

Appendix

Tab. I Electrical properties of as-deposited CTO films

| Deposition atmosphere | Sample | A (388 nm) | B (358 nm) | C (172 nm) | D (142 nm) |
|-----------------------------|--|-------------|-------------|-------------|-------------|
| 80% Ar + 20% O ₂ | Sheet resistance ($\times 10^4 \Omega/\square$) | 0.935 | 1.803 | 1.367 | 3.126 |
| | Resistivity ($\Omega \text{ cm}$) | 0.363 | 0.646 | 0.235 | 0.444 |
| | Carrier mobility (cm^2/Vs) | 19.1 | 15.0 | 18.7 | 9.74 |
| | Carrier concentration ($\times 10^{17} / \text{cm}^3$) | 9.00 | 6.43 | 14.21 | 14.44 |
| Ar | Sample | A' (627 nm) | B' (420 nm) | C' (210 nm) | D' (150 nm) |
| | Sheet resistance (Ω/\square) | 9.769 | 16.24 | 33.48 | 51.03 |
| | Resistivity ($\times 10^{-4} \Omega \text{ cm}$) | 6.14 | 6.66 | 7.03 | 7.65 |
| | Carrier mobility (cm^2/Vs) | 26.4 | 37.6 | 24.4 | 19.2 |
| | Carrier concentration ($\times 10^{20} / \text{cm}^3$) | 3.854 | 2.495 | 3.640 | 4.244 |

Tab. II Electrical properties of CTO films annealed at 560°C

| Deposition atmosphere | Sample | A (388 nm) | B (358 nm) | C (172 nm) | D (142 nm) |
|-----------------------------|--|-------------|-------------|-------------|-------------|
| 80% Ar + 20% O ₂ | Sheet resistance (Ω/\square) | 113.5 | 48.34 | 26.05 | 28.93 |
| | Resistivity ($\times 10^{-4} \Omega \text{ cm}$) | 44 | 17.3 | 4.48 | 4.49 |
| | Carrier mobility (cm^2/Vs) | 14.8 | 21 | 36 | 39.3 |
| | Carrier concentration ($\times 10^{20} / \text{cm}^3$) | 0.958 | 1.718 | 3.867 | 3.544 |
| Ar | Sample | A' (627 nm) | B' (420 nm) | C' (210 nm) | D' (150 nm) |
| | Sheet resistance (Ω/\square) | 3047 | 321 | 24.55 | 34.35 |
| | Resistivity ($\times 10^{-4} \Omega \text{ cm}$) | 191 | 13.5 | 5.16 | 5.15 |
| | Carrier mobility (cm^2/Vs) | 0.149 | 1.16 | 51 | 43 |
| | Carrier concentration ($\times 10^{20} / \text{cm}^3$) | 2.197 | 3.987 | 2.372 | 2.819 |

Tab. III Electrical properties of CTO films annealed at 580°C

| Deposition atmosphere | Sample | A (388 nm) | B (358 nm) | C (172 nm) | D (142 nm) |
|-----------------------------|---|-------------|-------------|-------------|-------------|
| 80% Ar + 20% O ₂ | Sheet resistance (Ω/\square) | 32.85 | 31.56 | 23.38 | 26.59 |
| | Resistivity ($\times 10^{-4} \Omega \text{ cm}$) | 12.75 | 11.3 | 4.02 | 4.12 |
| | Carrier mobility (cm^2/Vs) | 31 | 31.8 | 30.2 | 33.3 |
| | Carrier concentration ($\times 10^{20} /\text{cm}^3$) | 1.581 | 1.734 | 5.145 | 4.545 |
| Ar | Sample | A' (627 nm) | B' (420 nm) | C' (210 nm) | D' (150 nm) |
| | Sheet resistance (Ω/\square) | 1659 | 437.2 | 37.11 | 53.46 |
| | Resistivity ($\times 10^{-4} \Omega \text{ cm}$) | 104 | 18.4 | 7.79 | 8.01 |
| | Carrier mobility (cm^2/Vs) | 0.14 | 1.57 | 43.1 | 27.6 |
| | Carrier concentration ($\times 10^{20} /\text{cm}^3$) | 4.273 | 2.171 | 1.860 | 2.823 |

Tab. IV Electrical properties of CTO films annealed at 600°C

| Deposition atmosphere | Sample | A (388 nm) | B (358 nm) | C (172 nm) | D (142 nm) |
|-----------------------------|---|-------------|-------------|-------------|-------------|
| 80% Ar + 20% O ₂ | Sheet resistance (Ω/\square) | 9.15 | 8.56 | 19.24 | 18.77 |
| | Resistivity ($\times 10^{-4} \Omega \text{ cm}$) | 3.55 | 3.07 | 3.31 | 2.67 |
| | Carrier mobility (cm^2/Vs) | 37.6 | 45.5 | 32.9 | 37.7 |
| | Carrier concentration ($\times 10^{20} /\text{cm}^3$) | 4.683 | 4.485 | 5.738 | 6.219 |
| Ar | Sample | A' (627 nm) | B' (420 nm) | C' (210 nm) | D' (150 nm) |
| | Sheet resistance (Ω/\square) | 415.8 | 571.5 | 33.84 | 53.32 |
| | Resistivity ($\times 10^{-4} \Omega \text{ cm}$) | 261 | 240 | 7.11 | 8.00 |
| | Carrier mobility (cm^2/Vs) | 0.971 | 1.62 | 51.1 | 46.6 |
| | Carrier concentration ($\times 10^{20} /\text{cm}^3$) | 2.465 | 1.606 | 1.717 | 1.673 |

Tab. V Electrical properties of CTO films annealed at 620°C

| Deposition atmosphere | Sample | A (388 nm) | B (358 nm) | C (172 nm) | D (142 nm) |
|-----------------------|--------|------------|------------|------------|------------|
|-----------------------|--------|------------|------------|------------|------------|

| | | | | | |
|--------------------------------|--|-------------|-------------|-------------|-------------|
| 80% Ar + 20% O ₂ | Sheet resistance (Ω/\square) | 5.07 | 5.34 | 10.90 | 12.21 |
| | Resistivity ($\times 10^{-4} \Omega \text{ cm}$) | 1.97 | 1.91 | 1.88 | 1.73 |
| | Carrier mobility (cm^2/Vs) | 41.6 | 49.7 | 44.3 | 43.7 |
| | Carrier concentration ($\times 10^{20} / \text{cm}^3$) | 7.616 | 6.596 | 7.516 | 8.245 |
| Ar | Sample | A' (627 nm) | B' (420 nm) | C' (210 nm) | D' (150 nm) |
| | Sheet resistance (Ω/\square) | 487 | 534 | 68.29 | 28.79 |
| | Resistivity ($\times 10^{-4} \Omega \text{ cm}$) | 305 | 225 | 14.3 | 7.32 |
| | Carrier mobility (cm^2/Vs) | 1.29 | 2.36 | 22.8 | 45.2 |
| | Carrier concentration ($\times 10^{20} / \text{cm}^3$) | 1.852 | 1.178 | 1.913 | 1.887 |

Tab. VI Electrical properties of CTO films annealed at 635°C

| Deposition atmosphere | Sample | A (388 nm) | B (358 nm) | C (172 nm) | D (142 nm) |
|--------------------------------|--|-------------|-------------|-------------|-------------|
| 80% Ar + 20% O ₂ | Sheet resistance (Ω/\square) | 9.08 | 8.542 | 15.8 | 14.87 |
| | Resistivity ($\times 10^{-4} \Omega \text{ cm}$) | 3.52 | 3.06 | 2.59 | 2.11 |
| | Carrier mobility (cm^2/Vs) | 41.2 | 38.9 | 40.9 | 38.7 |
| | Carrier concentration ($\times 10^{20} / \text{cm}^3$) | 4.302 | 5.248 | 5.876 | 7.638 |
| Ar | Sample | A' (627 nm) | B' (420 nm) | C' (210 nm) | D' (150 nm) |
| | Sheet resistance (Ω/\square) | 705.5 | 1321 | 32.69 | 46.43 |
| | Resistivity ($\times 10^{-4} \Omega \text{ m}$) | 443 | 555 | 6.87 | 6.96 |
| | Carrier mobility (cm^2/Vs) | 0.77 | 0.63 | 43.0 | 40.2 |
| | Carrier concentration ($\times 10^{20} / \text{cm}^3$) | 1.831 | 1.780 | 2.133 | 2.232 |

Tab. VII Some annealing research works about CTO

| Deposition atmosphere and target | Anneal atmosphere | Anneal temperature and time | Resistivity ρ (lowest), carrier mobility μ , and carrier concentration n . | Reference |
|---|-------------------|-----------------------------|--|-----------|
| Ar/O ₂ , Cd-Sn alloy target. | Ar | 400-500°C , 40 min. | $\rho = \sim 10^{-4} \Omega \text{ cm}$ | [3] |
| Ar/O ₂ , Cd-Sn alloy target. | Ar | 500°C , 2 hour. | $\rho = 1.74 \times 10^{-4} \Omega \text{ cm}$, $n = 4.46 \times 10^{20} / \text{cm}^3$ | [4] |

| | | | | |
|--|-----------------------|-------------------------|---|-----------|
| Ar/O ₂ , Cd ₂ SnO ₄ ceramic target. | Ar/CdS | 600-700°C , 10 min. | $\rho = 1.54 \times 10^{-4} \Omega \text{ cm}$, $n = \sim 10^{21} / \text{cm}^3$ | [5] |
| O ₂ , Cd ₂ SnO ₄ , ceramic target. | Ar, Ar/CdS | 580-700°C ,10-30 min. | $\rho = 1.28 \times 10^{-4} \Omega \text{ cm}$, $n = 8.94 \times 10^{20} / \text{cm}^3$, $\mu = 54.5 (\text{cm}^2/\text{Vs})$ | [7] |
| Ar/O ₂ , ceramic target. | Ar/CdS | 450-700°C , 30 min. | $P = 1.6 \times 10^{-4} \Omega \text{ cm}$, $n = 7.4 \times 10^{20} / \text{cm}^3$, $\mu = 52 (\text{cm}^2/\text{Vs})$ | [8] |
| Ar, (cosputtering) CdO target and SnO ₂ target. | He, H ₂ | 500-700°C , 20 min. | $P = 2.01 \times 10^{-4} \Omega \text{ cm}$, $n = 5.8 \times 10^{20} / \text{cm}^3$, $\mu = 29.2. (\text{cm}^2/\text{Vs})$ | [9] |
| Ar/O ₂ , ceramic target. | Air | 600°C , 30 min. | $\rho = \sim 6.6 \times 10^{-2} \Omega \text{ cm}$ | [10] |
| Ar/O ₂ , ceramic target. | He/CdS (low pressure) | 650°C , 700°C , 15 min. | $\rho = 1.9 \times 10^{-4} \Omega \text{ cm}$, $n = 5.9 \times 10^{20} / \text{cm}^3$, $\mu = 54 (\text{cm}^2/\text{Vs})$ | [11] |
| Ar/O ₂ , ceramic target. | CdS | 600°C , 1 hour. | $\rho = 2.8 \times 10^{-4} \Omega \text{ cm}$, $n = 5.5 \times 10^{20} / \text{cm}^3$, $\mu = 40 (\text{cm}^2/\text{Vs})$ | [12] |
| N ₂ | 620 | 620°C, 30 min. | $\rho = 1.73 \times 10^{-4} \Omega \text{ cm}$, $n = 8.2 \times 10^{20} / \text{cm}^3$, $\mu = 43.7 (\text{cm}^2/\text{Vs})$ | This work |

Tab. VIII Electrical properties of CTO films after both 1st N₂ annealing and 2nd chloride treatment

| Sample | N ₂ gas annealing temperature (°C) | 560 | 580 | 600 | 620 | 635 |
|------------|--|-------|--------|-------|-------|-------|
| A (388 nm) | Sheet resistance (Ω/\square) | 225.5 | 354.3 | 9.59 | 8.43 | 10.72 |
| | Resistivity ($\times 10^{-4} \Omega \text{ cm}$) | 87.5 | 137.5 | 3.72 | 3.27 | 4.16 |
| | Carrier mobility (cm^2/Vs) | 6.1 | 5.85 | 40.9 | 49.9 | 38.4 |
| | Carrier concentration ($\times 10^{20} / \text{cm}^3$) | 1.169 | 1.776 | 4.095 | 3.822 | 3.528 |
| C (172 nm) | N ₂ gas annealing temperature (°C) | 560 | 580 | 600 | 620 | 635 |
| | Sheet resistance (Ω/\square) | 41.16 | 1021.9 | 14.83 | 12.67 | 17.73 |
| | Resistivity ($\times 10^{-4} \Omega \text{ m}$) | 7.08 | 175.8 | 2.55 | 2.18 | 3.05 |

| | | | | | | |
|--|---|------|-------|-------|------|-------|
| | Carrier mobility (cm ² /Vs) | 31.9 | 6.56 | 48.2 | 59.7 | 37 |
| | Carrier concentration (× 10 ²⁰ /cm ³) | 2.76 | 0.541 | 5.081 | 4.79 | 5.546 |