

Supporting Information

for

Alternating and Regioregular Copolymers with High Refractive Index from COS and Biomass-derived Epoxides

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Tables:

Table S1. Copolymerization of EGE with COS^a.

entry	cocatalyst	T(h)	Solv.	Conv. (%) ^b	TOF (h ⁻¹) ^b	Copolymer Selectivity (%) ^b	<i>M_n</i> (kg/mol) ^c	<i>M_w</i> / <i>M_n</i> ^c
1	[PPN]Cl	2.0	-	>99	500	94	7.3	1.15
2	[PPN]Cl	2.0	toluene	>99	500	90	9.6	1.21

^a The copolymerization were performed in a 10 mL autoclave at 40°C in bulk and 25°C in solution (1.0 mL of solvent), [EGE]/[Cr]/ [cocatalyst]=1000/1/1, [chlorohydrin-1]/[EGE] =1/50, [EGE]/H₂O = 50/1, EGE 10.0 mmol; ^b Determined by ¹H NMR spectroscopy. TOF = Turnover frequency of EGE to polymers, (mol EGE consumed)/(mol Cr h). ^c Determined by gel permeation chromatography in THF, calibrated with polystyrene standards.

Table S2. GGE/COS copolymerization with different GGE /catalyst molar ratio and different solvents ^a

entry	Temp.(°C)	Conv. ^b (%)	TOF (h ⁻¹) ^b	Copolymer Selectivity ^b (%)	<i>M_n</i> (KDa) ^c	<i>M_w</i> / <i>M_n</i> ^c
1 ^d	25	>99	125	96	12.6	1.29
2 ^e	25	>99	250	96	17.3	1.28
3	25	>99	500	97	20.6	1.21
4 ^f	25	95	475	92	13.2	1.32
5 ^g	25	>99	500	98	22.3	1.38
6 ^h	25	24	120	66	1.0	1.06
7	20	>99	500	97	18.1	1.33
8	40	>99	500	97	20.0	1.39
9	60	>99	500	95	20.4	1.37

^a The reaction was performed at 25 °C with 1 mL DCM in a 10 mL autoclave for 2 h. (GGE 10 mmol, [chlorohydrin-2]/[GGE] =1/100, GGE/SalenCrCl/[PPN]Cl=1000/1/1) ^b Determined by ¹H NMR spectroscopy. TOF=Turnover frequency of bio-based epoxide to products, (Mol GGE consumed)/(mol Cr h). ^c Determined by gel permeation chromatography in tetrahydrofuran (THF), calibrated with polystyrene standards. ^d GGE/catalyst = 250/1. ^e GGE/catalyst = 500/1. ^f Solvent: 1mL THF. ^g Solvent: 1mL toluene. ^h GGE/H₂O=50/1.

Figures:

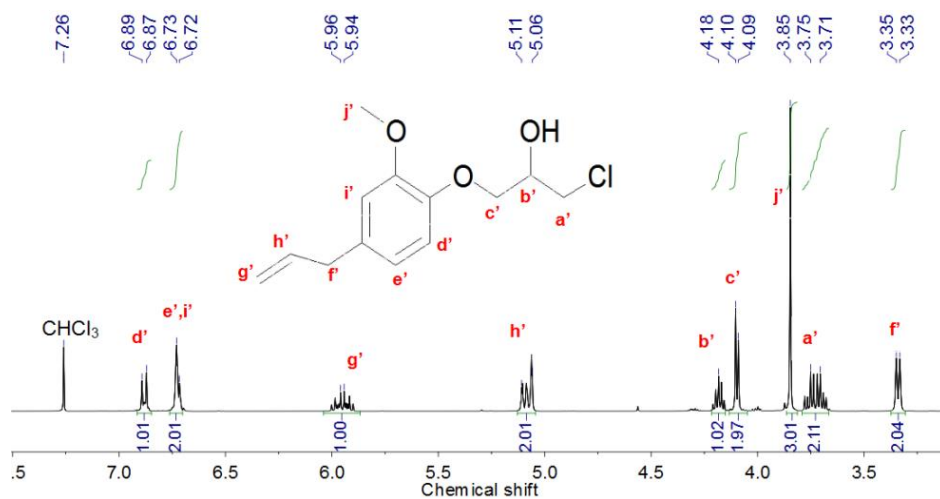


Fig. S1 ¹H NMR spectrum of chlorohydrin-1.

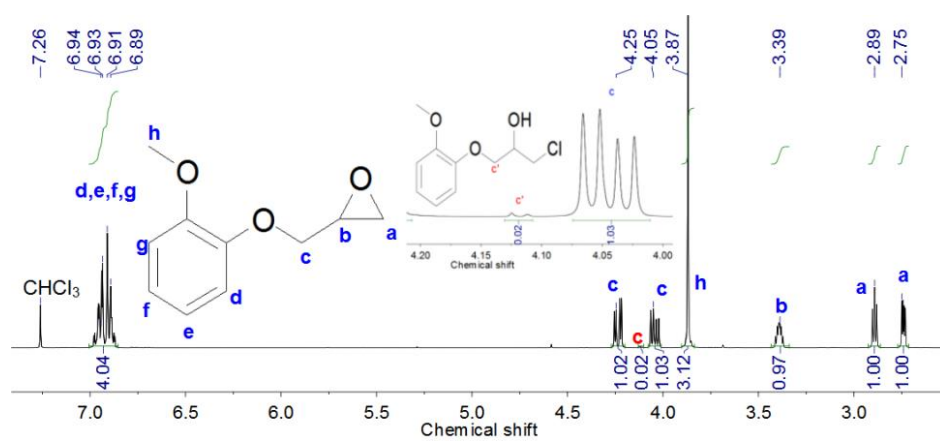


Fig. S2 ¹H NMR spectrum of GGE with 1.0 mol% chlorohydrin-2.

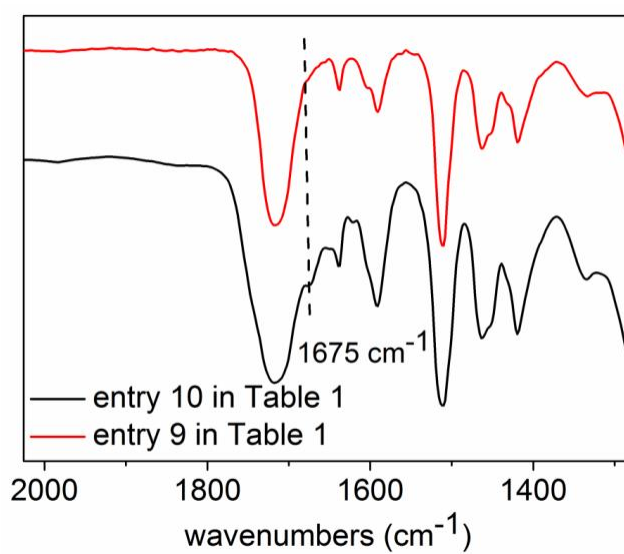


Fig.S3 FT-IR spectra of the copolymers of entries 9, 10 in Table 1.

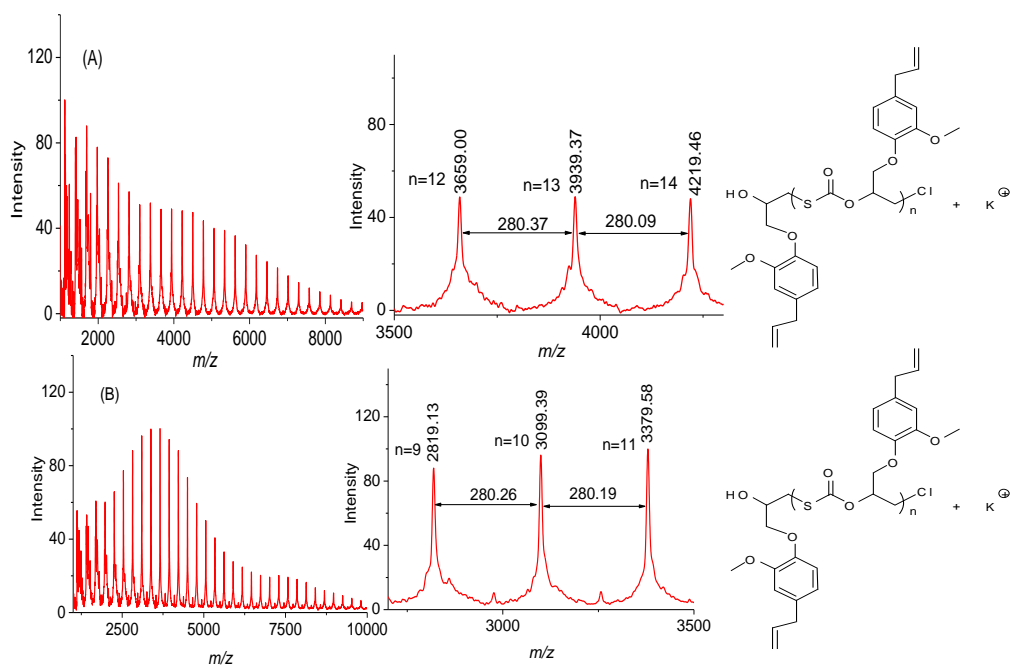


Fig. S4 MALDI-TOF mass spectra of the purified COS/EGE copolymers: (A) entry 1 in Table S1 ;(B) entry 2 in Table S1.

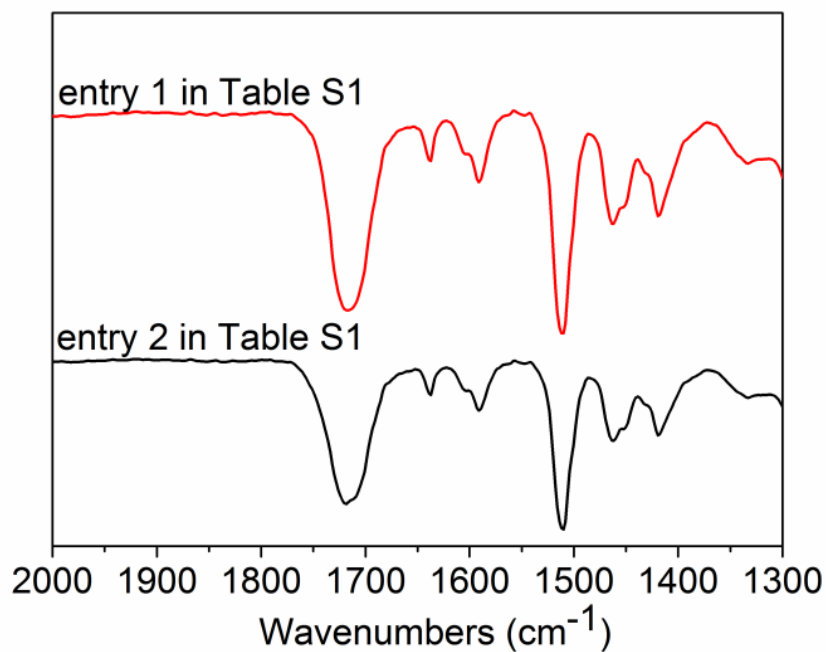


Fig. S5 FT-IR spectra of the copolymers of entries 1, 2 in Table S1.

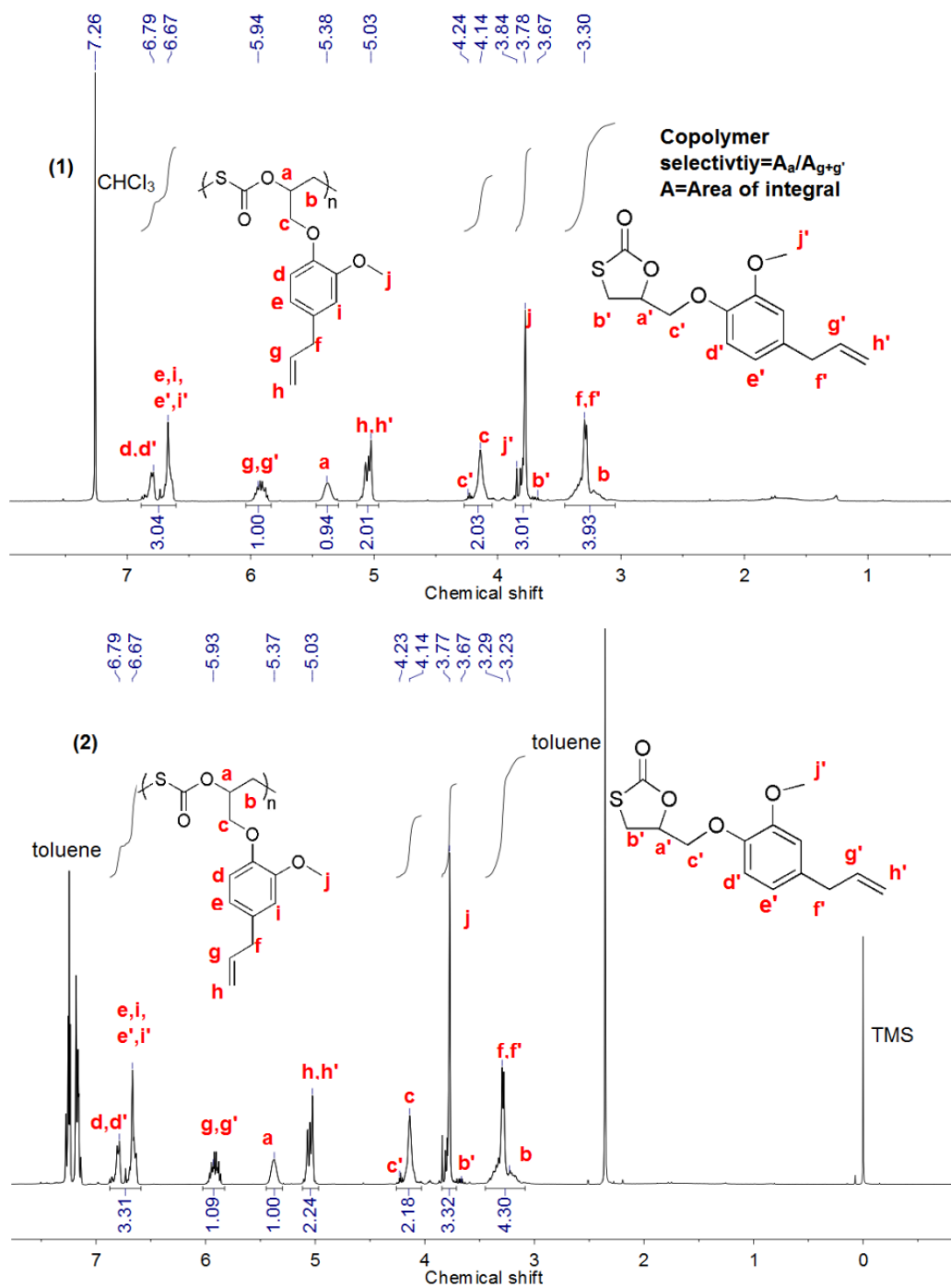
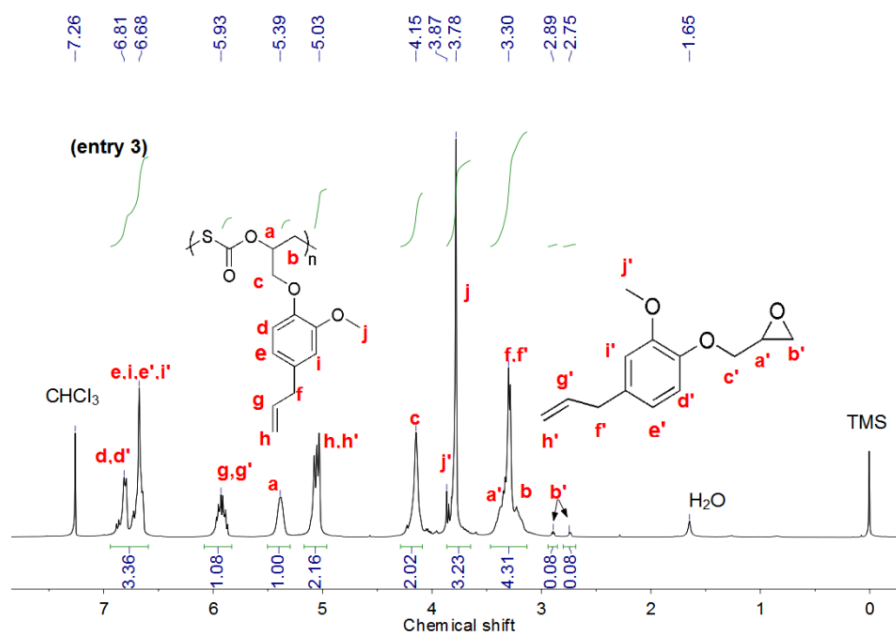
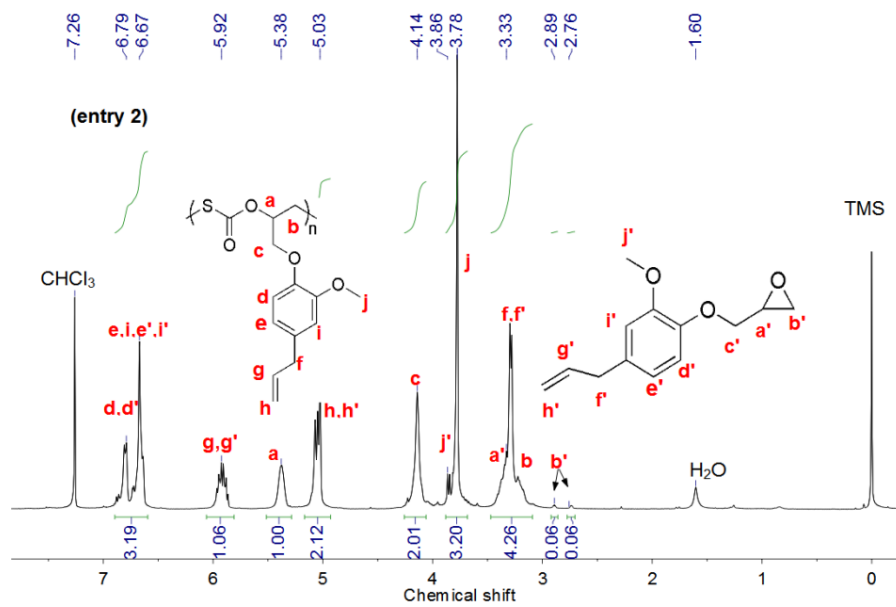
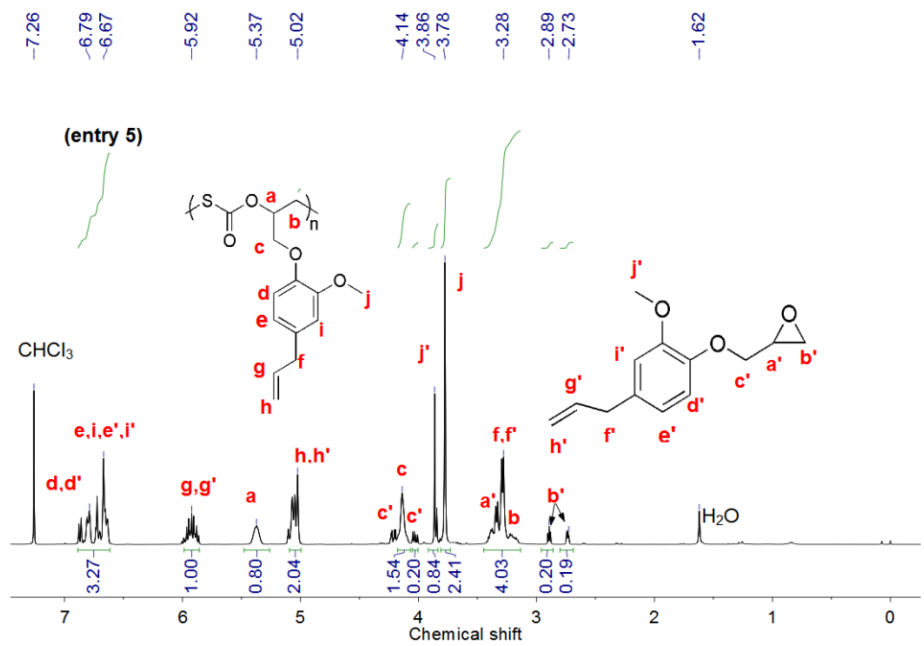
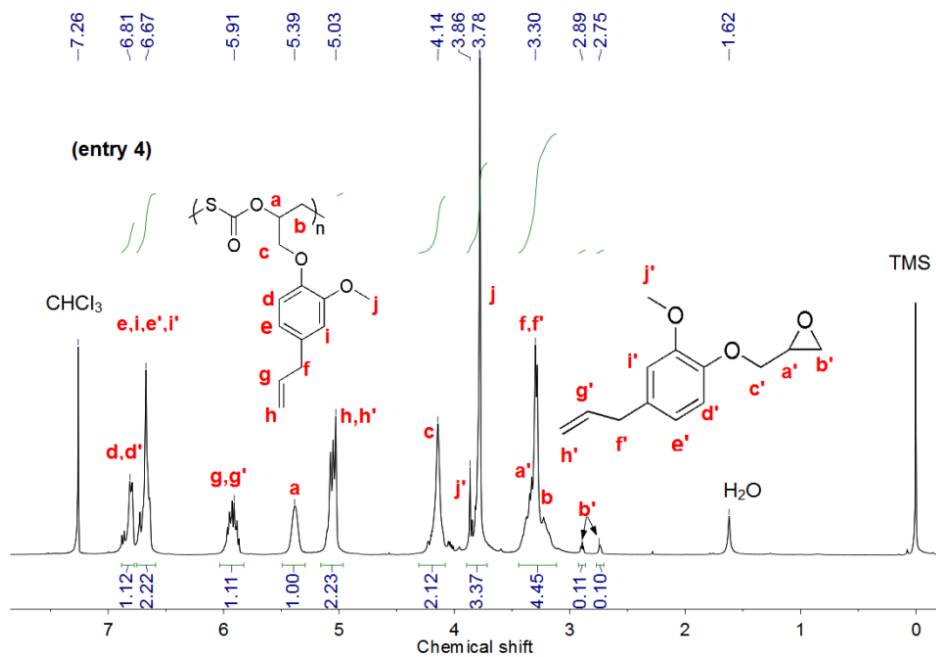
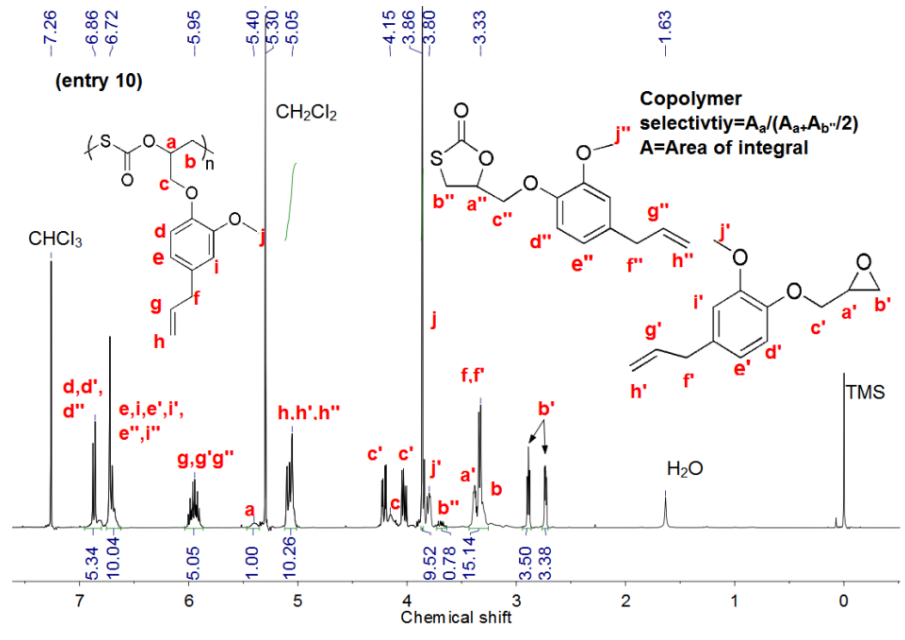
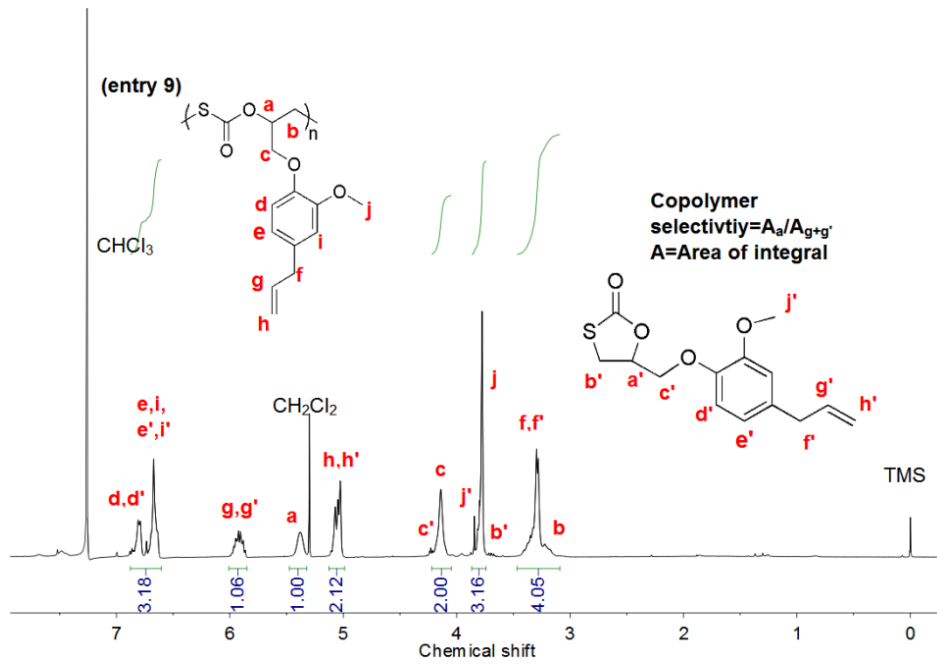


Fig. S6 (1) ^1H NMR spectrum of the crude product of entry 1, Table S1; (2) ^1H NMR spectrum of the crude product of entry 2, Table S1.

Selected ¹H NMR spectra of entries 2-5,9,10,13-17 in Table 1:







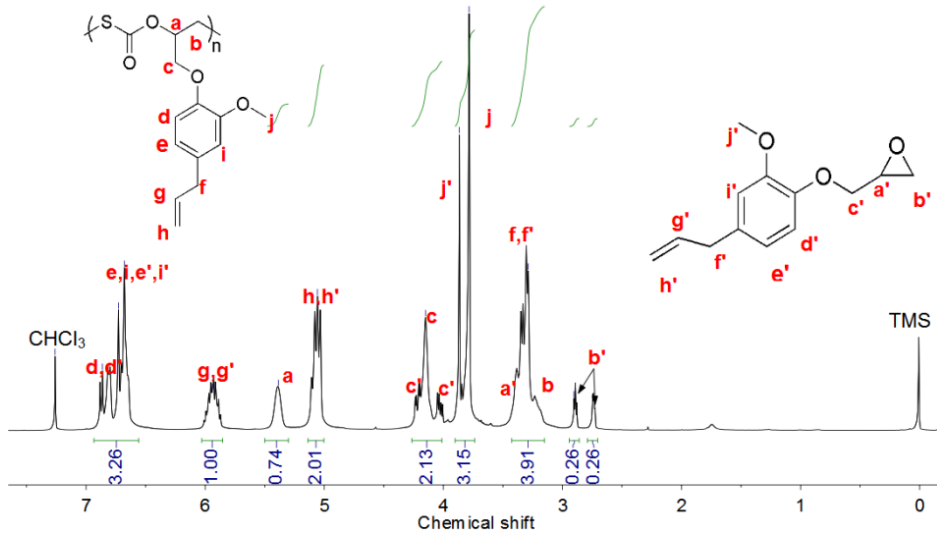
-7.26
-6.86
-6.73
-6.68

-5.94
-5.39
-5.06

-4.15
-3.87
-3.78

-3.29
-2.90
-2.73

(entry 13)

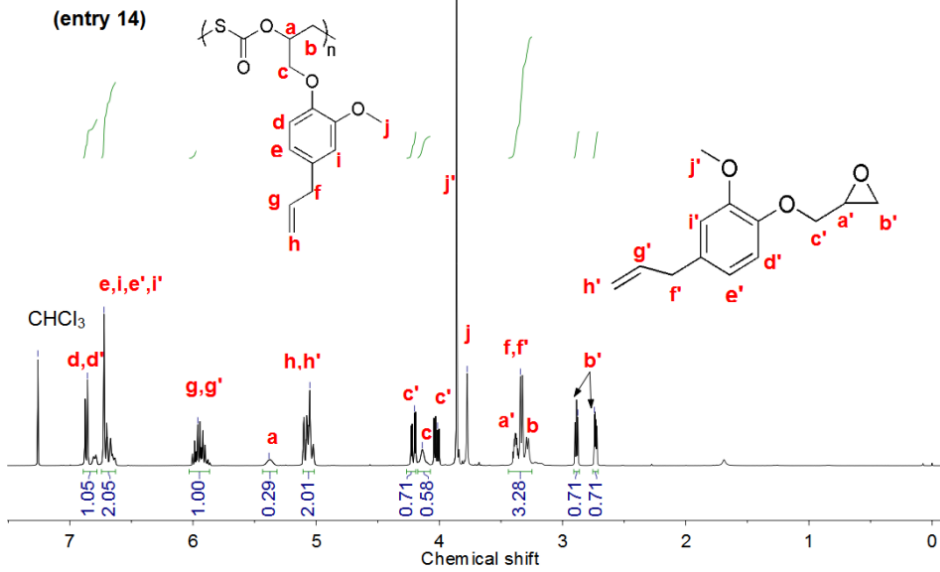


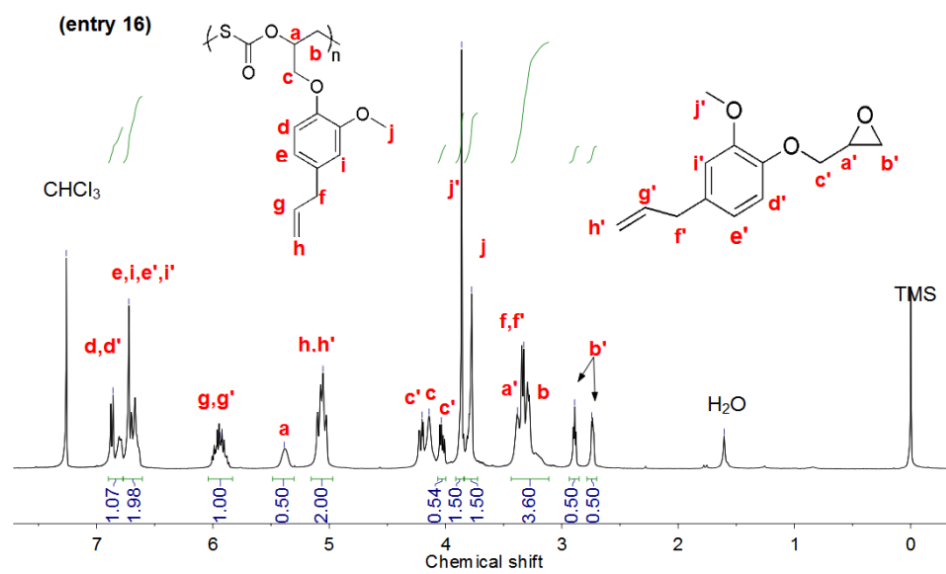
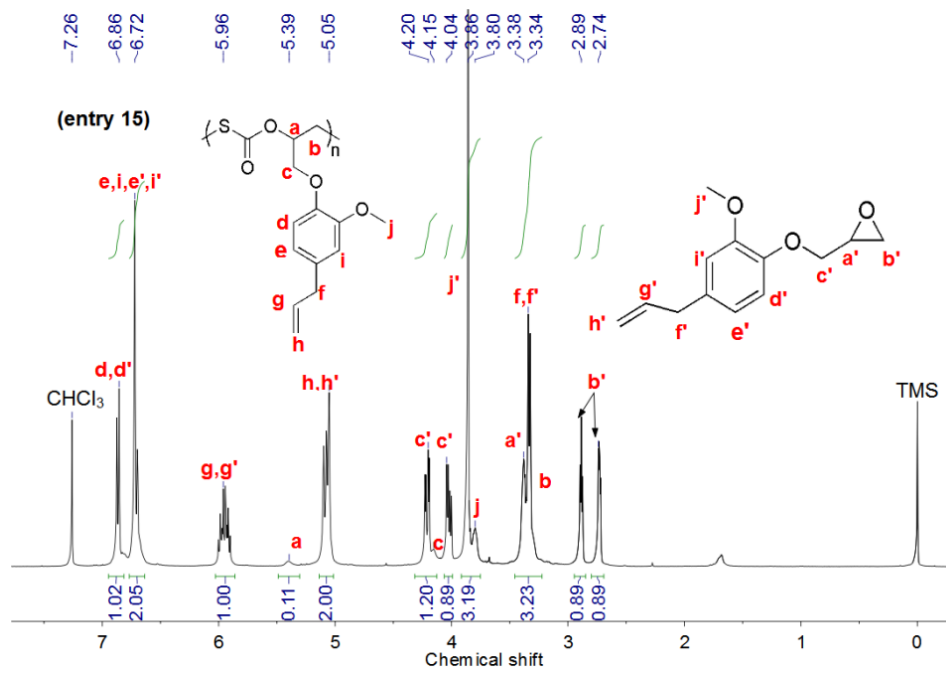
-7.26
-6.86
-6.72

-5.96
-5.38
-5.05

-4.20
-4.14
-4.02
-3.86
-3.77
-3.34
-2.88
-2.74

(entry 14)





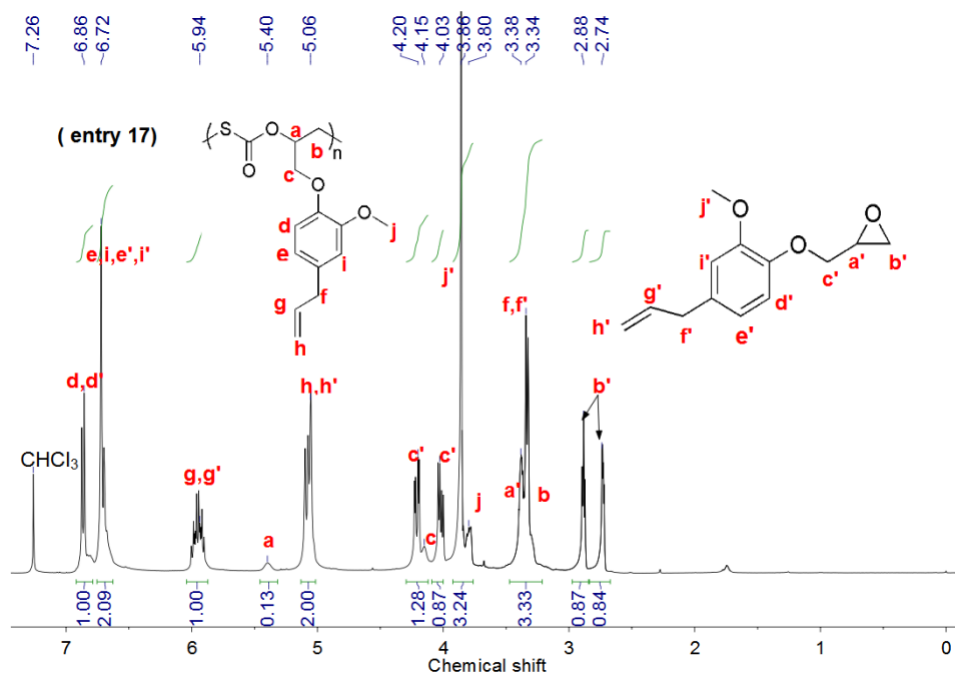


Fig. S7 ¹H NMR spectra of the crude products of the entries 2-5,9,10,13-17 in Table 1

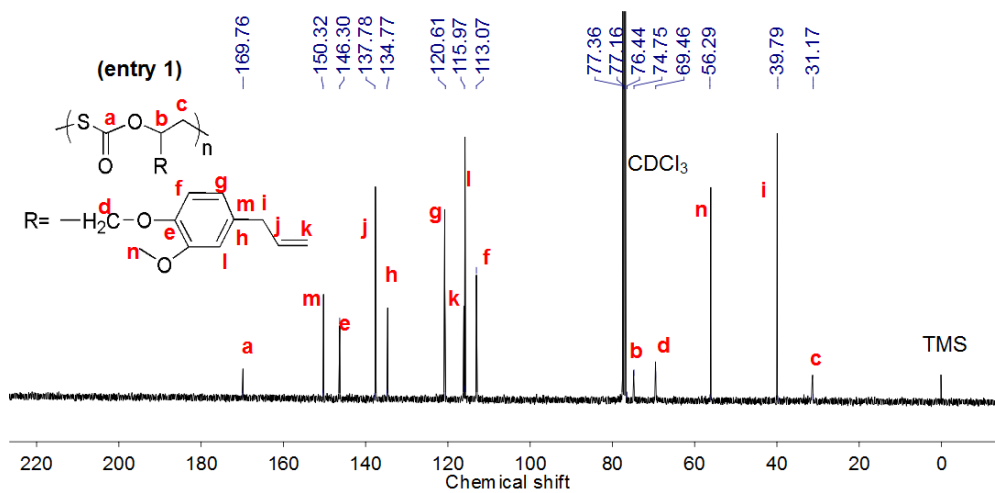
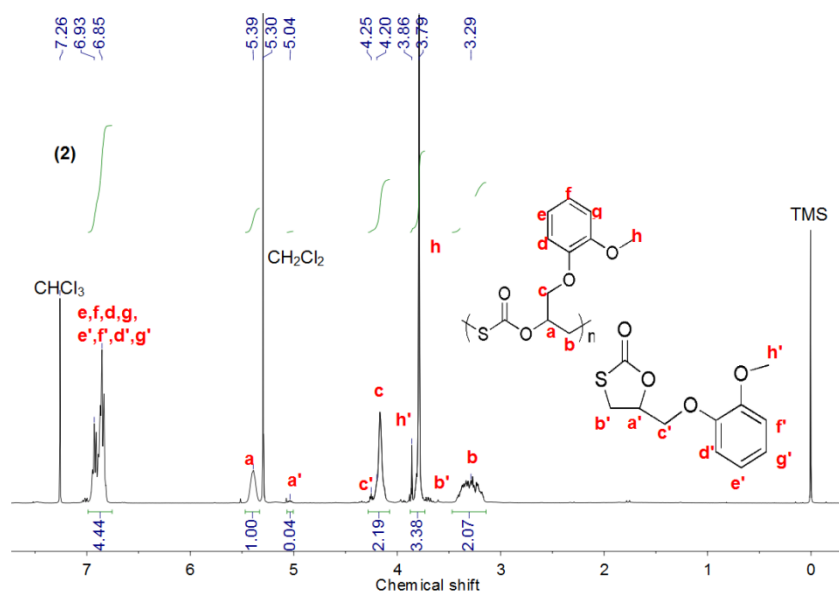
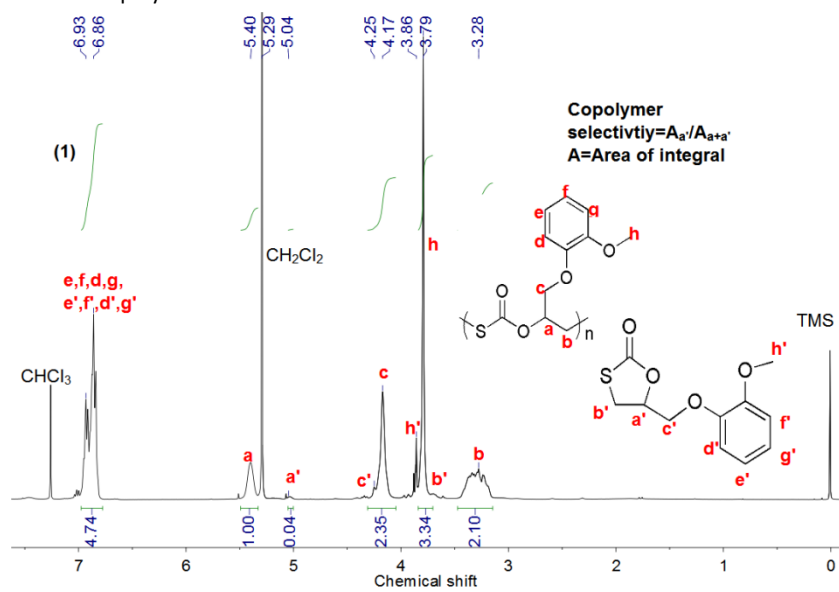
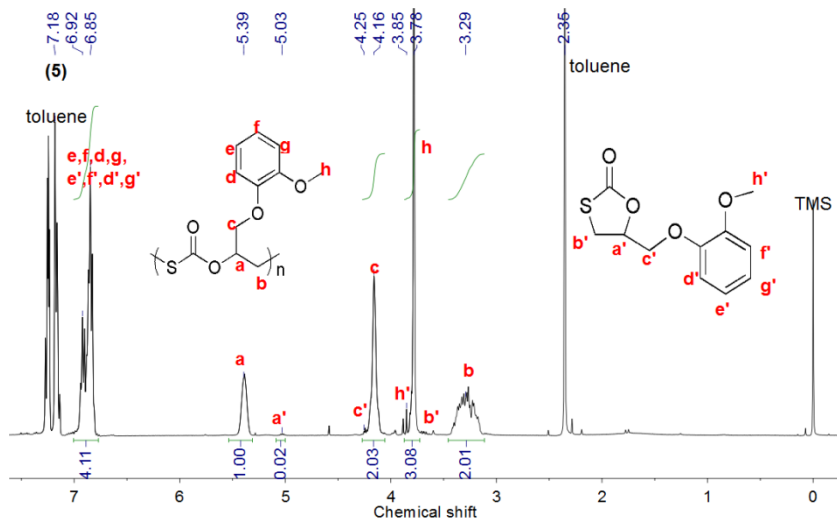
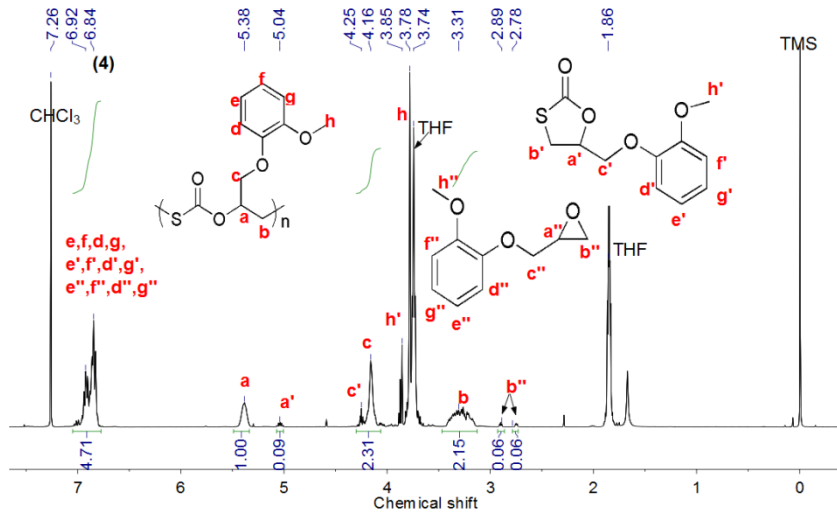
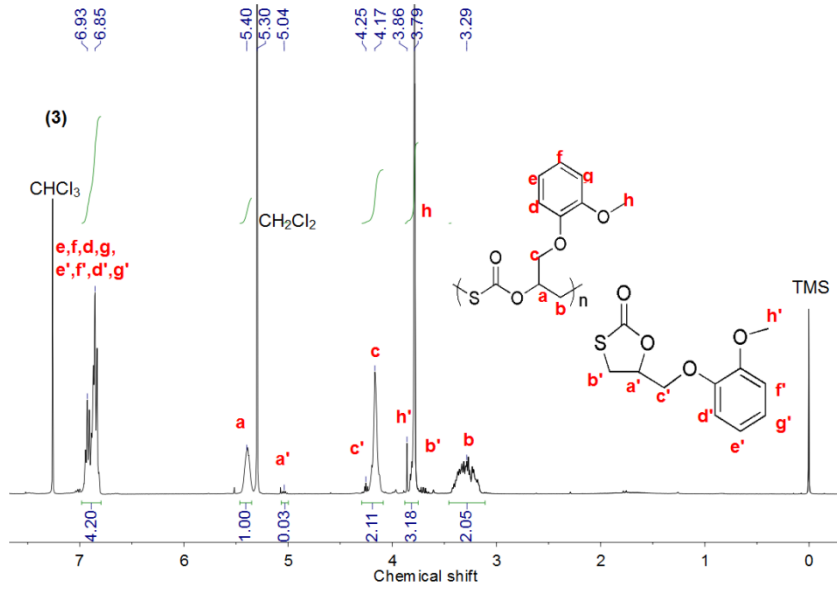
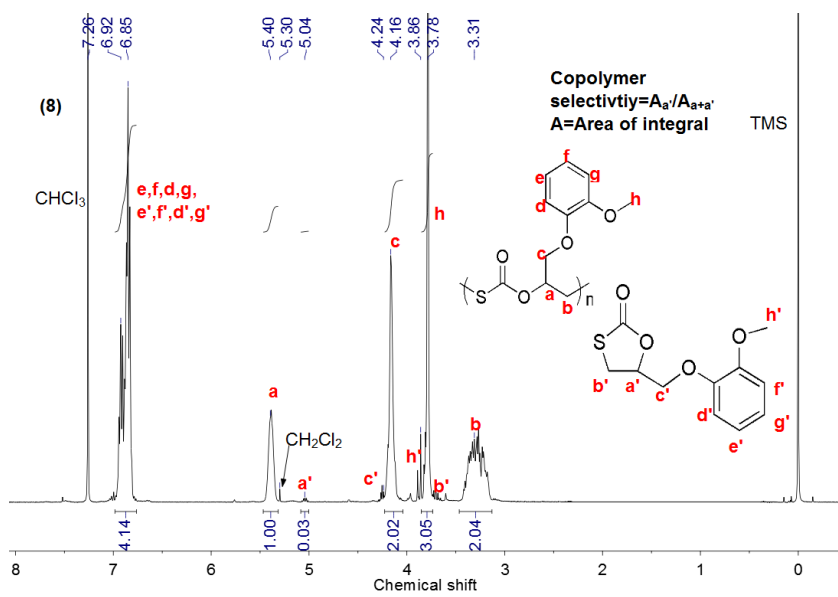
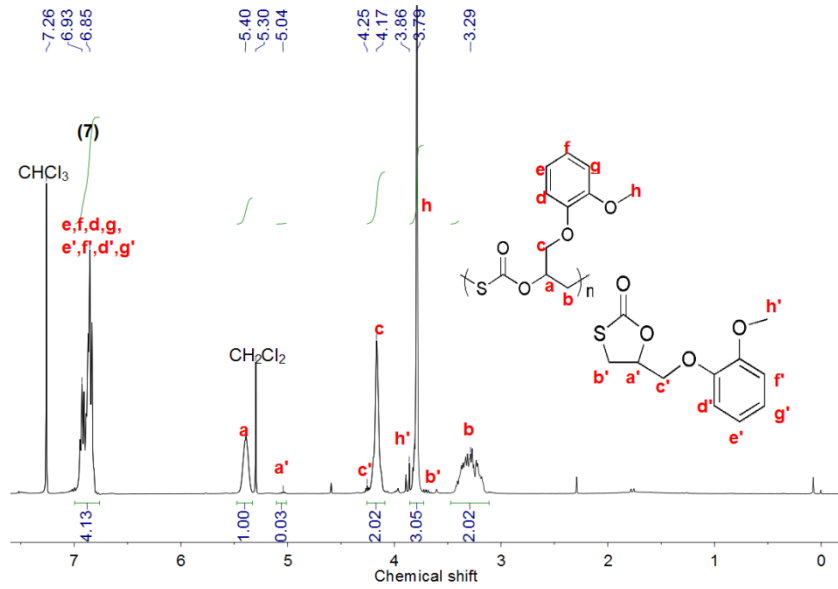
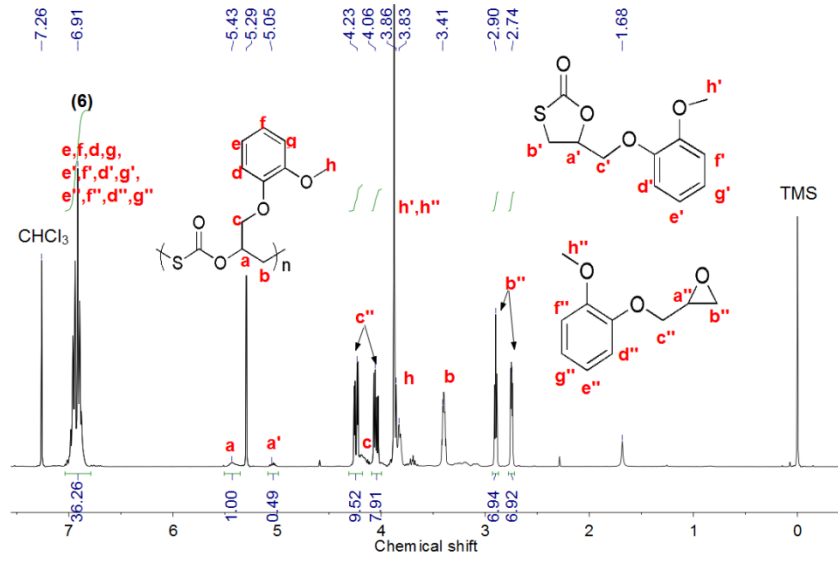


Fig. S8 ¹³C NMR spectrum of the crude product of entry 1 in Table 1

¹H NMR spectra of crude polymers in Table S2:







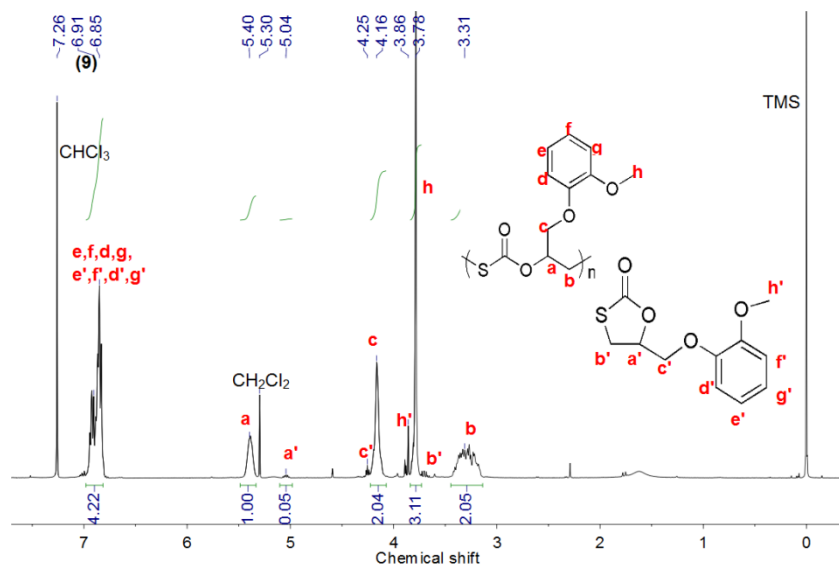
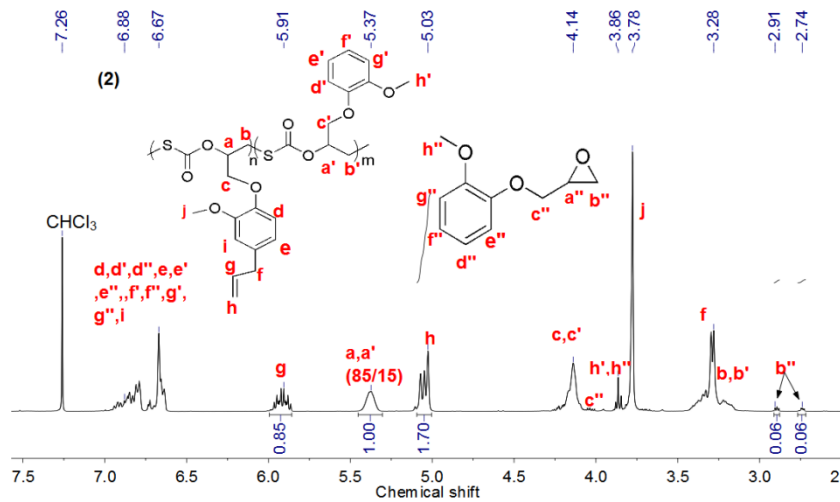
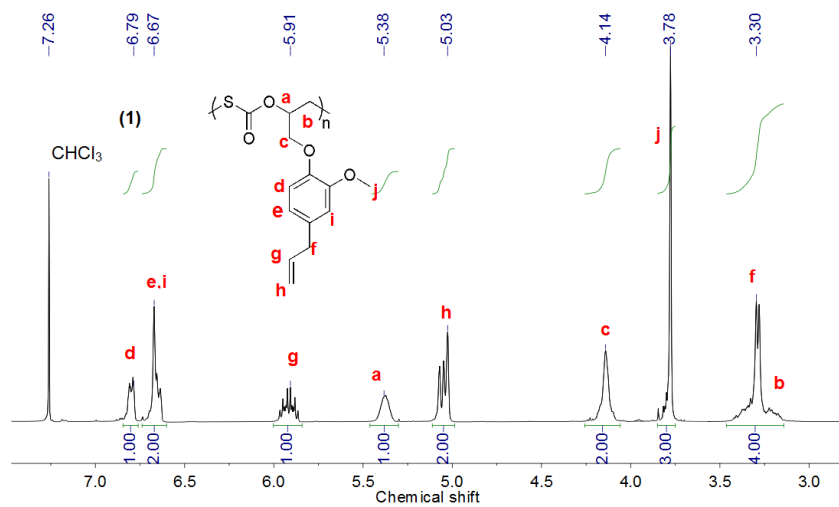


Fig. S9 ¹H NMR spectra of the crude product of entries 1-9, Table S2.

¹H NMR spectra of crude polymers in Table 2:



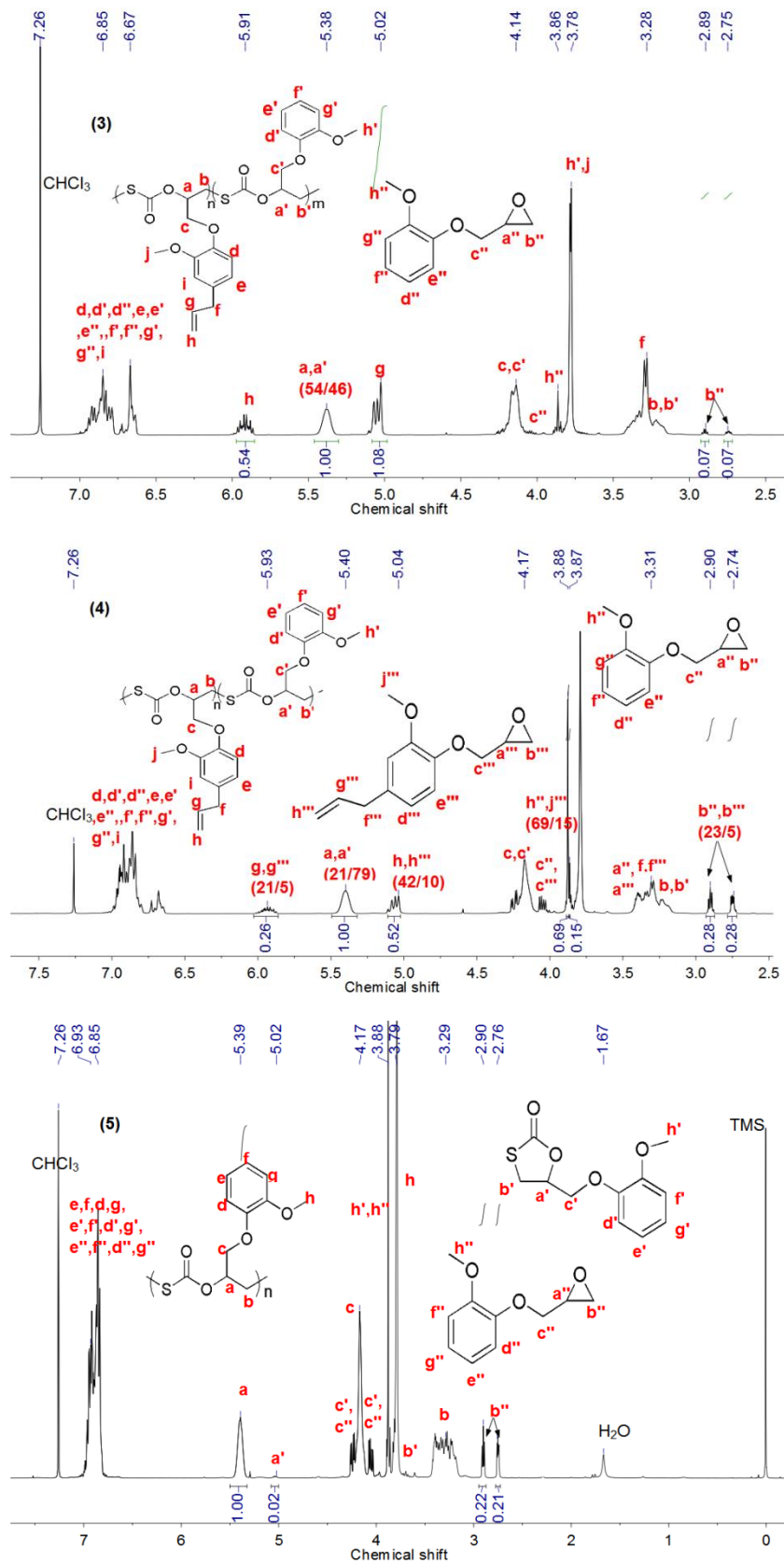


Fig. S10 ^1H NMR spectra of the crude product (entries 1-5, Table 2)

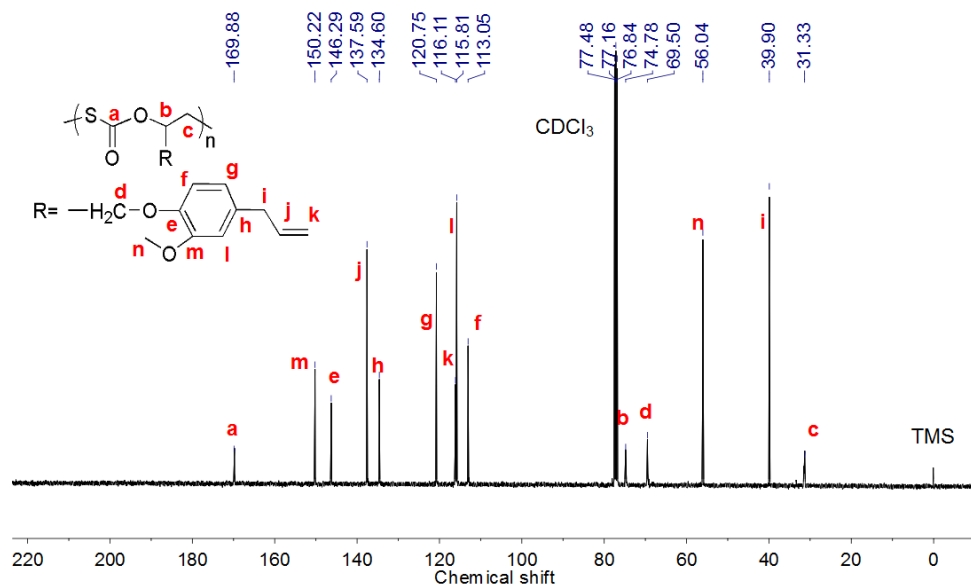
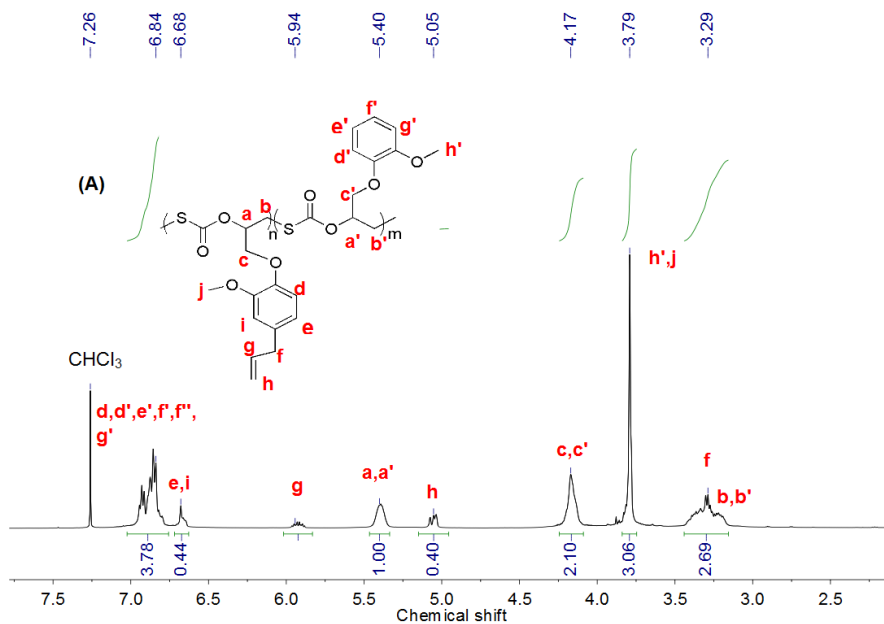


Fig. S11 ^{13}C NMR spectrum of the crude product (entry 1, Table 2).



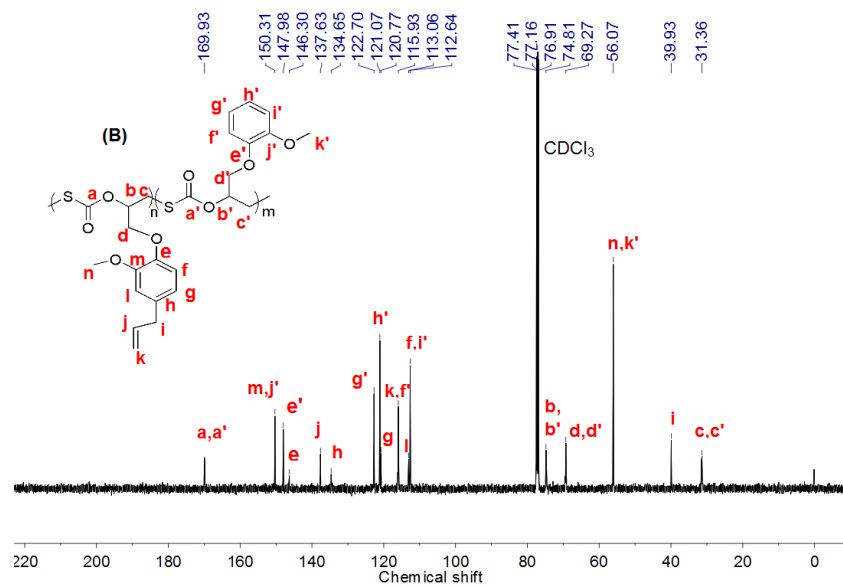


Fig. S12 (A) ^1H NMR and (B) ^{13}C NMR spectra of the purified product (entry 4, Table 2).

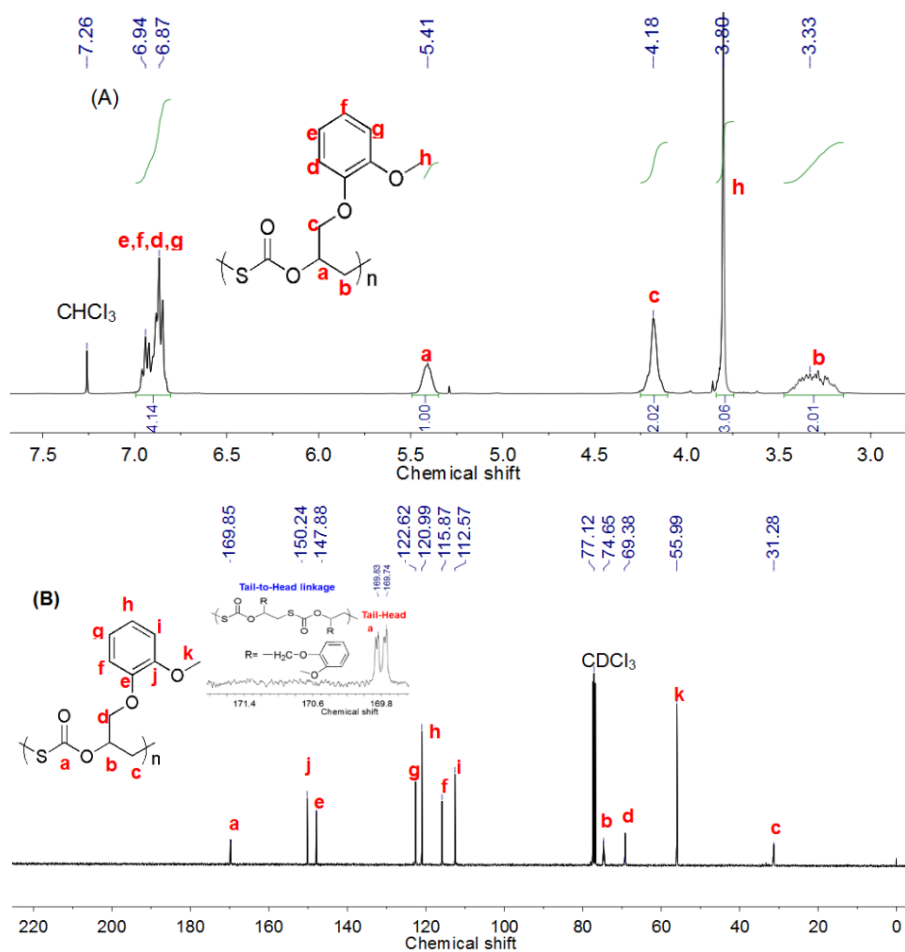


Fig. S13 (A) ^1H NMR and (B) ^{13}C NMR spectra of the purified product (entry 5, Table 2).

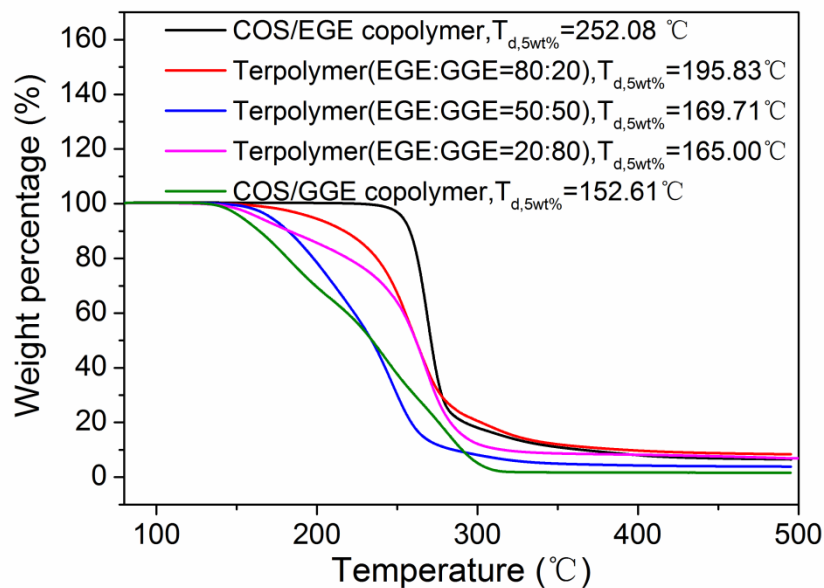


Fig. S14 The TGA curves of the polymers in Table 2.

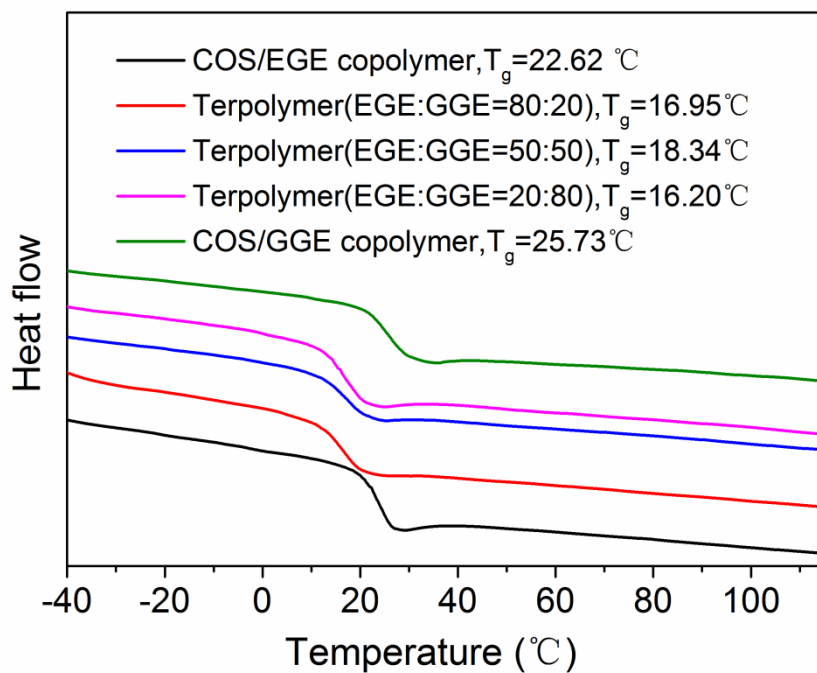


Fig. S15 The DSC curves of the polymers in Table 2.