

Supplementary Information

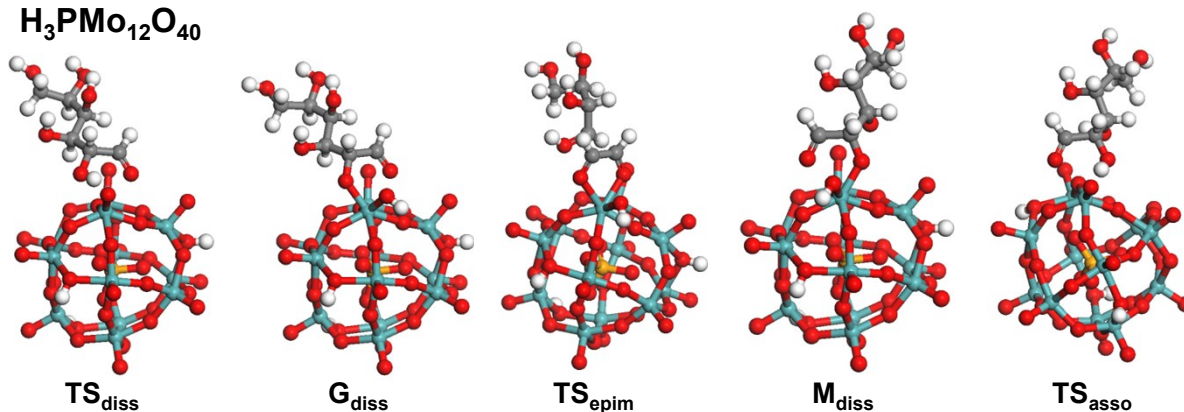
Mechanism for the selective epimerization of the glucose mannose pair by Mo-based compounds: towards catalyst optimization

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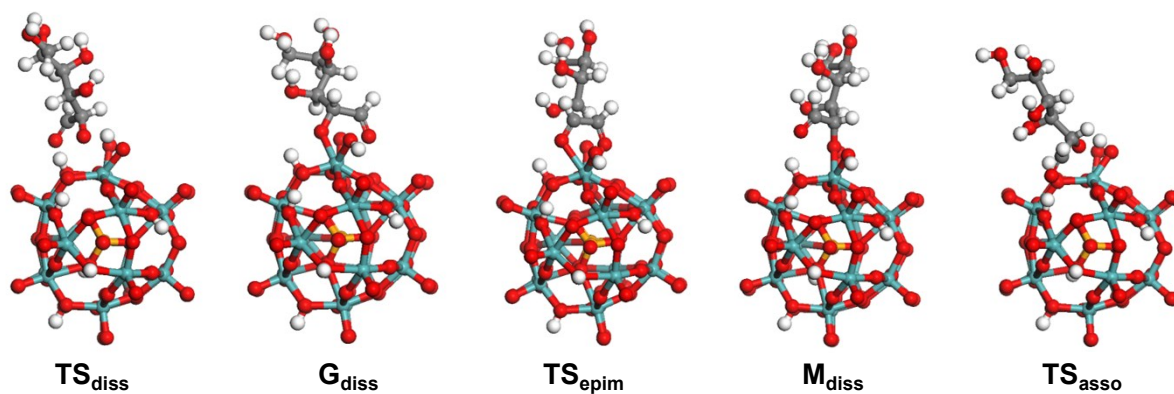
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Figure SI1. Structure of the reaction intermediates in the Glucose $\rightarrow$ Mannose epimerization reaction catalysed by $\text{H}_3\text{PMo}_{12}\text{O}_{40}$, $\text{H}_6\text{P}_2\text{Mo}_{18}\text{O}_{60}$, $\alpha\text{-MoO}_3$ and $\alpha\text{-MoO}_{3-x}$. Same colour code as in Figure 1.

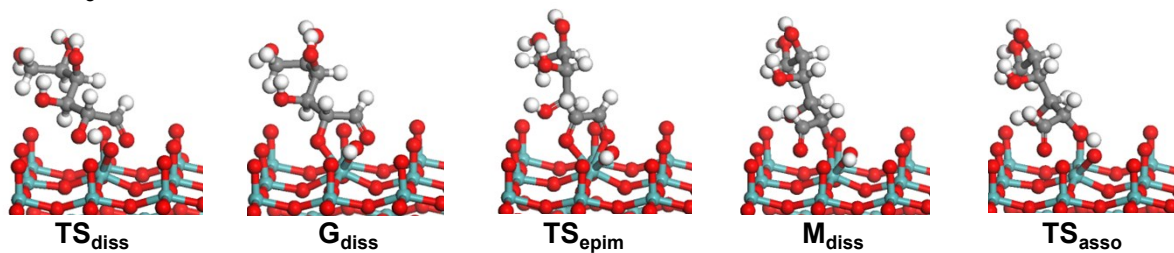
$\text{H}_3\text{PMo}_{12}\text{O}_{40}$



$\text{H}_6\text{P}_2\text{Mo}_{18}\text{O}_{62}$



$\text{MoO}_3(010)$



$\text{MoO}_{3-x}(010)$

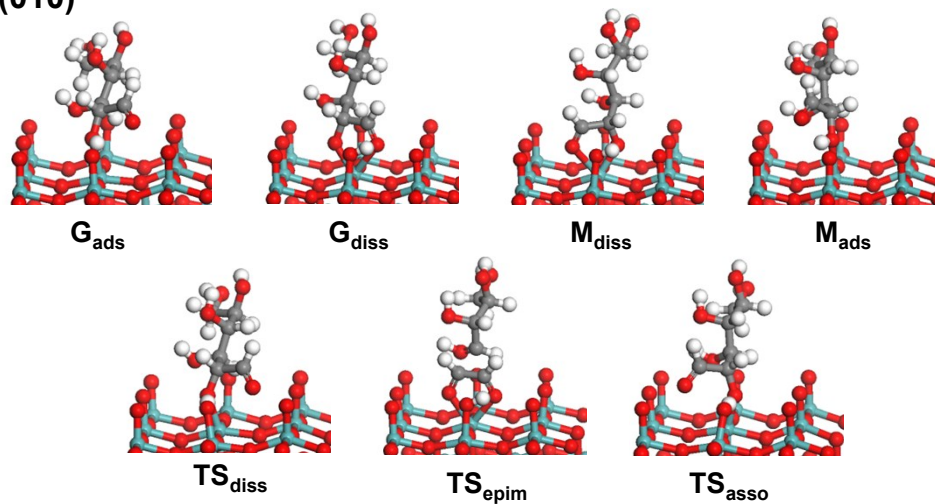


Table SI1. Reaction and activation energy, ΔE and E_a , in eV, for 1,2 C-shift elementary step on $H_3PMo_{12}O_{40}$.

Method/basis	ΔE	$E_{a,1}$	$E_{a,2}$
BP86-D2/set1	-0.04	0.98	1.02
BP86-D2/set2	-0.01	1.07	1.08
PBE-D2/set1	-0.04	0.97	1.01
PBE-D2/set2	-0.03	1.08	1.11
PBE-D2/PW	-0.02	1.03	1.05

set1: 6-311G* for P,O, C, H and LANL2TZ for Mo

set2: 6-311G* for P,O, C, H and TZVP for Mo

Table SI2. Reaction energies, ΔE , energy barriers, E_a (both in eV), and imaginary frequencies, ν_i (cm^{-1}) for all the reaction steps in the Glucose (G) $\rightarrow$ Mannose (M) epimerization reaction catalysed by $H_3PMo_{12}O_{40}$, $H_6P_2Mo_{18}O_{60}$, $\alpha-MoO_3$ and $\alpha-MoO_{3-x}$.

	ΔE	E_a^+	E_a^-	ν_i
$H_3PMo_{12}O_{40}$				
$G(g) + * + O^* \leftrightarrow G^* + OH^*$	0.57	1.04	0.47	828
$G^* + OH^* \leftrightarrow M^* + OH^*$	-0.02	0.99	1.01	172
$M^* + OH^* \leftrightarrow M(g) + * + O^*$	-0.64	0.40	1.04	715
$H_6P_2Mo_{18}O_{60}$				
$G(g) + * + O^* \leftrightarrow G^* + OH^*$	0.75	1.07	0.31	739
$G^* + OH^* \leftrightarrow M^* + OH^*$	-0.05	1.10	1.15	202
$M^* + OH^* \leftrightarrow M(g) + * + O^*$	-0.79	0.31	1.10	722
$\alpha-MoO_3$				
$G(g) + * + O^* \leftrightarrow G^* + OH^*$	0.20	1.17	0.97	1036
$G^* + OH^* \leftrightarrow M^* + OH^*$	-0.04	0.94	0.98	140
$M^* + OH^* \leftrightarrow M(g) + * + O^*$	-0.24	0.85	1.09	990
$\alpha-MoO_{3-x}$				
$G(g) + * \leftrightarrow G^*$	-1.26	-	-	-
$G^* + O^* \leftrightarrow G^* + OH^*$	0.14	0.53	0.39	-
$G^* + OH^* \leftrightarrow M^* + OH^*$	-0.04	0.85	0.89	234
$M^* + OH^* \leftrightarrow M^* + O^*$	-0.23	0.55	0.78	-
$M^* \leftrightarrow M(g) + *$	1.40	-	-	-

Table SI3. Relevant bond distances (Å) for all the reaction intermediates and transition states in the Glucose $\rightarrow$ Mannose epimerization reaction catalysed by $\text{H}_3\text{PMo}_{12}\text{O}_{40}$, $\text{H}_6\text{P}_2\text{Mo}_{18}\text{O}_{60}$, $\alpha\text{-MoO}_3$ and $\alpha\text{-MoO}_{3-x}$.

	Mo-O ₁	Mo-O ₂	C ₁ -O ₁	C ₂ -O ₂	C ₁ -C ₂	C ₁ -C ₃	C ₂ -C ₃
H₃PMo₁₂O₄₀							
TS _{diss}	2.393	2.274	1.237	1.402	1.489	-	1.570
G _{diss}	2.456	1.911	1.230	1.397	1.497	-	1.576
TS _{epim}	2.089	2.137	1.314	1.289	1.407	2.162	2.377
M _{diss}	1.924	2.389	1.400	1.234	1.499	1.576	-
TS _{asso}	2.281	2.477	1.397	1.234	1.500	1.563	-
H₆P₂Mo₁₈O₆₂							
TS _{diss}	-	2.279	1.232	1.392	1.499	-	1.580
G _{diss}	2.544	1.922	1.227	1.398	1.504	-	1.565
TS _{epim}	2.109	2.184	1.312	1.236	1.409	2.119	2.268
M _{diss}	1.899	3.297	1.404	1.213	1.533	1.560	-
TS _{asso}	2.229	-	1.398	1.225	1.515	1.581	-
MoO₃							
TS _{diss}	2.475	2.250	1.234	1.420	1.495	-	1.564
G _{diss}	2.385	1.930	1.233	1.412	1.498	-	1.574
TS _{epim}	2.120	2.098	1.303	1.302	1.406	2.222	2.317
M _{diss}	1.919	2.453	1.397	1.231	1.509	1.554	-
TS _{asso}	2.296	2.317	1.403	1.237	1.500	1.556	-
MoO_{3-x}							
G _{ads}	4.079	2.239	1.220	1.444	1.524	-	1.535
TS _{diss}	3.455	1.972	1.219	1.408	1.522	-	1.559
G _{diss}	2.276	1.926	1.239	1.399	1.482	-	1.578
TS _{epim}	2.120	2.046	1.281	1.332	1.397	2.250	2.084
M _{diss}	1.919	2.259	1.398	1.238	1.488	1.567	-
TS _{asso}	1.988	3.605	1.408	1.218	1.526	1.548	-
M _{ads}	4.339	2.204	1.432	1.225	1.526	1.554	-

Figure S12. Reaction profile, in terms of vibrational Gibbs free energy (Gibbs), for the Bilik reaction for glucose on $\text{H}_3\text{PMo}_{12}\text{O}_{40}$, $\text{H}_6\text{P}_2\text{Mo}_{18}\text{O}_{62}$, $\alpha\text{-MoO}_3(010)$ and $\alpha\text{-MoO}_{3-x}(010)$ at $T=100^\circ\text{C}$.

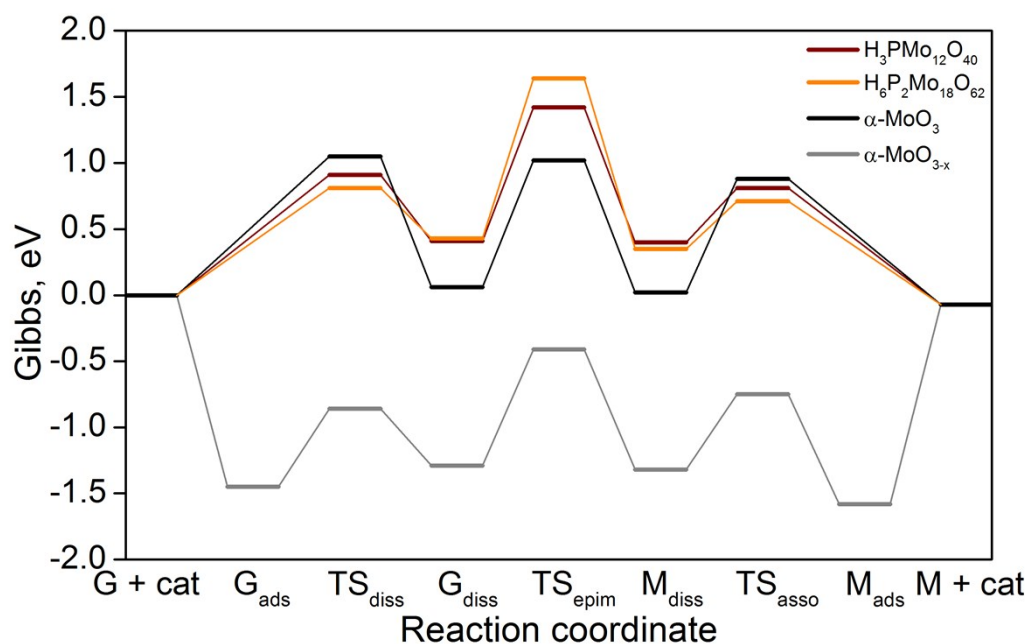
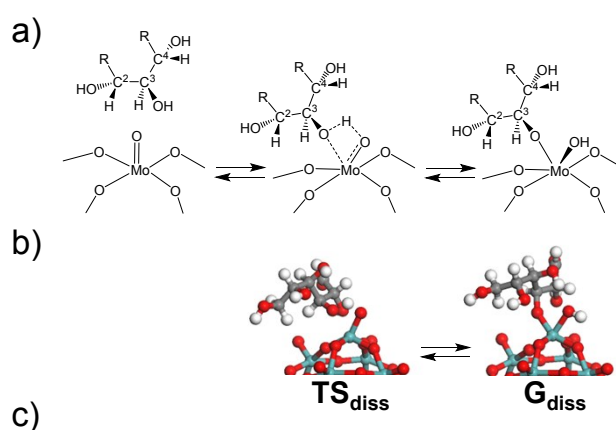


Figure S13. a) Mechanism scheme for dissociative adsorption of glucose on $\text{H}_3\text{PMo}_{12}\text{O}_{40}$ through $-\text{O}^3\text{H}$ group. b) Optimized structures for reaction on $\text{H}_3\text{PMo}_{12}\text{O}_{40}$. c) Reaction and activation energies, ΔE and E_a , in eV, for the adsorption of glucose on $\text{H}_3\text{PMo}_{12}\text{O}_{40}$ through $-\text{O}^3\text{H}$ group.



ΔE	E_a^+	E_a^-
0.63	1.01	0.38

Figure S14. a) Mechanism for the ring opening of glucose and mannose assisted by $\text{H}_3\text{PMo}_{12}\text{O}_{40}$. b) Optimized structures for reaction on $\text{H}_3\text{PMo}_{12}\text{O}_{40}$. c) Reaction profile of the reaction for glucose and mannose on $\text{H}_3\text{PMo}_{12}\text{O}_{40}$.

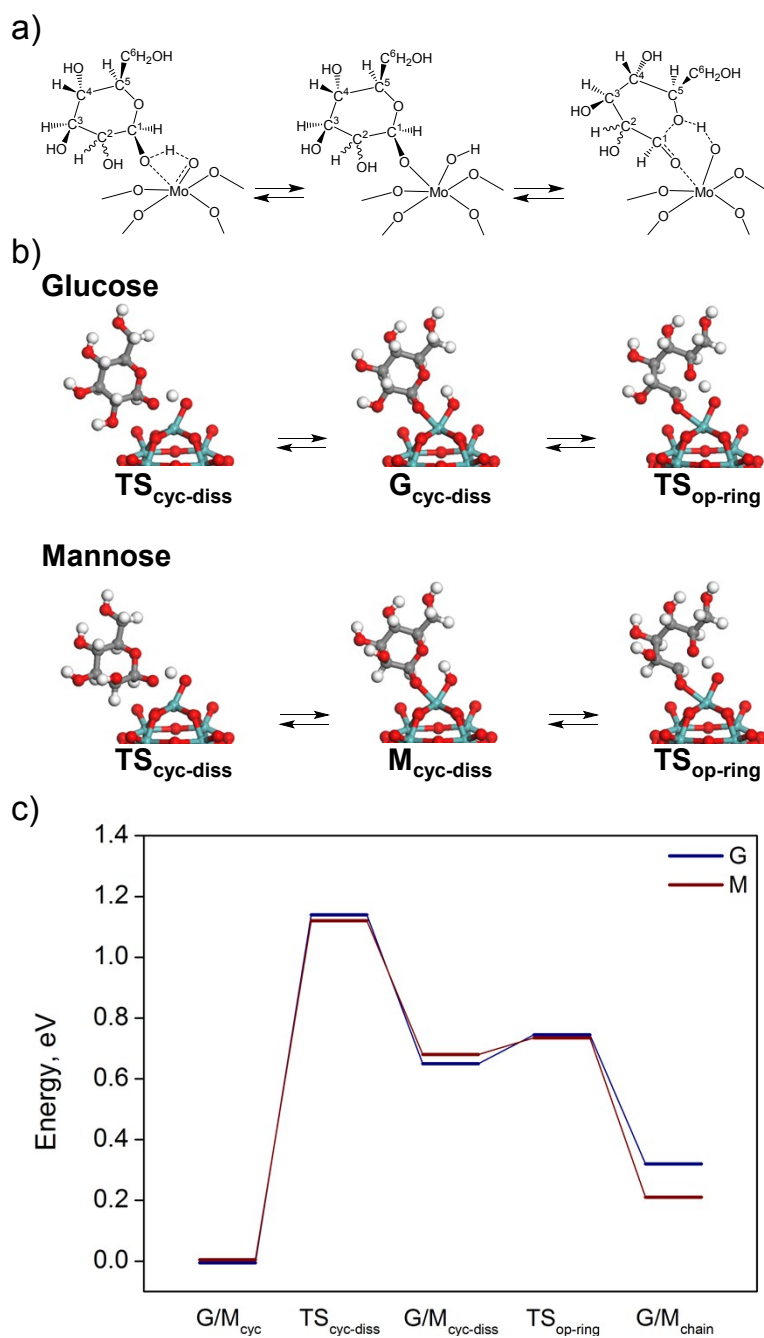


Figure SI5. a) Scheme and converged structures for the dehydration elementary step on the α - MoO_{3-x} (010) surface. b) Reaction path for this step. Energies are given relative to gas-phase glucose and defective surface.

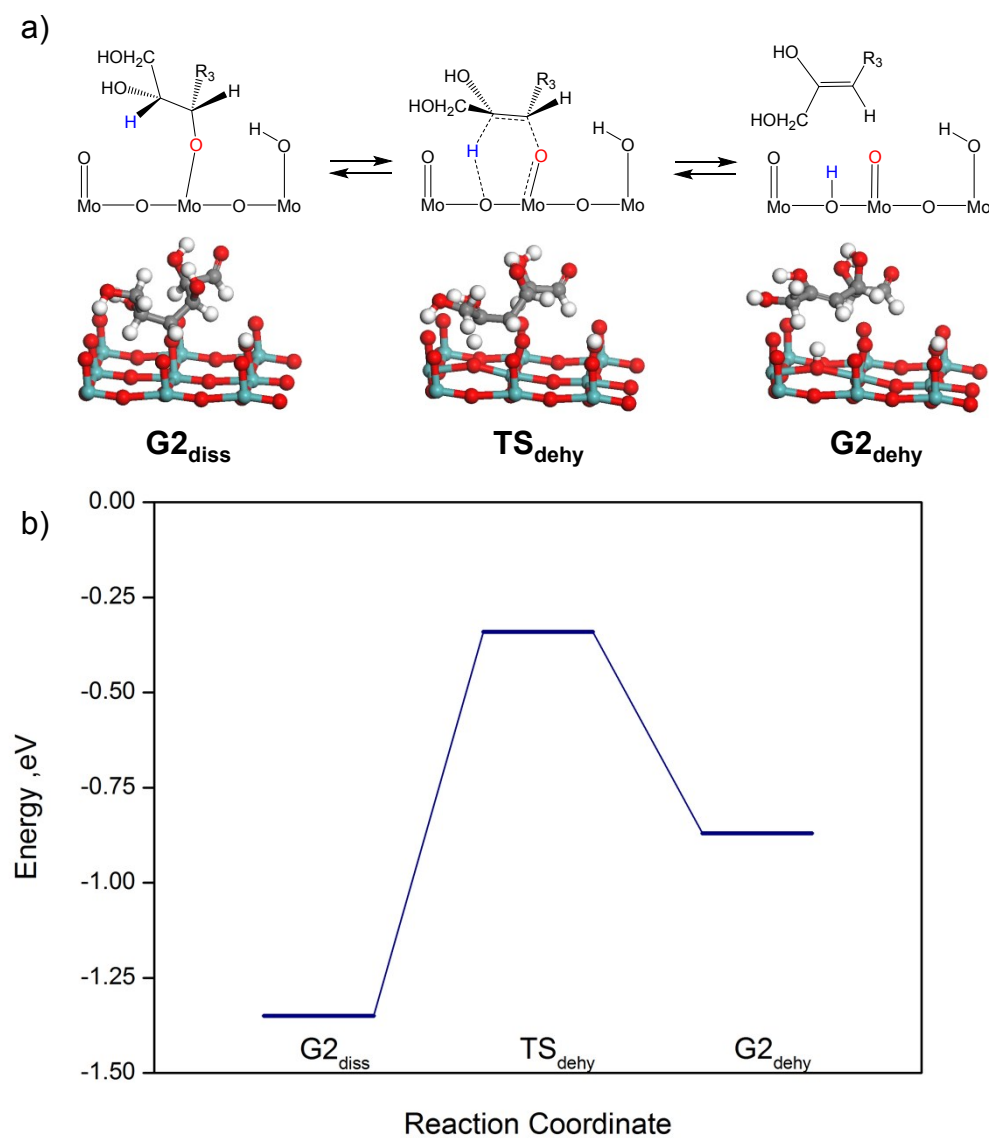


Figure SI6. Energy profile for the epimerization step of glucose to mannose for the case of complete molecules, molecules without $-O_3H$ group and molecules without $-O_4H$ group on $H_3PMo_{12}O_4$.

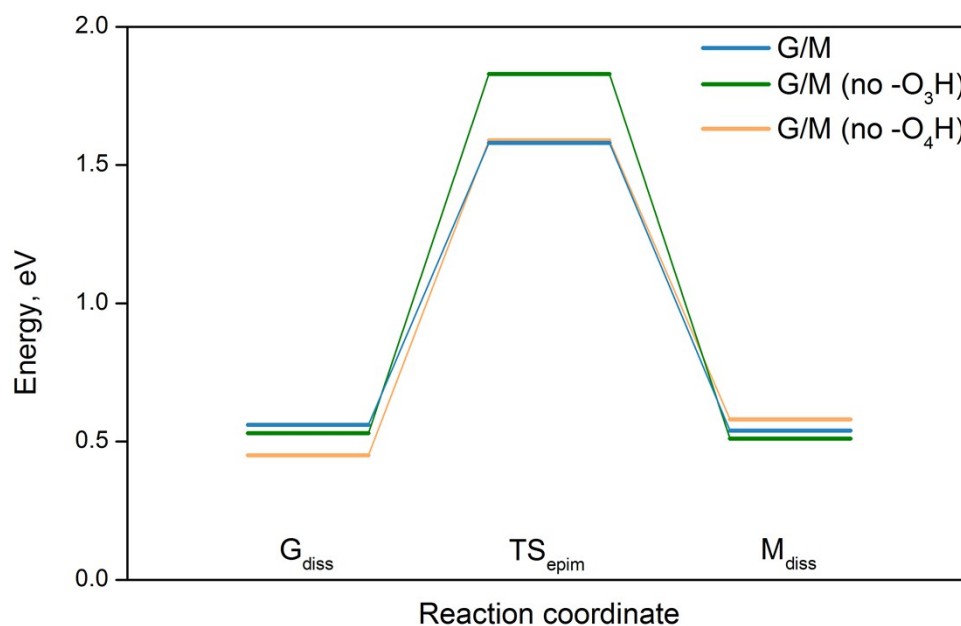


Table SI4. Binding energies, BE, reaction energies, ΔE , energy barriers, E_a , (all in eV) and imaginary frequencies, ν_i (cm^{-1}) for the epimerization step to complete molecules, molecules without $-O_3H$ group and molecules without $-O_4H$ group on $H_3PMo_{12}O_4$.

	BE(G)	BE(M)	ΔE	E_a^+	E_a^-	ν_i
G/M	0.57	0.55	-0.02	0.99	1.01	172
G/M (no $-O_3H$)	0.55	0.51	-0.04	1.23	1.27	351
G/M (no $-O_4H$)	0.47	0.60	0.12	1.07	0.95	120

Figure SI7. a) Mechanism for the dissociative adsorption of glucose and mannose supported by a water molecule on $\text{H}_3\text{PMo}_{12}\text{O}_{40}$. b) Optimized structures for reaction on $\text{H}_3\text{PMo}_{12}\text{O}_{40}$. c) Reaction profile of the reaction for glucose and mannose on $\text{H}_3\text{PMo}_{12}\text{O}_{40}$.

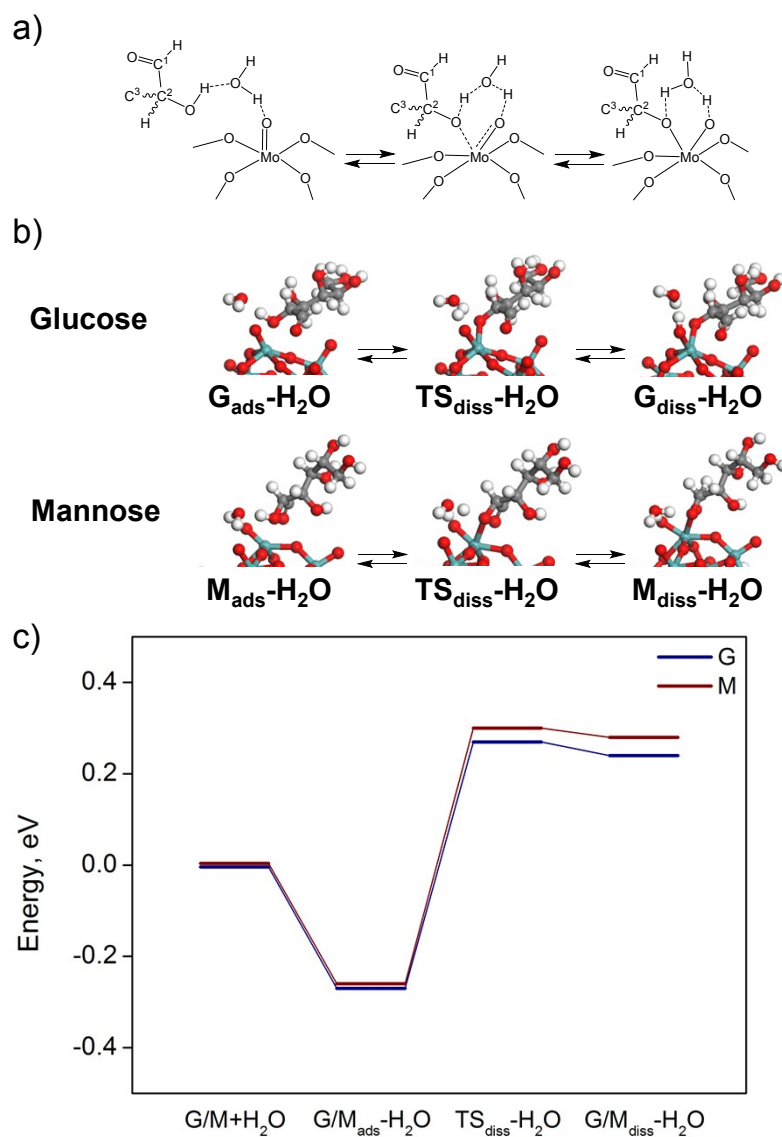


Table SI5. Reaction energies, ΔE , binding energies, BE, and energy barriers, E_a (all in eV), for the 1,2 C-shift step on $\text{H}_3\text{PMo}_{12}\text{O}_{40}$, $[\text{H}_2\text{PMo}_{12}\text{O}_{40}]^-$, $[\text{H}_1\text{PMo}_{12}\text{O}_{40}]^{2-}$, and $[\text{PMo}_{12}\text{O}_{40}]^{3-}$ in aqueous solution.

	ΔE	BE(G)	BE(M)	E_a^+	E_a^-
$\text{H}_3\text{PMo}_{12}\text{O}_{40}$	0.07	0.57	0.64	0.79	0.72
$[\text{H}_2\text{PMo}_{12}\text{O}_{40}]^-$	0.07	0.60	0.67	0.86	0.79
$[\text{H}_1\text{PMo}_{12}\text{O}_{40}]^{2-}$	0.11	0.84	0.95	1.00	0.89
$[\text{PMo}_{12}\text{O}_{40}]^{3-}$	0.07	1.05	1.12	1.00	0.92

Figure S18. a) Binding energy, BE, of dissociated glucose and mannose and b) activation energy for the 1,2 C-shift as a function of charge, q in $|\text{e}^-|$, on $[\text{H}_{n-x}\text{PMo}_{12}\text{O}_{40}]^{-x}$ (x between 0 and 3). $\text{BE}(\text{G}) = -0.17q + 0.51$, $R^2 = 0.93$, $\text{MAE} = 0.05$ eV. $\text{BE}(\text{M}) = -0.17q + 0.57$, $R^2 = 0.93$, $\text{MAE} = 0.04$ eV. $E_a(\text{G} \rightarrow \text{M}) = -0.08q + 0.80$, $R^2 = 0.91$, $\text{MAE} = 0.02$ eV. $E_a(\text{M} \rightarrow \text{G}) = -0.07q + 0.72$, $R^2 = 0.98$, $\text{MAE} = 0.01$ eV.

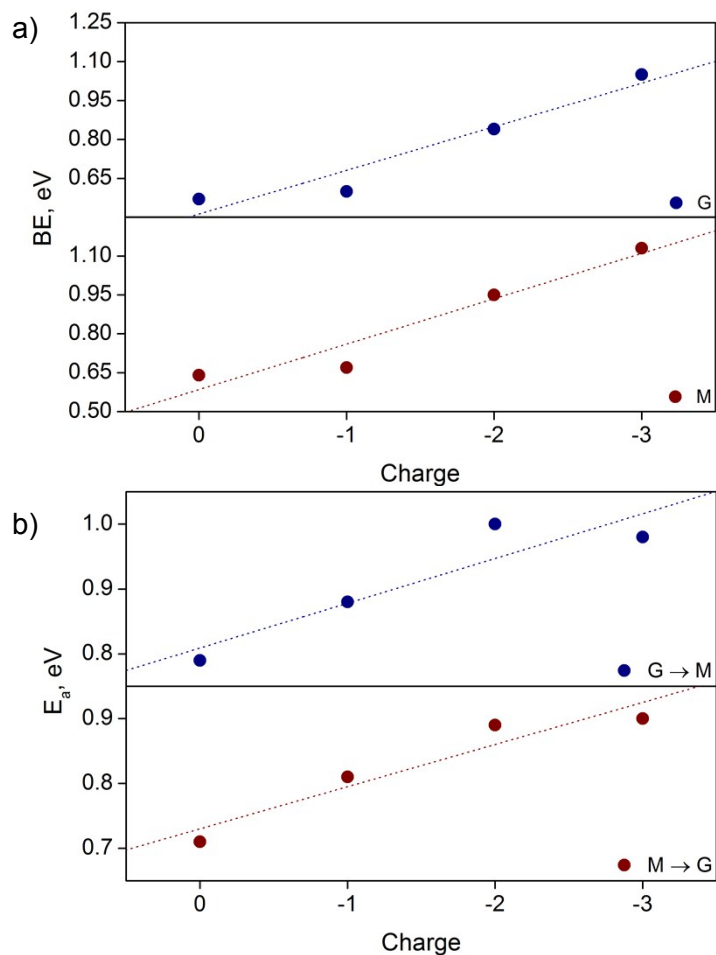


Table SI6. Relevant bond distances (Å) for the intermediates and transition states in Glucose 1,2 C-shift step catalysed by $\text{H}_3\text{PMo}_{12}\text{O}_{40}$, $[\text{H}_2\text{PMo}_{12}\text{O}_{40}]^-$, $[\text{H}_1\text{PMo}_{12}\text{O}_{40}]^{2-}$, and $[\text{PMo}_{12}\text{O}_{40}]^{3-}$ in aqueous solution.

	Mo-O ₁	Mo-O ₂	C ₁ -O ₁	C ₂ -O ₂	C ₁ -C ₂	C ₁ -C ₃	C ₂ -C ₃
$\text{H}_3\text{PMo}_{12}\text{O}_{40}$							
G _{diss}	2.362	1.899	1.236	1.411	1.491	-	1.576
TS _{epim}	2.118	2.004	1.302	1.314	1.396	2.634	2.598
M _{diss}	1.903	2.337	1.413	1.240	1.491	1.574	-
$[\text{H}_2\text{PMo}_{12}\text{O}_{40}]^-$							
G _{diss}	2.404	1.920	1.236	1.407	1.493	-	1.576
TS _{epim}	2.150	2.022	1.297	1.319	1.398	2.483	2.354
M _{diss}	1.911	2.384	1.140	1.237	1.495	1.570	-
$[\text{H}_1\text{PMo}_{12}\text{O}_{40}]^{2-}$							
G _{diss}	2.455	1.931	1.233	1.407	1.496	-	1.573
TS _{epim}	2.104	2.133	1.311	1.300	1.400	2.296	2.372
M _{diss}	1.924	2.424	1.406	1.235	1.496	1.569	-
$[\text{PMo}_{12}\text{O}_{40}]^{3-}$							
G _{diss}	2.828	1.916	1.224	1.402	1.509	-	1.570
TS _{epim}	2.174	2.126	1.297	1.311	1.402	2.302	2.215
M _{diss}	1.937	2.476	1.403	1.233	1.497	1.570	-

Figure SI9. Optimized structures of minima and TS of the 1,2 C-shift assisted by one and two supported water molecules.

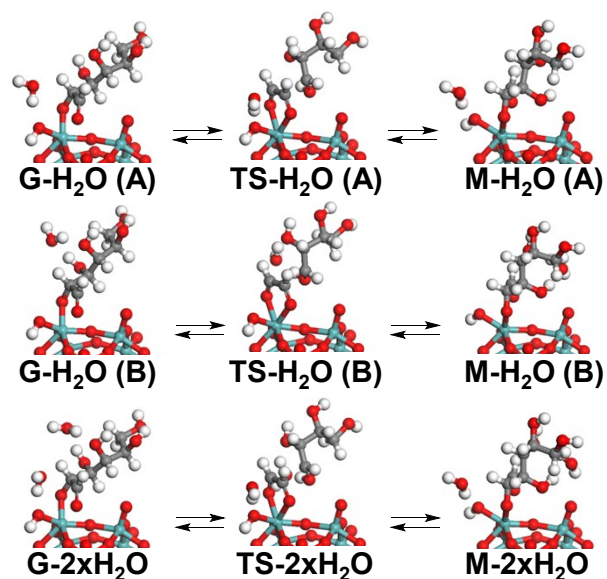


Table SI7. Reaction and activation energy, ΔE and E_a for 1,2 C-shift elementary step on $H_3PMo_{12}O_{40}$, supported by one and two explicit water molecules.

	ΔE	E_a^+	E_a^-
No H_2O	-0.02	1.03	1.05
1x H_2O (A)	0.02	0.91	0.89
1x H_2O (B)	0.07	0.93	0.86
2x H_2O	0.15	0.84	0.70
VASP-MGCM	0.07	0.79	0.72

Figure SI10. Energy profile for the epimerization step of glucose to mannose on $H_nXMo_{12}O_{40}$ (X= S, P, As, Si, Ge).

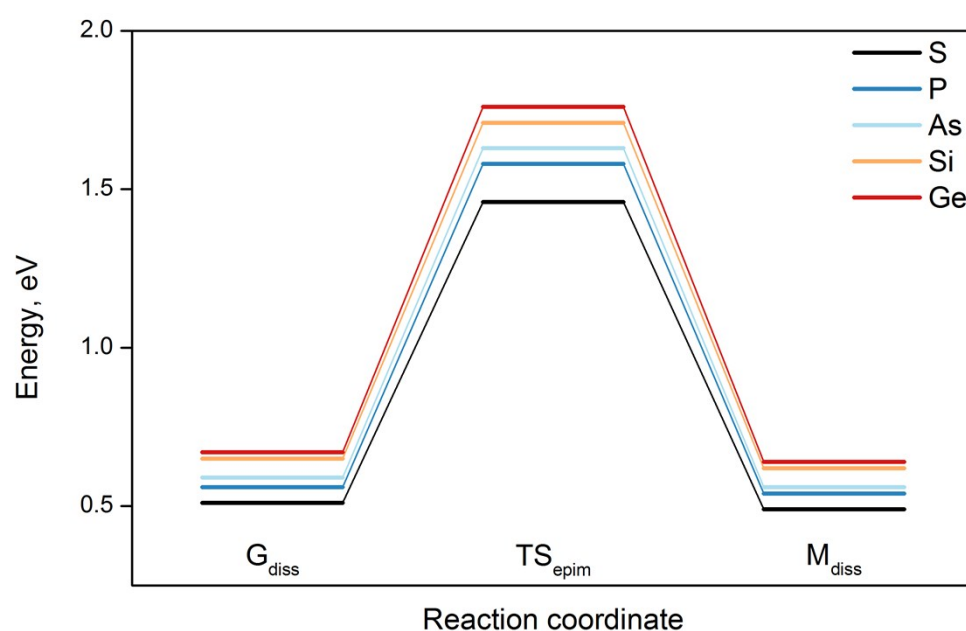


Table SI8. Reaction energies, ΔE , binding energies, BE, (both in eV), and imaginary frequencies, ν_i (cm^{-1}) for the 1,2 C-shift step in Glucose $\rightarrow$ Mannose epimerization reaction catalysed by $H_nXMo_{12}O_{40}$ (X= S, P, As, Si, Ge).

	ΔE	BE (G)	BE (M)	E_a^+	E_a^-	$\nu(i)$
$H_2SMo_{12}O_{40}$	-0.02	0.51	0.49	0.95	0.97	160
$H_3PMo_{12}O_{40}$	-0.02	0.56	0.54	1.03	1.05	172
$H_3AsMo_{12}O_{40}$	-0.03	0.59	0.56	1.04	1.07	168
$H_4SiMo_{12}O_{40}$	-0.03	0.65	0.62	1.06	1.09	151
$H_4GeMo_{12}O_{40}$	-0.03	0.67	0.64	1.10	1.13	143

Table SI9. Relevant bond distances (Å) for the intermediates and transition states in the 1,2 C-shift step catalysed by $H_nXMo_{12}O_{40}$ (X= P, As, Si, Ge).

	Mo-O ₁	Mo-O ₂	C ₁ -O ₁	C ₂ -O ₂	C ₁ -C ₂	C ₁ -C ₃	C ₂ -C ₃
H₂SMo₁₂O₄₀							
G _{diss}	2.481	1.907	1.229	1.398	1.498	-	1.576
TS _{epim}	2.089	2.137	1.314	1.287	1.407	2.162	2.377
M _{diss}	1.921	2.398	1.399	1.233	1.499	1.576	-
H₃PMo₁₂O₄₀							
G _{diss}	2.456	1.911	1.230	1.397	1.497	-	1.576
TS _{epim}	2.089	2.137	1.314	1.289	1.407	2.162	2.377
M _{diss}	1.924	2.389	1.400	1.234	1.499	1.576	-
H₃AsMo₁₂O₄₀							
G _{diss}	2.493	1.908	1.229	1.397	1.498	-	1.576
TS _{epim}	2.083	2.149	1.317	1.284	1.408	2.380	2.139
M _{diss}	1.925	2.405	1.399	1.233	1.501	1.575	-
H₄SiMo₁₂O₄₀							
G _{diss}	2.517	1.907	1.227	1.397	1.500	-	1.574
TS _{epim}	2.104	2.118	1.306	1.294	1.403	2.344	2.221
M _{diss}	1.923	2.419	1.398	1.231	1.502	1.573	-
H₄GeMo₁₂O₄₀							
G _{diss}	2.572	1.905	1.226	1.503	1.396	-	1.575
TS _{epim}	2.108	2.118	1.305	1.295	1.403	2.236	2.339
M _{diss}	1.926	2.427	1.399	1.232	1.503	1.574	-

Table SI10. Bader charges of the atoms of XO₂ⁿ⁻ units for $H_nXMo_{12}O_{40}$ (X=S, P, As, Si, Ge).

	X	O1	O2	O3	O4	Total
H₂SMo₁₂O₄₀	3.84	-1.36	-1.36	-1.36	-1.37	-1.61
H₃PMo₁₂O₄₀	3.62	-1.45	-1.47	-1.47	-1.47	-2.23
H₃AsMo₁₂O₄₀	2.58	-1.19	-1.19	-1.19	-1.19	-2.18
H₃SiMo₁₂O₄₀	3.10	-1.45	-1.44	-1.46	-1.47	-2.72
H₃GeMo₁₂O₄₀	2.33	-1.26	-1.24	-1.26	-1.27	-2.69

Figure SI11. a) Binding energies, BE, of dissociated glucose and mannose and b) activation energy for the 1,2 C-shift as a function of charge transferred, CT in $|e^-|$, to $H_nXMo_{12}O_{40}$ ($X = S, P, As, Si, Ge$). $BE(G) = -0.17CT + 0.44$, $R^2 = 0.99$, $MAE = 0.01$ eV. $BE(M) = -0.13CT + 0.53$, $R^2 = 0.93$, $MAE = 0.01$ eV. $E_a(G \rightarrow M) = -0.11CT + 0.91$, $R^2 = 0.87$, $MAE = 0.01$ eV. $E_a(M \rightarrow G) = -0.14 + 0.90$, $R^2 = 0.95$, $MAE = 0.03$ eV.

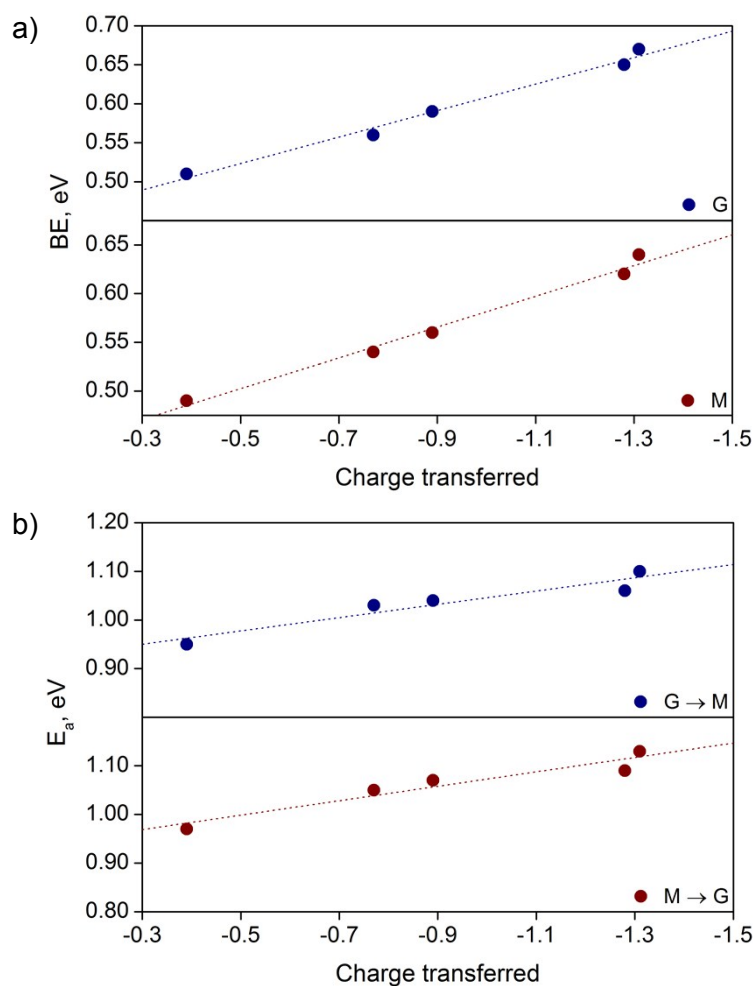


Table SI11. Binding, BE, and activation, E_a , energies, hydrogen addition energy, HAE, Red (all in eV), and Mo-O average bond distances (in Å) for the used catalysts in the linear fitting.

	BE (G)	BE (M)	$E_a(\text{G} \rightarrow \text{M})$	$E_a(\text{M} \rightarrow \text{G})$	HAE	Red	r(Mo-O)
$\text{H}_2\text{SMo}_{12}\text{O}_{40}$	0.51	0.58	0.95	0.97	-3.87	-5.86	1.992
$\text{H}_3\text{PMo}_{12}\text{O}_{40}$	0.57	0.64	0.99	1.01	-3.91	-5.82	1.988
$\text{H}_3\text{AsMo}_{12}\text{O}_{40}$	0.61	0.66	1.00	1.03	-3.94	-5.79	1.980
$\text{H}_3\text{SiMo}_{12}\text{O}_{40}$	0.65	0.68	1.02	1.08	-3.95	-5.68	1.983
$\text{H}_3\text{GeMo}_{12}\text{O}_{40}$	0.67	0.71	1.07	1.12	-3.96	-5.66	1.979
$\text{H}_6\text{P}_2\text{Mo}_{18}\text{O}_{62}$	0.75	0.79	1.10	1.15	-3.98	-5.50	1.967
$\alpha\text{-MoO}_3$	0.20	0.24	0.94	0.98	-3.79	-	1.992
$\alpha\text{-MoO}_{3-x}$	-1.13	-1.08	0.85	0.89	-3.71	-	2.015

Figure SI12. a) Binding energy, BE, of dissociated glucose and mannose on $\text{H}_n\text{XPMo}_{12}\text{O}_{40}$ (X= S, P, As, Si, Ge) and on $\text{H}_6\text{P}_2\text{Mo}_{18}\text{O}_{62}$ and b) activation energy of the 1,2 C-shift as a function of reducibility, Red, of the Mo center. $\text{BE}(\text{G}) = 0.63\text{Red} + 4.29$, $R^2 = 0.96$, $\text{MAE} = 0.01$ eV. $\text{BE}(\text{M}) = 0.54\text{Red} + 3.76$, $R^2 = 0.93$, $\text{MAE} = 0.02$ eV. $E_a(\text{G} \rightarrow \text{M}) = 0.41\text{Red} + 3.36$, $R^2 = 0.92$, $\text{MAE} = 0.01$ eV. $E_a(\text{M} \rightarrow \text{G}) = 0.51\text{Red} + 3.99$, $R^2 = 0.94$, $\text{MAE} = 0.01$ eV.

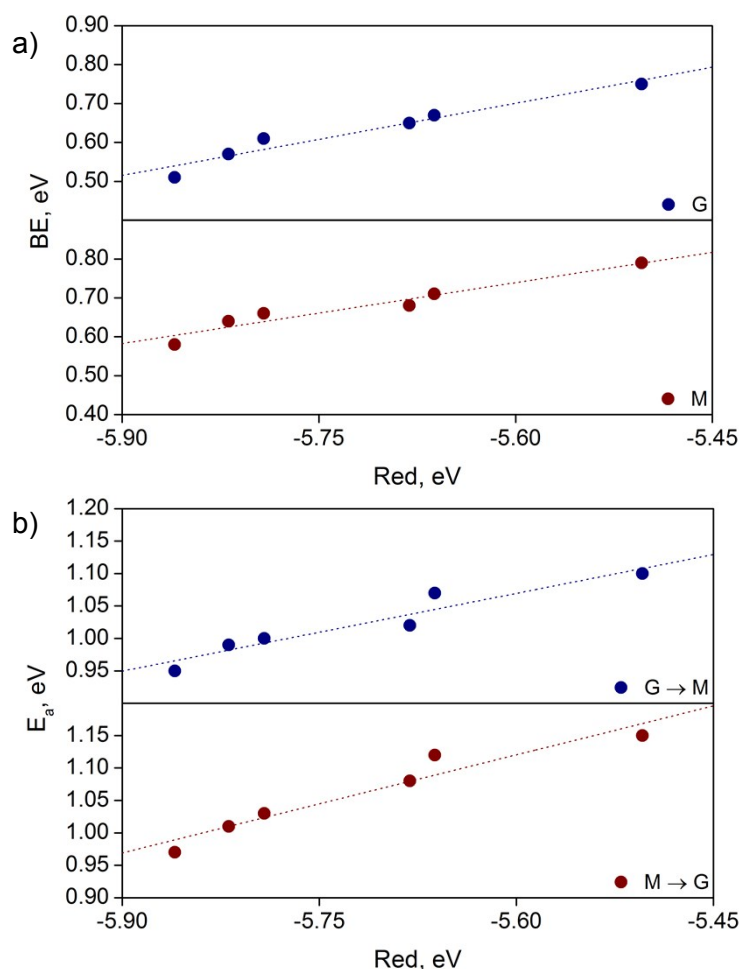
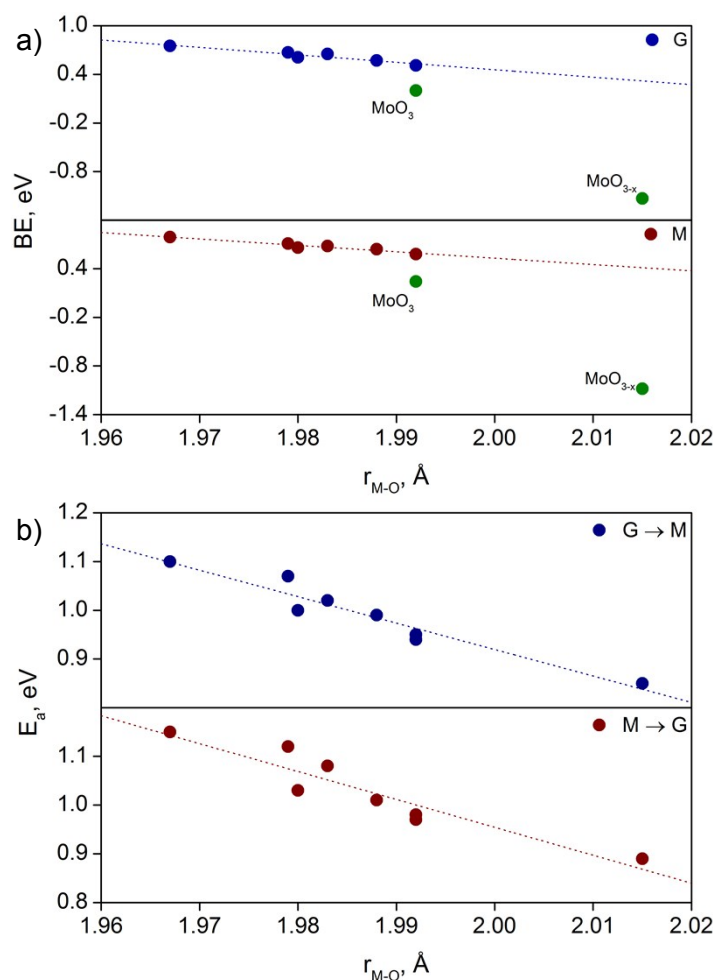
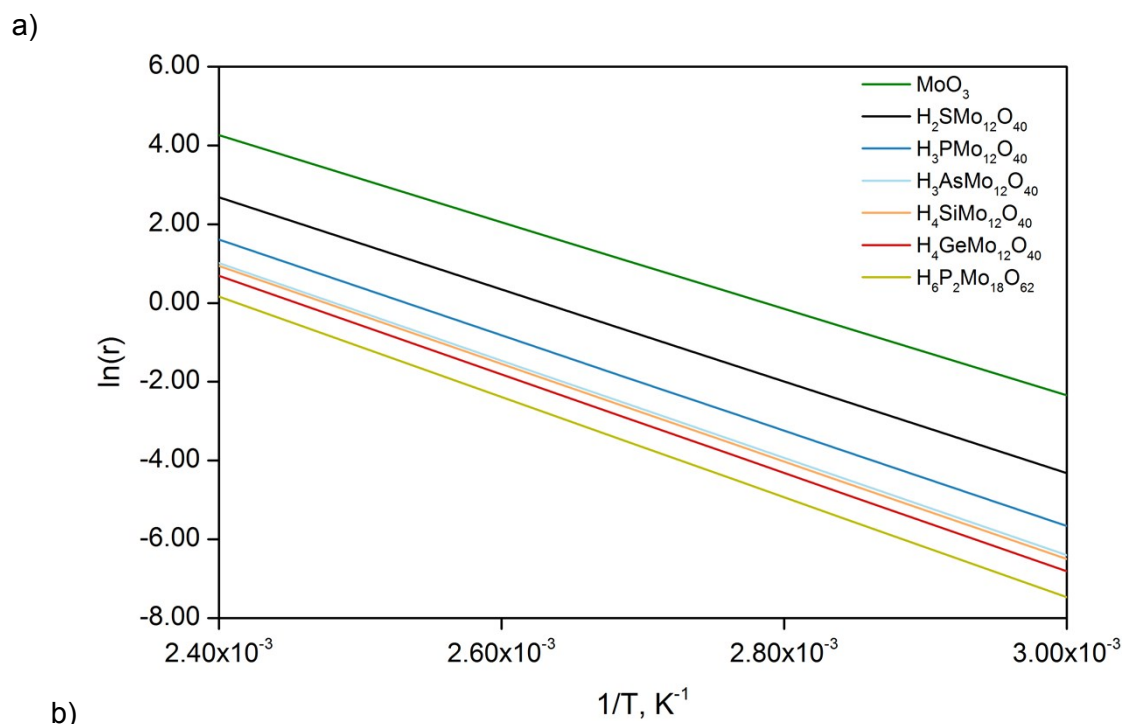


Figure SI13. a) Binding energy, BE, of the dissociated glucose and mannose as a function of the Mo-O average bond distance for the clean catalyst*. $BE(G) = -9.03 r_{\text{Mo-O}} + 18.52$, $R^2 = 0.81$, $MAE = 0.02$ eV. $BE(M) = -8.58 r_{\text{Mo-O}} + 17.58$, $R^2 = 0.90$, $MAE = 0.04$ eV. Adsorption on defective and pristine $\text{MoO}_3(010)$ surfaces are not included in the fittings. b) Activation energy, E_a , of TS_{epim} as a function of the Mo-O average bond distance for the clean catalyst. $E_a(G \rightarrow M) = -5.29 r_{\text{Mo-O}} + 11.53$, $R^2 = 0.92$, $MAE = 0.02$ eV. $E_a(M \rightarrow G) = -5.01 r_{\text{Mo-O}} + 11.01$, $R^2 = 0.92$, $MAE = 0.04$ eV.



* The Mo-O bond distance is calculated by taking the average of the six Mo-O bonds. One of the oxygens is bounded to the heteroatom in POMs and it is a subsurface O in MoO_3 . For MoO_{3-x} , Mo^{+5} centre, the four oxygens in the plane of the vacancy and a sublayer oxygen are considered.

Figure SI14. a) Reaction rate dependence of the temperature for a conversion of glucose to mannose of 0.01% on MoO_3 , $\text{H}_n\text{XMo}_{12}\text{O}_{40}$ ($\text{X}=\text{S}, \text{P}, \text{As}, \text{Si}, \text{and Ge}$), and on $\text{H}_6\text{P}_2\text{Mo}_{18}\text{O}_{62}$. b) Apparent activation energy, E_{app} , for the different catalyst.



Catalyst	Slope, K^{-1}	E_{app} , eV
MoO_3	-11012.70	0.95
$\text{H}_2\text{SMo}_{12}\text{O}_{40}$	-11672.69	1.00
$\text{H}_3\text{PMo}_{12}\text{O}_{40}$	-12119.29	1.04
$\text{H}_3\text{AsMo}_{12}\text{O}_{40}$	-12367.23	1.07
$\text{H}_4\text{SiMo}_{12}\text{O}_{40}$	-12399.16	1.07
$\text{H}_4\text{GeMo}_{12}\text{O}_{40}$	-12503.13	1.08
$\text{H}_6\text{P}_2\text{Mo}_{18}\text{O}_{62}$	-12722.66	1.10