

Supporting Information

Polyoxometalate-MgF₂ hybrids as heterogeneous solid acid catalysts for efficient biodiesel production

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Table Captions:

Table S1 The amount of carbon in fresh and spent $\text{Mg}_{20}\text{F}_{39}\text{TPA-1.0}$ catalysts^a.

Table S2 The optimization of reaction conditions on the (trans)esterification of Jatropha oil to biodiesel over $\text{Mg}_{20}\text{F}_{39}\text{TPA-1.0}$ catalyst.

Table S3 Comparison of catalysts performance in simultaneous esterification and transesterification.

Figure Captions:

Fig. S1 EDS spectra of (a) MgF_2 , (b) $\text{Mg}_{20}\text{F}_{39}\text{TPA-1.2}$, (c) $\text{Mg}_{20}\text{F}_{39}\text{TPA-1.0}$, (d) $\text{Mg}_{20}\text{F}_{39}\text{TPA-0.8}$ and (e) $\text{Mg}_{20}\text{F}_{39}\text{TPA-0.6}$.

Fig. S2 FTIR spectra of (a) TPA, (b) $\text{Mg}_{20}\text{F}_{39}\text{TPA-0.6}$, (c) $\text{Mg}_{20}\text{F}_{39}\text{TPA-0.8}$, (d) $\text{Mg}_{20}\text{F}_{39}\text{TPA-1.0}$ and (e) $\text{Mg}_{20}\text{F}_{39}\text{TPA-1.2}$.

Fig. S3 NH_3 -TPD profiles of (a) TPA, (b) $\text{Mg}_{20}\text{F}_{39}\text{TPA-1.2}$, (c) $\text{Mg}_{20}\text{F}_{39}\text{TPA-1.0}$, (d) $\text{Mg}_{20}\text{F}_{39}\text{TPA-0.8}$, (e) $\text{Mg}_{20}\text{F}_{39}\text{TPA-0.6}$ and (f) MgF_2 .

Fig. S4 CO_2 -TPD profiles of MgF_2 .

Fig. S5 (a) N_2 -adsorption isotherms and (b) pore size distribution of $\text{Mg}_{20}\text{F}_{39}\text{TPA-1.0}$.

Fig. S6 TG curves of $\text{Mg}_{20}\text{F}_{39}\text{TPA-1.0}$ in N_2 .

Fig. S7 The leaching test of $\text{Mg}_{20}\text{F}_{39}\text{TPA-1.0}$ (9/1 methanol/oleic acid molar ratio, 5 wt% catalyst, 80 °C at different reaction times of 1-5 h).

Fig. S8 Reusability of $\text{Mg}_{20}\text{F}_{39}\text{TPA-1.0}$ catalyst during oleic acid to methyl oleate conversion (9/1 methanol/oleic acid molar ratio, 5 wt% catalyst, 50 °C at different reaction times: (1) 60 min, (2) 60 min, (3) 60 min, (4) 80 min and (5) 80 min).

Table S1

The amount of carbon in fresh and spent Mg₂₀F₃₉TPA-1.0 catalysts^a.

Catalyst	C content (wt%)
Mg ₂₀ F ₃₉ TPA-1.0 (fresh)	0.24
Mg ₂₀ F ₃₉ TPA-1.0 (reused 3th)	3.70

^aQuantified by elemental analysis.

Table S2

The optimization of reaction conditions on the (trans)esterfication of *Jatropha* oil to biodiesel over Mg₂₀F₃₉TPA-1.0 catalyst.

No.	Temperature (°C)	Methanol/oil molar ratio	Catalyst dosage (wt%)	Time (h)	Yield (%)
1	120	20:1	6	8	49 ± 1.5
2	120	25:1	8	10	51 ± 0.9
3	120	30:1	10	12	62 ± 0.8
4	130	20:1	8	12	90 ± 1.8
5	130	25:1	10	8	73 ± 0.6
6	130	30:1	6	10	72 ± 0.7
7	140	20:1	10	10	75 ± 1.4
8	140	25:1	6	12	68 ± 1.2
9	140	30:1	8	8	89 ± 1.8
k ₁	54	71	63	70	
k ₂	78	64	77	66	
k ₃	77	74	70	73	
R	24	10	14	7	

CE ^a	130	30:1	8	12	93 ± 0.7
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^aCE, Confirmation experiment.

Table S3

Comparison of catalysts performance in simultaneous esterification and transesterification.

Catalyst	Acidity ^a [mmol/g]	T (°C)	t (h)	M/O	CA (wt%)	Conversion ^e (%)	Yield ^f (%)
Amberlyst 15	4.71	80 ^b (130 ^c)	4 ^b (12 ^c)	9:1 ^b (30:1 ^c)	1.1 ^{bd} (1.7 ^{cd})	71 ± 1.8%	37 ± 0.6%
Nafion NR50	0.80	80 ^b (130 ^c)	4 ^b (12 ^c)	9:1 ^b (30:1 ^c)	6.5 ^{bd} (10.1 ^{cd})	79 ± 0.9%	45 ± 1.2%
Mg ₂₀ F ₃₉ TPA-1.0	1.01	80 ^b (130 ^c)	4 ^b (12 ^c)	9:1 ^b (30:1 ^c)	5.0 ^b (8.0 ^{cd})	95 ± 0.6%	93 ± 0.7%

T — temperature, t — time, M/O — molar ration of methanol to oil (oleic acid, Jatropha oil), CA — catalyst amount

^a Quantified by acid-base titration.

^b Reaction conditions of oleic acid esterification.

^c Reaction conditions of simultaneous esterification and transesterification.

^d Equaled to the acid density of 5 or 8 wt% Mg₂₀F₃₉TPA-1.0.

^e Conversion of oleic acid.

^f Yield of biodiesel from Jatropha oil.

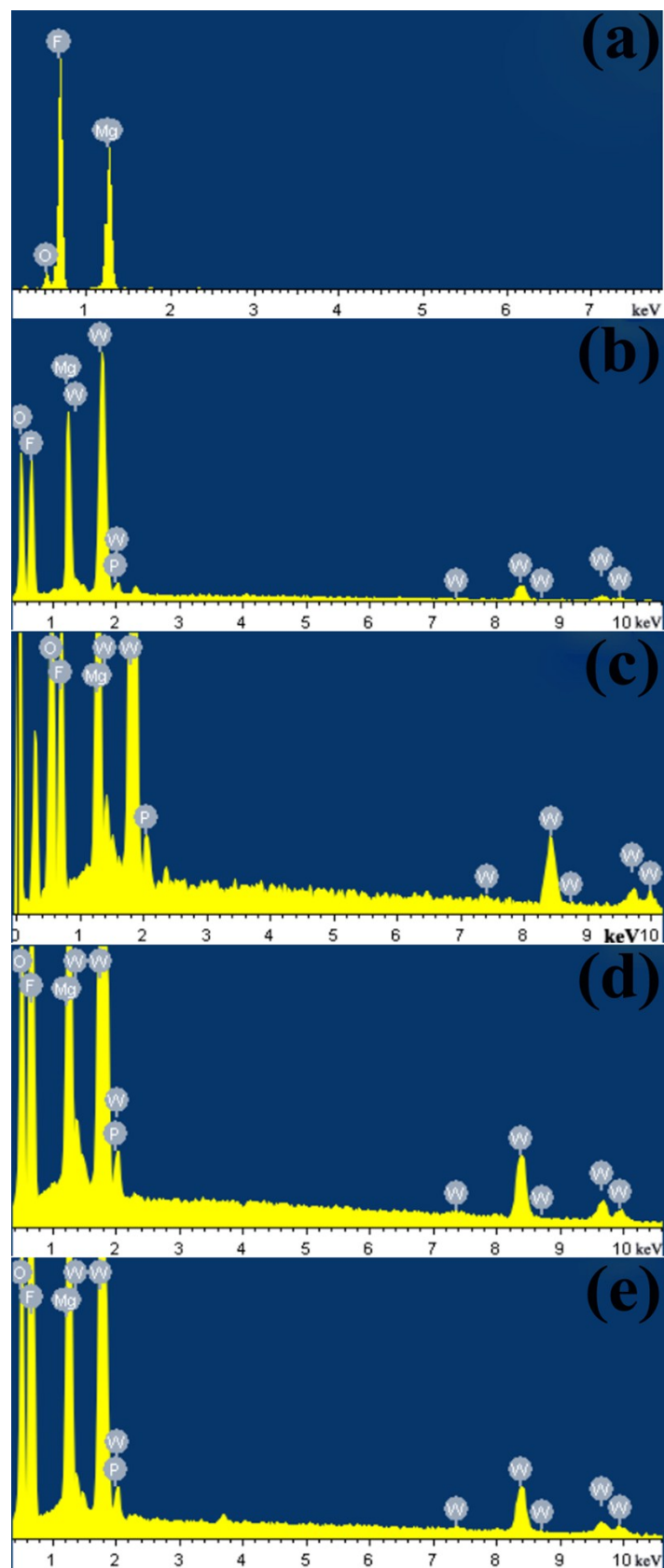


Fig. S1 EDS spectra of (a) MgF_2 , (b) $\text{Mg}_{20}\text{F}_{39}\text{TPA-1.2}$, (c) $\text{Mg}_{20}\text{F}_{39}\text{TPA-1.0}$, (d) $\text{Mg}_{20}\text{F}_{39}\text{TPA-0.8}$ and (e) $\text{Mg}_{20}\text{F}_{39}\text{TPA-0.6}$.

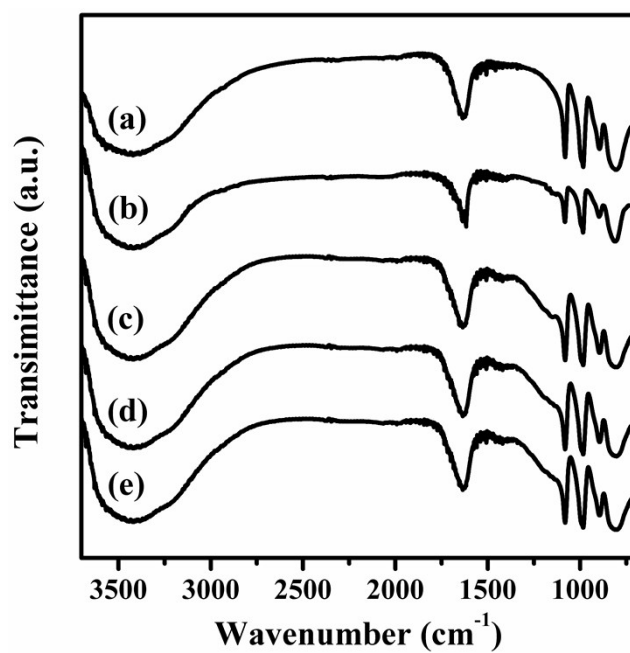


Fig. S2 FTIR spectra of (a) TPA, (b) Mg₂₀F₃₉TPA-0.6, (c) Mg₂₀F₃₉TPA-0.8, (d) Mg₂₀F₃₉TPA-1.0 and (e) Mg₂₀F₃₉TPA-1.2.

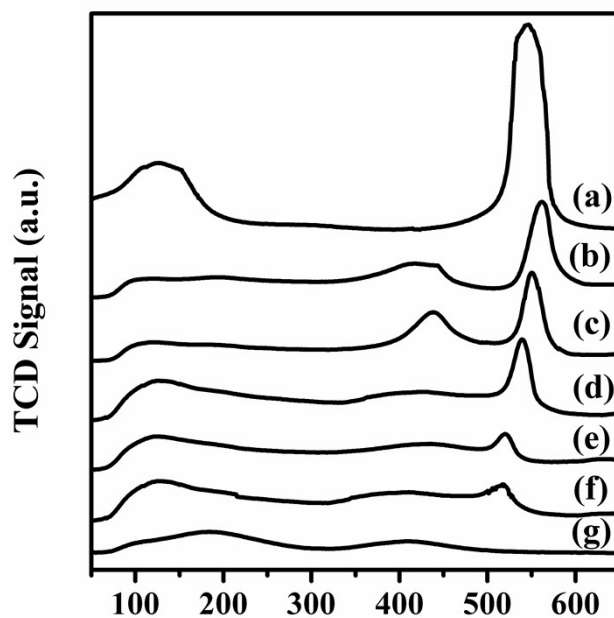


Fig. S3 NH₃-TPD profiles of (a) TPA, (b) Mg₂₀F₃₉TPA-1.2, (c) Mg₂₀F₃₉TPA-1.0, (d) Mg₂₀F₃₉TPA-0.8, (e) Mg₂₀F₃₉TPA-0.6, (f) 30 wt% TPA/MgF₂ and (g) MgF₂.

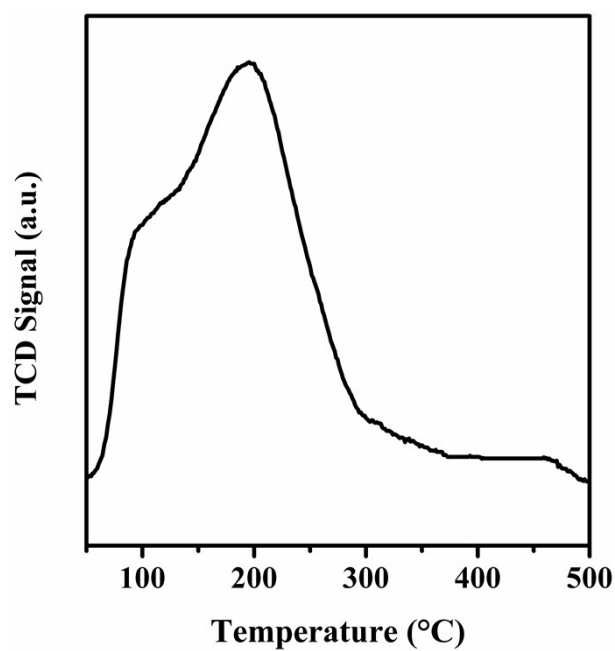


Fig.S4 CO₂-TPD profiles of MgF₂.

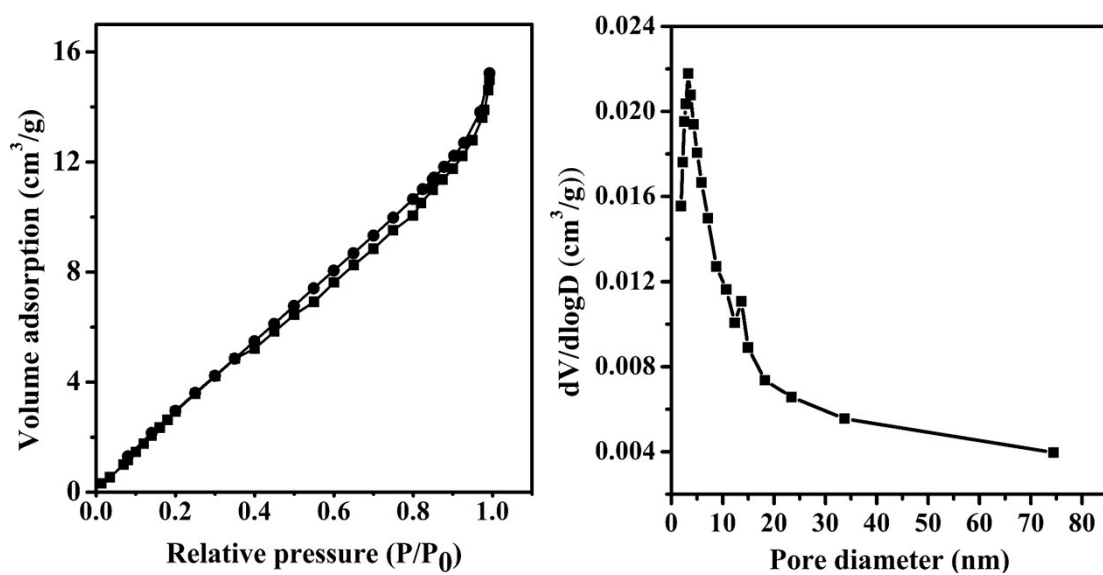


Fig. S5 (a) N₂-adsorption isotherms and (b) pore size distribution of Mg₂₀F₃₉TPA-1.0.

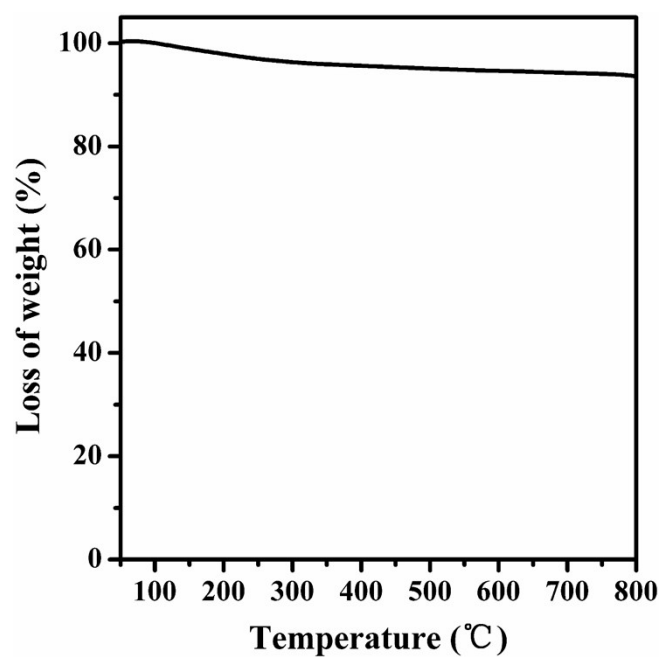


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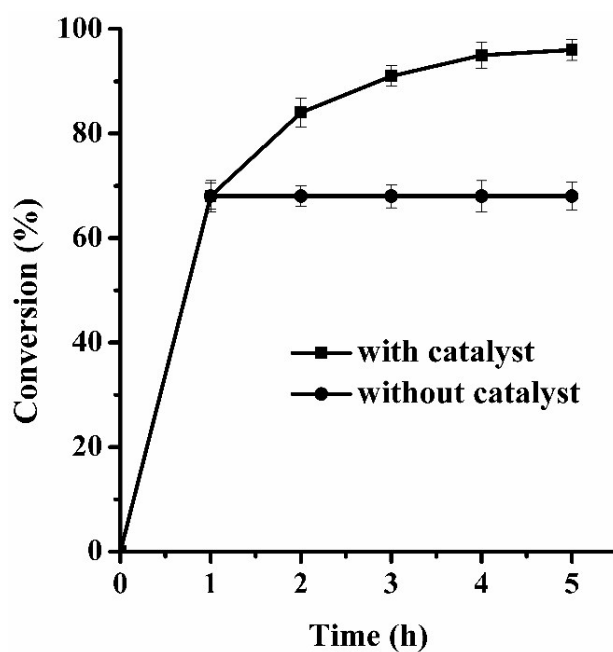


Fig. S7 The leaching test of $\text{Mg}_{20}\text{F}_{39}\text{TPA-1.0}$ (9/1 methanol/oleic acid molar ratio, 5 wt% catalyst, 80 °C at different reaction times of 1-5 h).

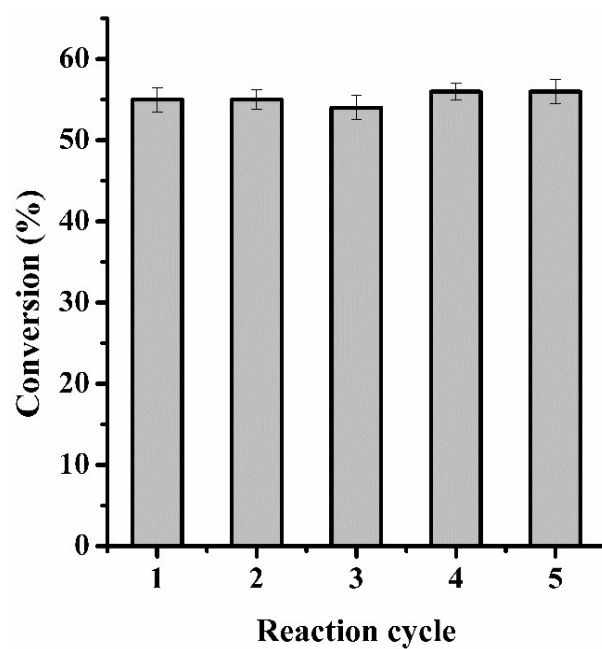


Fig. S8 Reusability of $\text{Mg}_{20}\text{F}_{39}\text{TPA-1.0}$ catalyst during oleic acid to methyl oleate conversion (9/1 methanol/oleic acid molar ratio, 5 wt% catalyst, 50 °C at different reaction times: (1) 60 min, (2) 60 min, (3) 60 min, (4) 80 min and (5) 80 min).