

Supporting Information

Synthesis of highly reactive polyisobutylene by catalytic chain transfer in hexanes at elevated temperatures; Determination of the kinetic parameters

Tota Rajasekhar,^a Jack Emert^b and Rudolf Faust*^a

^aPolymer Science Program, Department of Chemistry, University of Massachusetts Lowell, One University Avenue, Lowell, Massachusetts 01854, United States

^bInfineum USA, 1900 E. Linden Avenue, Linden, New Jersey 07036, United States

Table S1 Polymerization of IB ([IB] = 1.0 M) using [EADC•CEE] = 0.01 M, and [*t*-BuCl] = 0.01 M in dry hexanes at 0 °C with [CEE]/[EADC] = 1.

Time (min)	Conv^a (%)	<i>M</i>_{n,NMR}^b (g/mol)	<i>M</i>_{n,SEC}^c (g/mol)	PDI^c	Exo^d (%)	Tri+ Endo^d (%)	Tetra^d (%)
2	16	5100			70	18	12
5	46	4500	4800	2.4	69	17	14
10	75	3100	3300	2.6	67	18	15
20	100	2700	2500	3.4	67	20	13
60	100	2500	2300	3.1	66	20	14

^aDetermined gravimetrically based on monomer feed; ^bDetermined from NMR analysis;

^cObtained from SEC measurements; ^dCalculated from ¹H NMR spectroscopic study.

Table S2 Polymerization of IB ([IB] = 1.0 M) using [EADC•CEE] = 0.01 M, and [*t*-BuCl] = 0.01 M in dry hexanes at 10 °C with [CEE]/[EADC] = 1.

Time (min)	Conv^a (%)	<i>M</i>_{n,NMR}^b (g/mol)	<i>M</i>_{n,SEC}^c (g/mol)	PDI^c	Exo^d (%)	Tri+ Endo^d (%)	Tetra^d (%)
1	14	3400	3700	2.4	65	21	15
2	38	3000	2900	2.3	66	21	13
3	60	2700	2800	2.5	60	20	20
4	83	2400	2600	2.6	62	24	14
5	100	1900	2000	2.8	62	23	15

^aDetermined gravimetrically based on monomer feed; ^bDetermined from NMR analysis;

^cObtained from SEC measurements; ^dCalculated from ¹H NMR spectroscopic study.

Table S3 Polymerization of IB ([IB] = 1.0 M) using [EADC•CEE] = 0.01 M, and [*t*-BuCl] = 0.01 M in dry hexanes at 15 °C with [CEE]/[EADC] = 1.

Time (min)	Conv^a (%)	<i>M</i>_{n,NMR}^b (g/mol)	<i>M</i>_{n,SEC}^c (g/mol)	PDI^c	Exo^d (%)	Tri+ Endo^d (%)	Tetra^d (%)
1	16	3000	3300	2.7	57	23	20
2	40	2400	2600	2.8	58	22	20
3	77	2000	2300	3.1	55	26	19
4	91	1600	1800	2.6	55	28	17
5	100	1400	1600	2.8	52	30	18

^aDetermined gravimetrically based on monomer feed; ^bDetermined from NMR analysis;

^cObtained from SEC measurements; ^dCalculated from ¹H NMR spectroscopic study.

Table S4 Polymerization of IB ([IB] = 1.0 M) using [EADC•CEE] = 0.01 M, and [*t*-BuCl] = 0.01 M in dry hexanes at 20 °C with [CEE]/[EADC] = 1.

Time (min)	Conv^a (%)	<i>M</i>_{n,NMR}^b (g/mol)	<i>M</i>_{n,SEC}^c (g/mol)	PDI^c	Exo^d (%)	Tri+ Endo^d (%)	Tetra^d (%)
1	06	3600			63	22	15
2	15	3100	3000	2.8	60	20	18
3	36	2400	2600	2.7	58	23	20
4	52	2200	2400	3.0	55	25	20
5	70	1900	1800	3.1	52	26	22

^aDetermined gravimetrically based on monomer feed; ^bDetermined from NMR analysis;

^cObtained from SEC measurements; ^dCalculated from ¹H NMR spectroscopic study.

Table S5 Polymerization of IB ([IB] = 1.0 M) using [EADC•CEE] = 0.01 M, and [*t*-BuCl] = 0.01 M in dry hexanes at 0 °C with [CEE]/[EADC] = 1.25.

Time (min)	Conv^a (%)	<i>M</i>_{n,NMR}^b (g/mol)	<i>M</i>_{n,SEC}^c (g/mol)	PDI^c	Exo^d (%)	Tri+ Endo^d (%)	Tetra^d (%)
2	14	3400	3600	3.1	77	12	11
5	38	2800	2700	2.8	76	12	12
10	64	2400	2600	3.0	78	12	11
20	89	1800	2000	3.2	80	11	09
30	100	1500	1700	3.3	81	10	09

^aDetermined gravimetrically based on monomer feed; ^bDetermined from NMR analysis;

^cObtained from SEC measurements; ^dCalculated from ¹H NMR spectroscopic study.

Table S6 Polymerization of IB ([IB] = 1.0 M) using [EADC•CEE] = 0.01 M, and [*t*-BuCl] = 0.01 M in dry hexanes at 10 °C with [CEE]/[EADC] = 1.25.

Time (min)	Conv^a (%)	<i>M</i>_{n,NMR}^b (g/mol)	<i>M</i>_{n,SEC}^c (g/mol)	PDI^c	Exo^d (%)	Tri+ Endo^d (%)	Tetra^d (%)
1	07	2100			73	13	14
2	10	1900	2100	2.7	74	15	11
3	16	1700	2000	2.6	78	12	11
4	25	1600	1700	2.7	77	12	11
5	47	1400	1600	3.1	80	10	10
10	92	1100	1300	2.9	80	11	09

^aDetermined gravimetrically based on monomer feed; ^bDetermined from NMR analysis;

^cObtained from SEC measurements; ^dCalculated from ¹H NMR spectroscopic study.

Table S7 Polymerization of IB ([IB] = 1.0 M) using [EADC•CEE] = 0.01 M, and [*t*-BuCl] = 0.01 M in dry hexanes at 15 °C with [CEE]/[EADC] = 1.25.

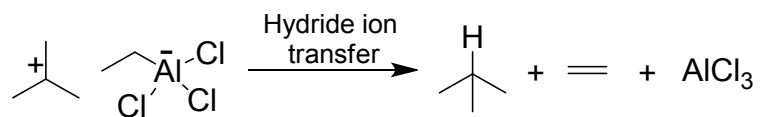
Time (min)	Conv^a (%)	<i>M</i>_{n,NMR}^b (g/mol)	<i>M</i>_{n,SEC}^c (g/mol)	PDI^c	Exo^d (%)	Tri+ Endo^d (%)	Tetra^d (%)
1	07	2300			74	14	12
2	18	1900	2100	2.8	72	16	12
3	29	1600	1800	2.8	76	13	11
4	38	1500	1700	3.0	80	11	09
5	54	1300	1500	2.9	74	14	12
8	87	1100	1300	3.1	74	14	12
10	100	1000	1200	2.9	75	15	10

^aDetermined gravimetrically based on monomer feed; ^bDetermined from NMR analysis; ^cObtained from SEC measurements; ^dCalculated from ¹H NMR spectroscopic study.

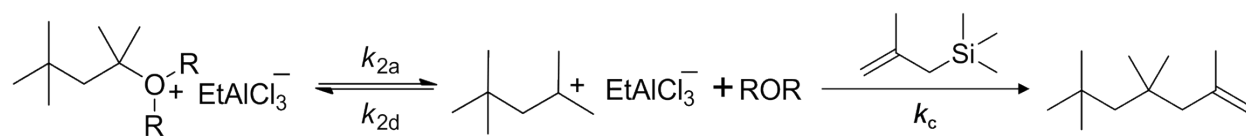
Table S8 Polymerization of IB ([IB] = 1.0 M) using [EADC•CEE] = 0.01 M, and [*t*-BuCl] = 0.01 M in dry hexanes at 20 °C with [CEE]/[EADC] = 1.25.

Time (min)	Conv^a (%)	<i>M</i>_{n,NMR}^b (g/mol)	<i>M</i>_{n,SEC}^c (g/mol)	PDI^c	Exo^d (%)	Tri+ Endo^d (%)	Tetra^d (%)
1	05						
2	08						
3	14	2100	2200	2.9	77	11	12
4	20	2000	2100	2.8	79	11	10
5	23	1900	2000	3.1	78	12	10
8	38	1800	1600	3.0	77	12	11
10	49	1600	1400	3.2	75	13	12

^aDetermined gravimetrically based on monomer feed; ^bDetermined from NMR analysis; ^cObtained from SEC measurements; ^dCalculated from ¹H NMR spectroscopic study.



Scheme S1 Schematic representation of the hydride ion transfer reaction.



Scheme S2 Schematic representation of the model reactions between carbenium ion (TMP^+) and MATMS.

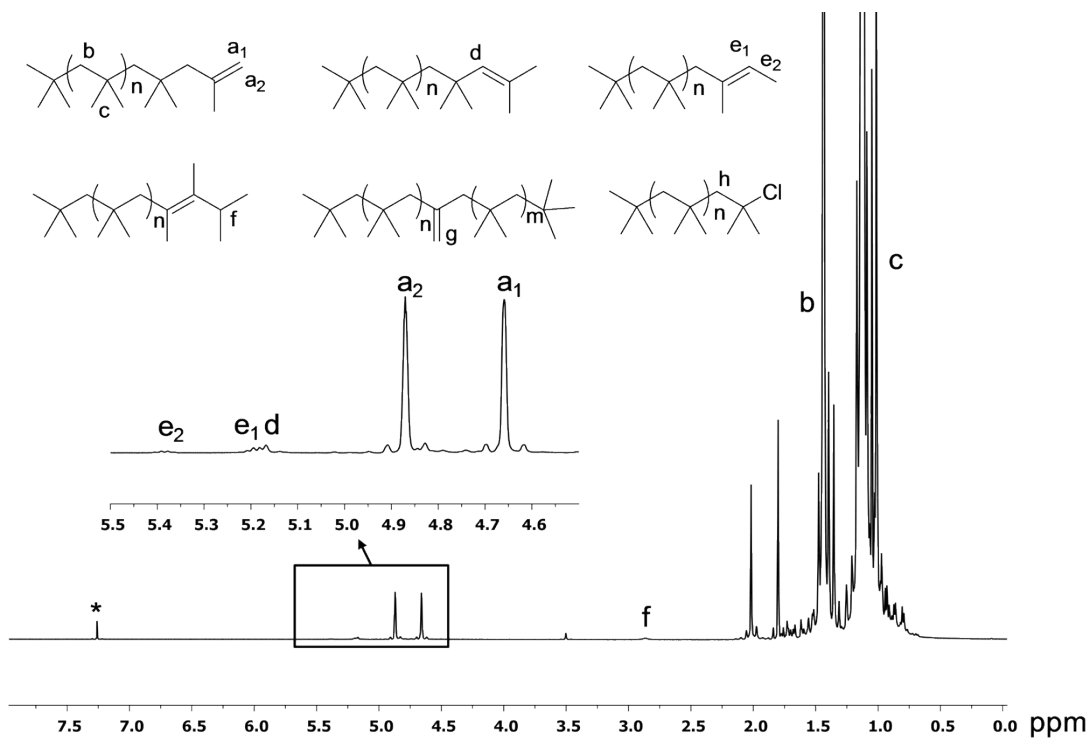


Fig. S1 Typical ^1H NMR spectrum of HR PIB obtained in this study. The asterisk represents the CHCl_3 resonance.

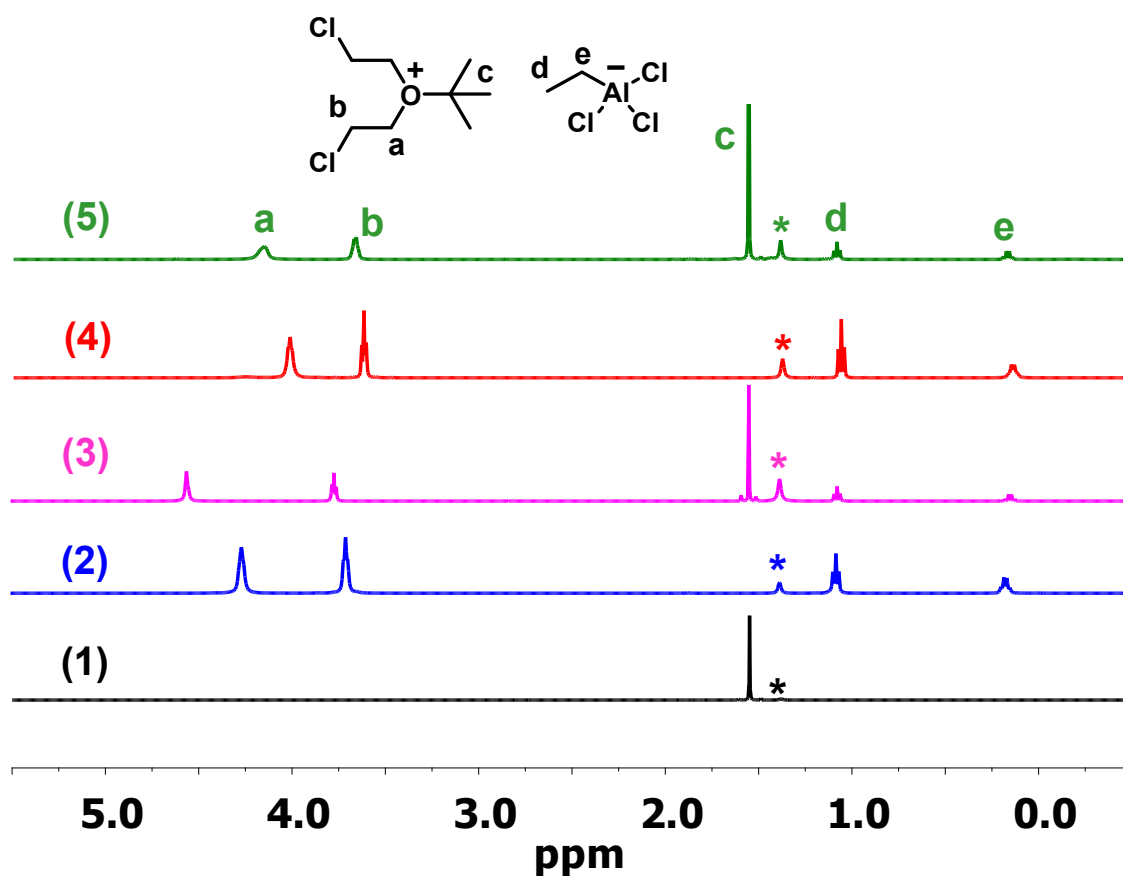


Fig. S2 ^1H NMR spectra of 1: 1: [*t*-BuCl]. 2: [EADC·CEE] with [CEE]/[EADC] = 1. 3: [EADC·CEE + *t*-BuCl] with [CEE]/[EADC] = 1. 4: [EADC·CEE] with [CEE]/[EADC] = 1.5. 5: [EADC·CEE + *t*-BuCl] with [CEE]/[EADC] = 1.5 at 10 °C in cyclohexane-*d*₁₂. The asterisk denotes the cyclohexane-*d*₁₁H resonance.

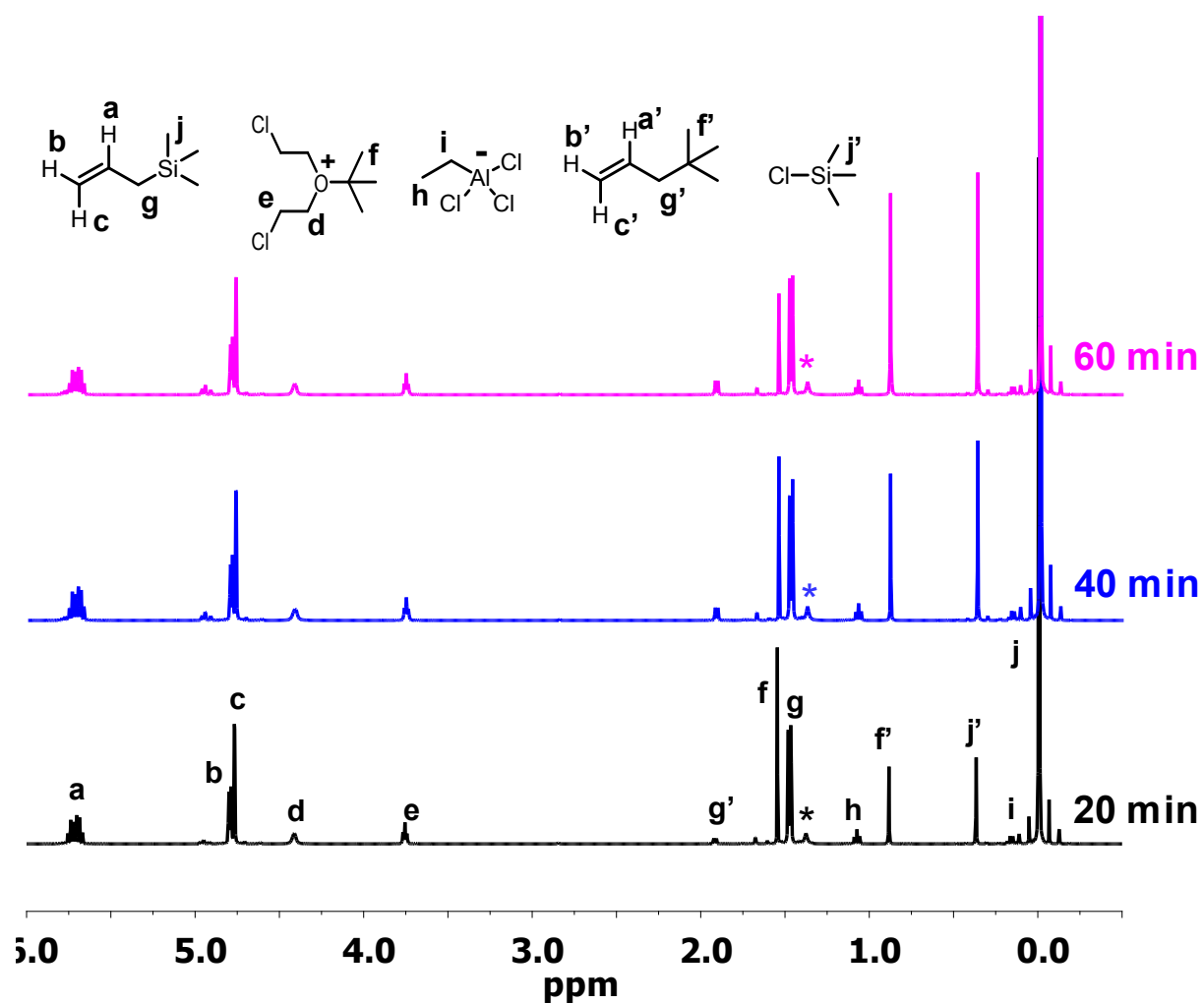


Fig. S3 ^1H NMR spectra of $[\text{EADC}\cdot\text{CEE} + t\text{-BuCl}]$ in the presence of ATMS at different times at $0\text{ }^\circ\text{C}$ in $\text{cyclohexane-}d_{12}$. $[\text{EADC}\cdot\text{CEE} + t\text{-BuCl}] = 0.05\text{ M}$ with $[\text{CEE}]/[\text{EADC}] = 1$, and $[\text{ATMS}] = 0.75\text{ M}$. The asterisk denotes the cyclohexane- $d_{11}\text{H}$ resonance.

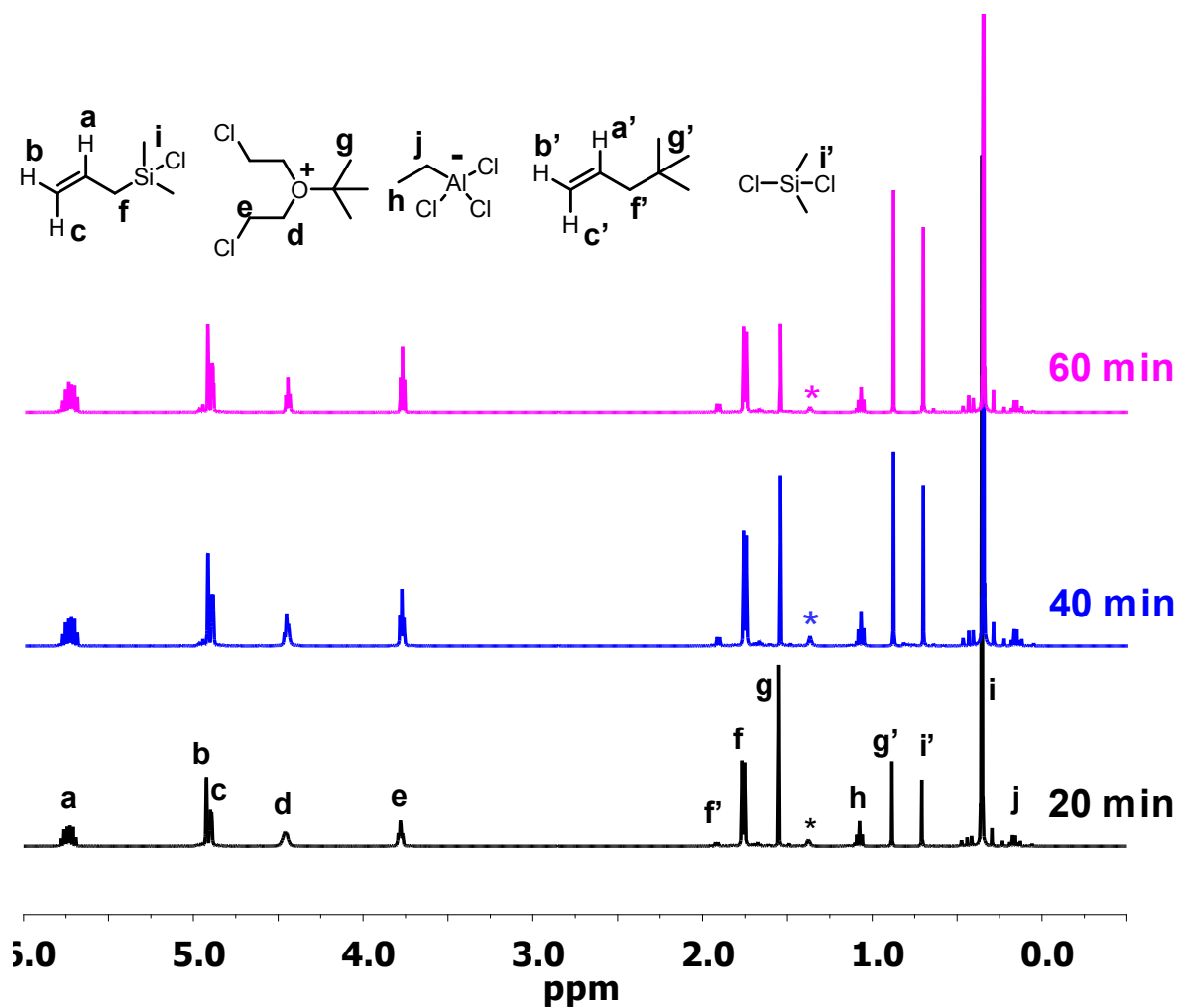


Fig. S4 ^1H NMR spectra of [EADC•CEE + *t*-BuCl] in the presence of ADMCS at different times at 0 °C in cyclohexane- d_{12} . [EADC•CEE + *t*-BuCl] = 0.05 M with [CEE]/[EADC] = 1, and [ADMCS] = 0.375 M. The asterisk denotes the cyclohexane- d_{11} H resonance.

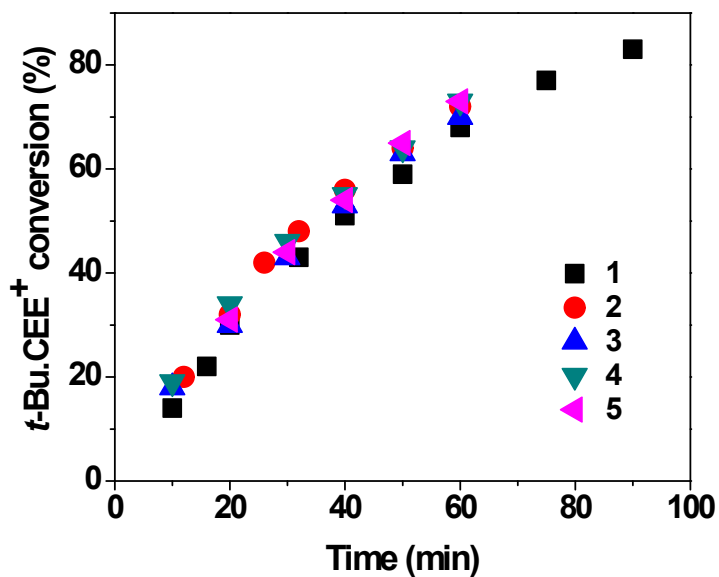


Fig. S5 Conversion vs time plot for reaction of oxonium ion, $[EADC \cdot CEE + t\text{-BuCl}] = 0.05$ M with $[CEE]/[EADC] = 1$, with nucleophile in cyclohexane- d_{12} at 0 °C. 1: $[MATMS] = 0.75$ M. 2: $[MATMS] = 0.375$ M. 3: $[MATMS] = 0.375$ M ($[CEE]/[EADC] = 1.5$ used). 4: $[ATMS] = 0.75$ M. 5: $[ACDMS] = 0.375$ M.

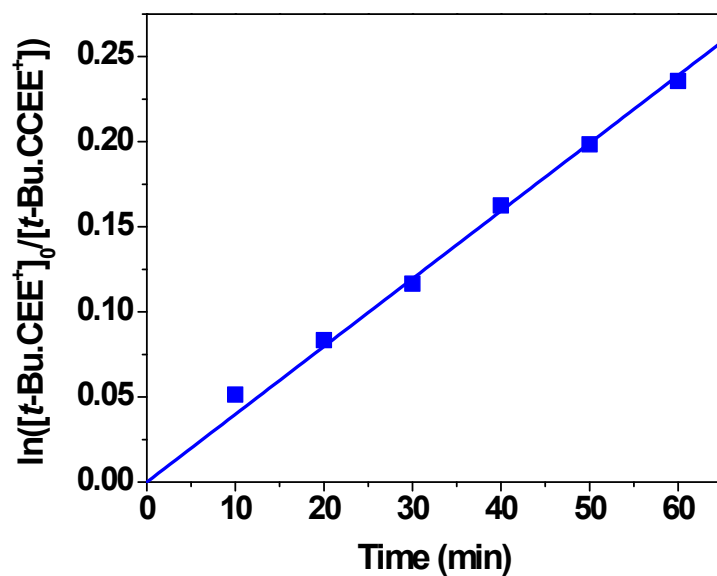


Fig. S6 $\ln\{[t\text{-Bu}\cdot\text{CEE}^+]_0/[t\text{-Bu}\cdot\text{CCEE}^+]\}$ vs time plot for reaction of oxonium ion, $[t\text{-BuCl} + \text{EADC}\cdot\text{CEE}] = 0.05 \text{ M}$ where $[\text{CEE}]/[\text{EADC}] = 1$, with MATMS in the presence of free CEE in cyclohexane- d_{12} at $0 \text{ }^\circ\text{C}$, and $[\text{MATMS}] = [\text{CEE}] = 0.25 \text{ M}$.

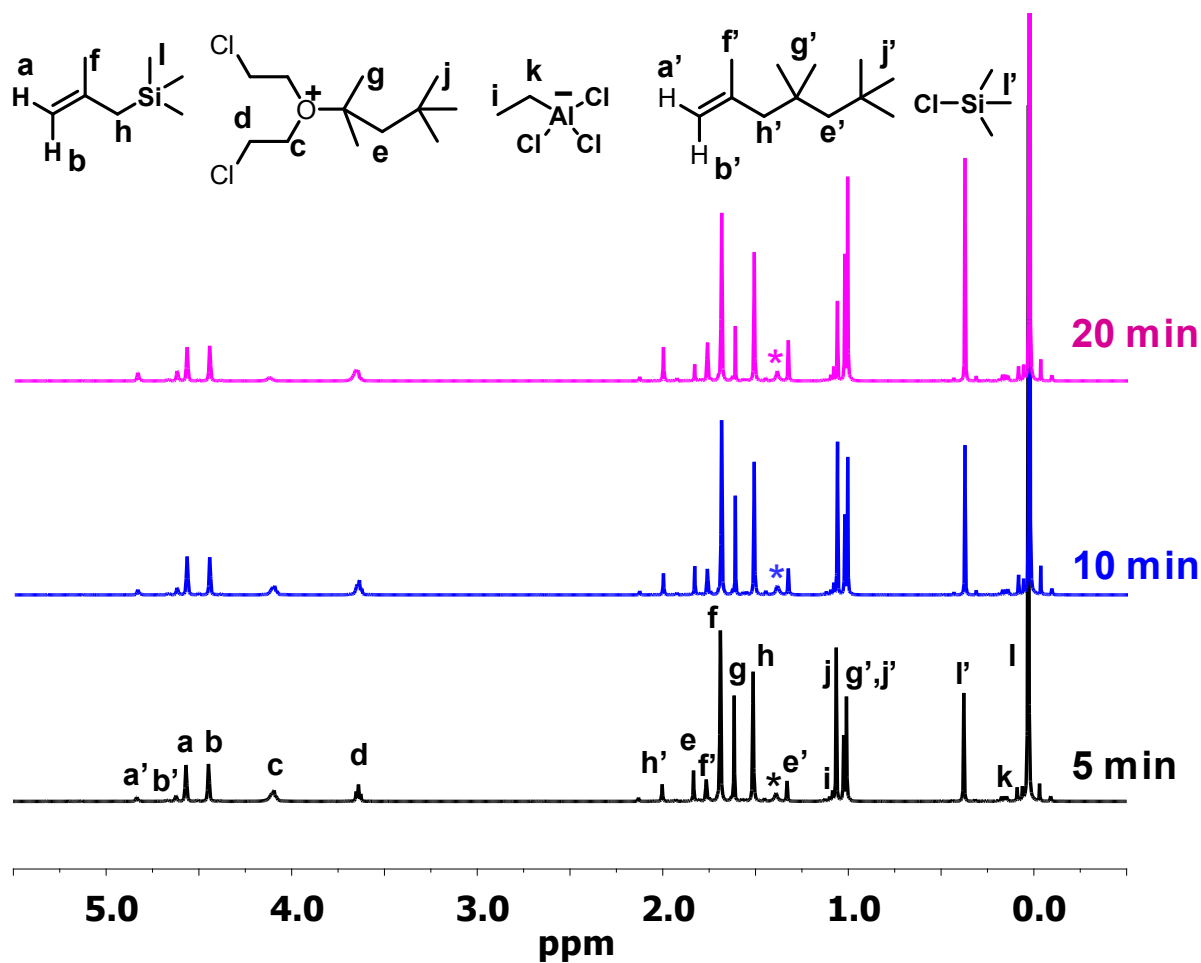


Fig. S7 ^1H NMR spectra of $[\text{EADC}\cdot\text{CEE} + \text{TMPCl}]$ in the presence of MATMS at different times at $0\text{ }^\circ\text{C}$ in cyclohexane- d_{12} . $[\text{EADC}\cdot\text{CEE} + \text{TMPCl}] = 0.05\text{ M}$ with $[\text{CEE}]/[\text{EADC}] = 1.5$, and $[\text{MATMS}] = 0.375\text{ M}$. The asterisk denotes the cyclohexane- $d_{11}\text{H}$ resonance.

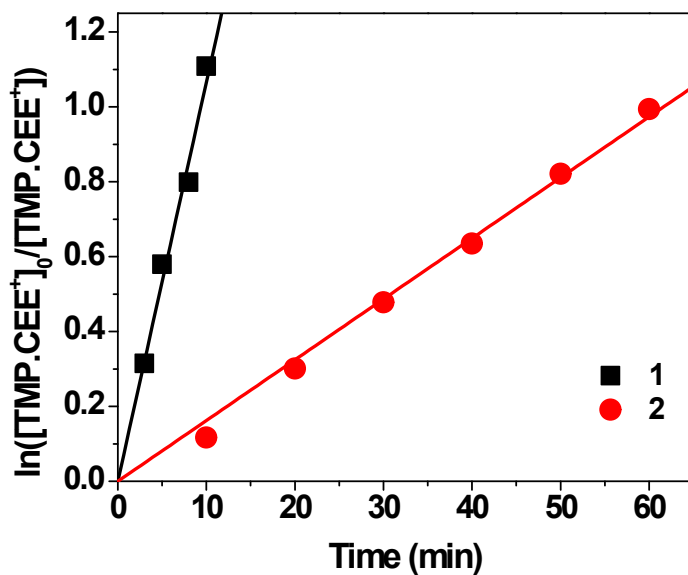


Fig. S8 $\ln\{[\text{TMP}\cdot\text{CEE}^+]_0/[\text{TMP}\cdot\text{CEE}^+]\}$ vs time plot for reaction of oxonium ion, $[\text{EADC}\cdot\text{CEE} + \text{TMPCl}] = 0.05 \text{ M}$ where $[\text{CEE}]/[\text{EADC}] = 1.5$, with MATMS in cyclohexane- d_{12} at 0°C . 1: $[\text{MATMS}] = 0.375 \text{ M}$. 2: $[\text{MATMS}] = [\text{CEE}] = 0.25 \text{ M}$.

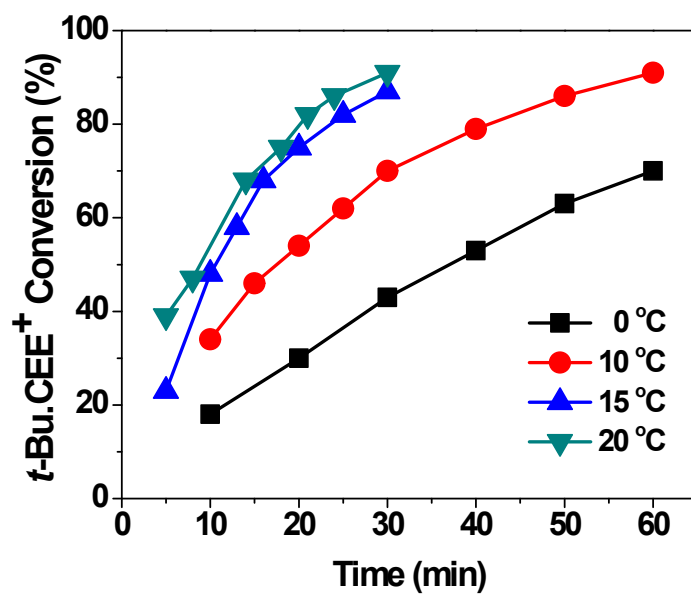


Fig. S9 Conversion vs time plot for reaction of oxonium ion, $[EADC \cdot CEE + t\text{-BuCl}] = 0.05 \text{ M}$ where $[CEE]/[EADC] = 1$, with $[MATMS] = 0.375 \text{ M}$ in cyclohexane- d_{12} at different temperatures.

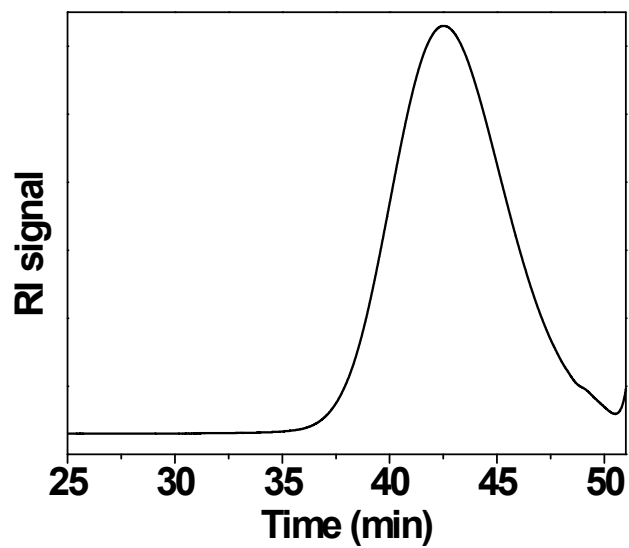


Fig. S10 Typical SEC RI trace of a representative HR PIB sample obtained in this study.