH-50, mPBI, and BI*p*PBI membranes over measuring time.

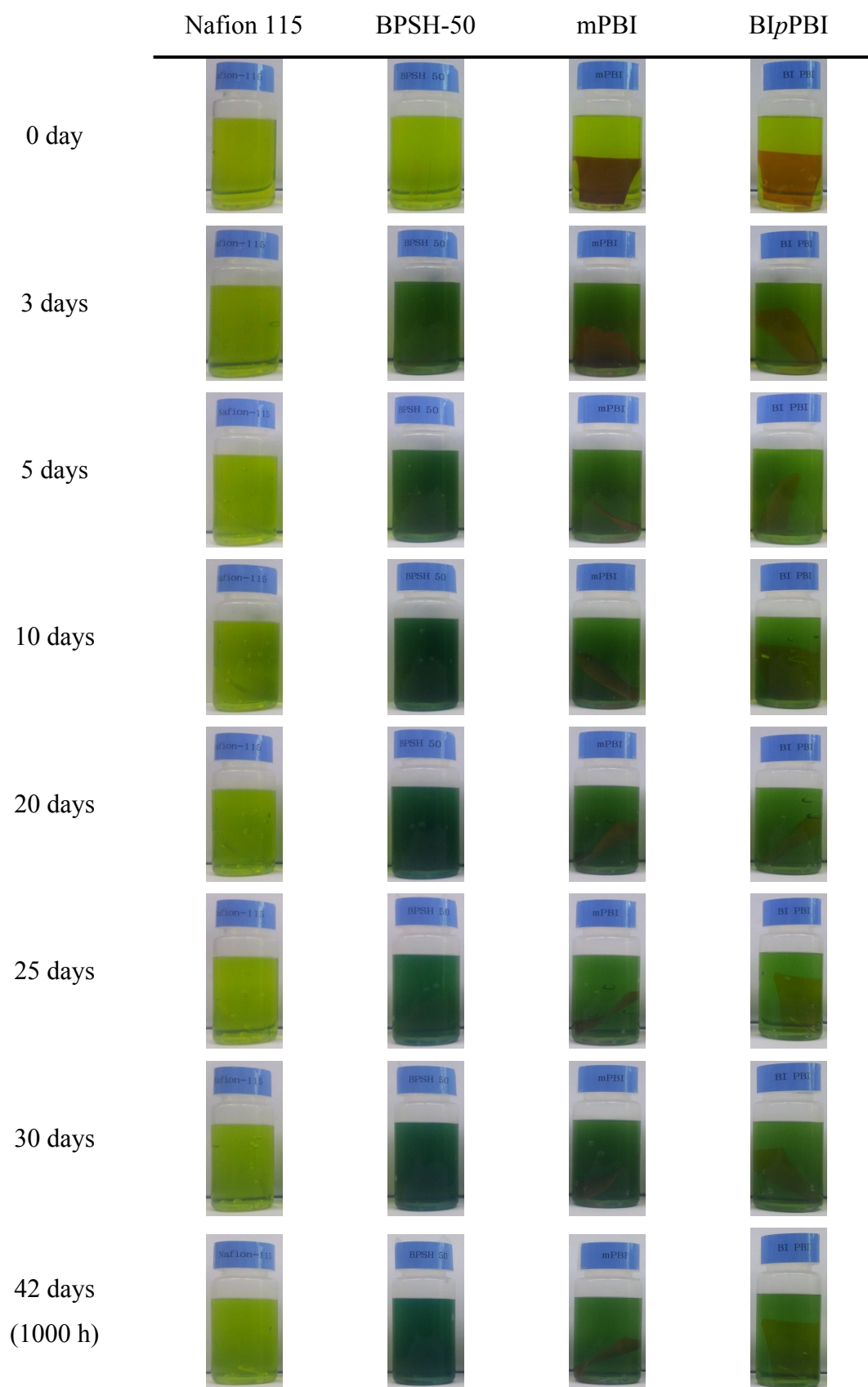


Fig. S9 SEM image of BIPBI membranes : pristine (a : surface, a' : cross section), after 1000 h soaking test (b : surface, b' : cross section), and after 200 cycling test (c : surface, c' : cross section).

