

Supporting Information

Self-reducible Copper ion complex ink for air sinter- able conductive electrode

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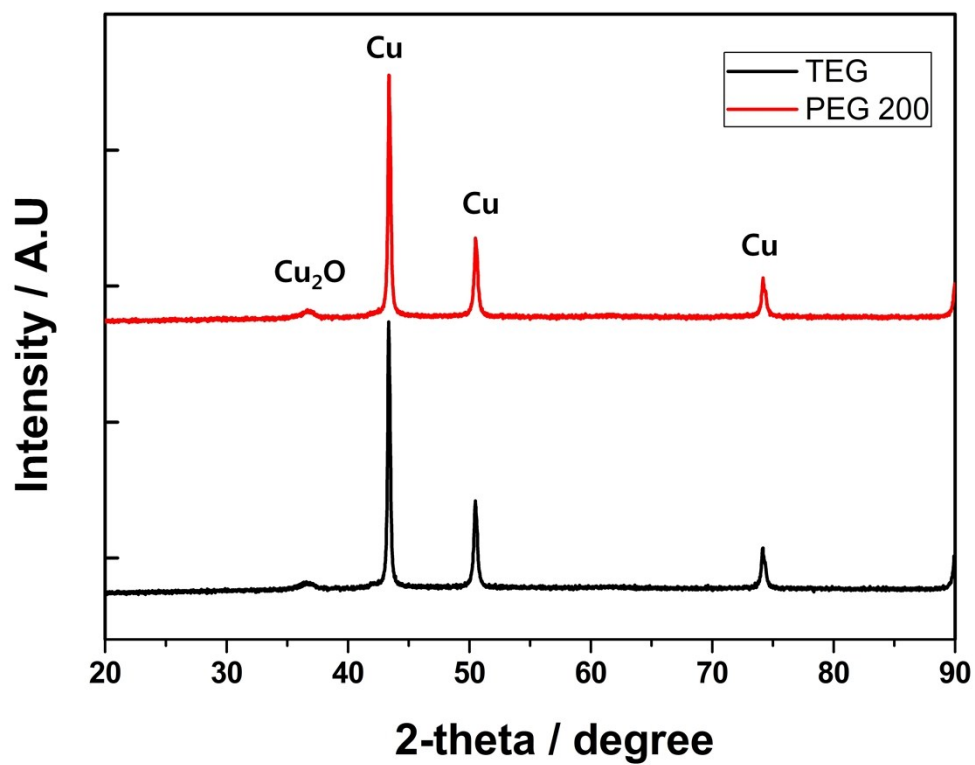


Fig. S1. XRD patterns of the sintered Cu electrode film made using pCu-ink with TEG and PEG

200

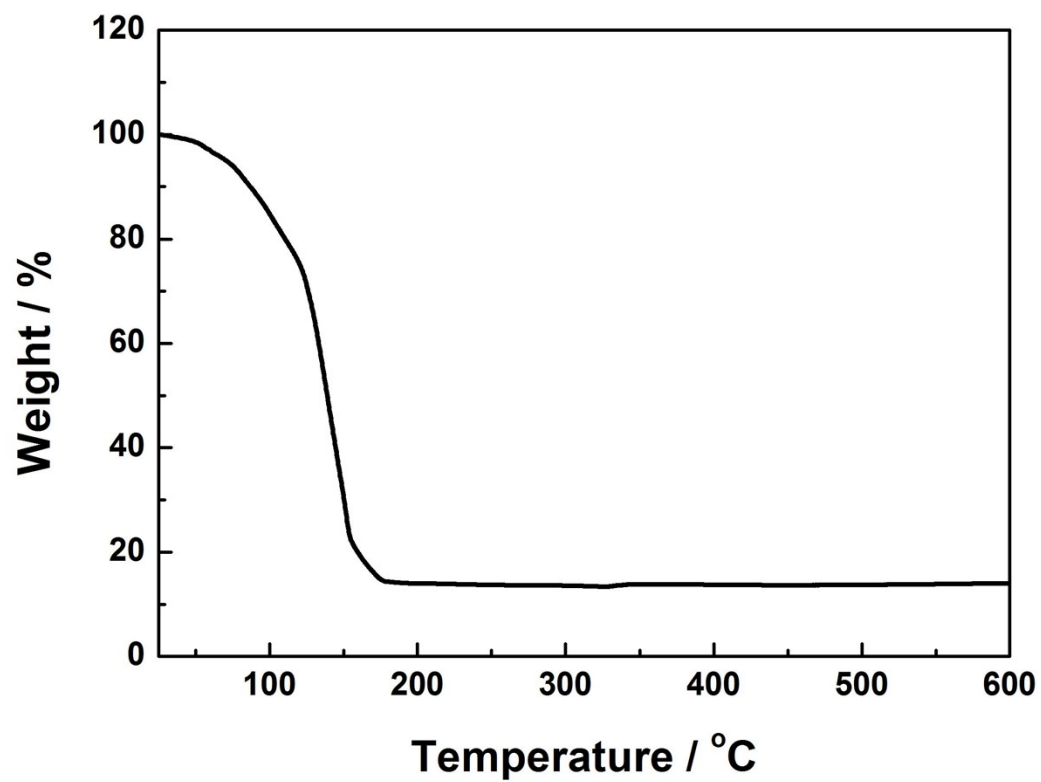


Fig. S2. TGA results of 3wt % gCu-ink under ambient air condition

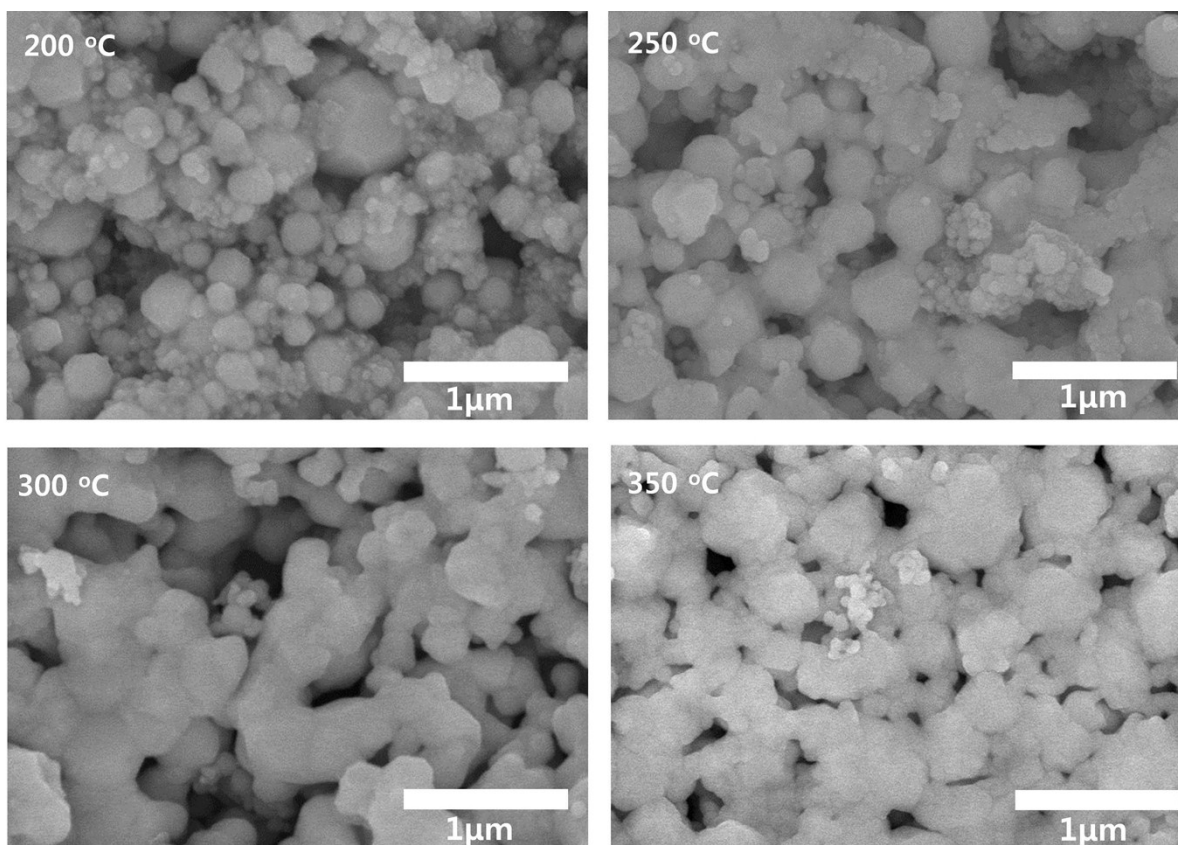


Fig. S3. Surface morphologies of the sintered Cu electrode films made using 3 wt% gCu-ink at (a) 200 °C, (b) 250 °C, (c) 300 °C and (d) 350 °C

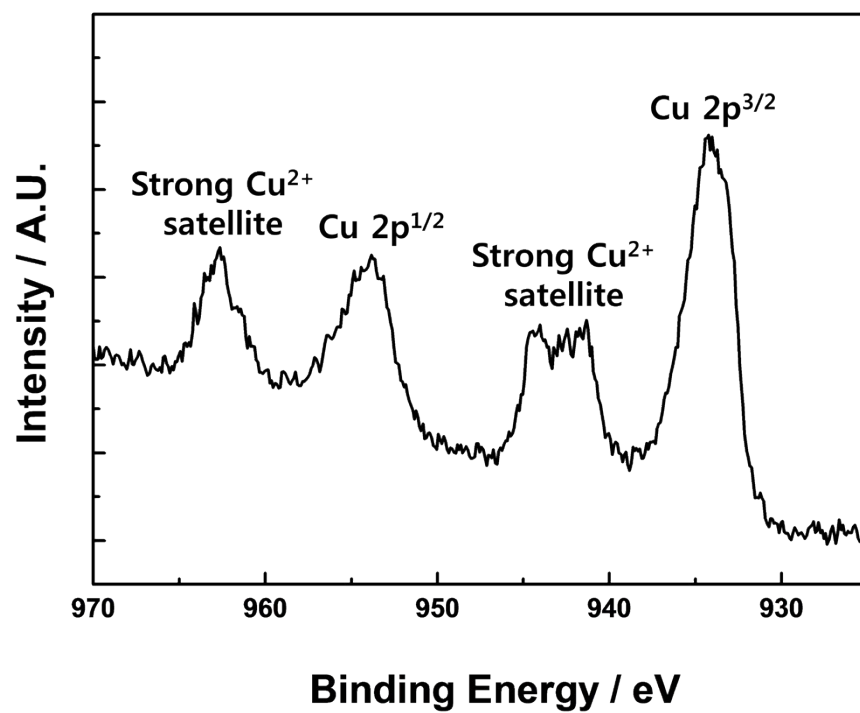


Fig. S4. XPS Cu 2p spectra of the sintered Cu electrode film at 350 °C with the intrinsic Cu-ink

After peel off test (10 times)

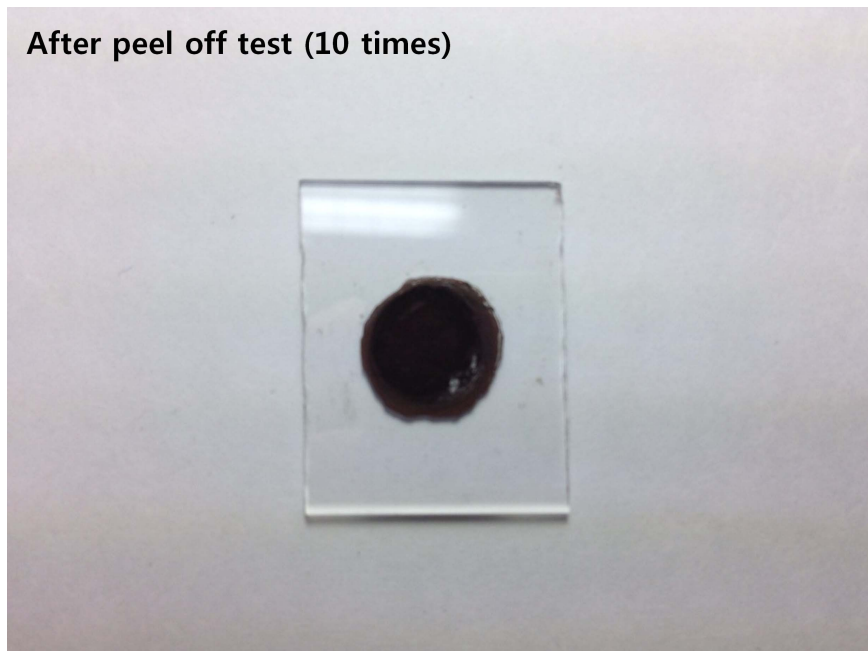


Fig. S5. After 10 times peel-off test, optical photograph image of adhesion enhanced Cu electrode film made using gCu-ink with 1 wt% APTES

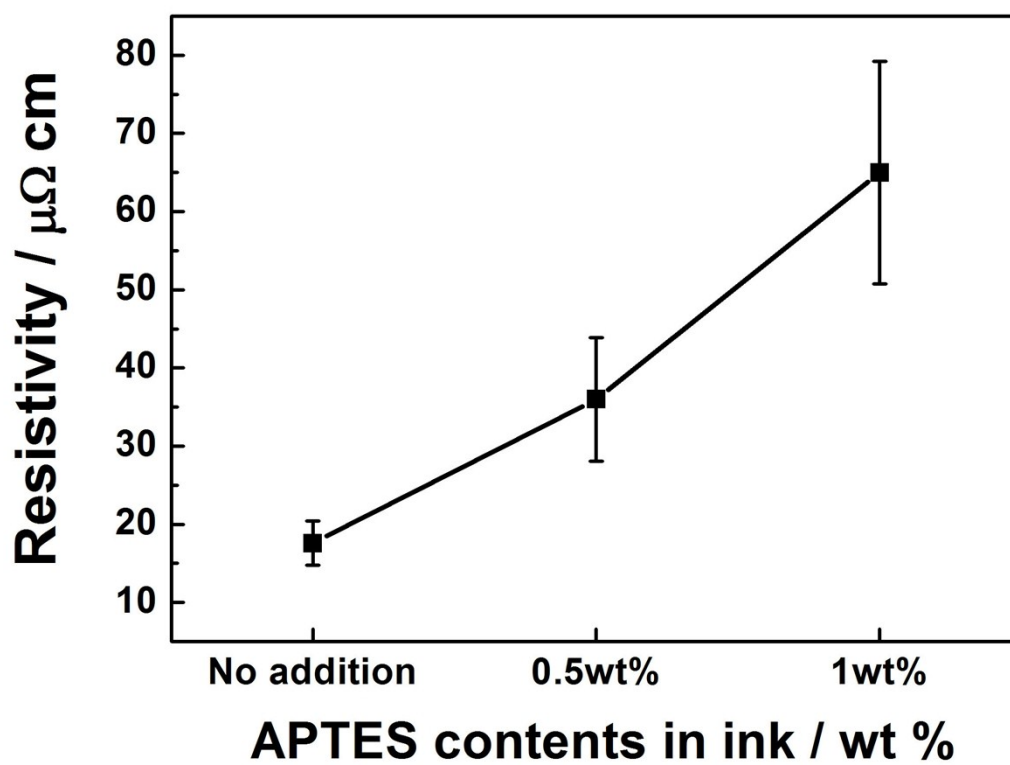
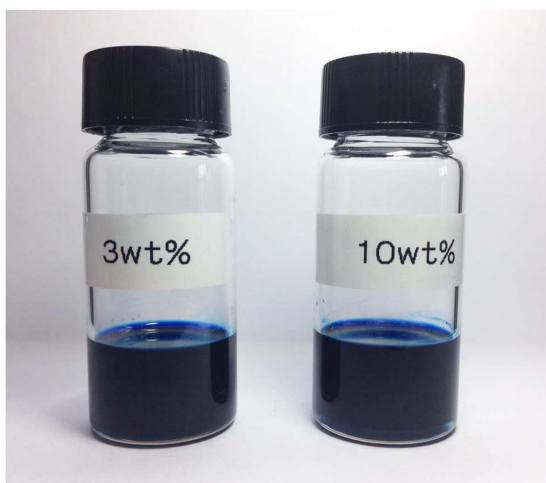


Fig. S6. Electrical resistivity of gCu-ink with no addition, 0.5, and 1 wt% APTES

As prepared glycerol mixed ink



After 4weeks glycerol mixed ink

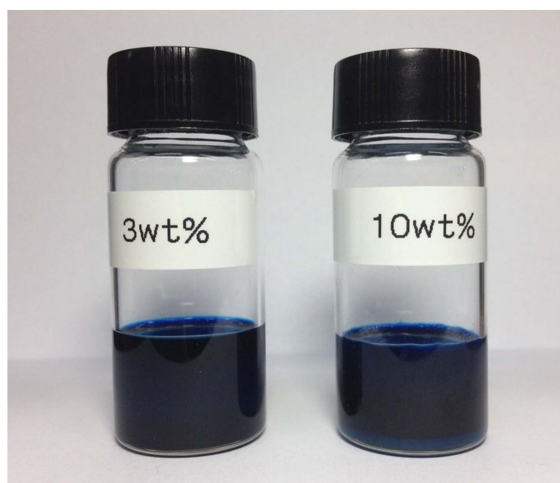


Fig. S7. Photograph of 3wt % and 10 wt% gCu-ink dissolved in IPA. For 4 weeks, phase separation was not found in gCu-ink mixture.



Fig. S8. Image of the Cu-ink by addition of 3wt % hydrazine (N_2H_2) and sodium borohydride (NaBH_4), respectively