

Electronic supplementary information

One-pot conversion of biomass-derived xylose to furfuralcohol by a chemo-enzymatic sequential acid-catalyzed dehydration and bioreduction

Yucai He,*^{a,b} Yun Ding,^a Cuiluan Ma,^{a,b} Junhua Di,^a Chunxia Jiang,^a and Aitao Li*^{b,c,d}

^a. Advanced Catalysis and Green Manufacturing Collaborative Innovation Center, College of Pharmaceutical Engineering and Life Science, Changzhou University, Changzhou, China. Email: heyucai2001@163.com; yucaihe@cczu.edu.cn

^b. Hubei Collaborative Innovation Center for Green Transformation of Bio-resources, Hubei Key Laboratory of Industrial Biotechnology, College of Life Sciences, Hubei University, Wuhan, China. heyucai2001@163.com; aitaoli@163.com

^c. Department of Biocatalysis, Max-Planck-Institut für Kohlenforschung, Kaiser-Wilhelm-Platz 1, 45470, Mülheim an der Ruhr, Germany. Email: aitaoli@163.com; aitaoli@mpimuelheim.mpg.de

^d. Department of Chemistry, Philipps-Universität Marburg, 35032, Marburg, Germany.

Figure captions

Table S1. Yields of furfural in the presence of $\text{SO}_4^{2-}/\text{SnO}_2$ -APG or/and oxalic acid at 170 °C for 20 min.

Fig. S1. SEM images of fresh APG (a) and solid acid $\text{SO}_4^{2-}/\text{SnO}_2$ -APG (b).

Fig. S2. FT-IR images of fresh APG and solid acid $\text{SO}_4^{2-}/\text{SnO}_2$ -APG.

Fig. S3. XRD images of fresh APG and solid acid $\text{SO}_4^{2-}/\text{SnO}_2$ -APG.

Fig. S4. Raman images of fresh APG and solid acid $\text{SO}_4^{2-}/\text{SnO}_2$ -APG.

Fig. S5. MS for furfural (left) and FOL (right).

Fig. S6. ^1H NMR for the prepared FOL.

Fig. S7 Recyclability and stability of $\text{SO}_4^{2-}/\text{SnO}_2$ -APG solid catalyst for the conversion of corncob hydrolysate to furfural. Reaction conditions for the

recycling of the solid acid catalyst for the first step reaction: corncob pretreatment hydrolysate with a xylose concentration of 18.1 g/L, 3.6% $\text{SO}_4^{2-}/\text{SnO}_2$ -APG solid catalyst in a 30 mL reaction system with magnetic stirrer (500 rpm) at 170 °C for 20 min.

Fig. S8 Recycling of immobilized *E. coli* CCZU-A13 cells for the conversion of furfural to FOL. Reaction conditions for the recycling of the biocatalyst for the second step: 10.0 g immobilized cells (corresponds to 0.51 g dry cell weight), glucose (1 mol glucose/mol furfural) and 18.1 g/L furfural in a 30 mL reaction system with magnetic stirrer (300 rpm) at 30 °C for 3 h.

Table S1. Yields of furfural in the presence of $\text{SO}_4^{2-}/\text{SnO}_2$ -APG or/and oxalic acid at 170 °C for 20 min.

Entry	Substrate	Catalyst	Yield of furfural
1	Biomass-derived xylose	Residual oxalic acid (pH 1.9) ^a	15%
2	Biomass-derived xylose	Residual oxalic acid plus SO_4^{2-} / SnO_2 -APG (pH 3.3) ^b	28%
3	Biomass-derived xylose	Oxalic acid plus $\text{SO}_4^{2-}/\text{SnO}_2$ -APG (pH 1.9) ^c	44%
4	Commercial xylose	$\text{SO}_4^{2-}/\text{SnO}_2$ -APG (pH 3.3) ^d	28%

^a After the preparation of xylose-rich biomass hydrolysate (pH 1.9), residual oxalic acid in hydrolysate was used for the conversion of xylose into furfural.

^b After the preparation of xylose-rich biomass hydrolysate (pH 1.9), the media was adjusted to pH 7.0, and $\text{SO}_4^{2-}/\text{SnO}_2$ -APG (pH 3.3) was used for the conversion of xylose into furfural.

^c After the preparation of xylose-rich biomass hydrolysate (pH 1.9), residual oxalic acid plus $\text{SO}_4^{2-}/\text{SnO}_2$ -APG (pH 1.9) was used for the conversion of xylose into furfural.

^d After the preparation of commercial xylose solution, $\text{SO}_4^{2-}/\text{SnO}_2$ -APG (pH 3.3) was used for the conversion of xylose into furfural.

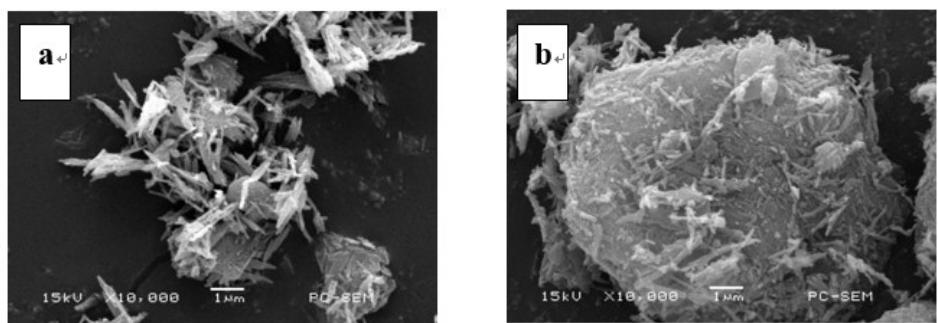


Fig. S1. SEM images of fresh APG (a) and solid acid $\text{SO}_4^{2-}/\text{SnO}_2$ -APG (b).

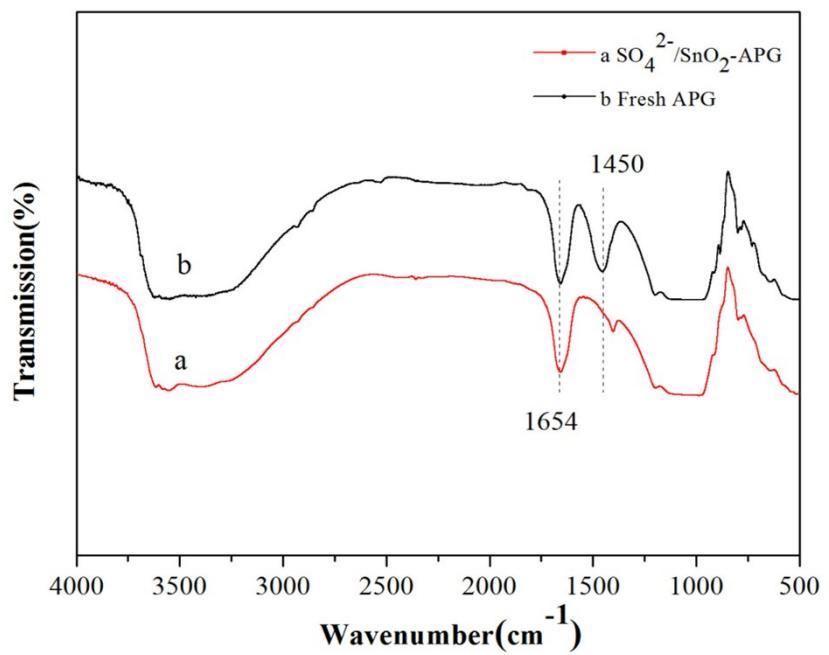


Fig. S2. FT-IR images of fresh APG and solid acid $\text{SO}_4^{2-}/\text{SnO}_2$ -APG.

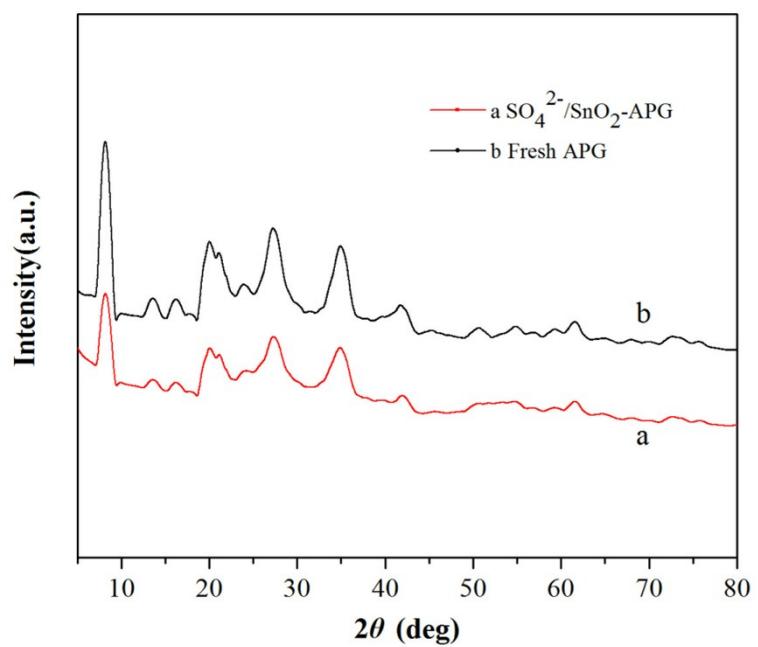


Fig. S3. XRD images of fresh APG and solid acid $\text{SO}_4^{2-}/\text{SnO}_2\text{-APG}$.

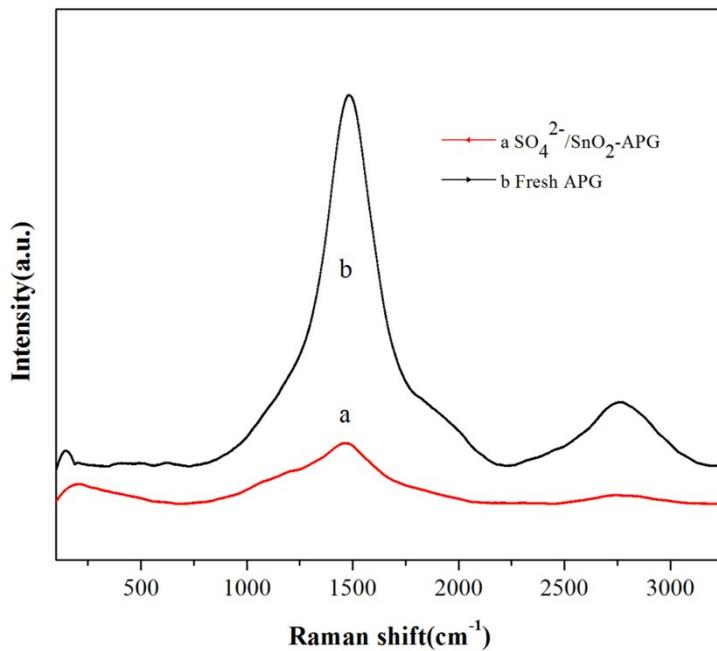


Fig. S4. Raman images of fresh APG and solid acid $\text{SO}_4^{2-}/\text{SnO}_2$ -APG.

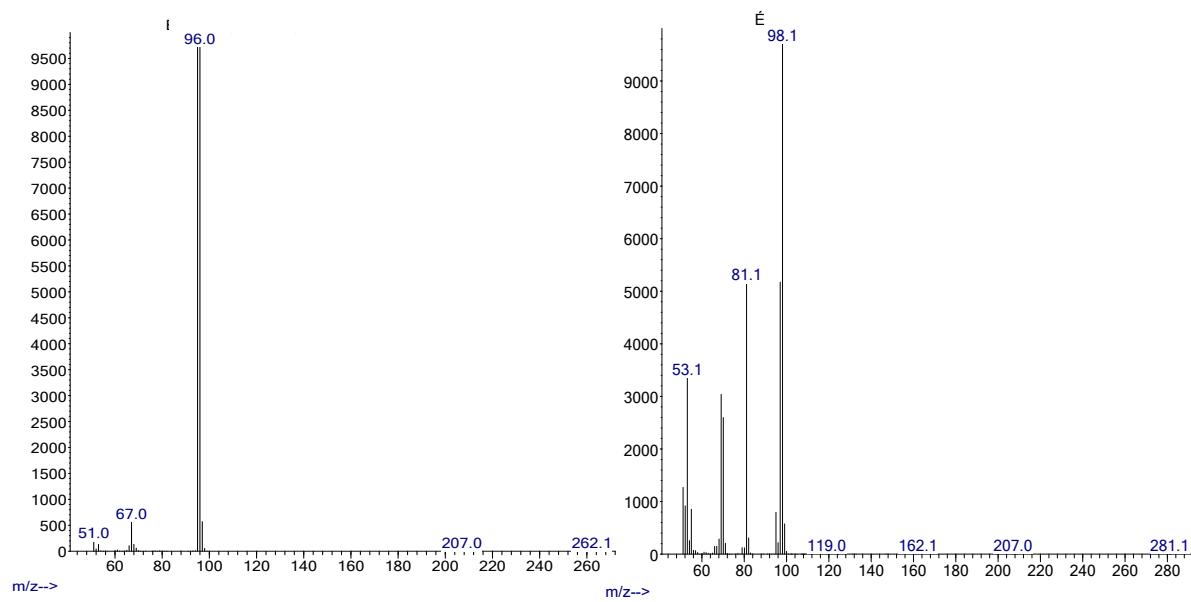


Fig. S5. MS for furfural (left) and FOL (right).

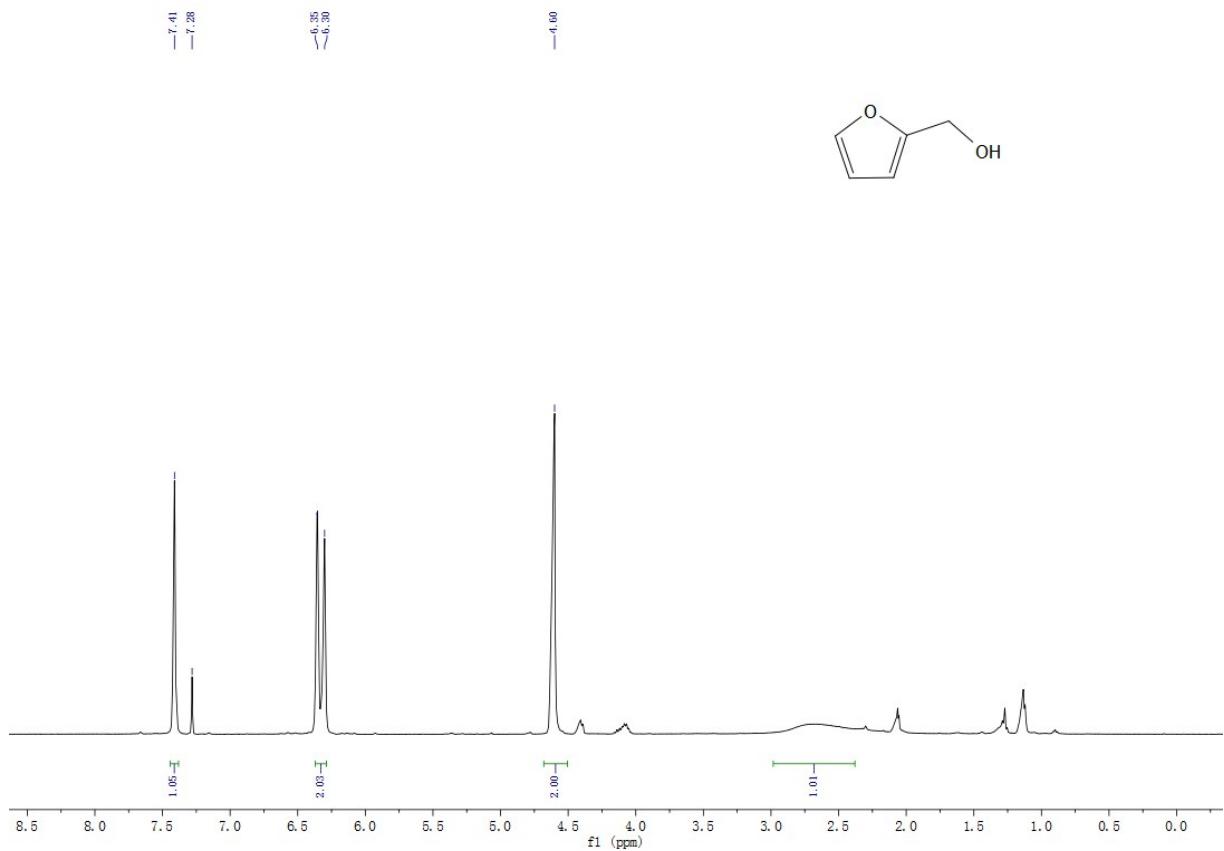


Fig. S6. ¹H NMR for the prepared FOL.

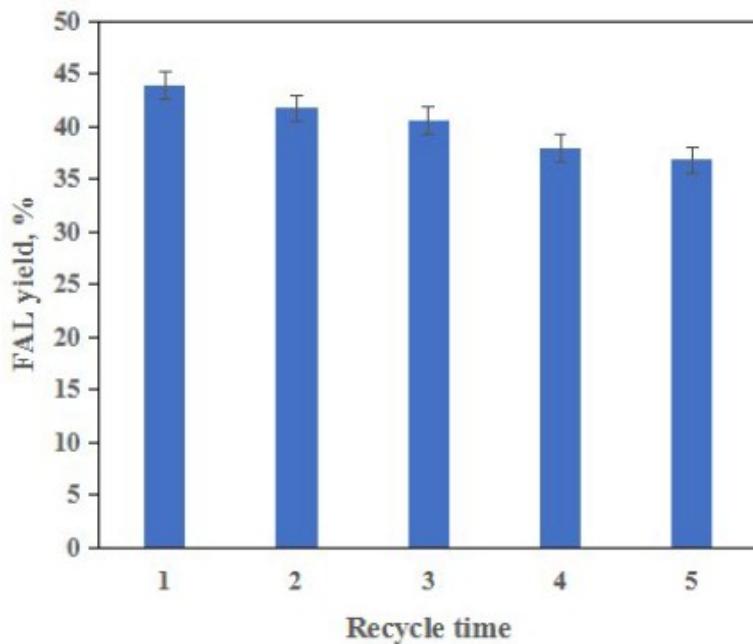


Fig. S7 Recyclability and stability of $\text{SO}_4^{2-}/\text{SnO}_2$ -APG solid catalyst for the conversion of corncob hydrolysate to furfural. Reaction conditions for the recycling of the solid acid catalyst for the first step reaction: corncob pretreatment hydrolysate with a xylose concentration of 18.1 g/L, 3.6% $\text{SO}_4^{2-}/\text{SnO}_2$ -APG solid catalyst in a 30 mL reaction system with magnetic stirrer (500 rpm) at 170 °C for 20 min.

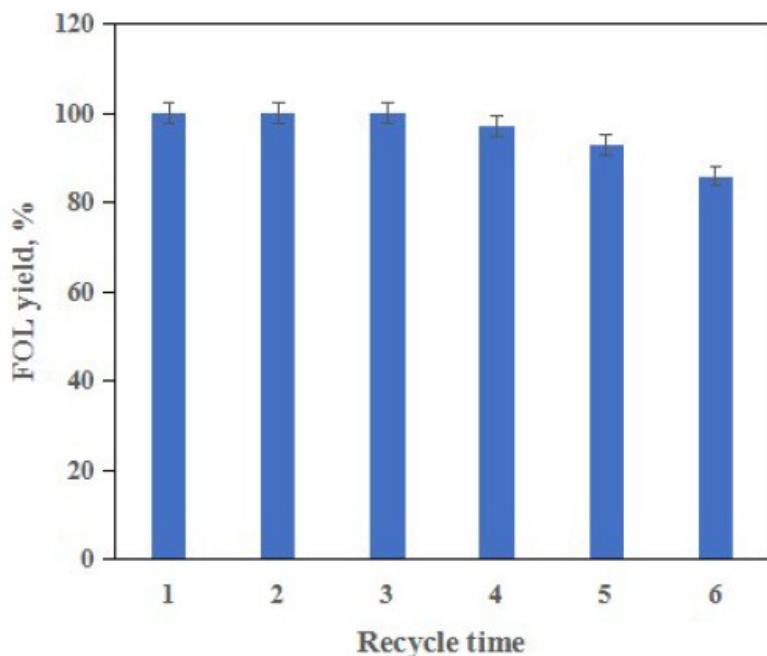


Fig. S8 Recycling of immobilized *E. coli* CCZU-A13 cells for the conversion of furfural to FOL. Reaction conditions for the recycling of the biocatalyst for the second step: 10.0 g immobilized cells (corresponds to 0.51 g dry cell weight), glucose (1 mol glucose/mol furfural) and 18.1 g/L furfural in a 30 mL reaction system with magnetic stirrer (300 rpm) at 30 °C for 3 h.