

Supporting Information

**Three-Dimensional Annealed WO₃ Nanowire/Graphene Foam as an Electrocatalytic
Material for an All Vanadium Redox Flow Battery**

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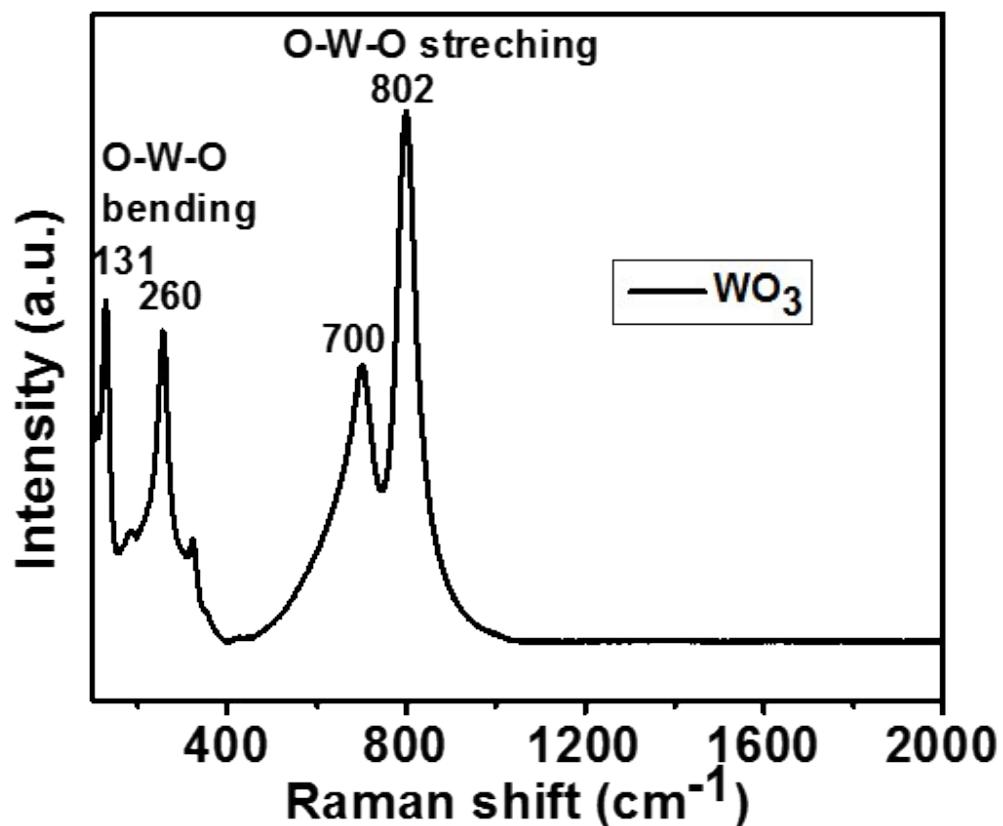


Fig. S1 Raman spectra of WO_3 NWs.

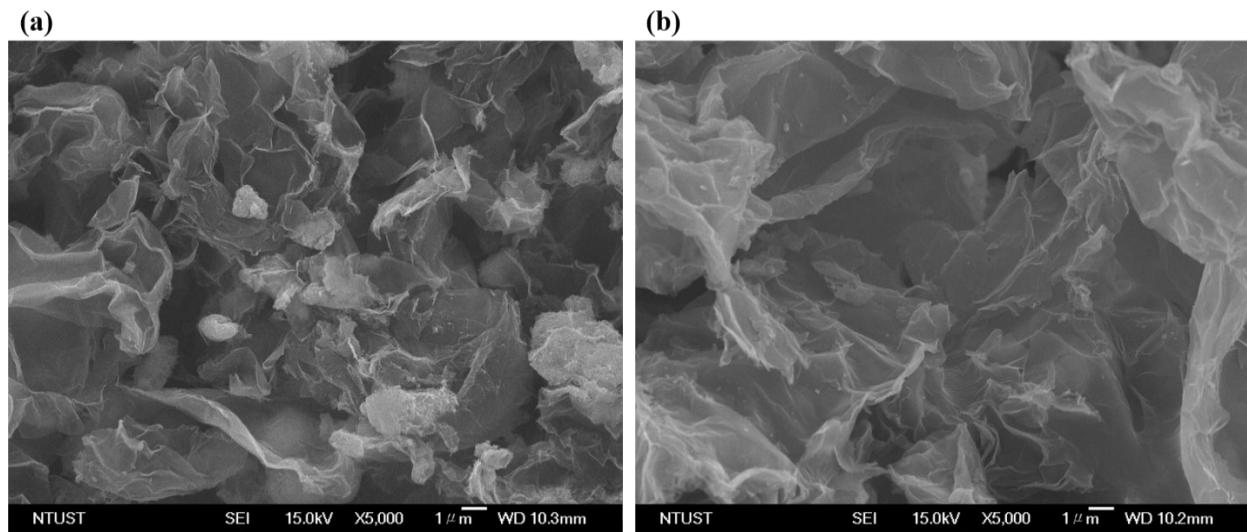


Fig. S2 Low magnification SEM images of (a) 3D WO_3 NWs/GS foam and (d) 3D annealed WO_3 NWs/GS foam.

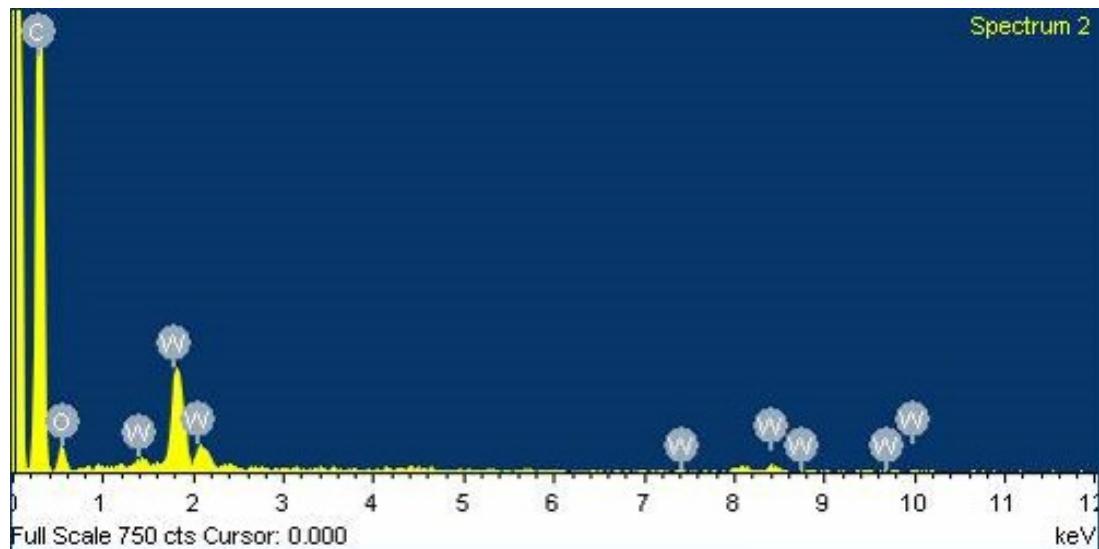


Fig. S3 EDX images 3D annealed WO_3 NWs/GS foam.

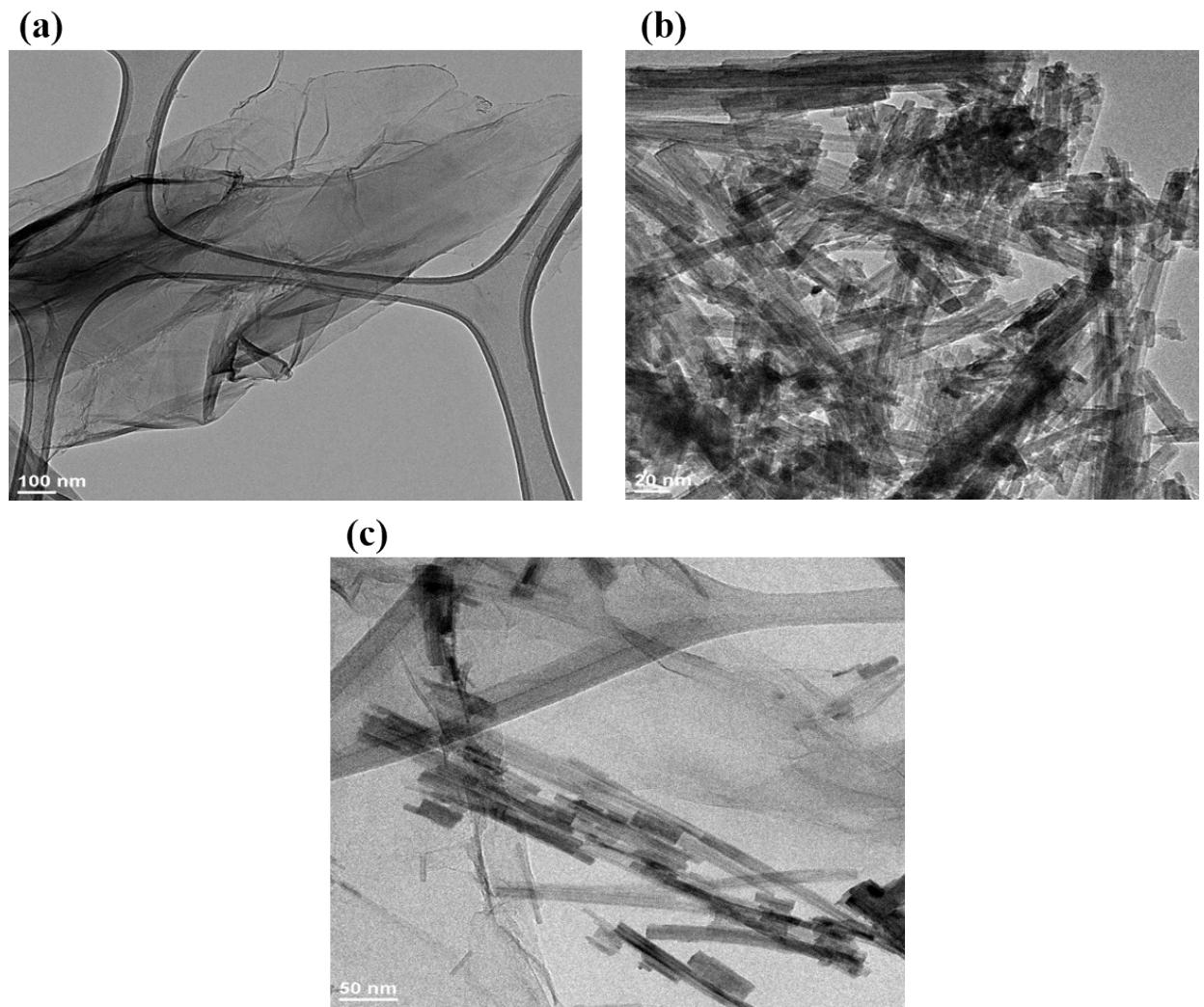


Fig. S4 TEM images of (a) GO, (b) WO_3 NWs, and (c) 3D WO_3 NWs/GS foam.

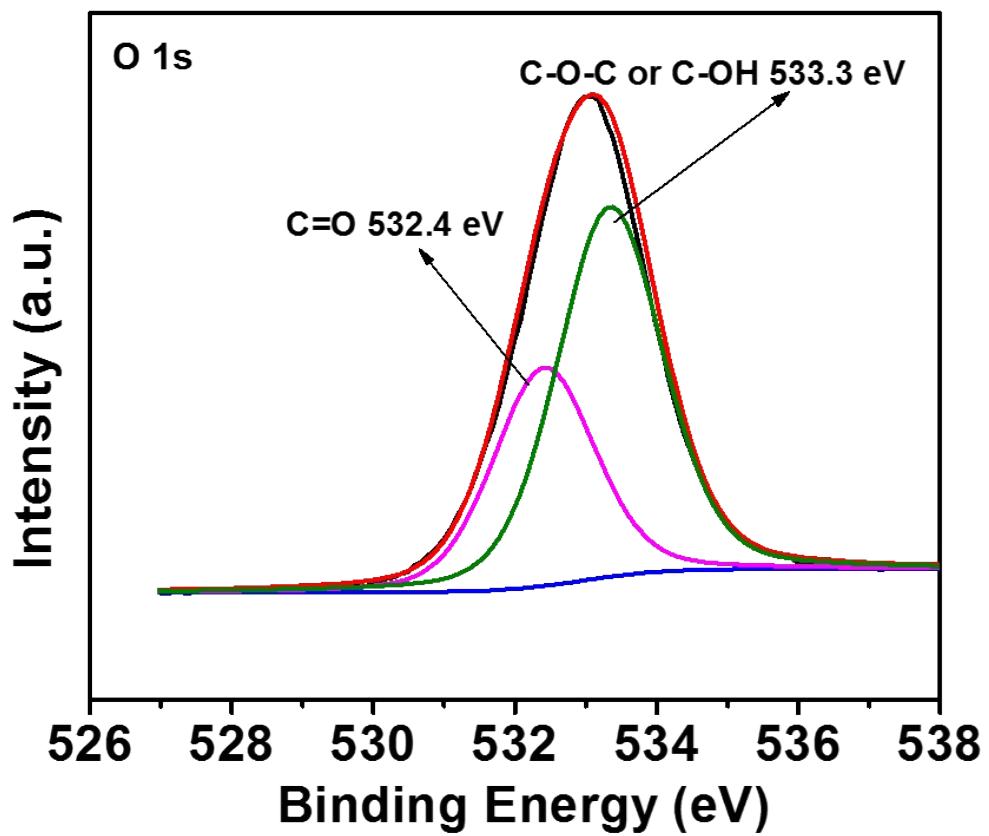


Fig. S5 Narrow-scan O 1s XPS spectra of the GO.

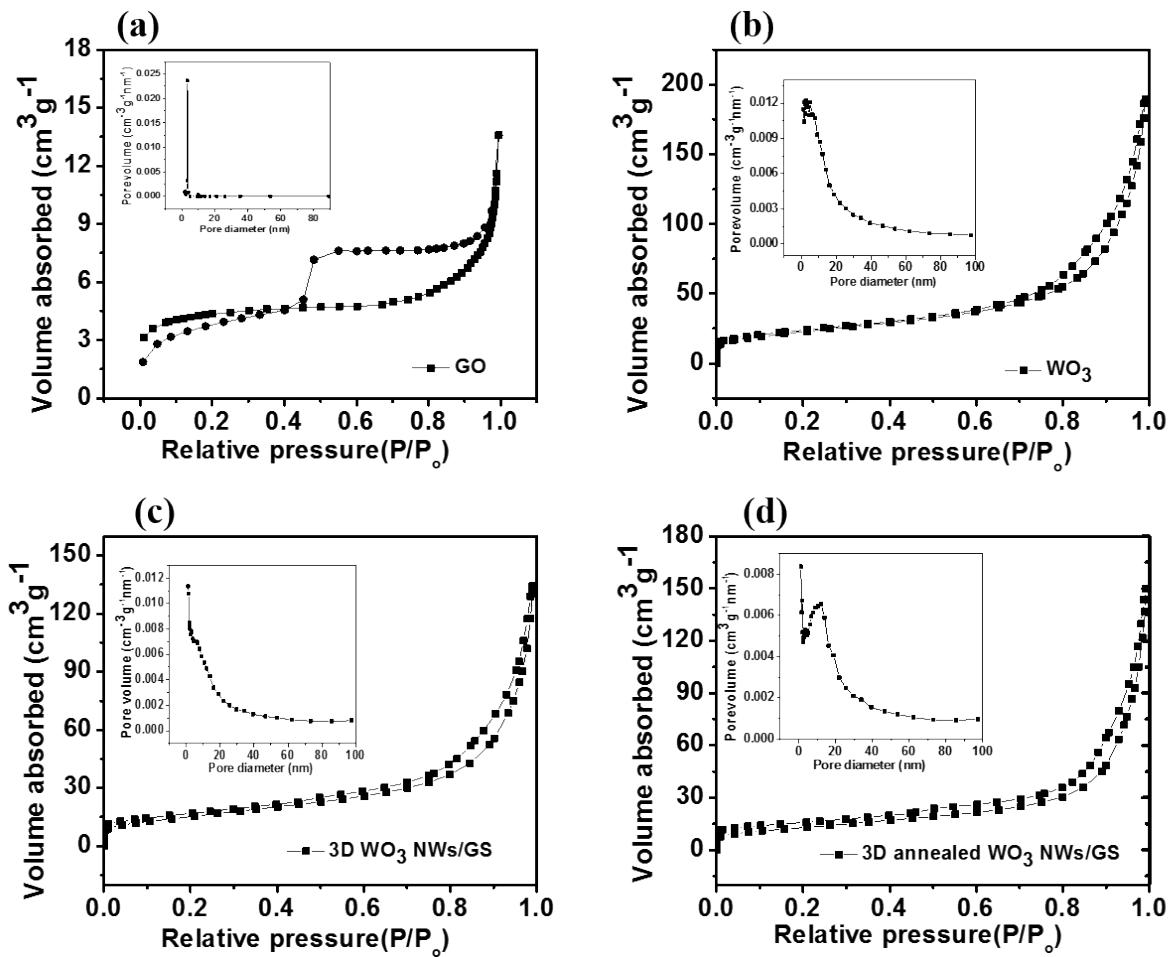


Fig. S6 Nitrogen adsorption and desorption isotherms and the corresponding pore size distribution curves of (a) GO, (b) WO_3 NWs, (c) 3D WO_3 NWs/GS foam, and (d) 3D annealed WO_3 NWs/GS foam.

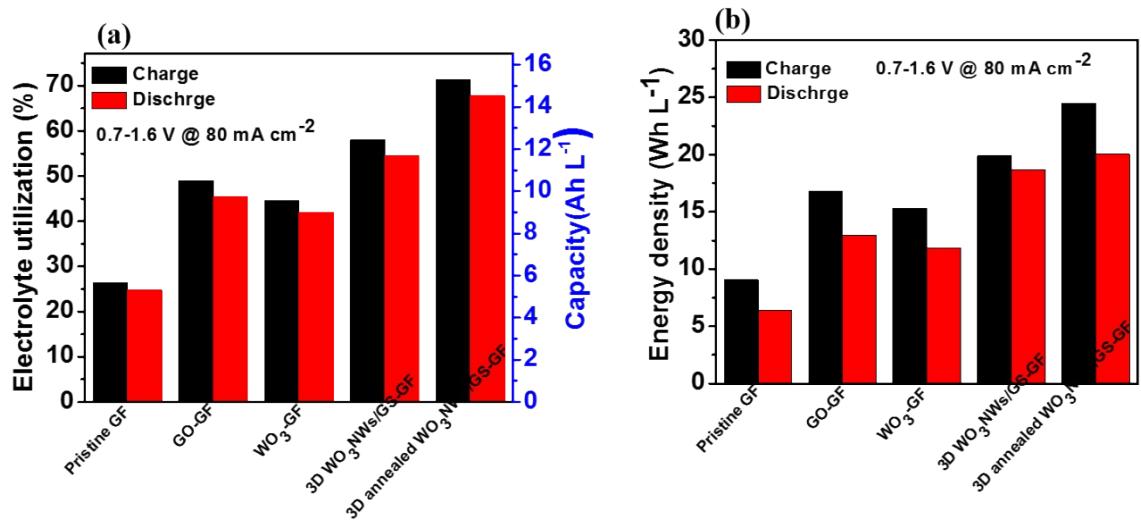


Fig. S7 Comparison of (a) electrolyte utilization ratio and charge–discharge capacity, (b) charge–discharge energy density of pristine GF, GO-modified GF, WO_3 NWs-modified GF, 3D WO_3 NWs/GS foam-modified GF, and 3D annealed WO_3 NWs/GS foam-modified GF at the current density of 80 mA cm^{-2} .

Table S1. Comparison of the CE, VE and EE of 3D annealed WO_3 NWs/GS foam-modified GF with previously reported Composite materials as electrode for VRFB Application.

Materials	Electrolyte	Current density (mA cm^{-2})	CE (%)	VE (%)	EE (%)	Ref.
3D annealed WO_3 NWs/GS foam	1.6 M $\text{VOSO}_4 + 2.5 \text{ M H}_2\text{SO}_4$	160	98.18	68.85	67.6	This work
N-doped CNT	1 M $\text{VOSO}_4 + 2 \text{ M H}_2\text{SO}_4$	10	81.3	94.7	77.0	¹
$\text{Mn}_3\text{O}_4/\text{MWCNTs}$	1.2 M $\text{VOSO}_4 + 3 \text{ M H}_2\text{SO}_4$	20	93.50	90.53	84.65	²
$\text{MoO}_2/\text{MSU-F-C}$	1 M $\text{VOSO}_4 + 1 \text{ M H}_2\text{SO}_4$	40	87.6	89.0	78.0	³
SWCNT	1.5 M $\text{VOSO}_4 + 2 \text{ M H}_2\text{SO}_4$	20	92.2	96.8	89.3	⁴
corn-protein-derived N-doped carbon	2 M $\text{VOSO}_4 + 3 \text{ M H}_2\text{SO}_4$	150	98.0	70.0	68.6	⁵
WO_3/SAC	1.5 M $\text{VOSO}_4 + 3 \text{ M H}_2\text{SO}_4$	50	94.5	85.2	80.5	⁶
Pt/MWNTs	1 M $\text{VOSO}_4 + 1 \text{ M H}_2\text{SO}_4$	20	83.88	27.55	23.11	⁷
Ti:$\text{IrO}_2:\text{Ta}_2\text{O}_5$	1.7 M $\text{VOSO}_4 + 4 \text{ M H}_2\text{SO}_4$	40	90	90	81.0	⁸
polyol Pt/C	1 M $\text{VOSO}_4 + 1 \text{ M H}_2\text{SO}_4$	40	87.0	81.6	71.0	⁹
TiO_2/C	3 M $\text{VOSO}_4 + 2 \text{ M H}_2\text{SO}_4$	200	90	73	65.4	¹⁰
CNF/CNT	2 M $\text{VOSO}_4 + 3 \text{ M H}_2\text{SO}_4$	100	97.7	67.5	66.0	¹¹

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