

Reducing a Cocrystal to Nanoscale Dimensions Enables Retention of Physical Crystal Integrity upon Dehydration

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Electronic Supporting Information

Contents

1. Materials and Methods
2. Microsized Cocrystal
 - 2.1. Synthesis of caf:24DBA:H₂O
 - 2.2. Powder X-ray diffractometry data
 - 2.3. SEM imaging
 - 2.4. Thermal Analysis Data
3. Nanosized Cocrystal
 - 3.1. Synthesis of caf:24DBA:H₂O
 - 3.2. Powder X-ray diffractometry data
 - 3.3. SEM imaging
 - 3.4. Thermal Analysis Data
4. References

1. Materials and Methods

All reagents were purchased from Sigma-Aldrich co. and used as is.

Powder X-ray data were collected on a *Rigaku* XD Ultima II diffractometer (Serial No. AD20971) equipped with a NaI scintillation detector using Cu $K\alpha$ radiation ($\lambda=1.54056 \text{ \AA}$).

SEM images were collected using *Hitachi* S-4800 scanning electron microscope operated at a range of 5–10 kV. Prior to imaging, samples were coated with gold for approximately 3 minutes using *Emitech K550* sputter coater.

Thermal analysis of samples (nano- and microsized crystals) was performed using Differential Scanning Calorimetry (DSC) (TA[®] Q2000 V 24.2). Samples of 6 – 8 mg were weighed and hermetically sealed in an aluminum pan. Measurements for thermal events (ie., melting point) were obtained in a temperature range of 30 – 250 °C using a 20 °C/min heating rate.

Water content was measured by Thermal Gravimetric Analysis (TGA) (TA[®] Q50) in a 100 μL pan by heating to 130 °C using a 10 °C/min heating rate. The heating cycle was repeated twice on the tested sample. Samples of 8 – 10 mg for dehydration were heated to 130 °C using a 10 °C/min heating rate and upon equilibration at room temperature, were transferred to an aluminum pan with a lid that was crimp sealed.

Pore mapping was conducted using Mercury[®] (v 3.7) to determine solvent-contact volumes. The void volume was estimated for the caf:24DBA:H₂O cocrystal based on space occupied by a spherical probe with a radius ranging from 1.2 – 1.7 \AA . L. Barbour, *Chem. Commun.*, 2006, **11**, 1163.¹ The results indicated no void space existed within the crystal structure that could accommodate a probe within the specified radial range of 1.2 – 1.7 \AA .

2 Microsized Cocrystal

2.1 Synthesis of caf:24DBA:H₂O

Microsized cocrystals formation of 2,4-dihydroxybenzoic acid ($\geq 98.0\%$) (24DBA) with caffeine (anh., $\geq 99.0\%$) (caf) employed the reported SMPT-based suspension approach.² Equimolar amounts of caffeine (60 mg) and 2,4DBA (48 mg) were mixed in 4 mL of acetonitrile and vortexed. The resulting slurry was equilibrated at ambient conditions for ~ 18 hour and filtered. The dried solid was collected for further analysis. Single crystals were obtained through slow evaporation (~ 5 days) at RT from acetonitrile.

2.2 Powder X-ray diffractometry data

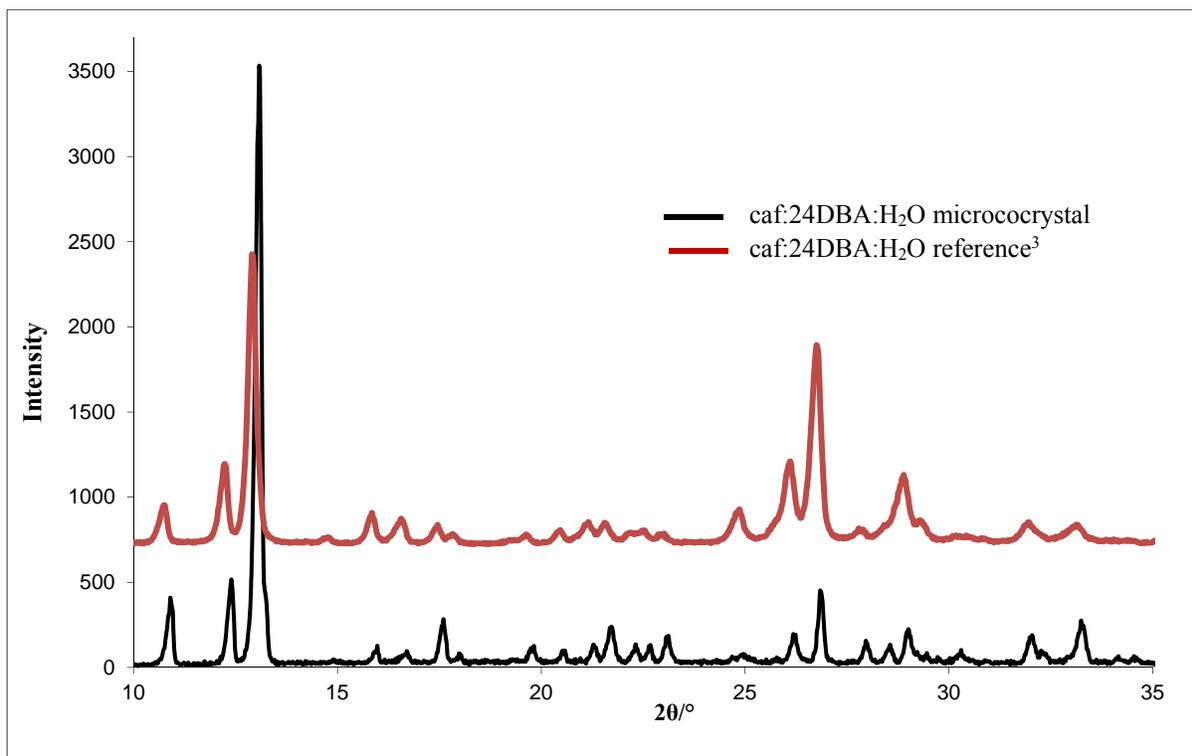


Figure S - 1. PXRD diffractogram of caf:24DBA:H₂O micro-cocrystal compared to previous reported PXRD data

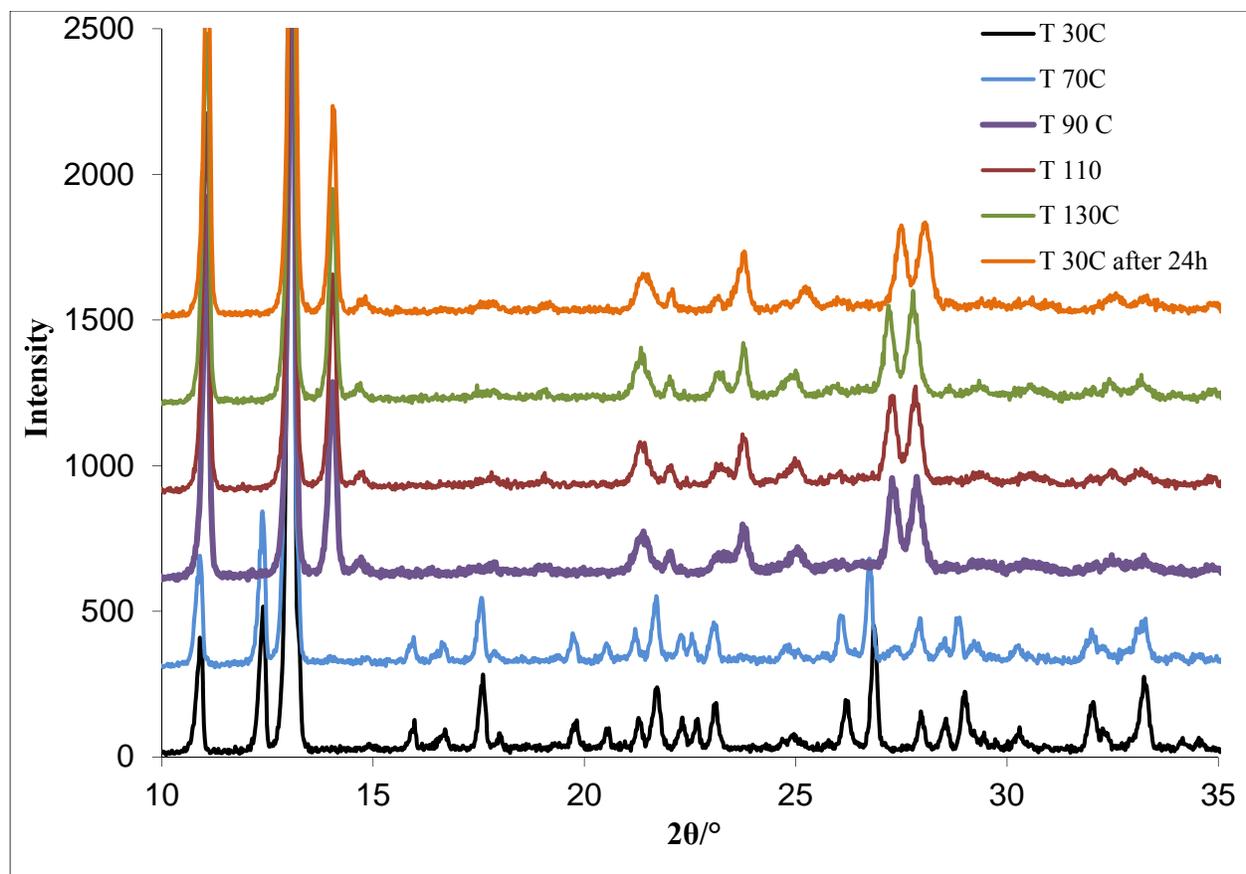


Figure S - 2 PXR D Diffractogram collected of caf:24DBA:H₂O microcrystals across temperature range of 30 – 130 °C and after 24 h at 30 °C. Conversion from monohydrate cocrystal to the dehydrated cocrystal is observed between 70 – 90 °C

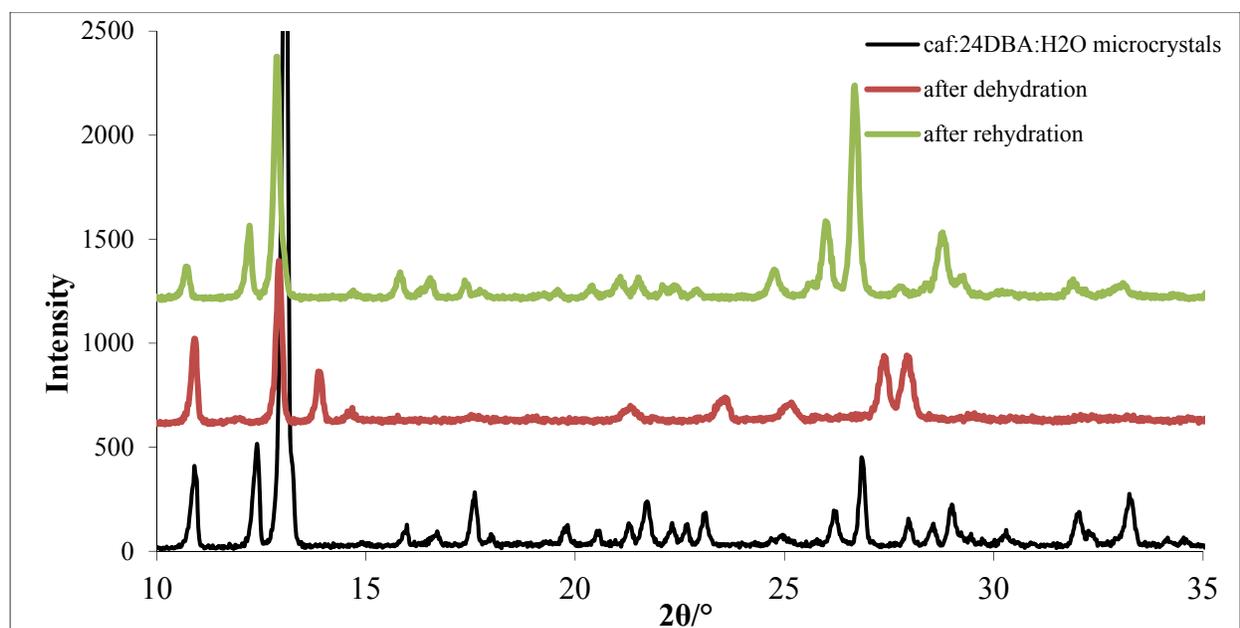


Figure S - 3 PXR D diffractogram comparison of the initial caf:24DBA:H₂O cocrystal (black) to the pattern after dehydration (red) and to the pattern after rehydration (green) by exposure to 98% RH at RT for 24 h

2.3 SEM imaging

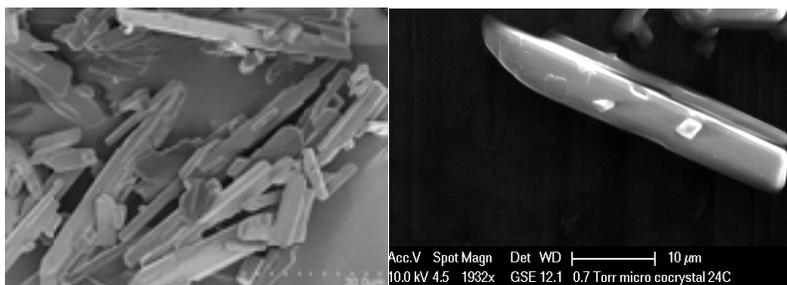


Figure S - 4 SEM images of micro-sized caf:24DBA:H₂O cocrystal

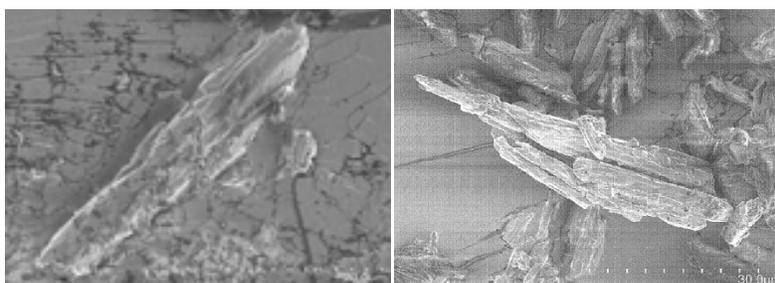


Figure S - 5 SEM images of micro-sized caf:24DBA:H₂O cocrystal after dehydration. Cracking and striations apparent in the micro-sized crystals

2.4 Thermal Analysis Data

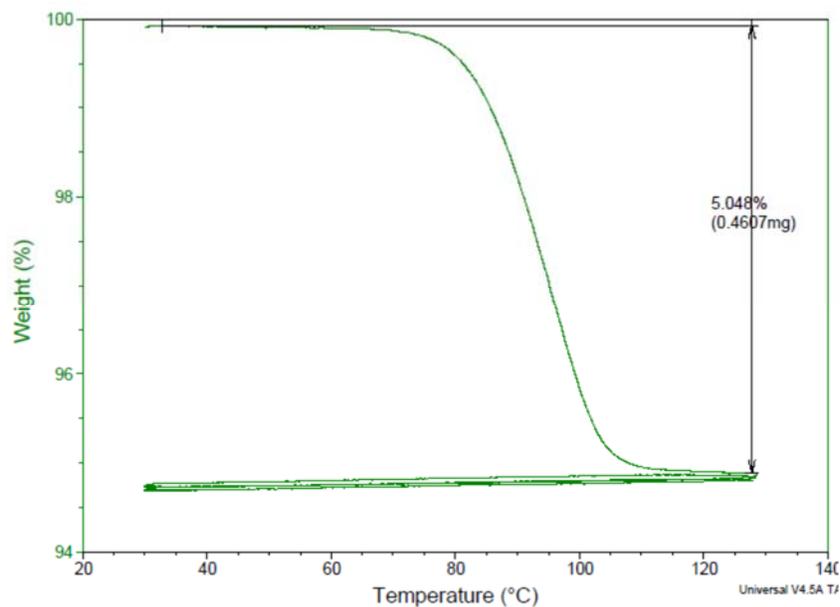


Figure S - 6 Example water content determination measurement by TGA for micro-sized caf:24DBA:H₂O. Sample was heated to 130 °C at 10 °C/min. The cycle was repeated twice on the sample. No water loss observed after the first heating cycle.

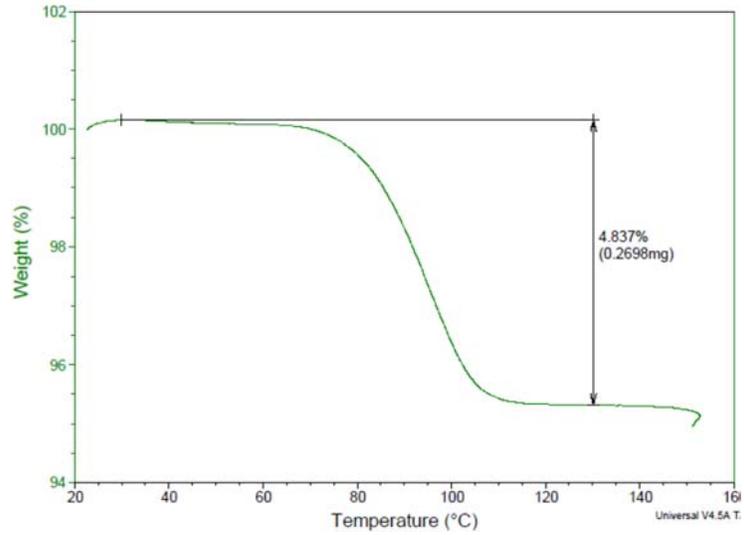


Figure S - 7 Water content determination measurement by TGA for micro-sized caf:24DBA:H₂O after rehydration at 98%RH exposure at RT.

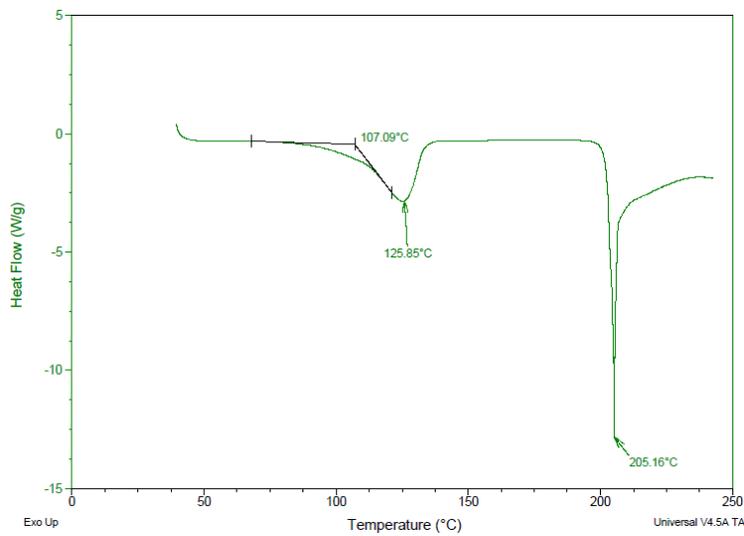


Figure S - 8 Thermal analysis by DSC for micro-sized caf:24DBA:H₂O. Onset of H₂O loss indicated at < 100 °C with a melt event at 206.2 °C.

3 Nanosized Cocystal

3.1 Synthesis of caf:24DBA:H₂O

Nanosized cocrystals formation of 2,4-dihydroxybenzoic acid ($\geq 98.0\%$) (24DBA) with caffeine (anh., $\geq 99.0\%$) (caf) employed the reported sonochemical method.³ Equimolar amounts of caffeine (125 mg) and 2,4DBA (99 mg) were separately dissolved in 1 mL of chloroform and 600 μL of acetone, respectively. Both solutions were then simultaneously and rapidly injected into 100 mL of hexanes at $\sim 0^\circ\text{C}$. The resulting suspension was sonicated for 15 s in a cleaning bath (Branson 2510R-DTM) and filtered. The dried solid was collected for further analysis.

3.2 Powder X-ray diffractometry data

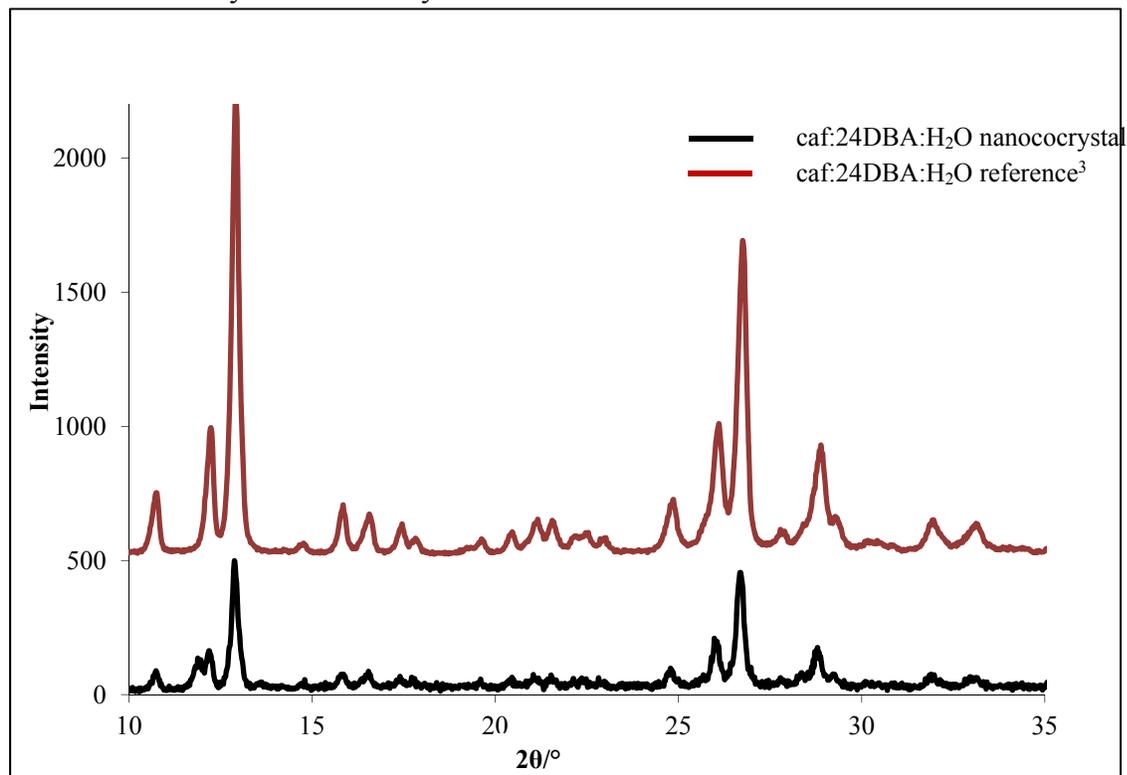


Figure S - 9 PXRD diffractogram of caf:24DBA:H₂O micro-cocystal compared to previous reported PXRD data

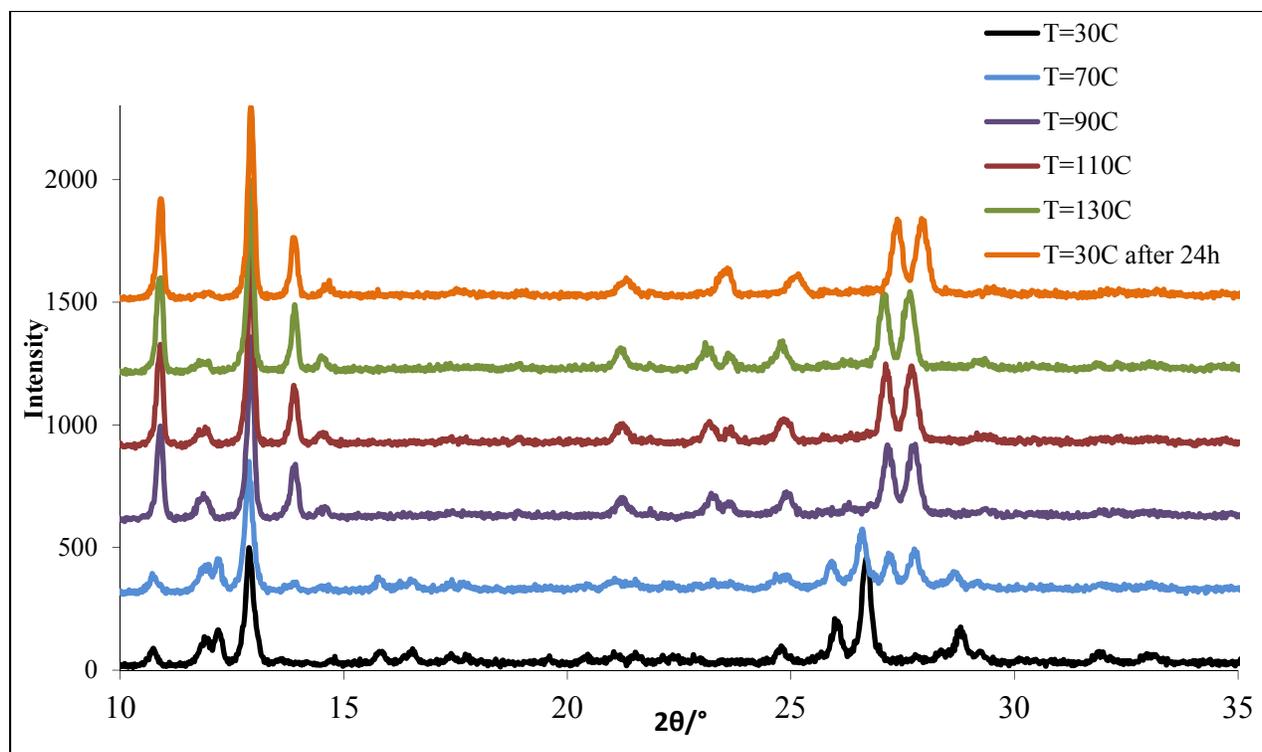


Figure S - 10 PXR D diffractogram collected of caf:24DBA:H₂O nanocrystals across temperature range of 30 – 130 °C and after 24 h at 30 °C. Conversion from monohydrate cocystal to the dehydrated cocystal is observed between 70 – 90 °C

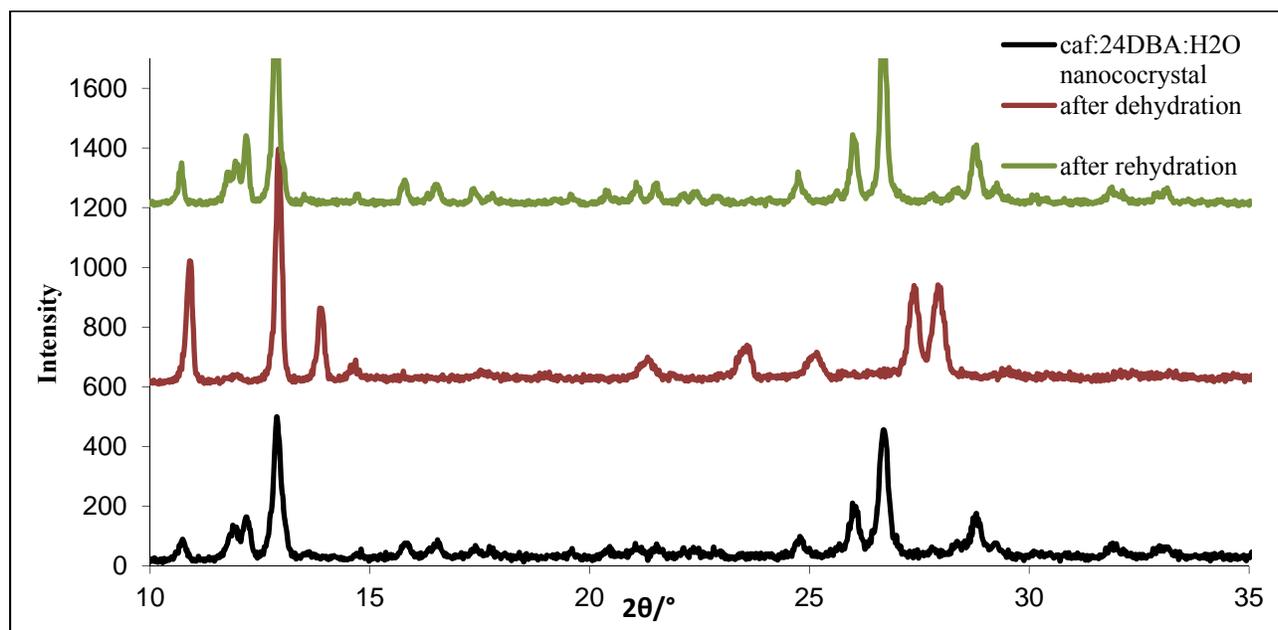


Figure S - 11 PXR D diffractogram comparison of the initial caf:24DBA:H₂O cocystal (black) to the pattern after dehydration (red) and to the pattern after rehydration (green) by exposure to 98% RH at RT for 24 h

3.3 SEM imaging



Figure S - 12 SEM image of caf:24DBA:H₂O nanocrystals

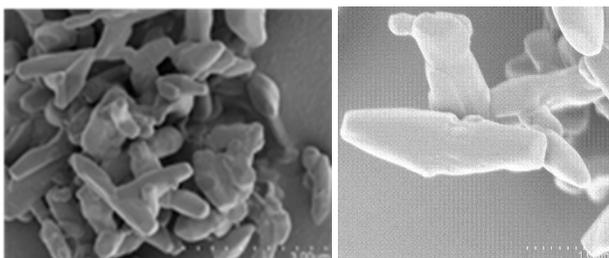


Figure S - 13 SEM images of caf:24DBA:H₂O nanocrystals after dehydration. Crystals are intact and morphology is unchanged from monohydrate crystals

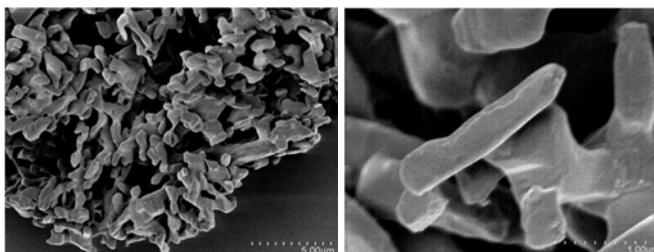


Figure S - 14 SEM images of caf:24DBA:H₂O nanocrystals after exposure to 98% R.H. at RT for 24 h, resulting in conversion from the anhydrate back to the initial monohydrate cocrystal. Physical integrity is preserved in the nanocrystals.

3.4 Thermal Analysis Data

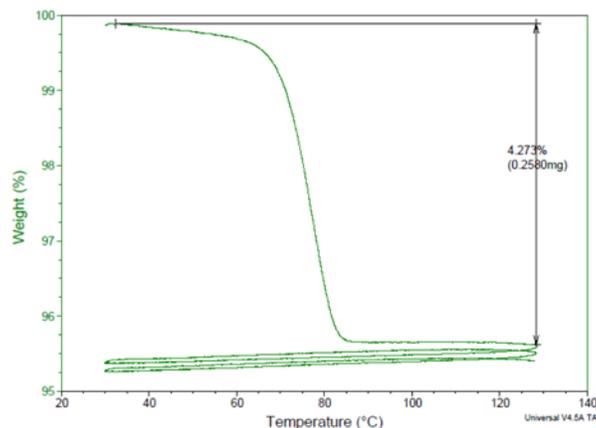


Figure S - 15 Example water content determination measurement by TGA for nano-sized caf:24DBA:H₂O cocrystal. Sample was heated to 130 °C at 10 °C/min. The cycle was repeated twice on the sample. No water loss observed after the first heating cycle.

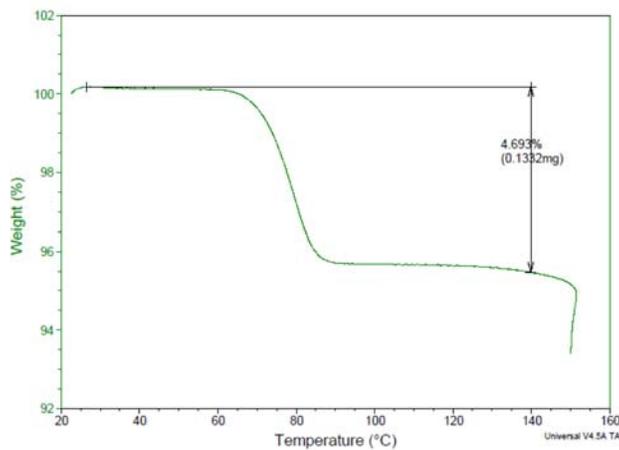


Figure S - 16 Water content determination measurement by TGA for nano-sized caf:24DBA:H₂O cocrystal after rehydration at 98%RH exposure at RT.

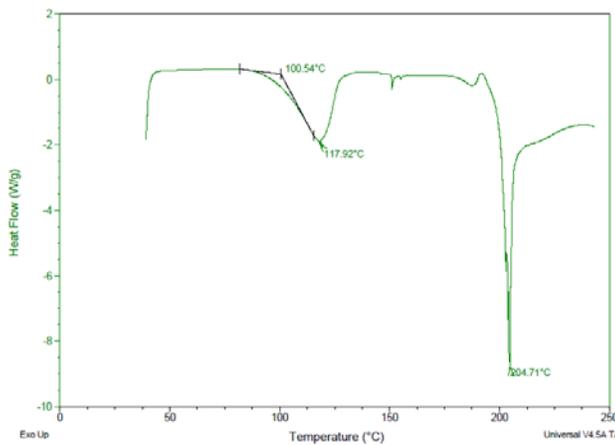


Figure S - 17 DSC thermogram of nano-sized caf:24DBA:H₂O cocrystal. Onset of H₂O loss indicated at < 100 °C with a melt event at 204.7 °C.

4. References

1. L. Barbour, *Chem. Commun.*, 2006, **11**, 1163.
2. D.-K. Bučar, R. F. Henry, X. C. Lou, R. W. Duerst, L. R. MacGillivray , G. G. Z. Zhang, *Cryst. Growth Des.* **2009**, *9*, 1932.
3. J. Sander, J. D.-K. Bučar, R. F. Henry, L. R. MacGillivray , G. G. Z. Zhang, *Angewandte Chem. Int. Ed.*, 2010, **49**, 7284. 0363561