

The role of non-stoichiometric spinel for iso-butanol formation from biomass syngas over Zn-Cr based catalysts

Table S1 Typical catalytic performance of ZnCr-c catalyst under different GHSV

GHSV (h ⁻¹)	CO conversion (%)	Alcohol selectivity (%)	Total alcohol rate (g/ml h)	Alcohol distribution /wt%				
				Methanol	Ethanol	Propanol	Iso-butanol	C ₅₊ alcohol
1000	35.4	30.7	0.043	75.9	1.34	1.98	18.9	3.78
3000	30.4	49.6	0.091	74.4	1.56	2.91	20.2	1.21
5000	18.7	59.8	0.15	77.9	1.72	2.75	17.1	1.56
8000	13.4	73.6	0.22	78.4	1.77	2.03	15.8	1.27

Reaction conditions: Temperature =400°C, Pressure=10 Mpa.

Table S2 Typical catalytic performance of ZnCr-c catalyst at different reaction temperature

Temperature (°C)	CO conversion (%)	Alcohol selectivity (%)	Total alcohol rate (g/ml h)	Alcohol distribution /wt%				
				Methanol	Ethanol	Propanol	Iso-butanol	C ₅₊ alcohol
360	24.2	52.9	0.13	78.7	2.27	1.04	8.84	2.11
380	28.7	50.5	0.099	77.8	2.48	2.32	15.4	1.63
400	30.4	49.7	0.091	74.4	1.56	2.91	20.2	1.21
420	36.0	29.9	0.057	70.0	5.31	1.85	20.2	2.07

Reaction conditions: GHSV=3000 h⁻¹, Pressure=10 Mpa.

Table S3 Typical catalytic performance of ZnCr-c catalyst under different pressure

Pressure (Mpa)	CO conversion (%)	Alcohol selectivity (%)	Total alcohol rate (g/ml h)	Alcohol distribution /wt%				
				Methanol	Ethanol	Propanol	Iso-butanol	C ₅₊ alcohol
3	12.8	33.1	0.028	72.8	2.82	1.10	20.8	1.17
6	19.8	40.5	0.059	75.9	2.41	1.08	19.5	1.31
8	24.4	46.7	0.079	76.8	2.09	1.32	20.8	0.93
10	30.4	49.7	0.091	74.4	1.56	2.91	20.2	1.21

Reaction conditions: GHSV=3000 h⁻¹, Temperature=400 °C.

Table S4 Typical catalytic performance of ZnCr-c catalyst under different H₂/CO molar ratios

H ₂ /CO	CO conversion (%)	Alcohol selectivity (%)	Total alcohol rate (g/ml h)	Alcohol distribution /wt%				
				Methanol	Ethanol	Propanol	Iso-butanol	C ₅₊ alcohol
1	15.2	54.1	0.072	75.7	2.34	1.01	20.5	2.37
1.5	16.3	52.2	0.083	75.2	2.51	1.80	19.7	2.21
2	22.5	50.3	0.086	74.8	2.13	1.32	19.8	1.93
2.6	30.4	49.7	0.091	74.4	1.56	2.91	20.2	1.21

Reaction conditions: Temperature=400 °C, Pressure=10 Mpa, GHSV=3000 h⁻¹

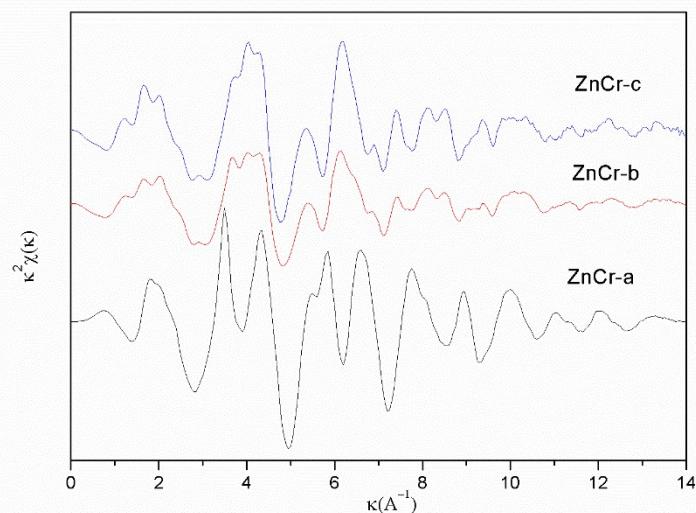


Figure S1. The K³-weighted EXAFS signals for the Zn atom in catalysts.

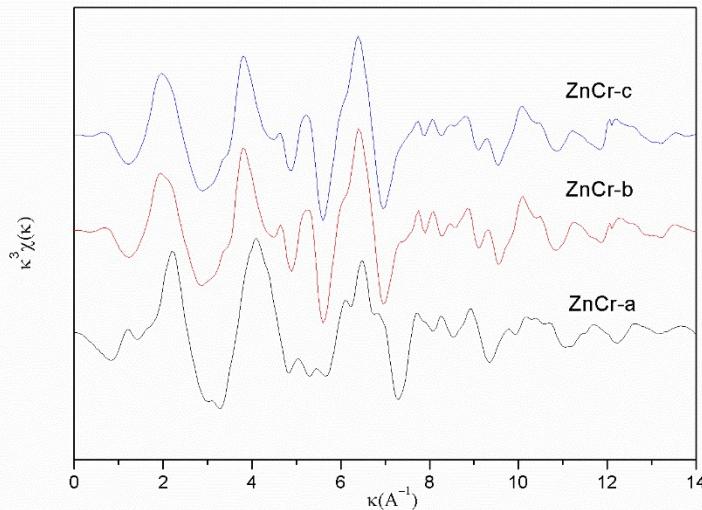


Figure S2. The K³-weighted EXAFS signals for the Cr atom in catalysts.

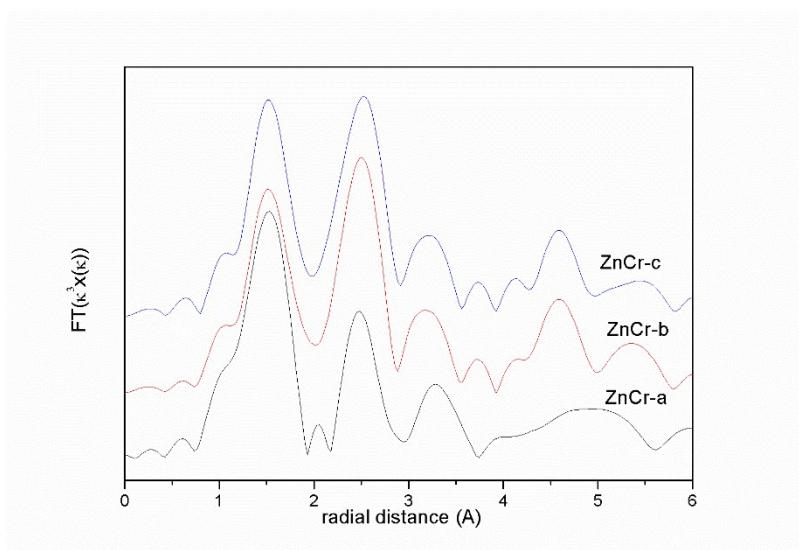


Figure S3 Fourier transform EXAFS signals for Cr atom in catalysts.