

Supporting informations for

Isoprene chain shuttling polymerization between *cis* and *trans* regulating catalysts: straightforward access to a new material

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Experimental section

Materials

All operations were performed under dry argon by using Schlenk techniques. Toluene was purified through alumina column (Mbraun SPS). Isoprene (99% from Aldrich) were dried over calcium hydride, distilled twice over molecular sieves and once just before use. *n*-butylethylmagnesium (BEM, 20 wt% in heptane from Texas Alkyl) and aluminiumtriisobutyl (AlⁱBu₃), pure, Aldrich), aluminiumtriethyl (AlEt₃, pure, Aldrich), were used as received. The complexes Cp*La(BH₄)₂(THF)₂ (**1**) was synthesized according to literature procedures¹ and NdCl₃(THF)₂ (**2**) was obtained by treatment of anhydrous NdCl₃ (99%, Strem) in THF under reflux for 3 days.

Polymerization

In a glove box, the complexes were weighed into different vessels and dissolved in toluene. 1 equivalent of BEM was added to complex **1** and 20 equivalents of AlR₃ to complex **2** using microsyringes. The mixtures were magnetically stirred for some minutes, before being mixed for the chain shuttling experiments. The resulting solution was heated at 50°C for a given time, quenched with methanol, diluted in toluene and poured into methanol, leading to the precipitation of the polymer. Solvents were evaporated under partial vacuum, and the products were dried under vacuum until constant weight.

¹ A. Valente, P. Zinck, A. Mortreux, M. Visseaux, *Macromol. Rapid Commun*, 2009, **30**, 528–531.

Measurements

^1H , ^{13}C and HMBC NMR spectra were recorded on a AV II 400MHz (9.4T) with TBI probe at room temperature in CDCl_3 . Quantitative ^{13}C NMR analyses were realized using the zgig sequence (Bruker library). The chemical shifts were calibrated using the residual resonances of the solvent. Size exclusion chromatography was performed in THF as eluent at 40°C using a Waters SIS HPLC-pump, a Waters 410 refractometer and Waters styragel columns (HR2, HR3, HR4, HR5E) calibrated with polystyrene standards. DSC measurements were conducted under nitrogen on a DSC Q20 apparatus at a heating and cooling rates of $10^\circ\text{C}\cdot\text{min}^{-1}$ from -90°C to 100°C using around 10 mg samples in aluminium crucibles. The temperature range and the heat flow scale were calibrated from the recording of the melting of high purity indium sample at the same scanning rate. WAXS experiments were performed using a Genix microsource (XENOCs) equipment operating at 50 kV and 1 mA. The Cu-K_α radiation used was selected with a curved mirror monochromator and the 2D patterns were recorded on a CCD camera from Photonic Science. Sample to detector distances of 8cm were used. Standard corrections were applied to the patterns before their integration using the FIT2D[®] software. Tensile testing was conducted on an Instron machine under ambient conditions using specimens with $L_0 = 15\text{mm}$ and $l_0 = 3\text{mm}$ gauge length and width, respectively. The tensile tests were carried out at a constant crosshead speed of $9\text{ mm}\cdot\text{min}^{-1}$, corresponding to an initial strain rate of $1\cdot 10^{-2}\text{ s}^{-1}$. The nominal stress σ (MPa) and strain ε (%) are defined conventionally as the ratio $F/(l_0\cdot e_0)$ and $(L-L_0)/L_0$, respectively, where F is the force (N) and e_0 (mm) the sample thickness. $100\ \mu\text{m}$ thick films were prepared for the tensile test using the solution casting method consisting in dissolving the polymer in THF and putting the solution in a crystallizer before evaporation during 2 days under ambient conditions.

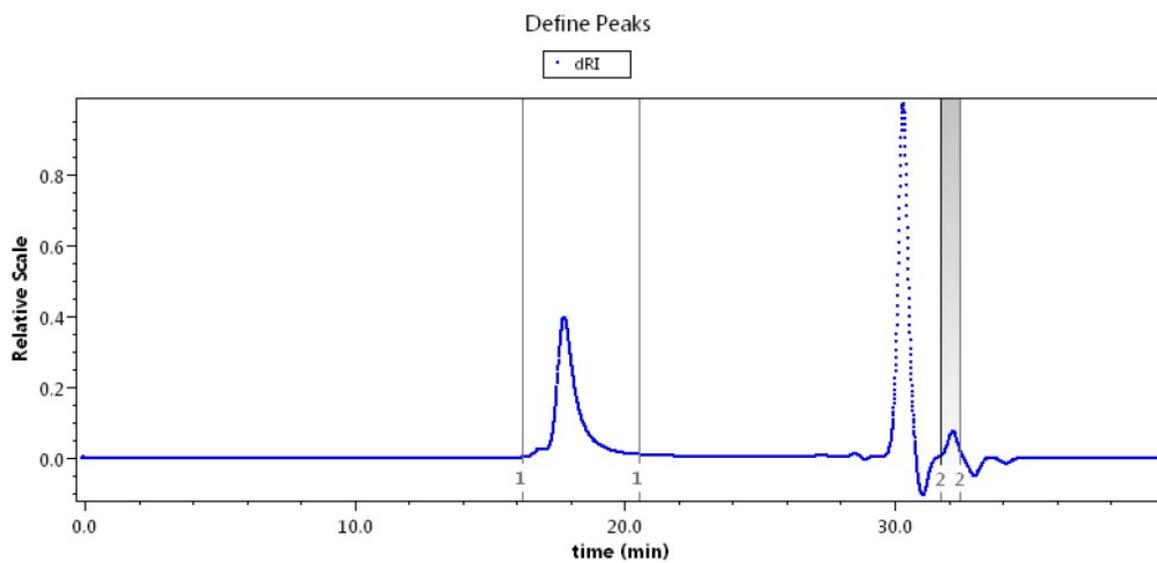


Figure S11. SEC (Size Exclusion Chromatography) chromatograms of poly(1,4-*trans* isoprene) obtained using **1** combined to 1 equiv. MgⁿBuEt (entry 1).

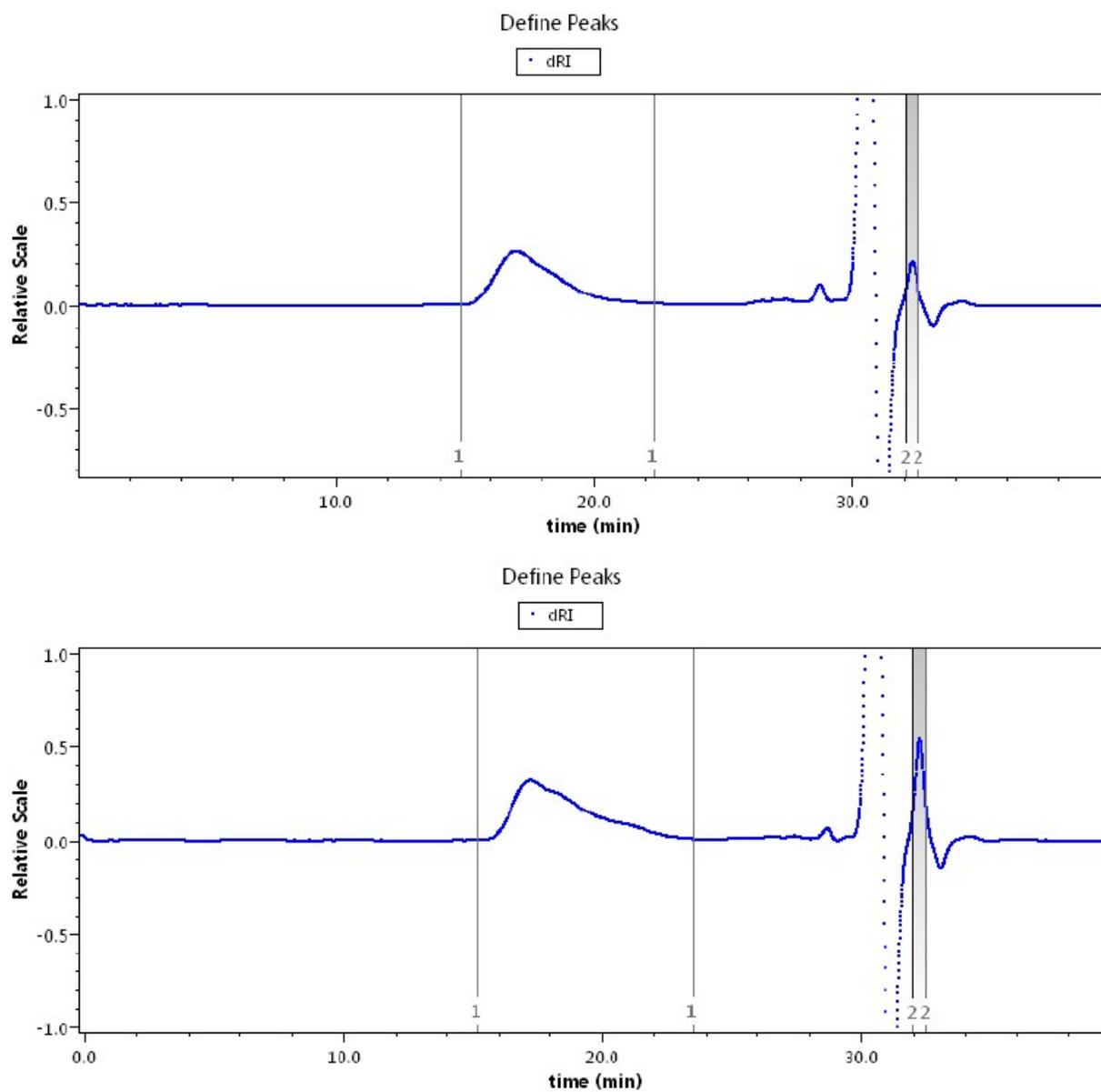


Figure S12. SEC chromatograms of poly(1,4-*cis* isoprene) obtained using **2** combined to 20 equiv. AlEt₃ (entry 2, top) and 20 equiv. AlⁱBu₃ (entry 3, bottom).

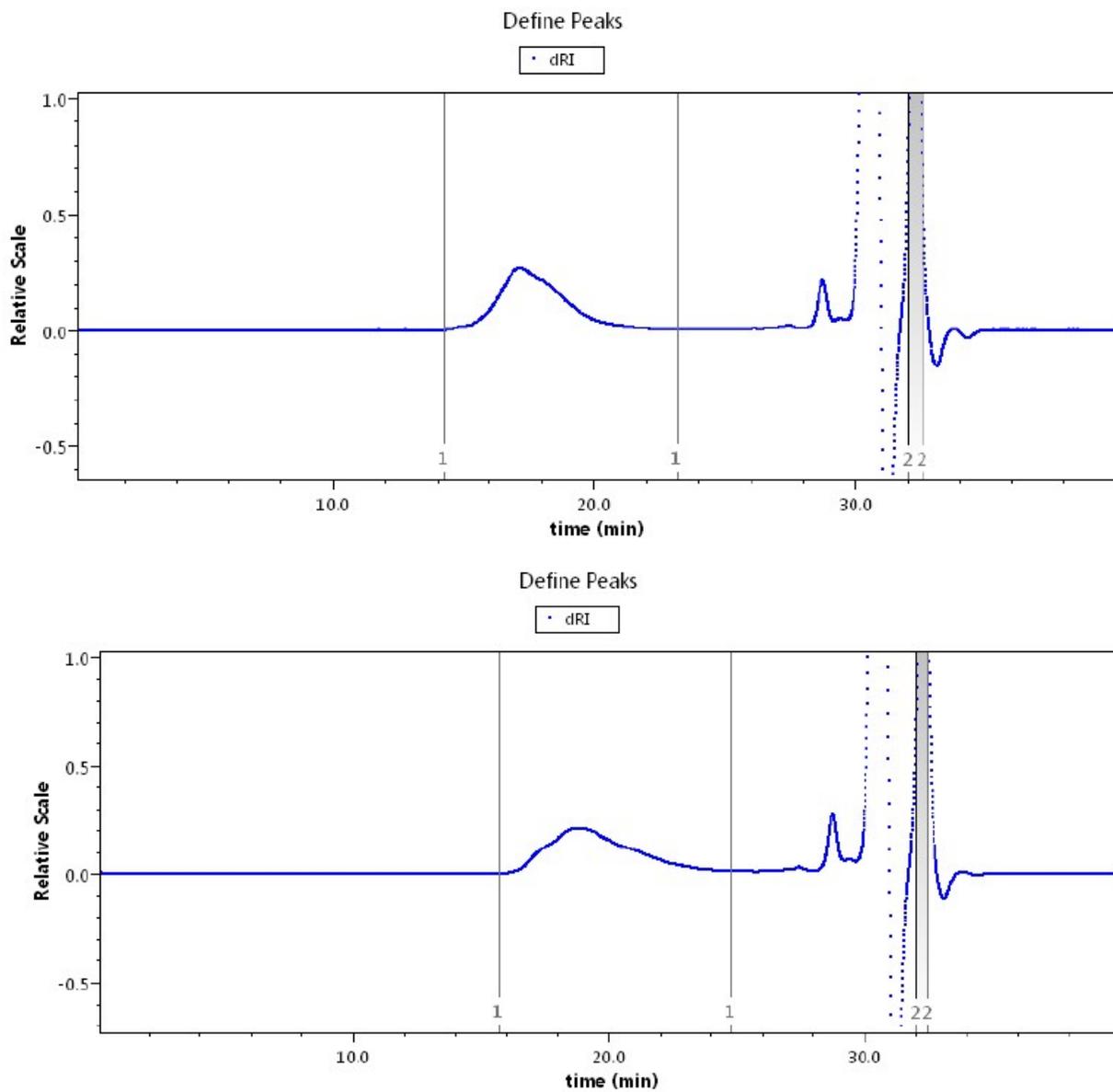


Figure SI3. SEC chromatograms of polyisoprene obtained using a 50/50 mixture of **1** and **2** combined to 1 equiv. Mg^nBuEt and 20 equiv. AlEt_3 (entry 4, top) and 20 equiv. $\text{Al}i\text{Bu}_3$ (entry 5, bottom) respectively.

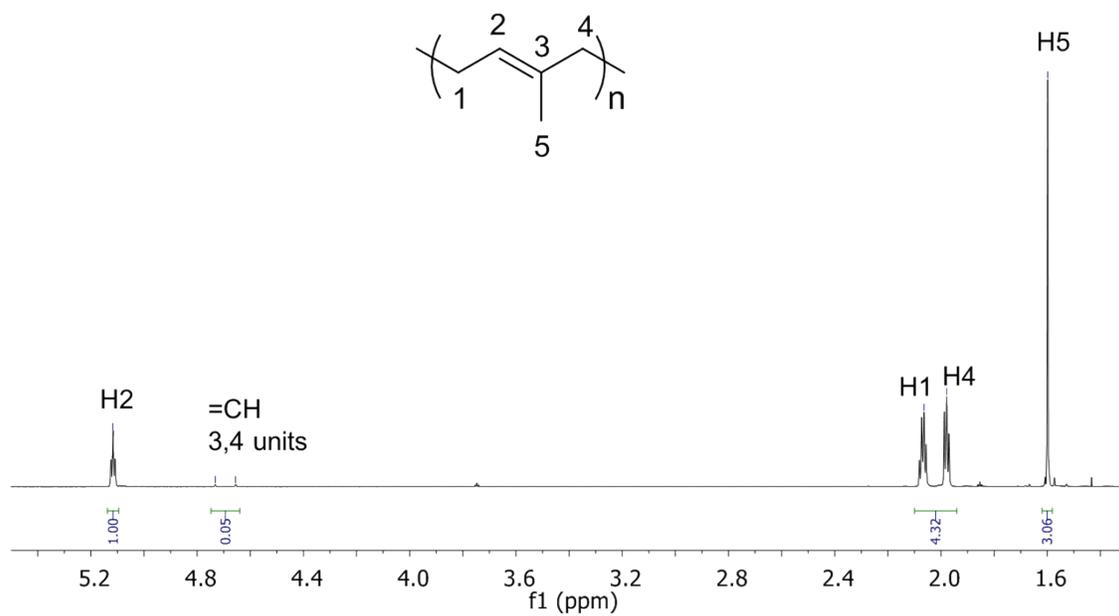


Figure SI4. ^1H -NMR spectrum of poly(1,4-*trans* isoprene) (entry 1)

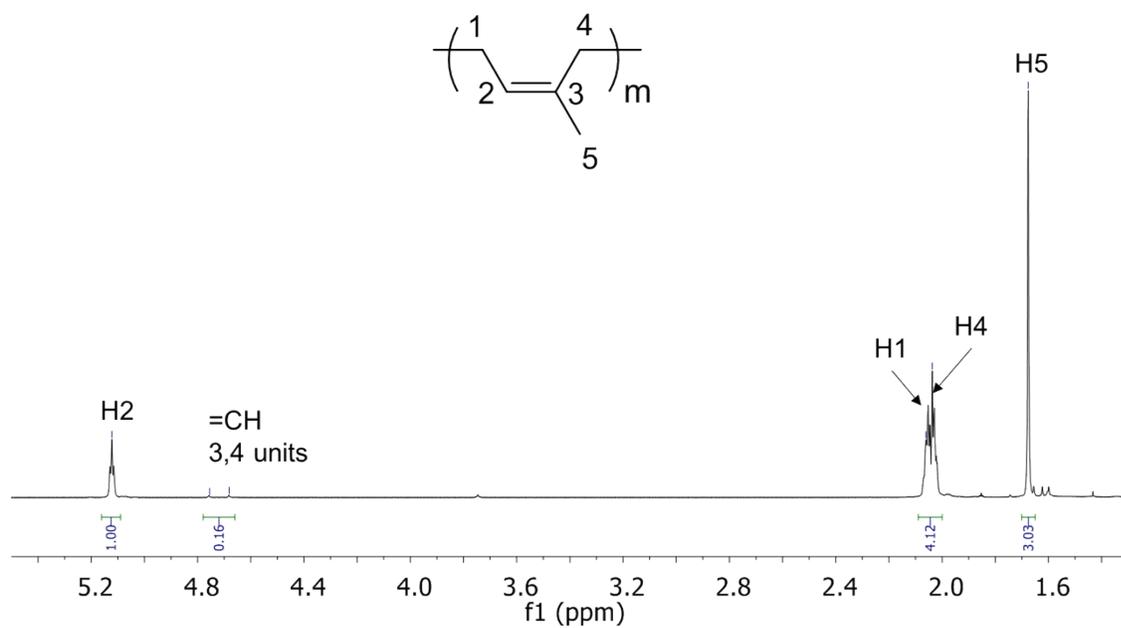


Figure SI5. ^1H -NMR spectrum of poly(1,4-*cis* isoprene) (entry 2)

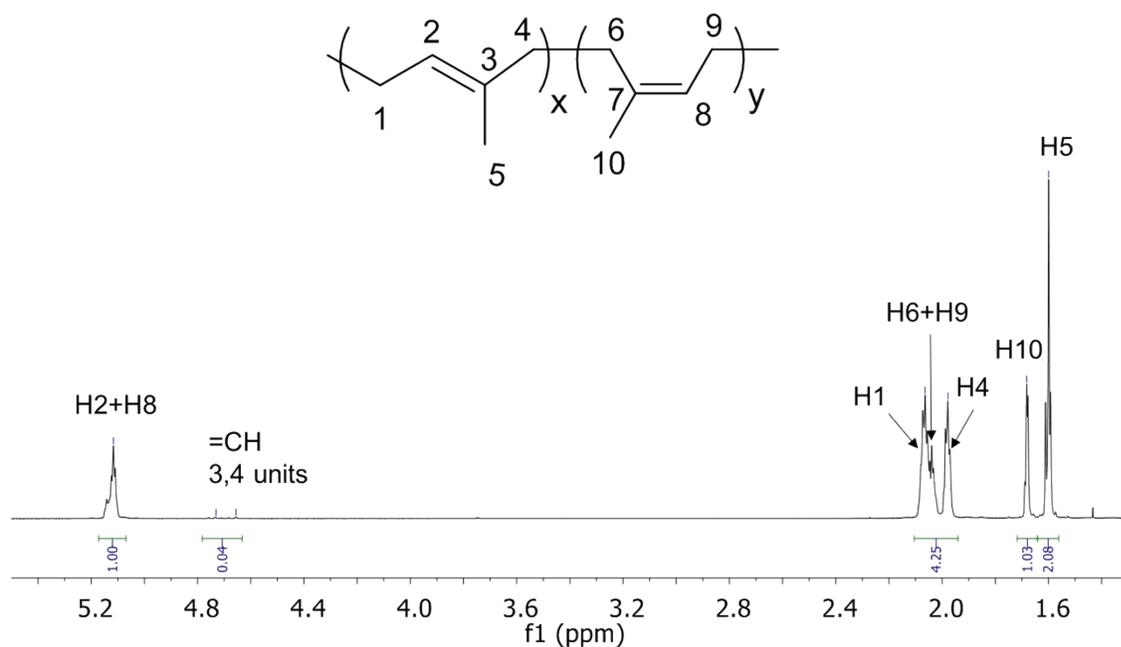


Figure SI6. $^1\text{H-NMR}$ spectrum of chain shuttled polyisoprene (entry 4) obtained using AlEt_3 as cocatalyst.

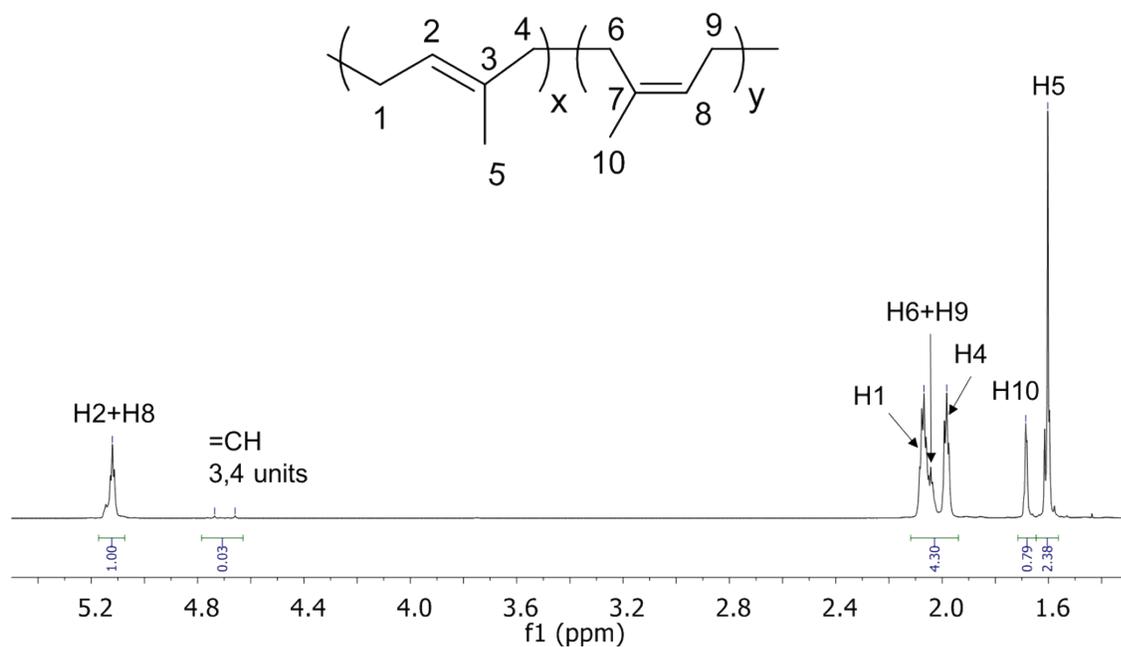


Figure SI7. $^1\text{H-NMR}$ spectrum of chain shuttled polyisoprene (entry 5) obtained using Al^iBu_3 as cocatalyst.

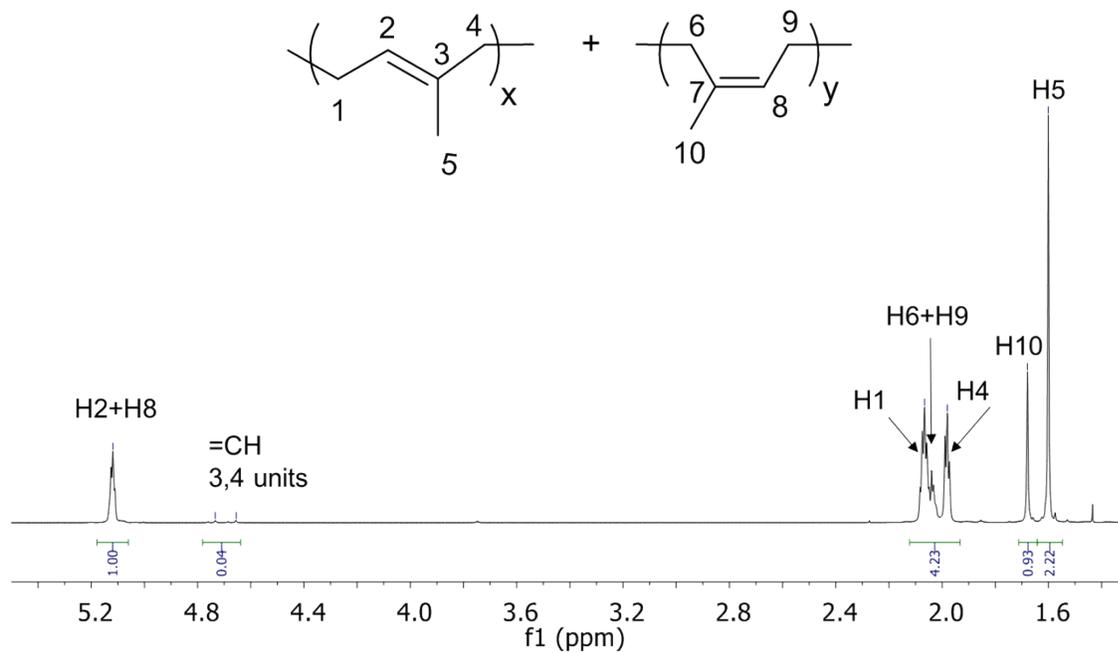


Figure SI8. $^1\text{H-NMR}$ spectrum of a physical mixture of poly(1,4-*cis* isoprene) and poly(1,4-*trans* isoprene) (entries 1 + 2) with a weight ratio *cis/trans* = 1/3.

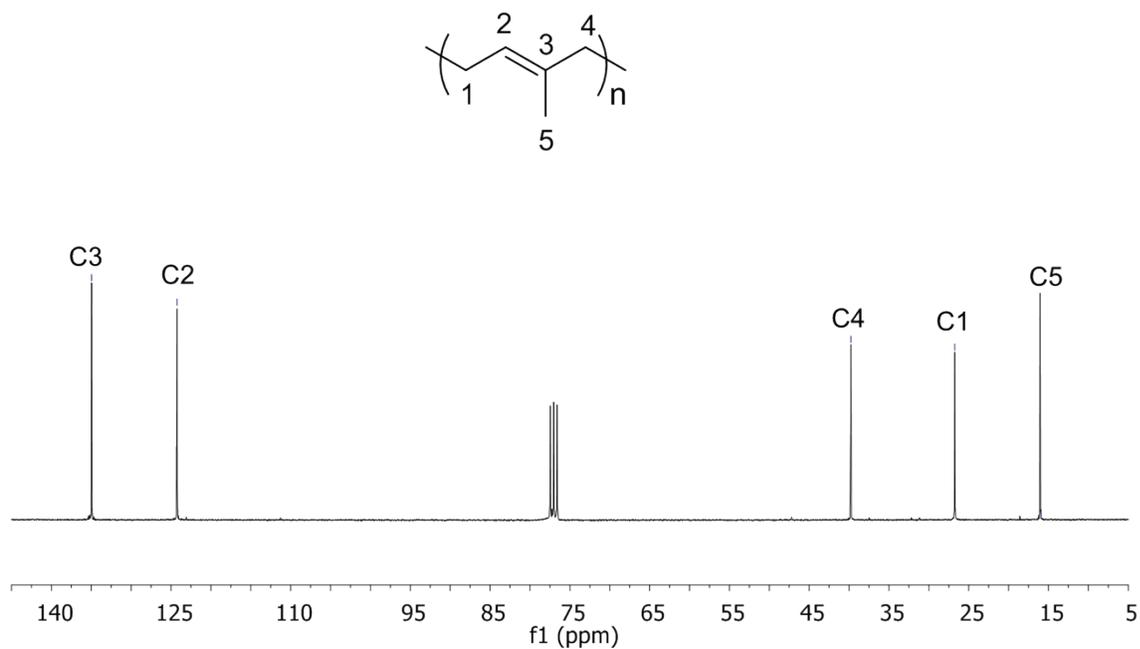


Figure SI9. $^{13}\text{C-NMR}$ spectrum of poly(1,4-*trans* isoprene) (entry 1)

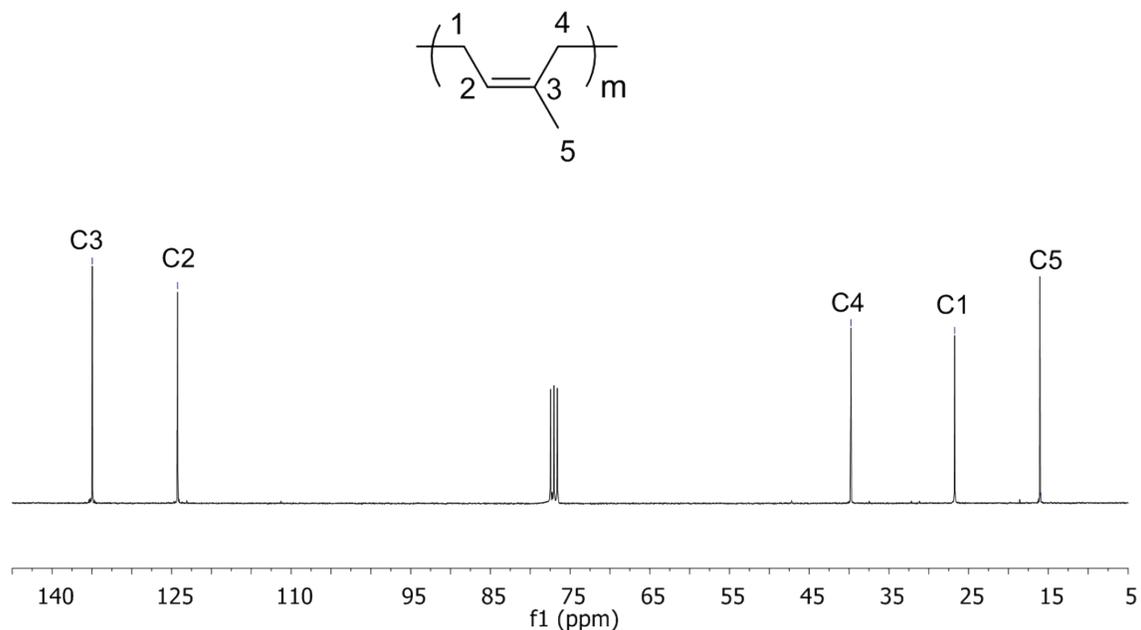


Figure SI10. ¹³C-NMR spectrum of poly(1,4-*cis* isoprene) (entry 2)

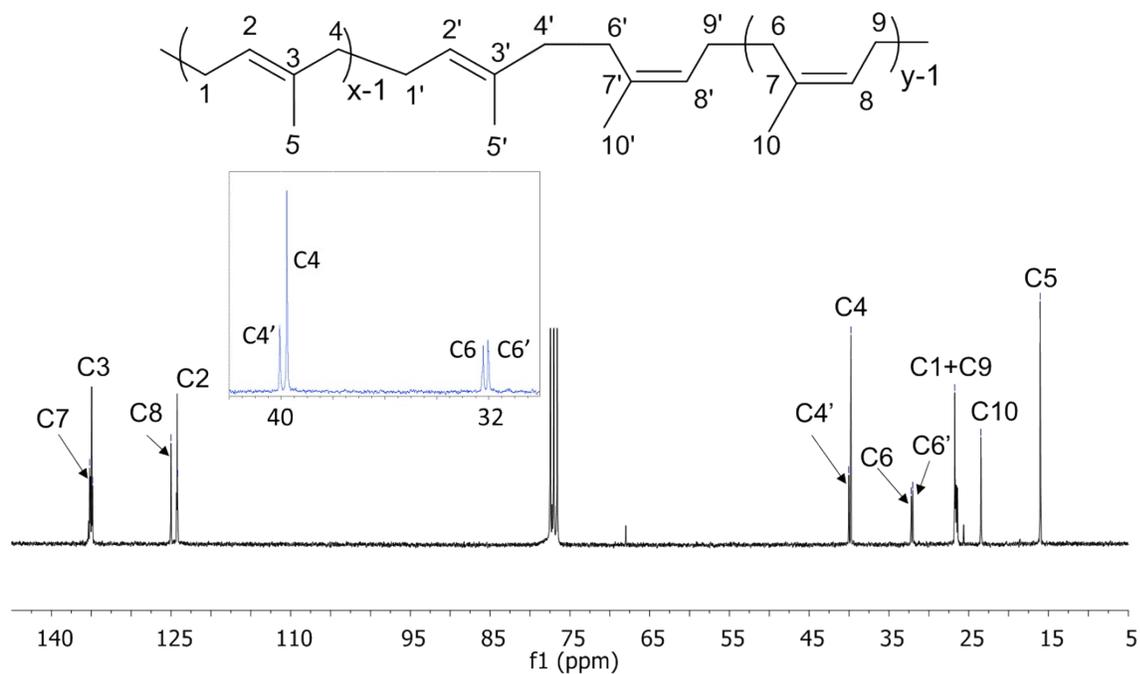


Figure SI11. ¹³C -NMR spectrum of chain shuttled polyisoprene (entry 4) obtained using AlEt₃ as cocatalyst. Inlet : 32 – 40 ppm zone

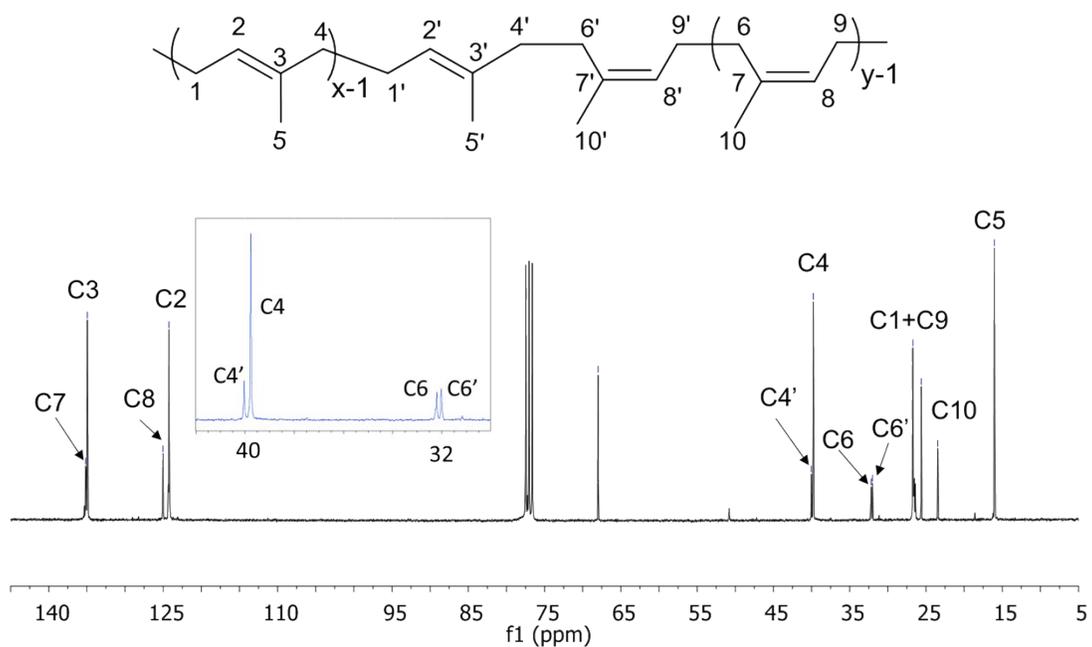


Figure SI12. ^{13}C -NMR spectrum of chain shuttled polyisoprene (entry 5) obtained using Al^iBu_3 as cocatalyst. Inlet : 32 – 40 ppm zone

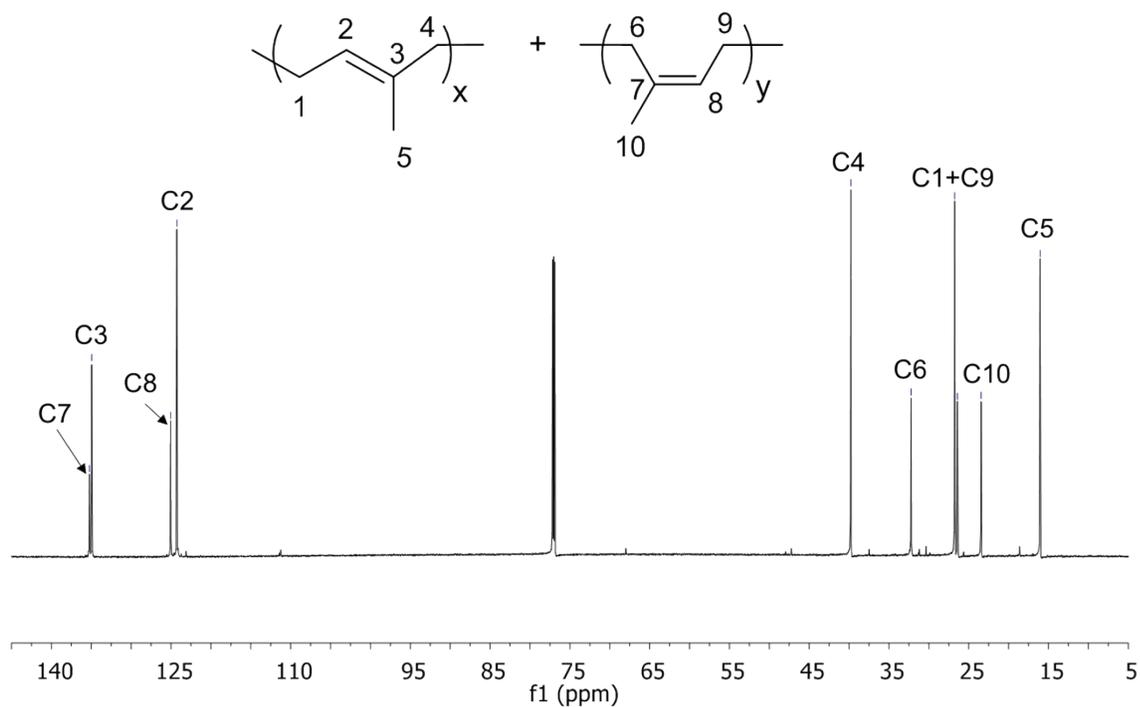


Figure SI13. ^{13}C -NMR spectrum of a mixture of poly(1,4-cis isoprene) and poly(1,4-trans isoprene) (entries 1 + 2) with a weight ratio cis/trans = 1/3.

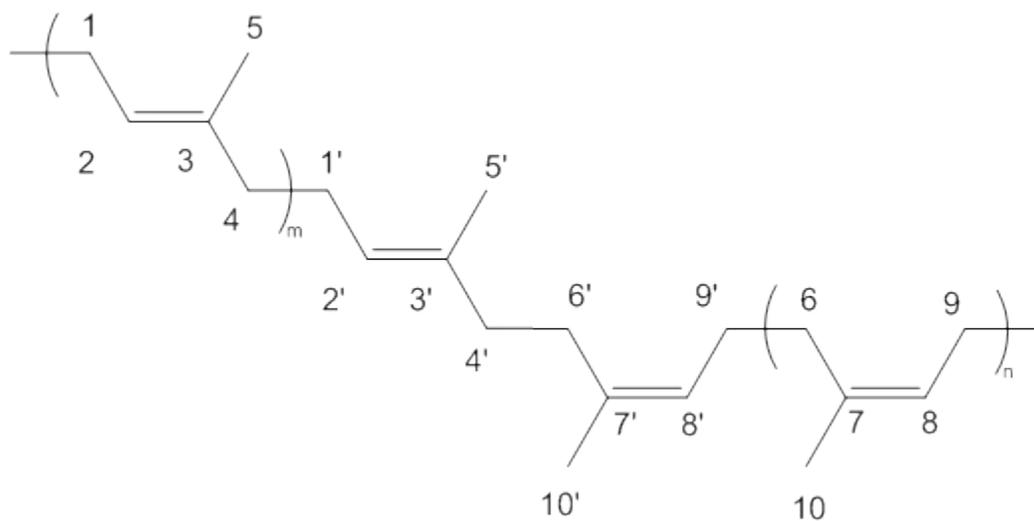
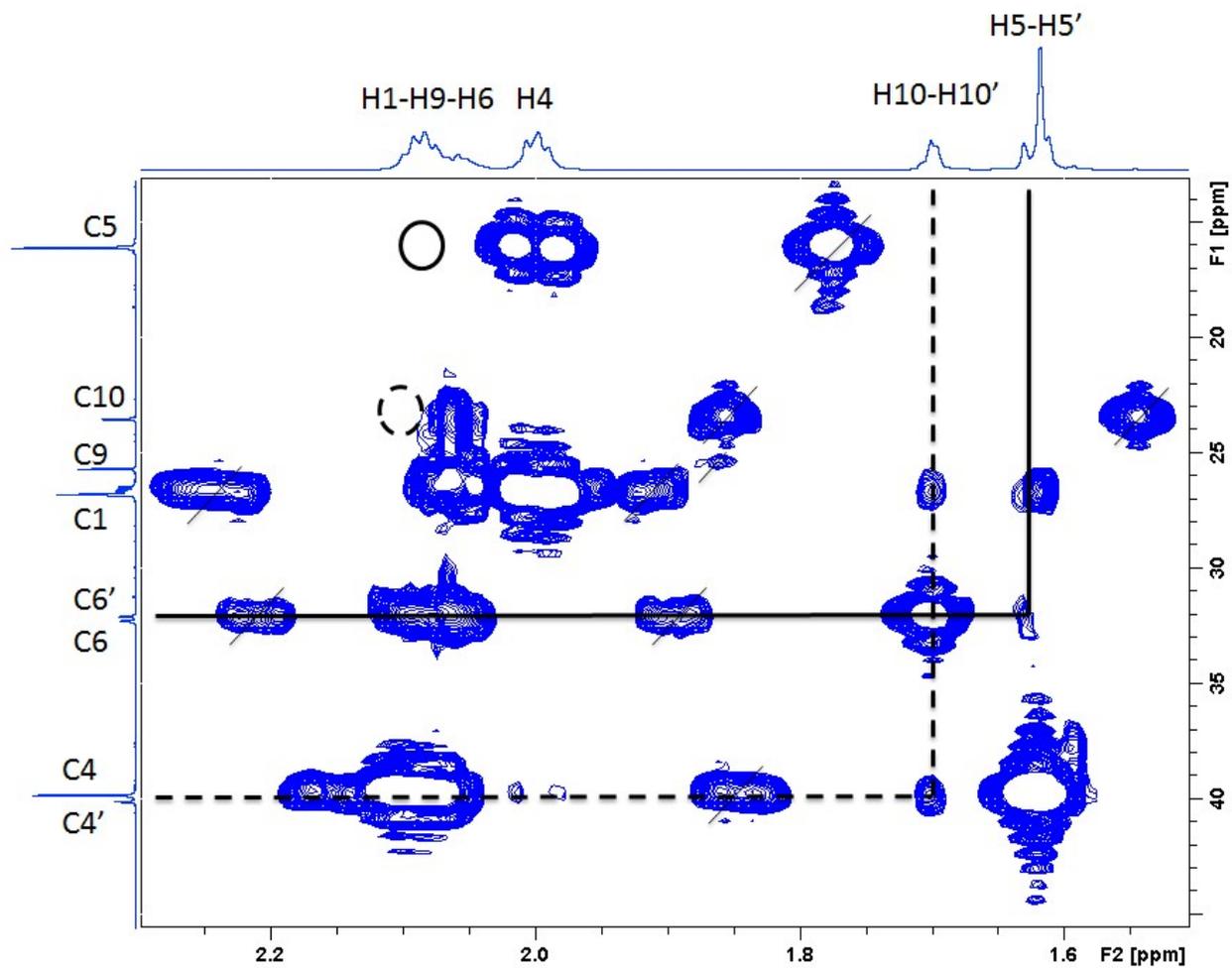


Figure SI14. 2D HMBC spectrum of chain shuttled polyisoprene (entry 5) obtained using Al^iBu_3 as cocatalyst.

Entry	Cata 1/2	AlR ₃	Yield (%)	% <i>Trans</i>	% <i>Cis</i> ^b	1 st heating			2 nd heating		
						T _g (°C)	T _m (°C)	ΔH _m (J/g)	T _g (°C)	T _m (°C)	ΔH _m (J/g)
1	100/0	-	82	98	0	-64.7	58.0	65.3	-65.3	48.4	50
2	0/100	AlEt ₃	61	0	97	-63.2	-	-	-63.2	-	-
3	0/100	Al(<i>t</i> Bu) ₃	68	0	99	-63.0	-	-	-63.0	-	-
4	50/50	AlEt ₃	76	68	30	-67.4	-	-	-67.4	-	-
5	50/50	Al(<i>t</i> Bu) ₃	87	75	24	-66.8	38.6	7.5	-67.0	31.2	0.4
70/30 <i>trans/cis</i>	-	-	-	69	29	-64.7	43	3.2	-64.7	-	-

Table S11. DSC (Differential Scanning Calorimetry) results including a second heating

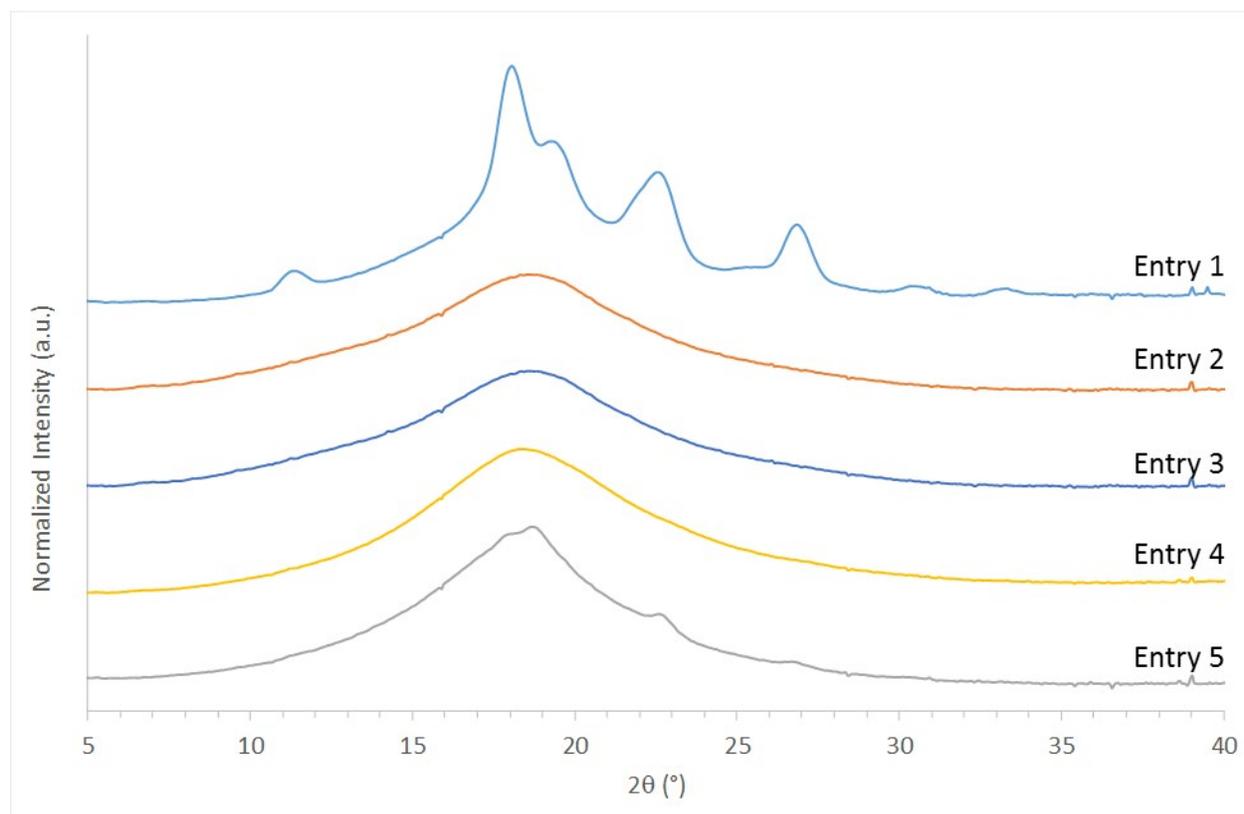


Figure S116 WAXS analysis of entries 1-5

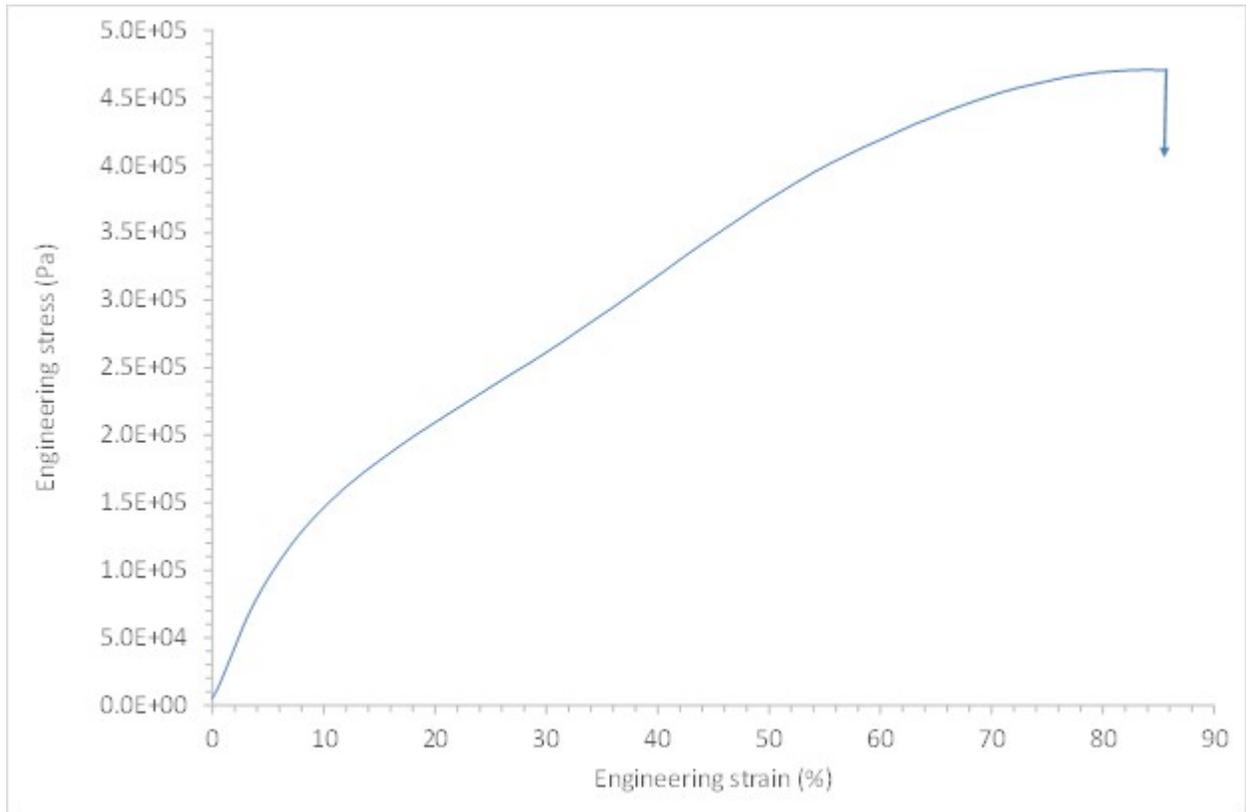
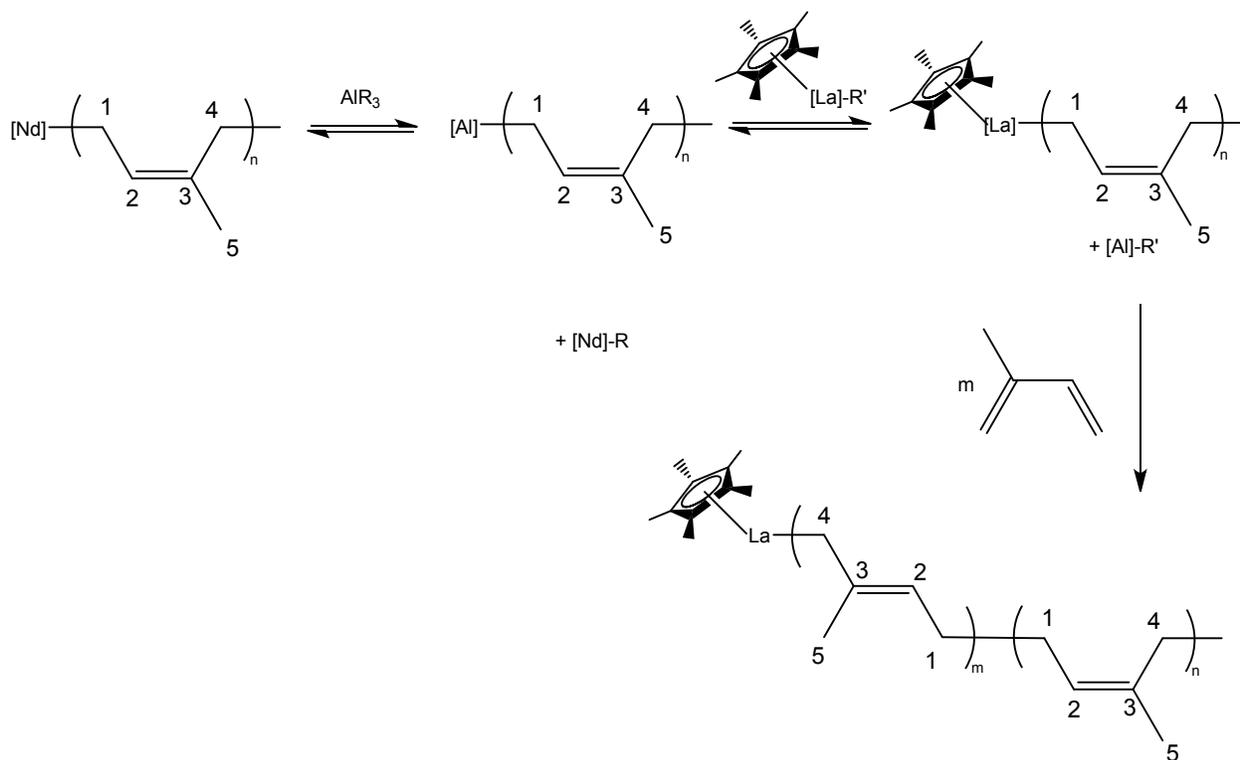


Figure SI17 Mechanical behaviour upon uniaxial stretching - entry 5



Scheme S11. Proposed mechanism for the formation of *cis-trans* head-to-head enchainments under the hypothesis of a 4,1 polymerization of isoprene on the **2** / AlR_3 catalytic system.

AlR_3	Time (h)	Yield (%)	% <i>Trans</i> ^b	% <i>Cis</i> ^b	% 3,4 ^b	M_n g/mol ^c	D_m ^c
Et	1	13	0	98	2	189300	1.37
iBu	0.33	30	0	97	3	56500	2.65

Table S12. Polymerization experiments using the NdCl_3 / 20 equiv. AlR_3 / 1 equiv. Mg^nBuEt . Experimental conditions similar to entries 4 and 5, Table 1, main manuscript. The reaction was stopped in both cases when the magnetic stirrer was blocked.