

Supplementary Information

Facile Synthesis of Self-Supported Mn₃O₄@C Nanotube Arrays Constituting an Ultrastable and High-Rate Anode for Flexible Li- Ion Batteries

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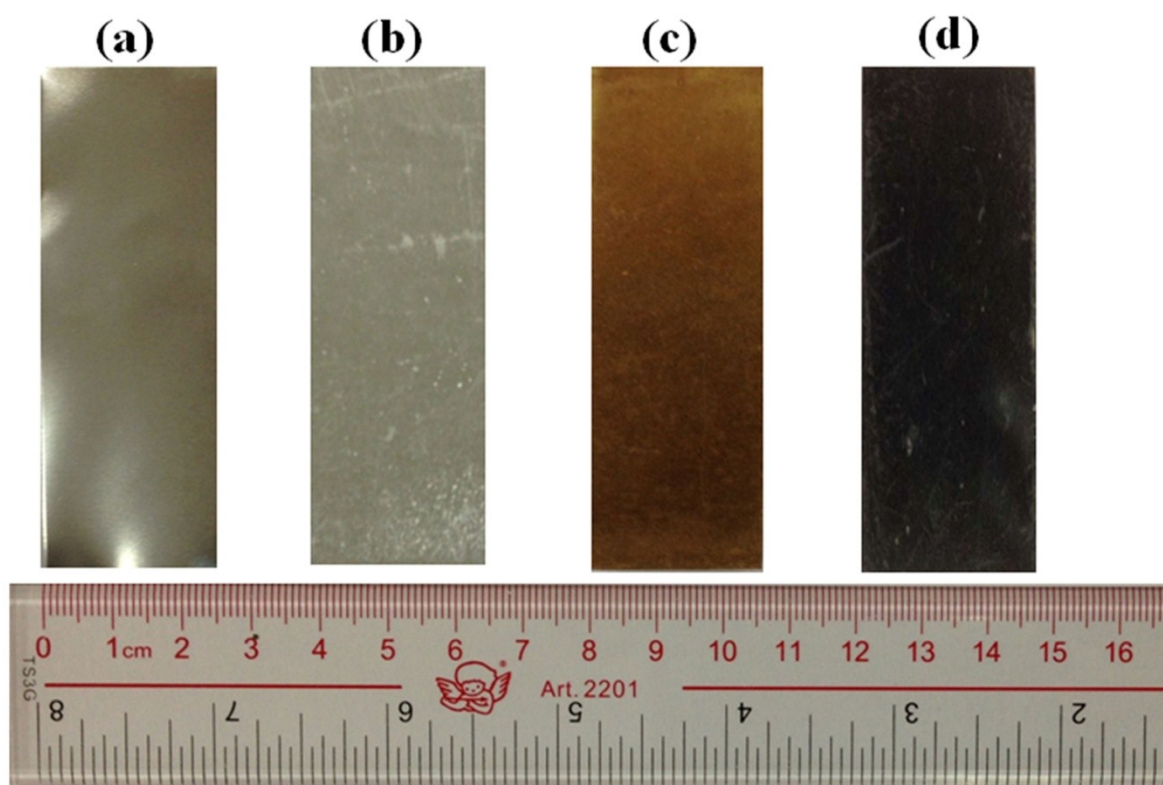


Figure S1. Optical photographs of pure stainless steel foil (a), stainless steel foil grown with ZnO nanorod arrays (NRAs) (b), stainless steel foil grown with ZnO@MnO₂ NRAs (c), and stainless steel foil grown with Mn₃O₄@C nanotube arrays (d).

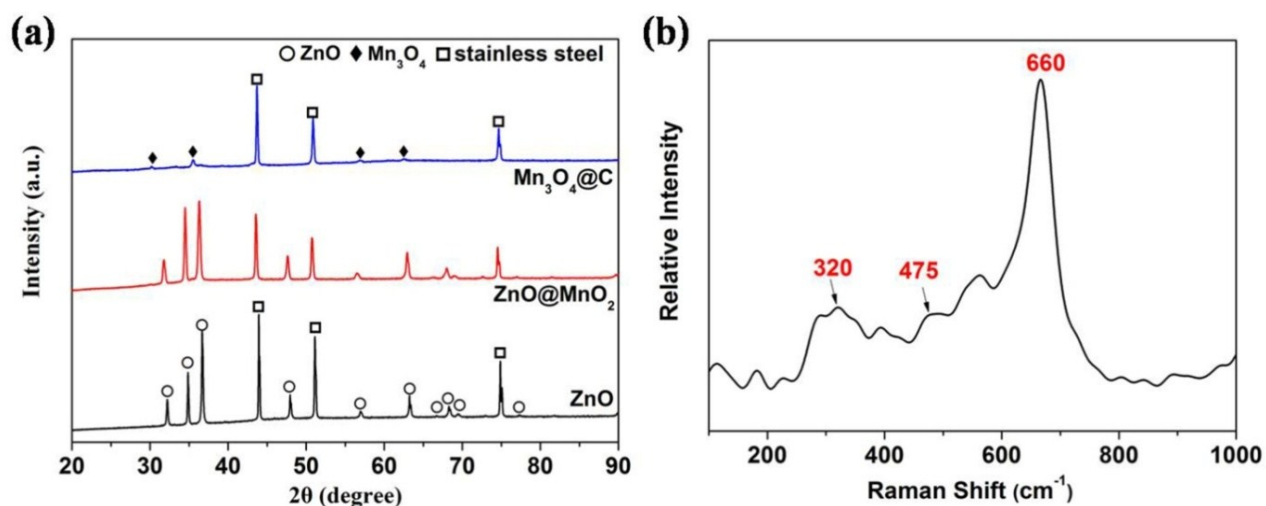


Figure S2. (a) XRD patterns of crystallized ZnO NRAs, $\text{ZnO}@\text{MnO}_2$ NRAs and $\text{Mn}_3\text{O}_4@\text{C}$ nanotube arrays on stainless steel foil. The main diffraction peaks of ZnO NRAs and Mn_3O_4 nanotube arrays match well with hexagonal ZnO (JCPDS No. 36-1451) and hausmannite Mn_3O_4 phase (JCPDS No. 24-0734), respectively. (b) Raman spectrum of the $\text{Mn}_3\text{O}_4@\text{C}$ nanotube arrays.

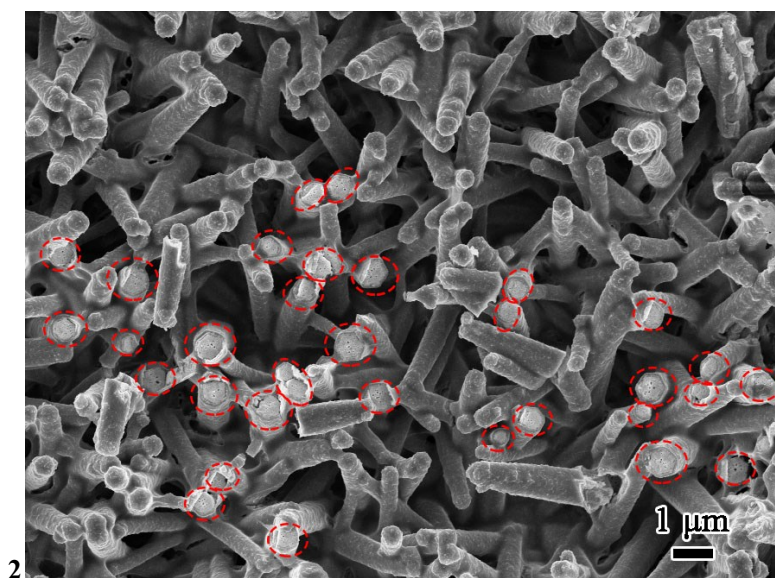


Figure S3. Surface SEM image of $\text{ZnO}@\text{Mn}_3\text{O}_4@\text{C}$ NRAs on steel substrate. Some top-end of the $\text{ZnO}@\text{Mn}_3\text{O}_4@\text{C}$ NRAs (red dash cycles) are without Mn_3O_4 .

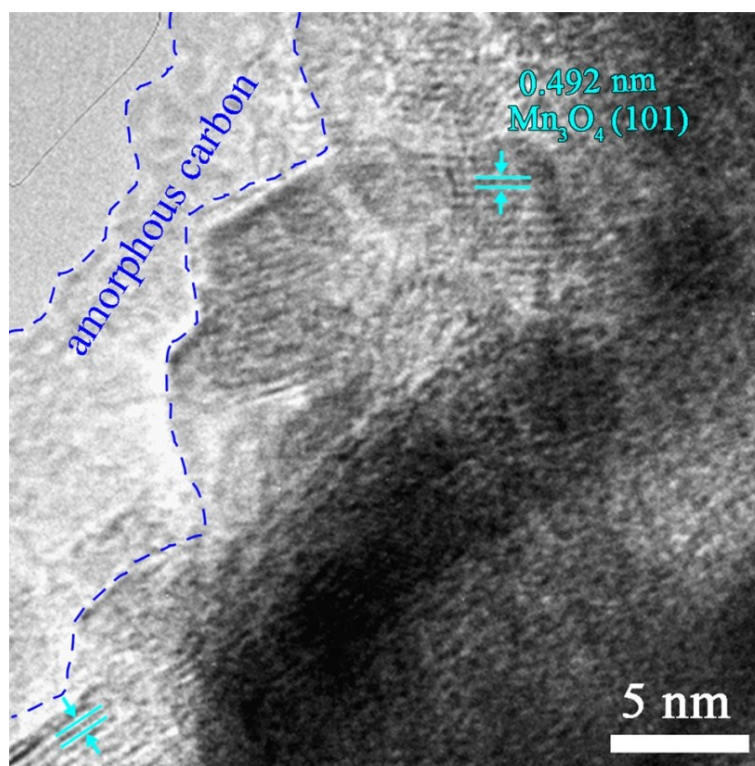


Figure S4. More HRTEM image of a typical Mn₃O₄@C nanotube. It clearly shows the amorphous carbon coated on the surface of Mn₃O₄ nanotube.

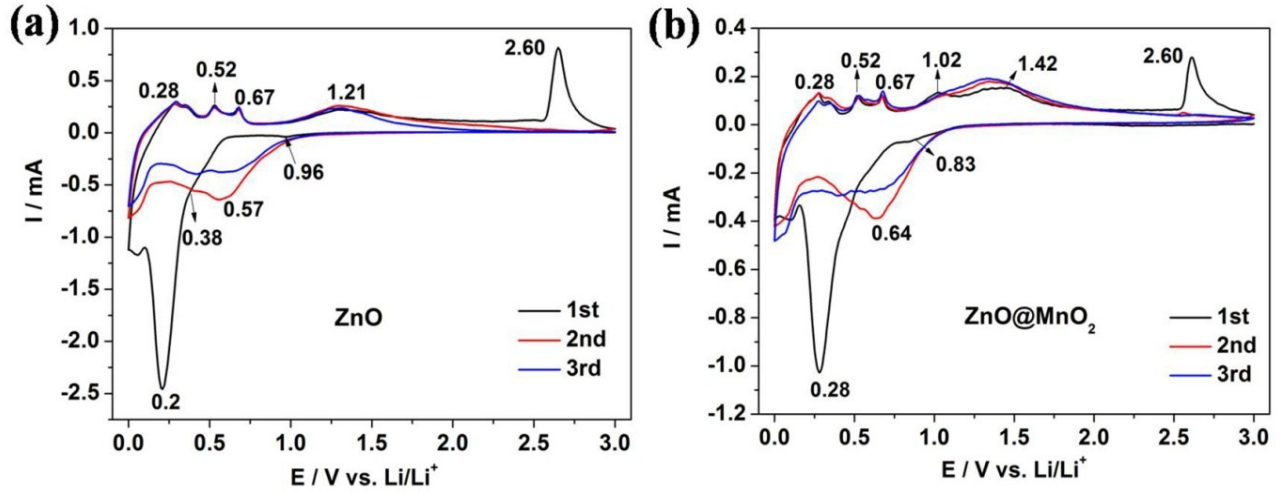
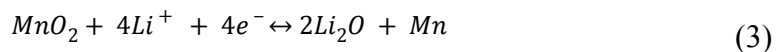
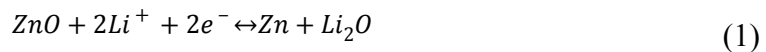


Figure S5. CV curves for (a) ZnO NRAs, (b) ZnO@MnO₂ NRAs from 0.0 to 3.0 V vs. Li⁺/Li at scanning rate of 0.2 mV s⁻¹.

Figure S5a and S5b display the first three CV profiles of ZnO and ZnO@MnO₂ NRAs from 0.0 to 3.0 V vs. Li⁺/Li, respectively. In the cathodic process, the reduction peaks at 0.96 V (Figure S5a) and 0.83 V (Figure S5b) are ascribed to the irreversible formation of the SEI film.^{1,5} The lithiation peak at 0.2V (Figure S5a) in the first cycle is corresponded to the reductive reaction of ZnO to Zn and further alloying with Li,² which is divided into two peaks located at 0.38 and 0.57 V in the followed cycles. While in Figure S5b, the lithiation peak at 0.28 V is assigned to the reduction of ZnO and MnO₂ and Zn further alloying with Li,^{1,5} which shifts to 0.64V afterwards. In the anodic process, the delithiation peaks located at 0.28, 0.52, 0.67, 1.21 V in Figure S5a and peaks at 0.28, 0.52, 0.67, 1.42 V in Figure S5b are attributed to the de-alloying process of LiZn.^{3,4} The delithiation peak at 1.02 V in figure S5b is related to the oxidation of Mn.⁵ Furthermore, the high oxidation peak at 2.60 V in both Figure S5a and S5b is assigned to the oxidation of Zn to ZnO,² which is the featured peak of the existence of ZnO. The above related reactions could be depicted as below:



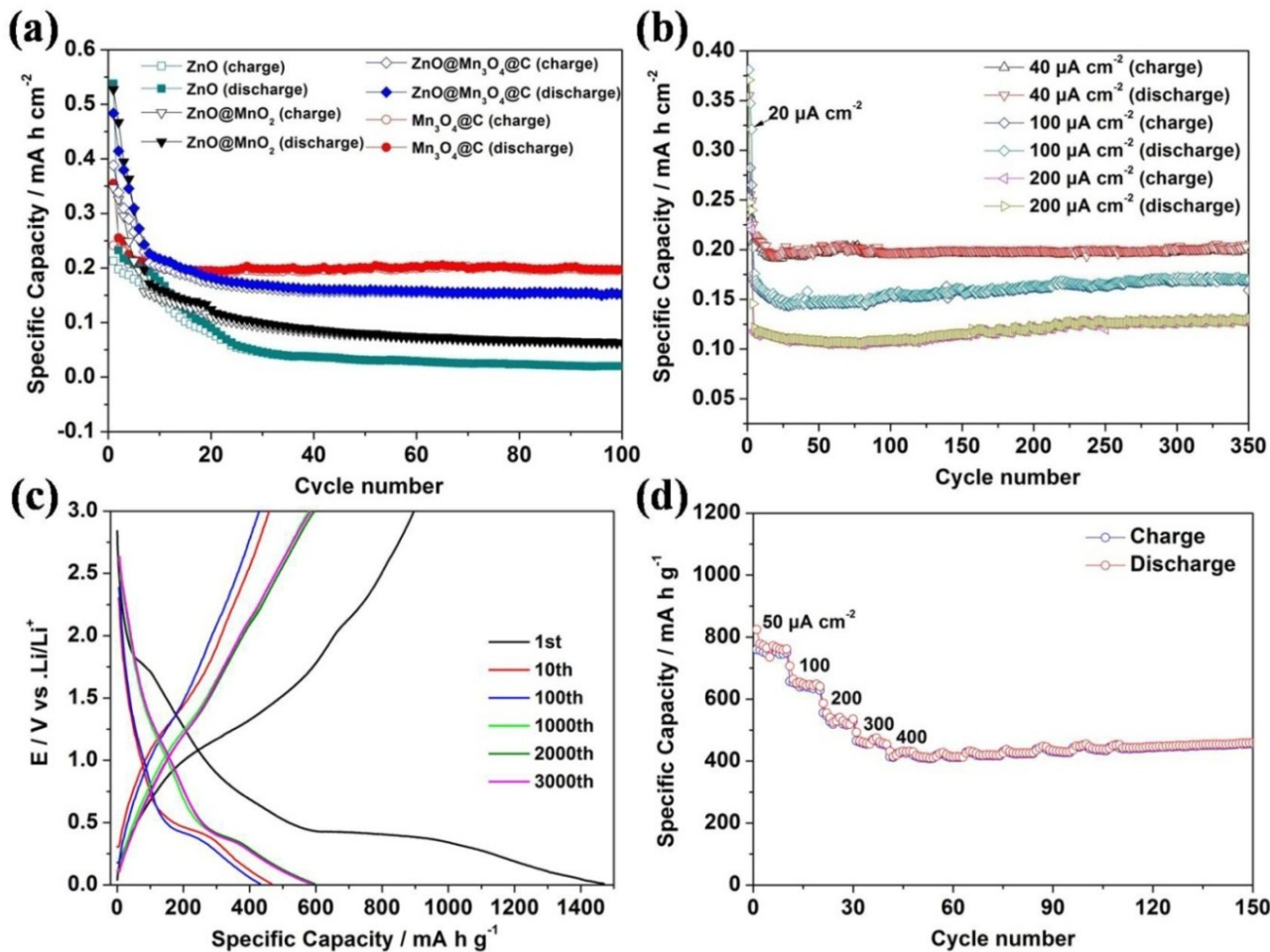


Figure S6. (a) Comparison of cyclic performance for ZnO, ZnO@MnO₂, ZnO@Mn₃O₄@C, Mn₃O₄@C composite electrodes from 0.01 to 3.0 V vs. Li⁺/Li at 40 μA cm⁻², the first three cycles were activated at 20 μA cm⁻². (b) Cycle performance at different current rates (40, 100, 200 μA cm⁻²) between 0.01 and 3.0 V, the first three cycles were activated at 20 μA cm⁻². (c) The discharge-charge curves of Mn₃O₄@C nanotube arrays at current rate of 200 μA cm⁻²/793 mA g⁻¹ between 0.01 and 3.0 V. (d) Rate capability of Mn₃O₄@C nanotube arrays electrode with a current density range from 50 to 400 μA cm⁻² after three activation cycles, cut off potential: 0.01–3 V vs. Li⁺/Li.

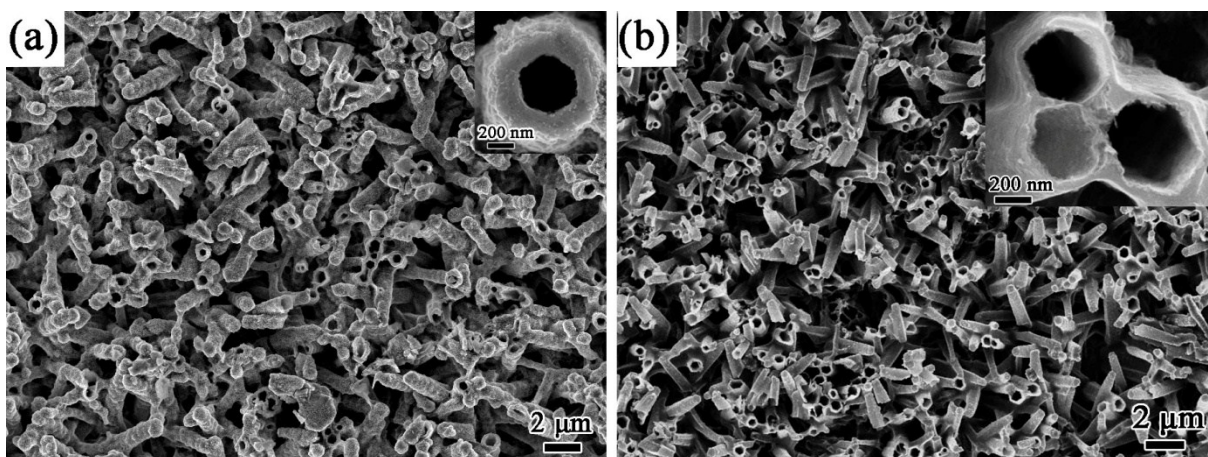


Figure S7. SEM micrographs of $\text{Mn}_3\text{O}_4@\text{C}$ nanotube arrays with different loading densities: (a) 0.48 mg cm^{-2} , (b) 0.25 mg cm^{-2} . The $\text{Mn}_3\text{O}_4@\text{C}$ with the loading density of 0.25 mg cm^{-2} (denoted as $0.25\text{-Mn}_3\text{O}_4@\text{C}$) was synthesized according to the manuscript. While the $\text{Mn}_3\text{O}_4@\text{C}$ with a higher loading density of 0.48 mg cm^{-2} (denoted as $0.48\text{-Mn}_3\text{O}_4@\text{C}$) composite was prepared by prolonging the MnO_2 deposition from 4h to 6h and increased the glucose concentration from 0.4 M to 0.6 M. (The weight of $\text{Mn}_3\text{O}_4@\text{C}$ nanotube arrays on stainless steel substrate was calculated based on the mass difference of the stainless steel substrate before and after the growth of $\text{Mn}_3\text{O}_4@\text{C}$ nanotube arrays).

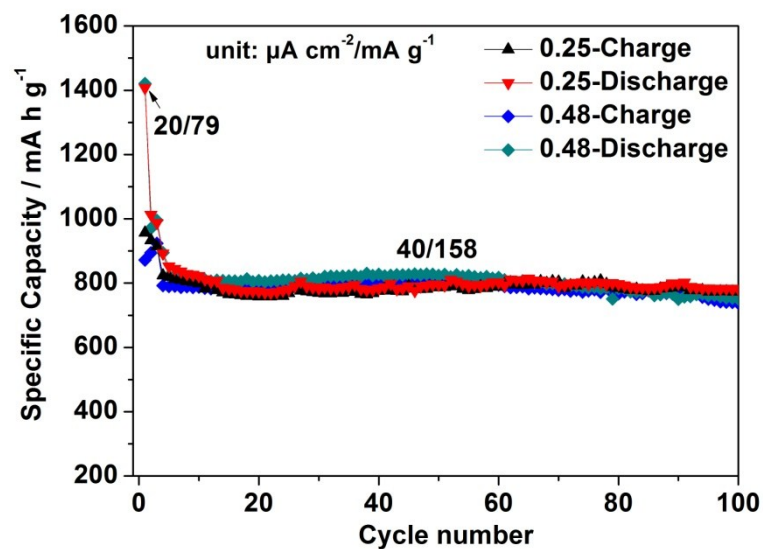


Figure S8. Cyclic performance of $\text{Mn}_3\text{O}_4@\text{C}$ electrodes with loading densities of 0.25 and 0.48 mg cm^{-2} (denoted as 0.25- $\text{Mn}_3\text{O}_4@\text{C}$ and 0.48- $\text{Mn}_3\text{O}_4@\text{C}$, respectively) at $40 \mu\text{A cm}^{-2}/158 \text{ mA g}^{-1}$ between 0.01 and 3.0 V vs. Li/Li^+ after three cycles activation at $20 \mu\text{A cm}^{-2}/79 \text{ mA g}^{-1}$. The 0.25-Charge and 0.25-Discharge represent the cyclic performance curves of 0.25- $\text{Mn}_3\text{O}_4@\text{C}$ electrode. The 0.48-Charge and 0.48-Discharge represent the cyclic performance curves of 0.48- $\text{Mn}_3\text{O}_4@\text{C}$ electrode.

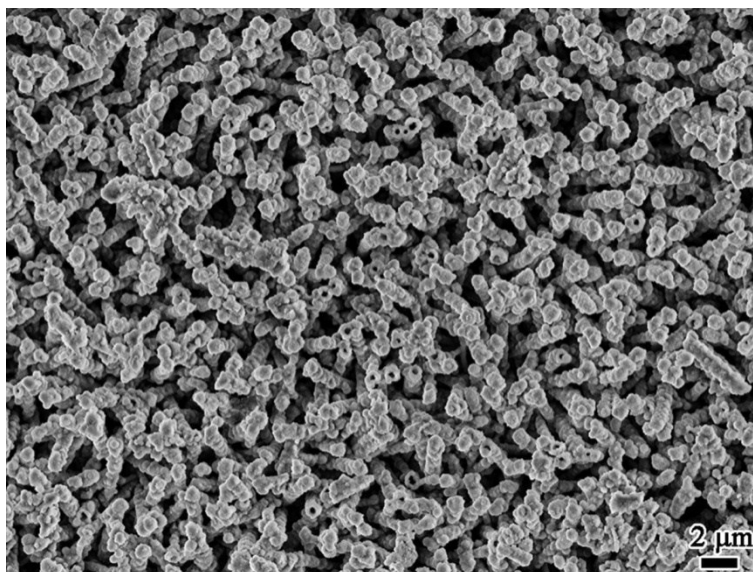


Figure S9. Low-resolution SEM image of Mn₃O₄@C nanotube arrays on substrate after 3000 cycles at 200 $\mu\text{A cm}^{-2}/793 \text{ mA g}^{-1}$.

Table S1. Summary of the representative Mn₃O₄-based anode materials for Li-ion batteries.

Materials	Structure	Reversible Capacity (mA h g ⁻¹)/Cycles or rate	Current density (mA g ⁻¹)	Ref.
Mn ₃ O ₄ -graphene	Nanoparticles	600/500 th	800	[18]
		550 (rate)	1600	
		400 (rate)	4000	
Mn ₃ O ₄ /graphene	Nanorod	573/100 th	100	[26]
		411 (rate)	500	
		313 (rate)	1000	
		196 (rate)	2000	
Mn ₃ O ₄ /graphene	Nanowires	702/100 th	100	[23]
		550 (rate)	500	
		450 (rate)	1000	
		308 (rate)	2000	
Mn ₃ O ₄ /graphene	Mesoporous particles	540/100 th	80	[21]
		460 (rate)	400	
		320 (rate)	800	
		180 (rate)	1600	
Mn ₃ O ₄ /graphene	Nanobead	1100/240 th	100	[36]
		600 (rate)	200	
		500 (rate)	300	
		415 (rate)	500	
		320 (rate)	1000	
Mn ₃ O ₄ /graphene	Nanoparticle	500/40 th	60	[22]
		390 (rate)	250	
		200 (rate)	1500	
Mn ₃ O ₄ /MWCNTs	Nanoparticles	592/50 th	100	[17]
		585 (rate)	250	
		500 (rate)	500	
		387 (rate)	1000	
Mn ₃ O ₄ /CNT	Nanoparticle	380/100 th	936	[29]
		490 (rate)	468	
		460 (rate)	936	
		440 (rate)	1872	
		400 (rate)	4680	
Mn ₃ O ₄ @C	Nanorod	473/50 th	40	[12]
Mn ₃ O ₄ /reduced GO	Nanoparticles	730/40 th	400	[19]
		390 (rate)	1600	

Mn ₃ O ₄ /mesoporous carbon	Nanoparticle	780/50 th	100	[20]
Mn ₃ O ₄	Octahedra	746/300 th 620/300 th	100 300	[9]
Mn ₃ O ₄	Mesoporous nanotubes	641/100 th 525 (rate)	500 1000	[16]
Mn ₃ O ₄	Spongelike nanoparticles	800/40 th	30	[10]
Mn ₃ O ₄ @C	Nanotube arrays	785/350 th	158	Our work
		635/350 th	396	
		590/3000 th	793	
		460 (rate)	1189	
		420 (rate)	1586	
		400 (rate)	1982	
		375 (rate)	2380	

Reference

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