Supplementary Materials for An integrated process for the production of 2, 5dihydroxymethylfuran and its polymer from fructose

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Figs. S1 to S5

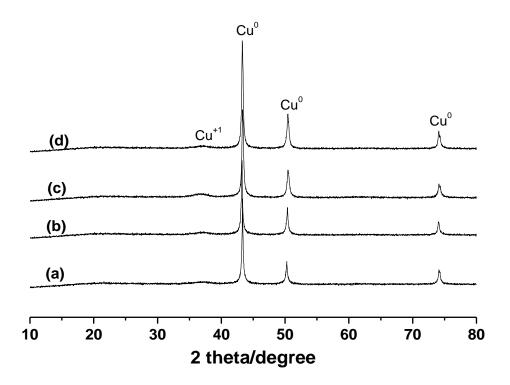


Figure S1. XRD of catalysts, a) Cu(40)-SiO₂, b) Cu(50)-SiO₂, c) Cu(60)-SiO₂, and d) Cu(80)-SiO₂.

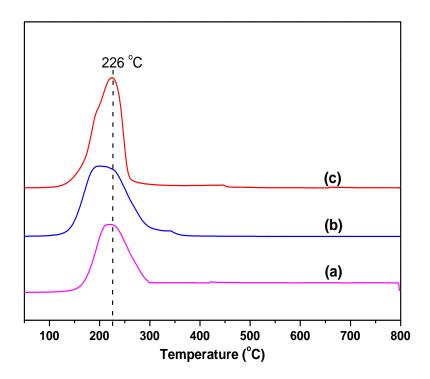
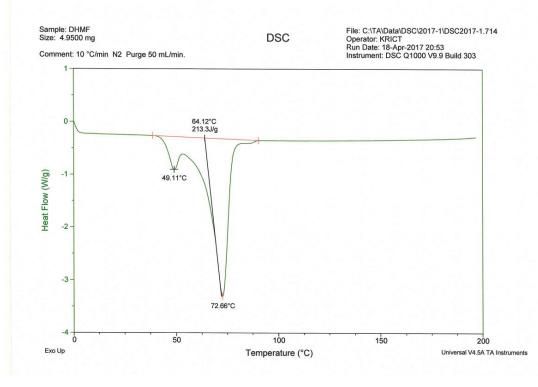
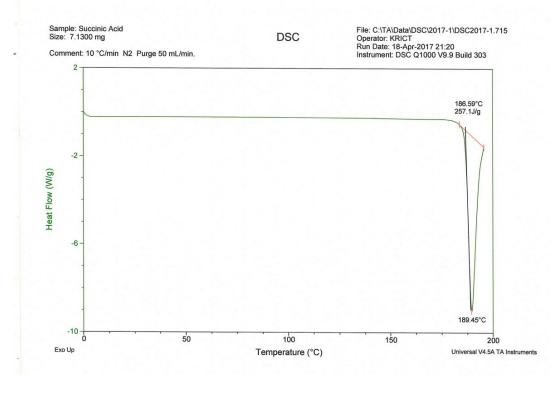


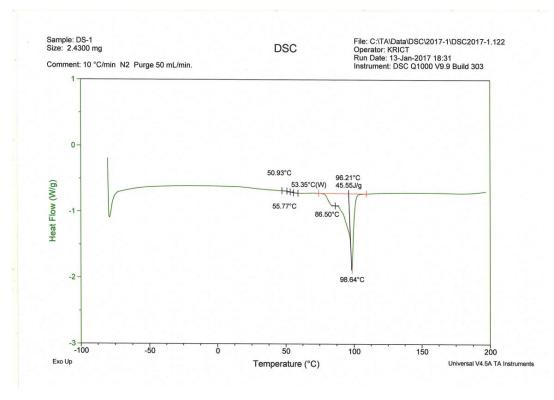
Figure S2 H₂-TPR of calcined catalysts, a) Cu(40)-SiO₂, b) Cu(50)-SiO₂, and c) Cu(60)-SiO₂







(B) succinic acid



(C) PFS polymer

Figure S3. DSC profile of A) DHMF, B) succinic acid, and C) poly (2, 5-furandimethylene succinate)

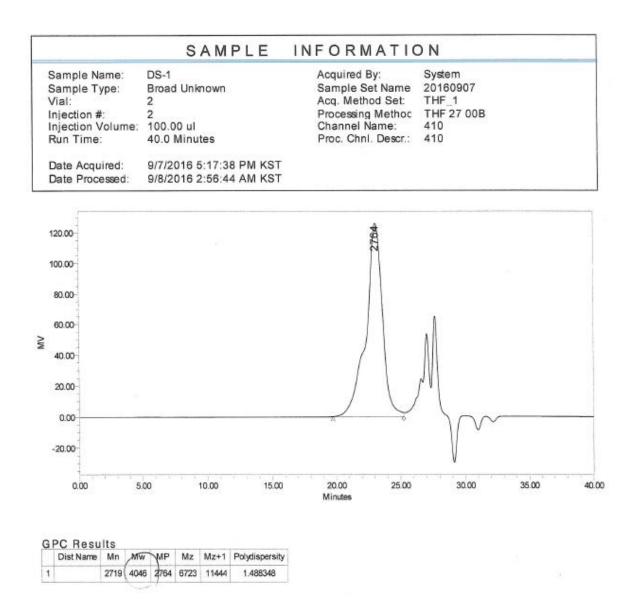


Figure S4. GPC analysis of poly-(2, 5-furandimethylene succinate)

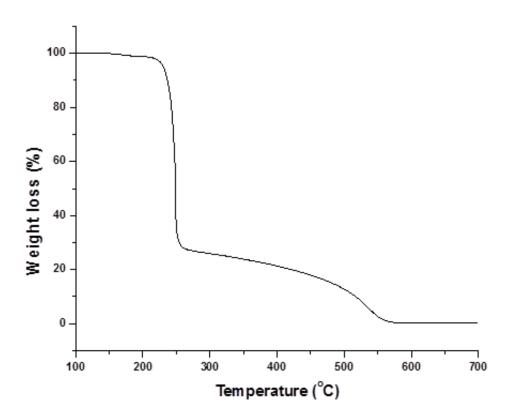


Figure S5. TGA of poly-(2, 5-furandimethylene succinate)