

Electronic Supplementary Information For

Advantages and Limitations of Diisocyanates for Intramolecular Collapse

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1. Kinetic results

Table S1 GPC data for cross-linking of P(MA-*co*-HEA) at 20 °C.

Time (h)	^a M_n (kDa)	^a PDI	^a [η] (mL/g)	^a R_h (nm)
0	99.0	1.20	37.3	8.35
8	103.4	1.19	31.1	8.14
18	106.5	1.17	29.7	7.93
24	109.2	1.16	27.0	7.86
32	117.7	1.13	25.8	7.53
48	121.9	1.11	25.7	7.51

^a Determined by SEC with triple-detectors (RI, MALS, and VI detectors) in THF at 30 °C.

Table S2 GPC data for cross-linking of P(MA-*co*-HEA) at 60 °C.

Time (h)	^a M_n (kDa)	^a PDI	^a [η] (mL/g)	^a R_h (nm)
0	99.0	1.20	37.3	8.35
20 min	102.8	1.21	34.6	8.25
40 min	106.8	1.21	31.8	8.02
1	108.3	1.18	29.0	7.92
2	110.2	1.13	26.8	7.76
3	119.3	1.10	26.0	7.57
6	121.2	1.10	25.5	7.50

^a Determined by SEC with triple-detectors (RI, MALS, and VI detectors) in THF at 30 °C.

A second batch of linear P(MA-*co*-HEA) copolymer (named as P(MA-*co*-HEA)'), with $M_n = 102.9$ kDa and PDI = 1.22 was used for further study of kinetics vs. temperature. The molar fraction of HEA in P(MA-*co*-HEA)' is 17.3 mol% (from ¹H NMR spectroscopy). SCPNs₁₅' was prepared at room temperature (20 °C), 30 °C, 40 °C and 60 °C respectively to examine the intramolecular collapse kinetics in more detail. Table S3-S6 and Figure S1-S4 summarizes the data from these reactions.

Activation energy ($E_a = 53.0$ kJ mol⁻¹) was calculated from kinetic rate constant using an Arrhenius plot (Figure S5). The rate constants were determined from $\ln(R_h/R_0)$ versus time (Fig. 2 in manuscript).

Table S3 GPC data for cross-linking of P(MA-*co*-HEA)' at 20 °C.

Time (h)	^a M_n (kDa)	^a PDI	^a [η] (mL/g)	^a R_h (nm)
0	102.9	1.22	38.80	9.00
3	104.2	1.22	35.12	8.87
7	107.5	1.22	33.14	8.62
18	111.3	1.20	31.01	8.45
24	117.8	1.20	29.21	8.31
30	119.7	1.19	27.06	8.17
42	120.5	1.18	26.55	8.10

^aDetermined by SEC with triple-detectors (RI, MALS, and VI detectors) in THF at 30 °C.

Table S4 GPC data for cross-linking of P(MA-*co*-HEA)' at 30 °C.

Time (h)	^a M_n (kDa)	^a PDI	^a [η] (mL/g)	^a R_h (nm)
0	102.9	1.22	38.80	9.00
2	105.1	1.22	34.24	8.80
5	108.3	1.21	31.44	8.59
8	114.1	1.21	29.09	8.43
18	118.3	1.20	27.32	8.20
22	120.7	1.19	25.89	8.09
25	121.0	1.19	25.55	8.05

^aDetermined by SEC with triple-detectors (RI, MALS, and VI detectors) in THF at 30 °C.

Table S5 GPC data for cross-linking of P(MA-*co*-HEA)' at 40 °C.

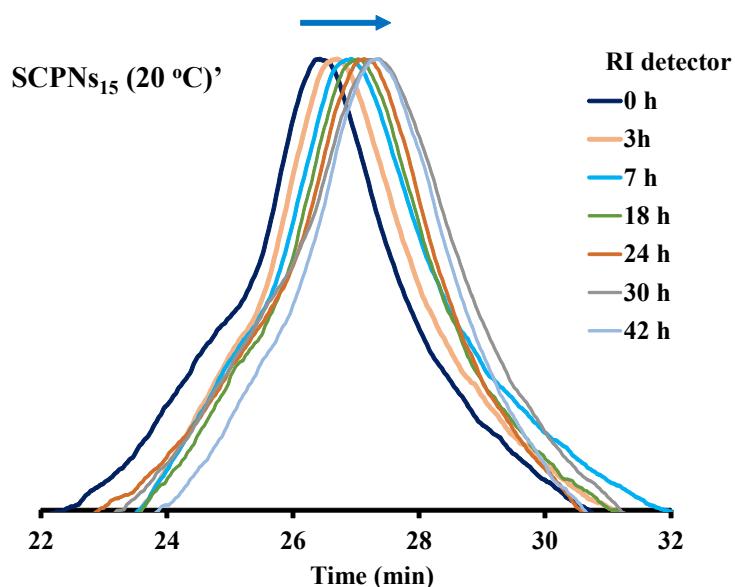
Time (h)	^a M_n (kDa)	^a PDI	^a [η] (mL/g)	^a R_h (nm)
0	102.9	1.22	38.80	9.00
1	104.6	1.22	37.00	8.84
2	109.7	1.21	34.23	8.68
3	112.1	1.21	32.48	8.54
4	114.7	1.21	30.26	8.42
6	116.2	1.20	28.14	8.32
9	118.8	1.18	26.61	8.18
12	119.7	1.18	24.88	8.02
15	120.1	1.18	24.57	8.01

^aDetermined by SEC with triple-detectors (RI, MALS, and VI detectors) in THF at 30 °C.

Table S6 GPC data for cross-linking of P(MA-*co*-HEA)' at 60 °C.

Time (h)	^a M_n (kDa)	^a PDI	^a [η] (mL/g)	^a R_h (nm)
0	102.9	1.22	38.80	9.00
20 min	106.5	1.22	36.12	8.82
40 min	110.3	1.21	33.59	8.60
1 h	114.1	1.20	30.68	8.46
1.5 h	116.7	1.20	28.32	8.35
2 h	118.2	1.19	26.57	8.16
3 h	120.3	1.18	24.45	7.94
4 h	120.8	1.18	24.03	7.89
6 h	120.9	1.17	24.00	7.86

^b Determined by SEC with triple-detectors (RI, MALS, and VI detectors) in THF at 30 °C.

**Figure S1.** GPC traces as a function of time for P(MA-*co*-HEA)' intramolecular collapse at 20 °C.

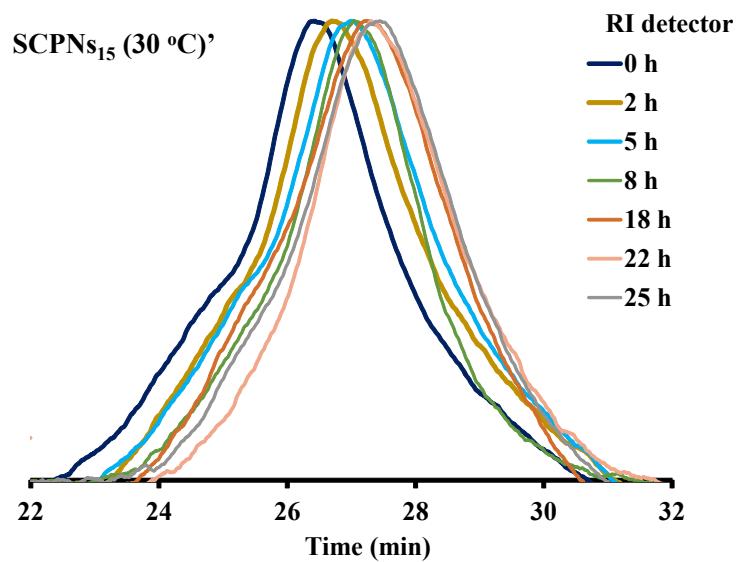


Figure S2. GPC traces as a function of time for P(MA-*co*-HEA)' intramolecular collapse at 30 °C.

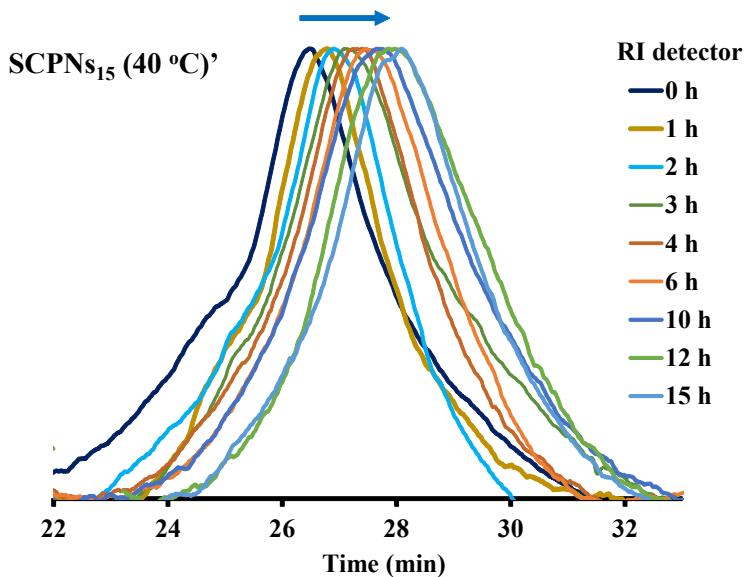


Figure S3. GPC traces as a function of time for P(MA-*co*-HEA)' intramolecular collapse at 40 °C.

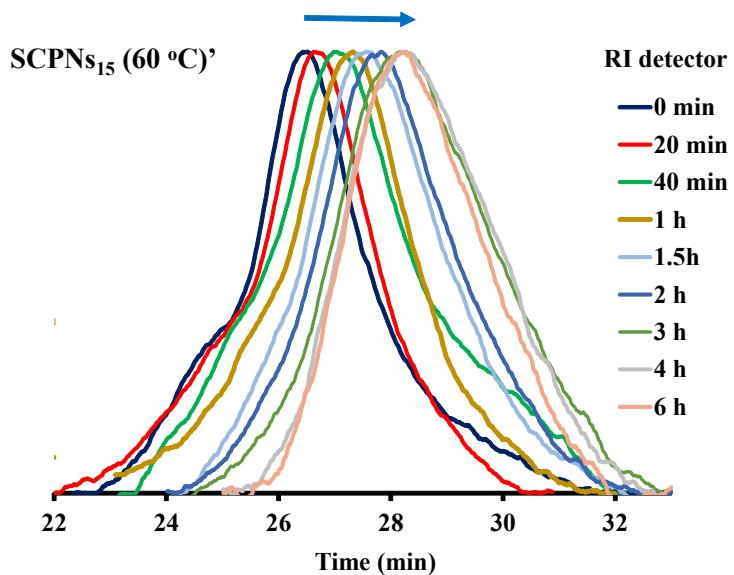


Figure S4 GPC traces as a function of time for P(MA-*co*-HEA)' intramolecular collapse at 60 °C.

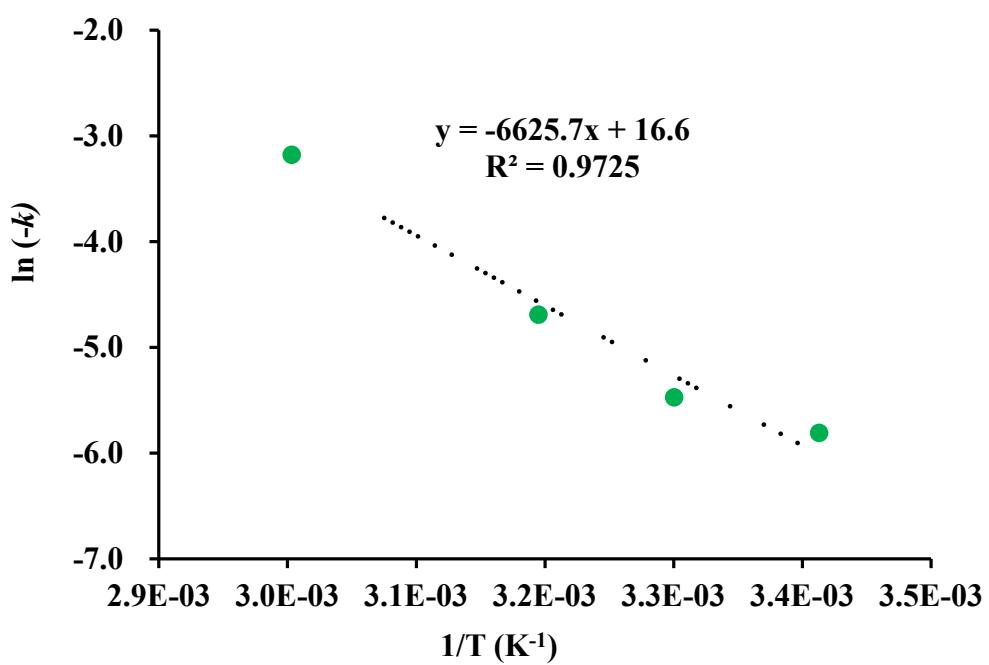


Figure S5. Arrhenius plot for P(MA-*co*-HEA)' intramolecular collapse.

2. Calculations of Actual Cross-link Parameters from $^1\text{H-NMR}$

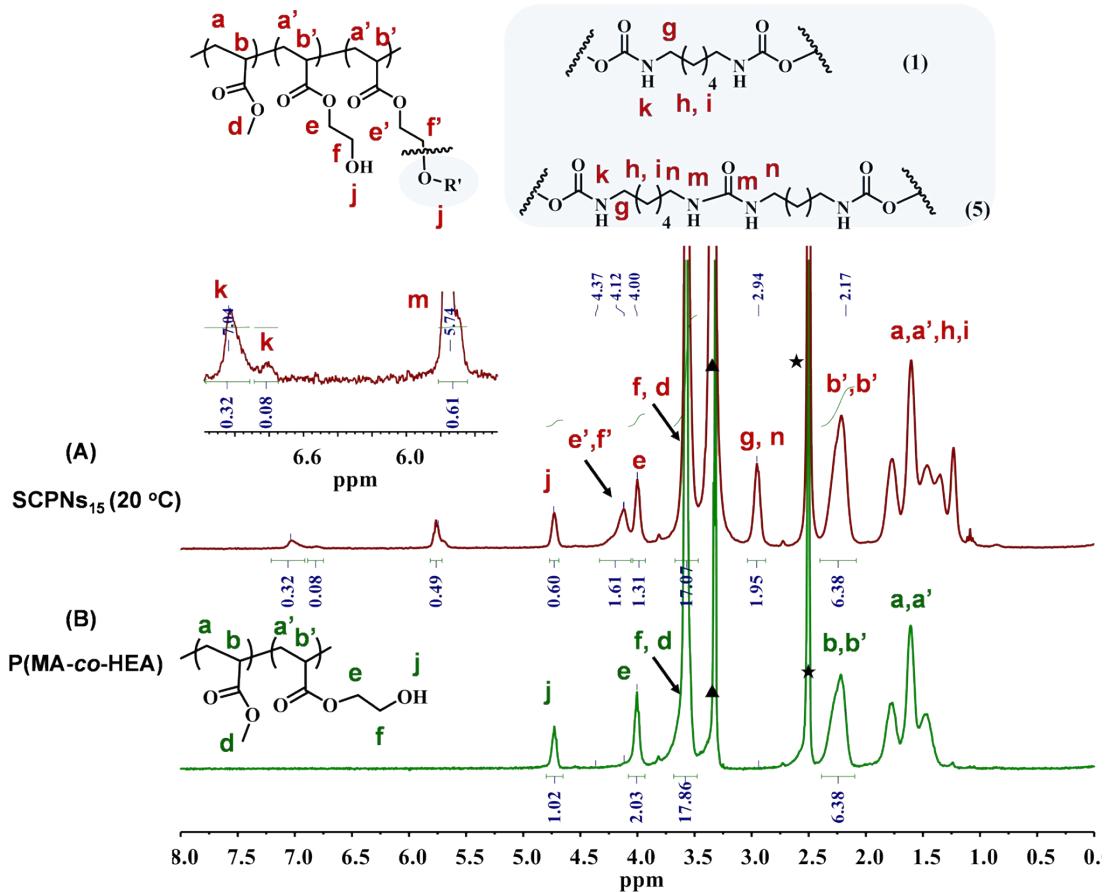


Figure S6. (A) $^1\text{H-NMR}$ of SCPNs₁₅ (20 °C) in DMSO-*d*₆. (B) $^1\text{H-NMR}$ of P(MA-*co*-HEA) in DMSO-*d*₆.

Based on the ratio between methylene *e* (connected to ester in HEMA) and methines *b* and *b'* in the main chain, equation (1) was used to calculate the molar percentage of HEA monomer in the linear copolymer:

$$\text{HEA mol\%} = \frac{I_e/2}{I_{b,b'}} \times 100 \quad (1)$$

Using Figure S6 as an example, the ratio of HEA in P(MA-*co*-HEA) copolymer is 15.7 mol%.

The crosslink density was calculated from the ration between methylenes *e'* and *f'*, which shift in HEAs only when reacted with isocyanate to main chain methines *b* and *b'*:

$$\text{cross-link density mol\%} = \frac{I_{e'}f'/4}{I_{b,b'}} \times 100 \quad (2)$$

Using Figure S6 as an example, the actual cross-link density in SCPNs₁₅ (20 °C) is 6.3 mol%.

Urethane/Urea ration was calculated by comparing the Urea and Urethane N-H peaks (k and m), following equation (3):

$$n(\text{urethane})/n(\text{urea}) = \frac{[I_k/(I_k + I_m/2)] \times 100}{[I_m/2/(I_k + I_m/2)] \times 100} \quad (3)$$

Using Figure S6 as an example, the actual urethane/urea molar ratio in SCPNs₁₅ (20 °C) is 56.7/43.3.

Table S7. Characteristics of P(MA-*co*-HEA) and corresponding ^aSCPNs

Sample	^b <i>M</i> _n (th) (kDa)	^c <i>M</i> _n (exp) (kDa)	^c PDI	^c [η] (mL/g))	^c <i>R</i> _h (nm)	^d Yield d (wt%)	^e Cross- link density (mol%)	^f urethane /urea	^g <i>T</i> _g (°C)
P(MA-<i>co</i>-HEA)									
SCPNs ₁	99.9	99.8	1.15	36.5	8.30	94.3	0.47	70.0/30.0	13.9
SCPNs ₃	103.1	104.0	1.13	33.7	8.07	95.2	1.88	62.3/37.7	15.7
SCPNs ₅	105.2	107.8	1.12	30.1	7.80	95.6	2.35	63.9/36.1	16.7
SCPNs ₁₀	109.4	111.9	1.12	28.2	7.62	94.7	3.08	54.4/45.6	21.2
SCPNs ₁₅	114.7	120.8	1.12	25.5	7.50	95.7	4.41	44.4/55.6	21.9

^aReaction temperature: 60 °C. ^bTheoretical *M*_n of SCPNs samples. ^cDetermined by GPC in THF at 30 °C. ^dYield of SCPNs synthesized from P(MA-*co*-HEA).

^eDetermined by ¹H NMR according to equation (2). ^fDetermined by ¹H NMR according to equation (3). ^gDetermined by DSC.

Theoretical *M*_n was calculated assuming 100% conversion:

- For each cross-linking reaction 100 mg of P(MA-*co*-HEA) was used, which means 1 mmol of polymer chains was present in the reaction.
- Assuming 100% conversion, all the HDI added is summed to the original 100 mg of polymer, and the overall weight is divided by the number of chains (1 mmol).

3. NMR spectra

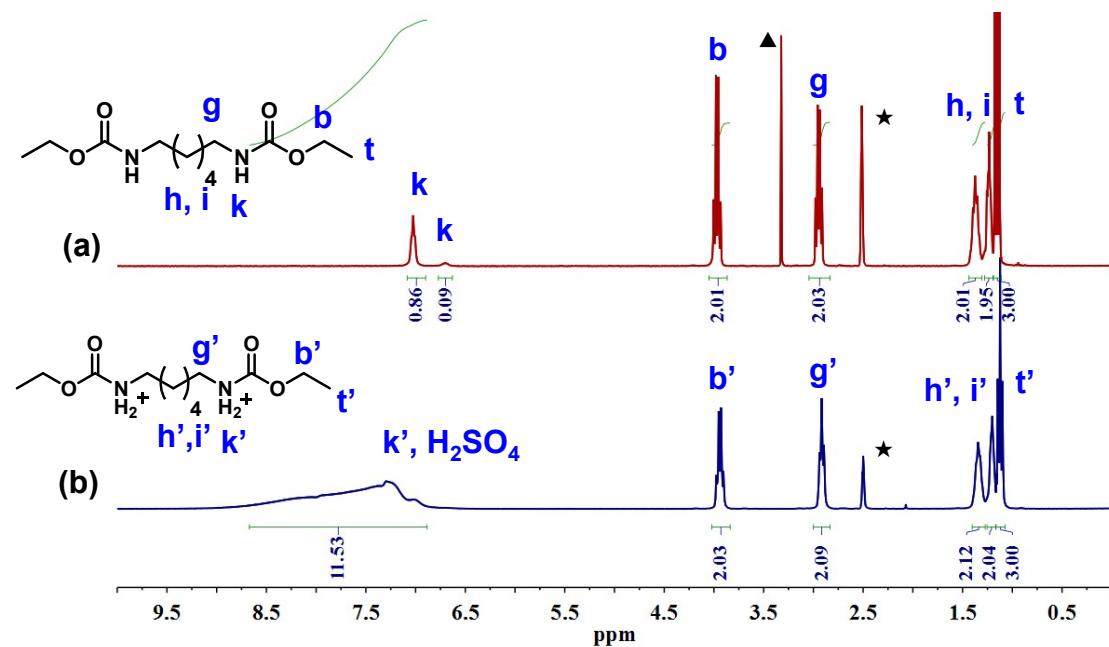


Figure S7. (a) ^1H NMR spectrum of model urethane compound $\text{DMSO}-d_6$. (b) ^1H NMR spectrum of model urethane compound upon addition of one drop H_2SO_4 in $\text{DMSO}-d_6$. $\blacktriangle \text{H}_2\text{O}$, $*\text{DMSO}-d_5$

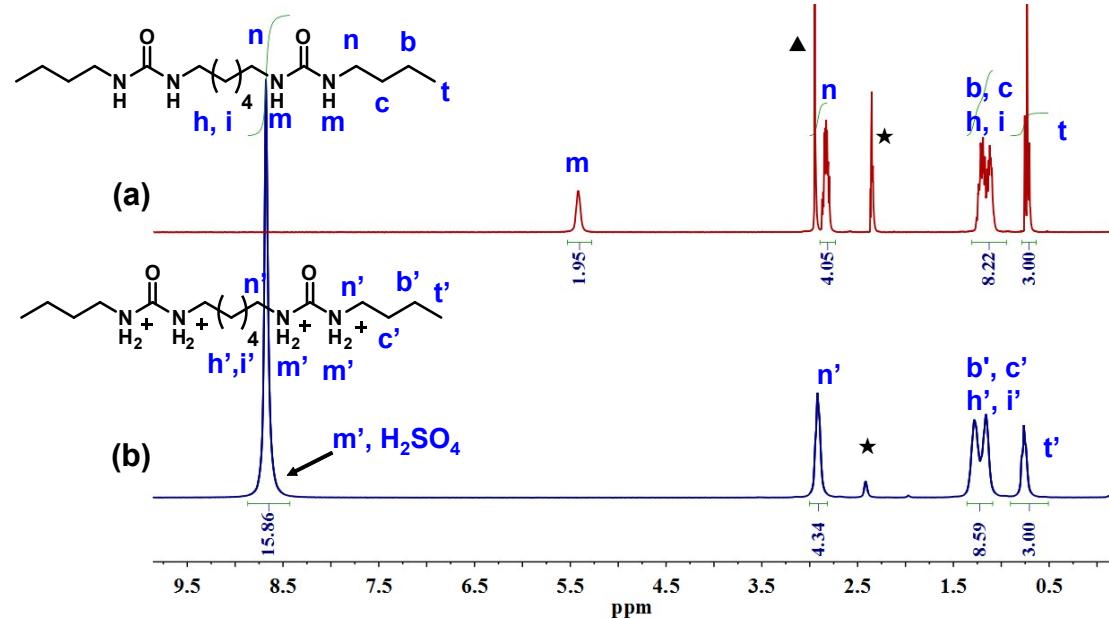


Figure S8. (a) ^1H NMR spectrum of model urea compound in $\text{DMSO}-d_6$. (b) ^1H NMR spectrum of model urea compound upon addition of one drop H_2SO_4 in $\text{DMSO}-d_6$. $\blacktriangle \text{H}_2\text{O}$, $*\text{DMSO}-d_5$

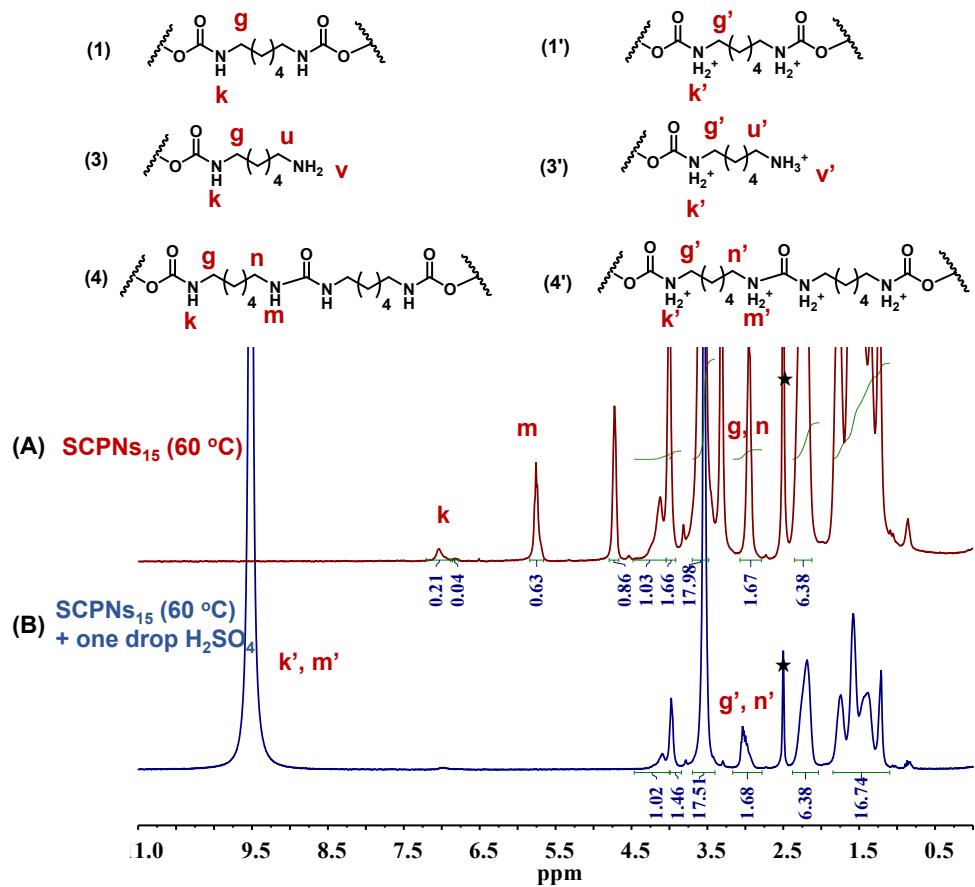


Figure S9. (A) ^1H NMR spectrum SCPNs₁₅ (60 °C) in DMSO-*d*₆. (B) ^1H NMR spectrum of SCPNs₁₅ (60 °C) upon addition of one drop H₂SO₄ in DMSO-*d*₆, \star DMSO-*d*₅.

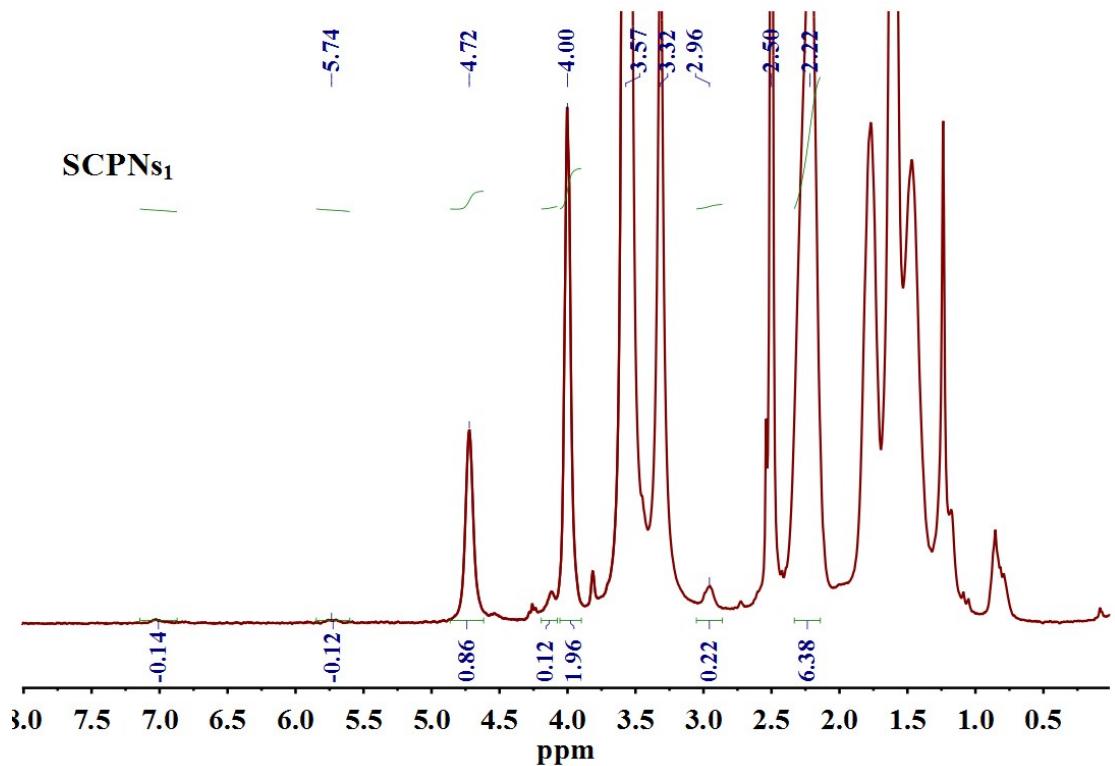


Figure S10. ^1H -NMR of SCPNs₁ in DMSO- d_6

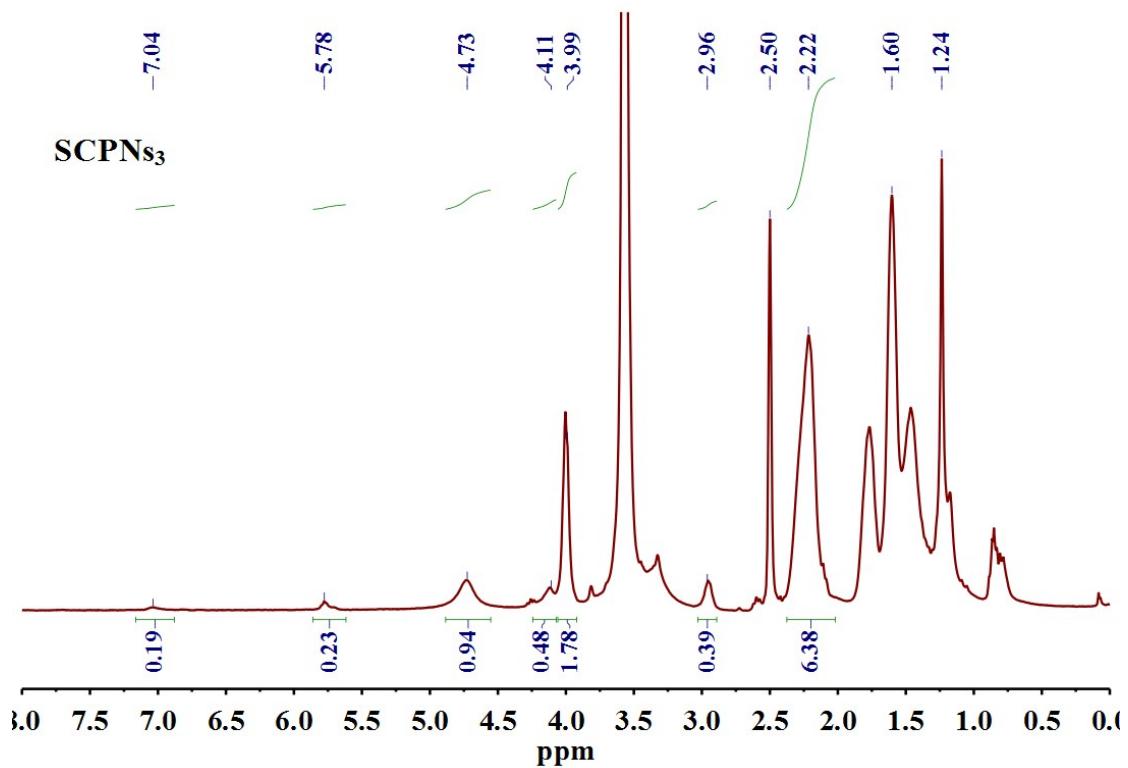


Figure S11. ^1H -NMR of SCPNs₃ in DMSO- d_6

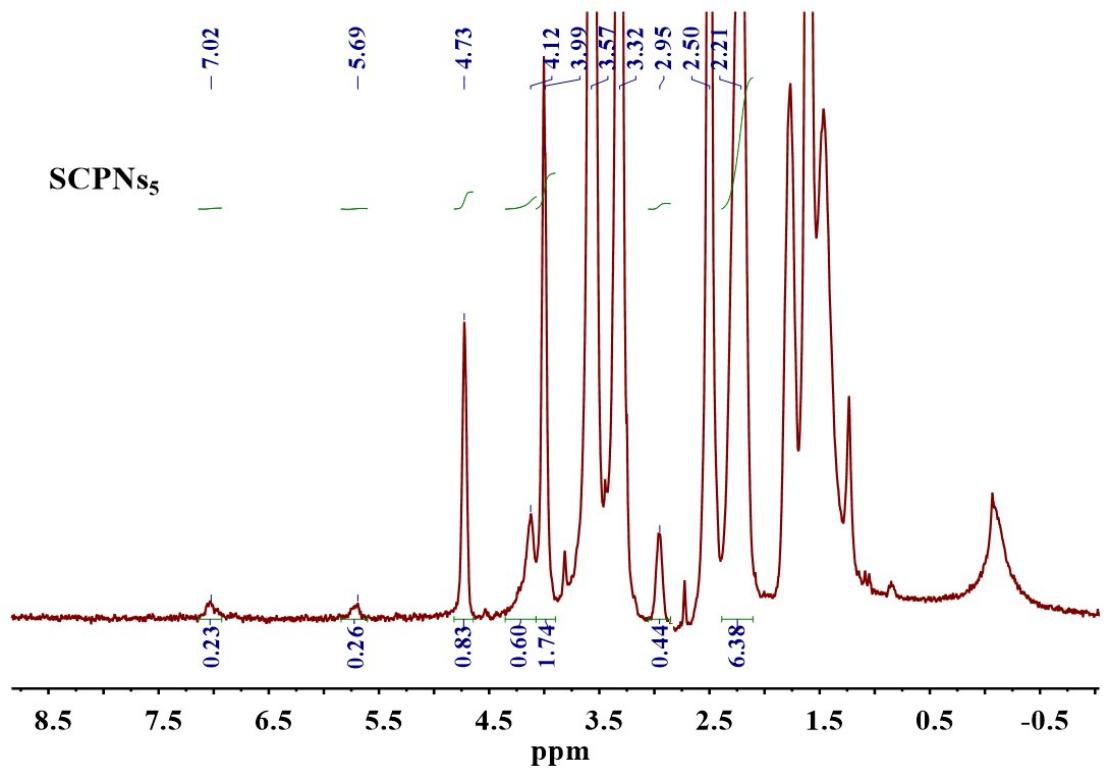


Figure S12. ^1H -NMR of SCPNs₅ in DMSO- d_6

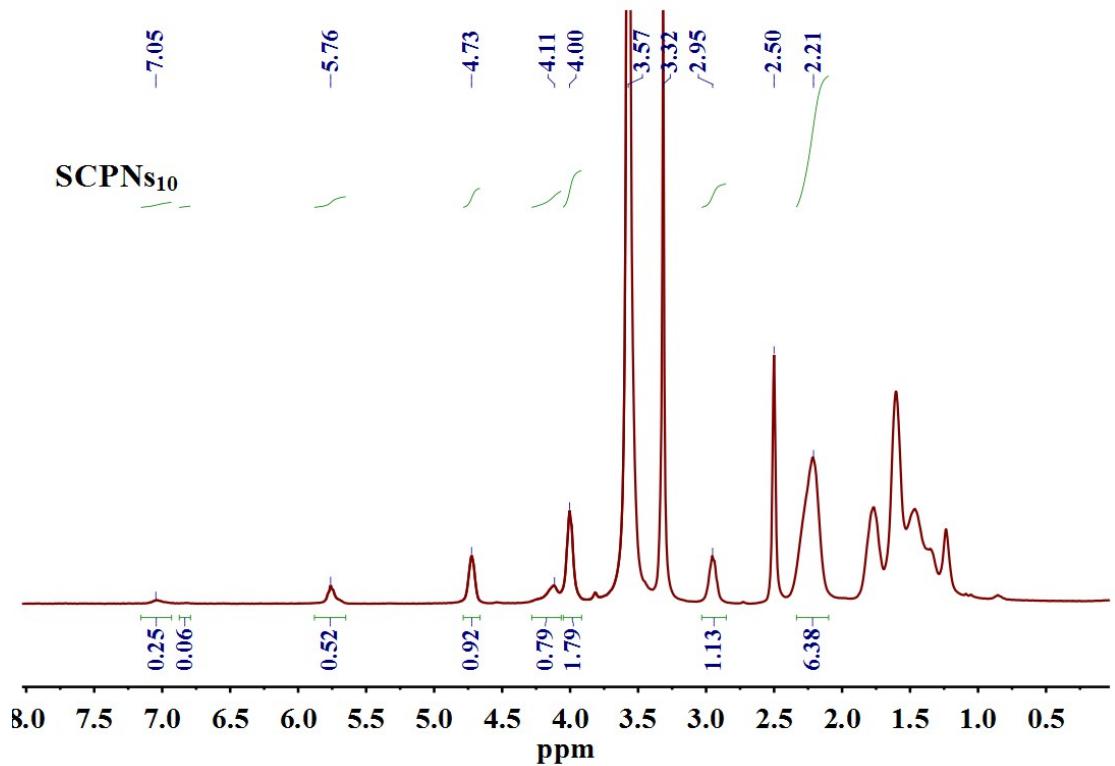


Figure S13. ^1H -NMR of SCPNs₁₀ in DMSO- d_6