Porous Layered Stacked MnCo₂O₄ Cubes with Enhanced

Electrochemical Capacitive Performance

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Figure S1. SEM images of $MnCo_2(CO_3)_3$ with different magnifications.



Figure S2. XRD patterns of the MnCo₂O₄ before and after annealing.



Figure S3. EDS analysis of porous layered stacked MnCo₂O₄ cube.



Figure S4. Nitrogen adsorption-desorption isotherms curves of MnCo₂(CO₃)₃.



Figure S5. SEM images of the $MnCo_2(CO_3)_3$ taken from different reaction times. (a) 0.5 h, (b) 1.0 h, (c) 2.5 h, (d) 4.0 h, (e) 5.5h, (f) 7.0 h.



Figure S6. SEM images of MnCo₂(CO₃)₃ taken from different ratios of Mn²⁺/Co²⁺. Mn²⁺/Co²⁺ = (a) 14 : 1, (b) 4 : 1, (c) 1 : 1, (d) 1 : 2, (e) 1 : 4 and (f) 1 : 14.



Figure S7. SEM images of $MnCo_2O_4$ via the different amount of reactants. $n(Mn^{2+}) : n(Co^{2+}) = (a)$ 0.05 mmol : 0.1 mmol, (b) 0.1 mmol : 0.2 mmol, (c) 0.25 mmol : 0.5 mmol, (d) 0.5 mmol : 1.0 mmol, (e) 1.0 mmol : 2.0 mmol and (f) 1.5 mmol : 3.0 mmol.



Figure S8. XRD patterns of various morphologies of MnCo₂O₄ via different amount of precursors.



Figure S9. Nitrogen adsorption-desorption isotherms curves of $MnCo_2O_4$ via different amount of precursors. $n(Mn^{2+})$: $n(Co^{2+}) = (a) 0.1 \text{ mmol}$: 0.2 mmol, (b) 0.5 mmol : 1.0 mmol, (c) 1.0 mmol : 2.0 mmol and (d) 1.5 mmol : 3.0 mmol.



Figure S10. SEM images of $MnCo_2O_4$ via different synthesis temperature. The synthesis temperature: (a) 90 °C, (b) 120 °C, (c) 180 °C and (d) 210 °C.



Figure S11. Nitrogen adsorption-desorption isotherms curves of $MnCo_2O_4$ with the synthesis temperature of 90 °C.



Figure S12. XRD patterns of various morphologies of $MnCo_2O_4$ via different synthesis temperature.



Figure S13. (a) CV curve of the pretreated Ni foam at a scan rate of 10 mV s⁻¹ and (b) GCD curve of the pretreated Ni foam at a current density of 1 mA cm⁻².



Figure S14. EIS spectrum of as-prepared porous layered stacked $MnCo_2O_4$ cubes. The insert is a zooming of high frequency region

Reaction times	Morphologies of products	The atomic ratio of Mn and Co
0.5 h		4.2 : 8.7
1 h	۲	5.5 : 7.3
		3.2 : 7.4
2.5 h	۲	7.1 : 8.1
4 h	۲	11.6 : 11.6
		7.9 : 17.2
5.5 h		11.1 : 22.3
7 h		7.0 : 14.2

Table S1. EDS analysis of different morphologies of MnCo₂(CO₃)₃ at different reaction times.