

Supplementary Information

Tailoring performance of magnetorheological elastomers containing Fe₂O₃ decorated carbon nanofiber

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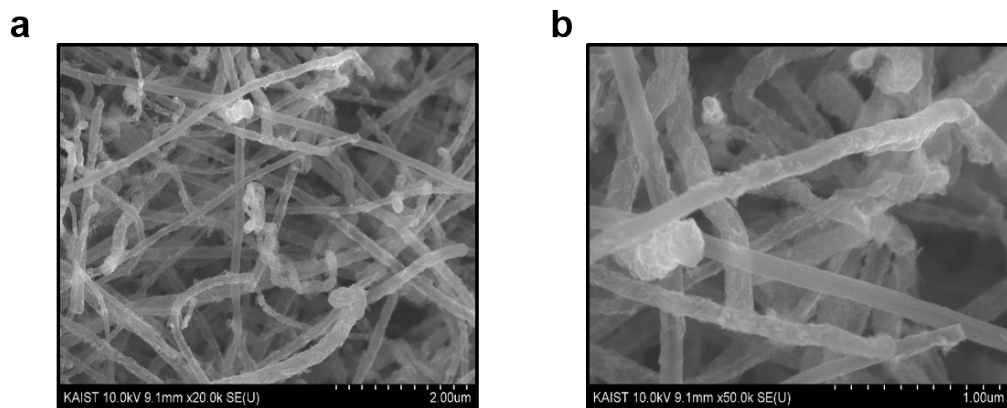


Fig. S1. SEM images of CNF-Fe₂O₃

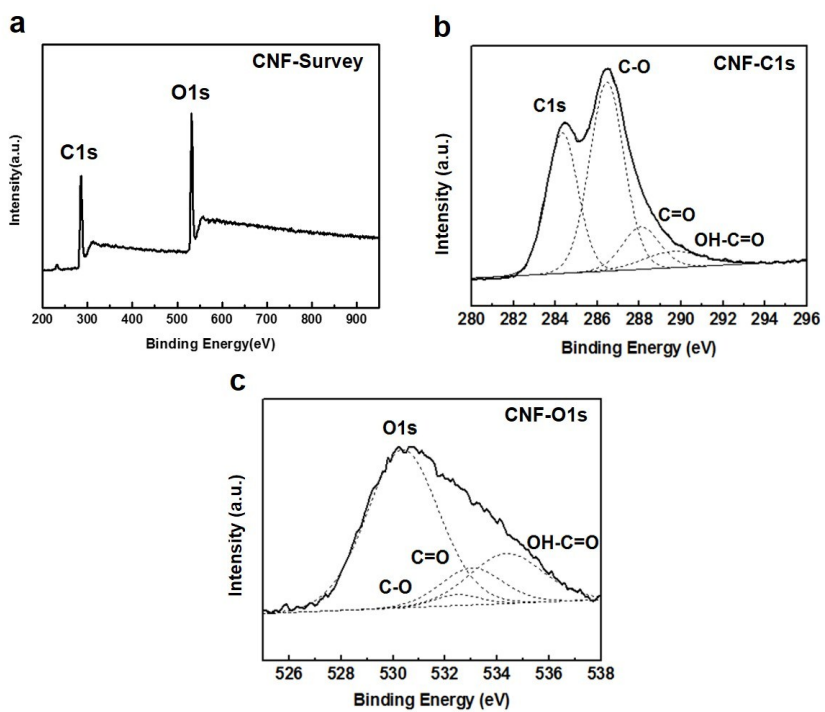


Fig. S2. High resolution XPS spectra of the acid treated CNF

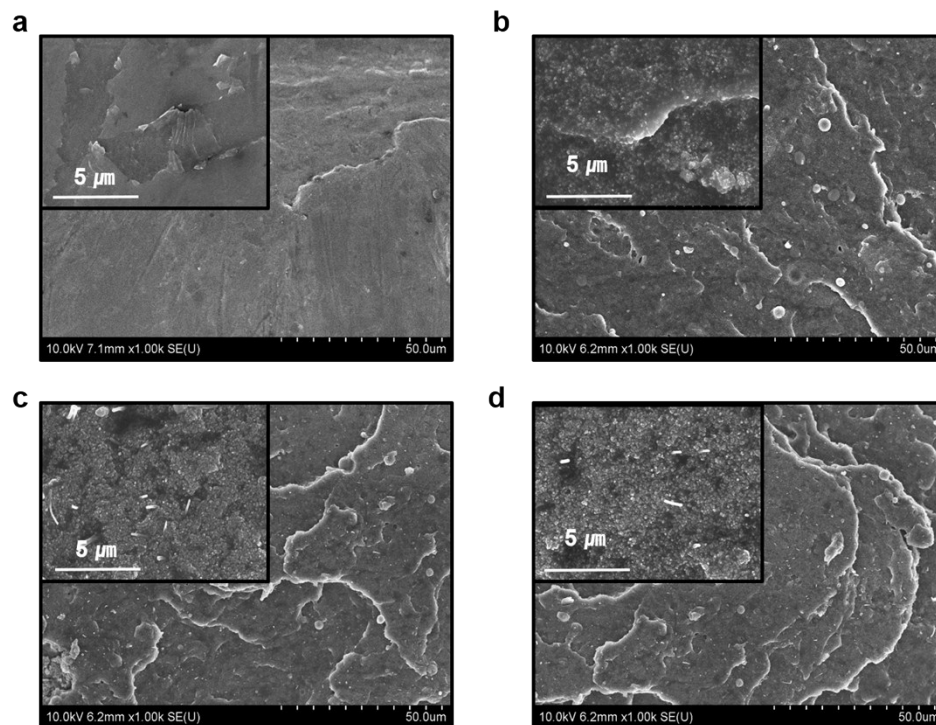


Fig. S3. SEM images of the fracture surfaces of the SBR composites.

Table S1. Formation of elastomer nanocomposites

STEP	Materials	Control	Fe ₂ O ₃ 5 phr	CNF 5 phr	CNF-Fe ₂ O ₃ 5 phr
STEP 1	SBR Latex	20	20	20	20
	Fe ₂ O ₃	-	5	-	-
	CNF	-	-	5	-
	CNF-Fe ₂ O ₃	-	-	-	5
STEP 2	SBR	80	80	80	80
	Carbon Black	50	50	50	50
	Stearic Acid	1	1	1	1
	Sulfur	1.75	1.75	1.75	1.75
	TBBS	1	1	1	1