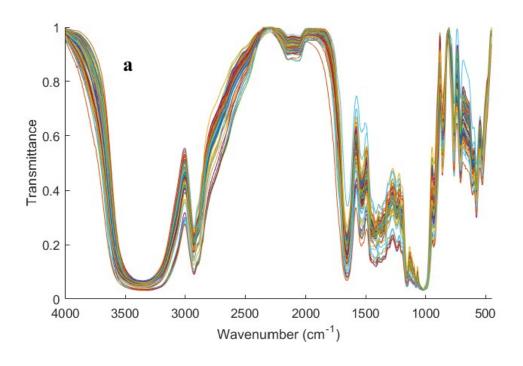
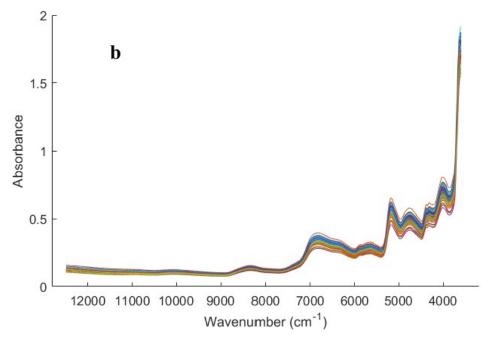
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Supplementary material 4. MIR (a) and NIR (b) spectra of wheat flour samples