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Fine-tuning optimal porous coordination polymers by functional alkyl groups for CH₄ purification

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General Procedures and Materials

All air-sensitive reactions were carried out under a dry nitrogen atmosphere using standard Schlenk techniques. All the reagents and solvents were commercially available and used as received. The FTIR spectra were recorded in the range of 4000-500 cm⁻¹ on a Nicolet ID5 ATR spectrometer. Thermal analyses were performed on a Universal V3.9A TA Instruments from room temperature to 700°C with a heating rate of 10°C/min under flowing nitrogen. ¹H and ¹³C NMR spectra were recorded on a Bruker 600 FT-NMR spectrometer. The powder X-ray diffraction patterns (PXRD) measurements were carried on a Bruker axs D8 Advance 40kV, 40mA for CuK_a (θ = 1.5418 Å) with a scan rate of 0.2 s/deg at room temperature. X-ray thermodiffractometry of as-synthesized PCPs were performed under an N₂ atmosphere from room temperature to 350°C. Simulated powder patterns from single-crystal X-ray diffraction data were generated using Mercury 1.4.2 software.

Ligand synthesis



Same experiment conditions, except corresponded imidazole derivatives, were used for ligands syntheses. Thus, we just describe the detail of H_3L^1 synthesis.

5-lodo-

isophthalic acid dimethyl ester (3.6 g, 11.4 mmol), excess of imidazole (1.55 g,22.8 mmol), K_2CO_3 (3.14g,22.8mmol), Cul (0.44g 2.28mmol) and proline (0.52 g, 4.56 mmol, 0.4 equi v) were combined in dry DMSO (70 mL). The reaction system was bubbled by N_2 for 30 mins and subsequent heating at reflux for 24 hours. After the temperature cooling down, the reaction mixture was filtered. The filtrate was extracted by adding water (70 mL) and EtOAc (100 ×3 mL), dried over anhydrous MgSO₄, filtrated, and then concentrated. The residue was purified by silica gel column chromatography using EtOAC/Hexane (from 1:1 to 9:1) to give H_3L^{1-3} as a white solid in 62 % yield (4.80 g, 11.8 mmol).

¹H NMR (CDCl₃) of **H₃L¹-3**: 8.36 (s, 1H), 8.30 (s, 2H), 7.92 (s, 1H), 7.48 (s, 1H), 7.21 (s, 1H), 3.98 (s, 6H). ¹³C NMR (CDCl₃) of **H₃L¹-3**: 166.11, 138.83, 138.35, 136.45, 131.54, 127.72, 125.20, 118.22, 53.52.

¹H NMR (CDCl₃) of **H**₃**L**²-**3**: 8.73 (s, 1H), 8.34 (s, 1H), 8.31 (s, 2H), 7.63 (s, 1H), 3.99 (s, 6H), 2.12 (s, 3H). ¹³C NMR (CDCl₃) of **H**₃**L**²-**3**: 165.08, 139.69, 138.44, 136.21, 132.88, 127.79, 125.09, 115.02, 52.88, 10.66.

¹H NMR (CDCl₃) of H_3L^3 -3: 8.36 (s, 1H), 8.36 (s, 1H), 8.34 (s, 1H), 8.31 (s, 2H), 7.63 (s, 1H), 3.97 (s, 6H), 2.42 (s, 3H). ¹³C NMR (CDCl₃) of H_3L^2 -3: 165.05, 139.74, 138.56, 136.01, 132.95, 127.64, 125.22, 115.12, 52.37, 14.86.

¹H NMR (CDCl₃) of **H₃L⁴-3**: 8.72 (s, 1H), 8.14 (s, 1H), 7.10 (s, 1H), 7.02 (s, 2H), 3.97 (s, 6H), 2.62 (q, 2H), 1.26 (t, 3H). ¹³C NMR (CDCl3) of **H₃L⁴-3**: 165.05, 149.57, 138.42, 132.27, 130.65, 130.18, 128.11, 120.46, 52.77, 20.58, 12.20.

Synthesis of H₃L¹

 H_3L^{1-3} (0.7 g, 2.6 mmol) was dissolved in THF (15 mL) and MeOH (15 mL). A solution of NaOH (2.1 g, 52 mmol, 20 equiv) in H_2O (30 mL) was added and the suspension heated at reflux for 10 hours upon which a clear solution was achieved. The organic solvents were evaporated and HCI (conc.) was added dropwise with stirring, precipitating the product. The flask was cooled to 0°C to ensure complete precipitation, the solids collected by filtration, washed thoroughly with water and dried at 80°C to give the desired product H_3L^1 (0.6 g) as a white solid.

¹H NMR (DMSO) of **H**₃**L**¹: 13.61 (br s, 1.4H), 8.45 (s, 1H), 8.41 (s, 1H), 8.34 (s, 2H), 7.94 (s, 1H), 7.15 (s, 1H). ¹³C NMR (DMSO) of **H**₃**L**¹: 166.36, 138.02, 136.46, 133.58, 130.71, 128.34, 125.51, 118.80.

¹H NMR (DMSO) of **H**₃**L**²: 13.55 (br s, 0.5H), 8.56 (s, 1H), 8.25 (s, 2H), 7.73 (s, 1H), 7.41 (s, 1H), 2.43 (s, 3H). ¹³C NMR (DMSO) of **H**₃**L**²: 166.10, 145.16, 137.09, 133.57, 130.76, 130.57, 122.97, 122.57, 12.72.

¹H NMR (DMSO) of **H**₃**L**³: 8.39 (s, 1H), 8.33 (s, 1H), 8.27 (s, 2H), 7.62 (s, 1H), 2.12 (s, 3H). ¹³C NMR (DMSO) of **H**₃**L**³: 166.65, 139.42, 138.18, 135.79, 133.96, 128.22, 124.89, 115.08, 14.15.

¹H NMR (DMSO) of **H₃L⁴**: 8.63 (s, 1H), 8.38 (s, 2H), 7.94 (s, 1H), 7.78 (s, 1H), 2.84 (q, 2H), 1.24 (t, 3H). ¹³C NMR (DMSO) of **H₃L⁴**: 165.35, 149.11, 135.37, 133.11, 131.03, 123.09, 118.87, 55.97, 18.58, 10.80.

Single crystal X-ray studies

Single-crystal X-ray diffraction data were measured on a Bruker Smart Apex CCD diffractometer at 298 K using graphite monochromated Mo/K α radiation (λ = 0.71073 Å). Data reduction was made with the Bruker Saint program. The cryst_al of NJU-Bai3 was mounted in a flame sealed capillary containing a small amount of mother liquor to prevent desolvation during data collection, and data were collected at 298K. The structure was solved by direct methods and refined using the full-matrix least squares technique using the SHELXTL package¹. Nonhydrogen atoms were refined with anisotropic displacement parameters during the final cycles. Organic hydrogen atoms were placed in calculated positions with isotropic displacement parameters set to 1.2Ueq of the attached atom. The unit cell includes a large region of disordered solvent molecules, which could not be modeled as discrete atomic sites. We employed PLATON/SQUEEZE^{2,3} to calculate the diffraction contribution of the solvent molecules and, thereby, to produce a set of solvent-free diffraction intensities; the structure was then refined again using the data generated.

	NTU-11	NTU-12	NTU-13	NTU-14
Empirical	$C_{11}H_6CuN_2O_4$	$C_{12}H_8CuN_2O_4$	$C_{12}H_8CuN_2O_4$	$C_{13}H_{10}CuN_2O_4$
formula				
Formula	293.73	307.75	307.75	321.78
weight				
Crystal	monoclinic	orthorhombic	monoclinic	monoclinic
system				
Space	P21/c	Pbcn	P21/c	P21/c
group				
Unit cell	<i>a</i> = 10.830(7)Å	<i>a</i> = 12.678(5)Å	<i>a</i> = 10.915(10)Å	<i>a</i> = 10.93(3)Å
dimensions	<i>b</i> = 11.889(8)Å	<i>b</i> = 14.408(5)Å	<i>b</i> = 11.321(10)Å	<i>b</i> = 13.71(4)Å
	c = 14.559(9)Å	<i>c</i> = 20.225(7)Å	<i>c</i> = 14.814(12)Å	<i>c</i> = 13.47(3)Å
	β = 109.594(8)°		β=109.602(13)°	β = 111.86(3)°
Volume	1766(2) Å ³	3694(2) Å ³	1725(3) Å ³	1873(9) Å ³
Z	4	8	4	4
Density	1.105 g/cm ³	1.107 g/cm ³	1.185 g/cm ³	1.141 g/cm ³
(calculated)				
Mu(MoKa)	1.241 mm ⁻¹	1.189 mm ⁻¹	1.274 mm ⁻¹	1.176 mm ⁻¹
F ₍₀₀₀₎	588	1240	620	652
Theta min-	2.0, 25.0	2.0, 23.1	2.0, 25.0	2.2, 26.0
max				
Index	-12<=h<=12	-14<=h<=13	-11<=h<=13	-11<=h<=13
ranges	-14<=k<=14	-15<=k<=15	-13<=k<=13	-16<=k<=16
	-16<=l<=17	-22<= <=22	-17<= <=17	-16<=l<=16
Tot., Uniq.	9851,2672,	20783,2618,	11191,3042,	12914,3597,
Data, R(int)	0.098	0.229	0.070	0.154
Observed	1627	1463	2147	1575
data [I > 2σ				
(I)]				
Nref, Npar	2672, 163	2618, 173	3042, 173	3597, 173
<i>R</i> ₁ , <i>wR</i> ₂ , S	0.0899, 0.2592,	0.1032, 0.2639,	0.0990, 0.3160,	0.1123, 0.3116,
	1.01	1.00	1.17	1.00
Max Shift	0	0	0	0

 $R = \Sigma ||F_o| - |F_c|| / \Sigma |F_o|, wR = \{\Sigma [w(|F_o|^2 - |F_c|^2)^2] / \Sigma [w(|F_o|^4)]\}^{1/2} \text{ and } w = 1 / [\sigma^2 (F_o^2) + (0.1452P)^2] \text{ where } P = (F_o^2 + 2F_c^2) / 3$

Adsorption Experiments. Before the measurement, the solvent-exchanged sample was prepared by immersing the as-synthesized samples in dehydrated methanol for two days to remove the nonvolatile solvents, and the extract was decanted every 8 h and fresh acetone was replaced. The completely activated sample was obtained by heating the solvent-exchanged sample at room temperature for 6 h, 60°C for 6 h and then120°C for 24h under a dynamic high vacuum. In the gas sorption measurement, ultra-high-purity grade were used throughout the adsorption experiments. N₂ of the measured sorption isotherms have been repeated twice to confirm the reproducibility within experimental error. Gas adsorption isotherms were obtained using a Belsorpvolumetric adsorption instrument from BEL Japan Inc. using the volumetric technique.

Co-sorption measurements. Mix gas adsorptions were carried out using a multicomponent gas adsorption apparatus, Belsorp-VC (MicrotracBEL Corp.). In this apparatus, the total adsorbed amount was calculated by a constant volume method, and the composition ratio of mixed gases was determined using an Agilent 490 Micro gas chromatographic system equipped with a thermal conductive detector. From these data, we calculated adsorbed amounts and partial pressures for each gas.

Water stability experiments

For water and chemical treatment, fresh samples were soaked (around 100 mg for each) into three bottles (10 ml). HCl and NaOH were used to turn the pH of the solution to 2, 7 and 12. After one day treatment, partial samples were used for PXRD patterns collections and partial samples were used for gas sorption experiments (washed by ethanol three times and degassed at 120°C for 24h). In addition, for long term test, **NTU-14** was soaked in water at room temperature for 15 and 60 days.

Fitting of pure component isotherms

The isotherm data for H₂, CH₄, CO, CO₂, C₂H₄, and C₂H₆ in **NTU-12**, **NTU-13**, and **NTU-14** were measured at three different temperatures 273 K, 283 K, and 298 K. The data were fitted with either the single-site Langmuir or the Dual-site Langmuir model. The single-site, or dual-site Langmuir parameters are provided in Table S2, S3, S4, and S5.

$$q = q_{A,sat} \frac{b_A p}{1 + b_A p} + q_{B,sat} \frac{b_B p}{1 + b_B p}$$
(1)

The Langmuir parameters for each site is temperature-dependent

$$b_A = b_{A0} \exp\left(\frac{E_A}{RT}\right); \quad b_b = b_{B0} \exp\left(\frac{E_B}{RT}\right);$$
 (2)

Table S2. T-dependent dual-site Langmuir parameters for CH_4 , CO , CO_2 , C_2H_4 ,	and C_2H_6
in NTU-12 .	

	Site A			Site B		
	q _{A,sat}	b _{A0}	E _A	q _{B,sat}	b _{B0}	E _B
	mol/kg	Pa^{-1}	kJ mol-1	mol/kg	Pa^{-1}	kJ mol ⁻¹
C_2H_6	4.6	7.29×10 ⁻¹²	33	2.6	8.55×10 ⁻¹⁰	29.4
C_2H_4	4	2.32×10 ⁻¹¹	30	3	3.83×10 ⁻¹⁰	30
CH ₄	4.6	1.36×10 ⁻⁹	19			
CO	0.1	8.00×10 ⁻⁷	17	3.9	1.14×10 ⁻⁹	17
CO ₂	9.4	4.85×10 ⁻¹¹	29.3	2.6	8.55×10 ⁻¹⁰	29.4

Table S3. 7-dependent dual-site Langmuir parameters for CH_4 , CO, CO_2 , C_2H_4 , and C_2H_6

	Site A			Site B		
	q _{A,sat}	b _{A0}	E _A	q _{B,sat}	<i>b</i> _{B0}	E _B
	mol/kg	Pa^{-1}	kJ mol⁻¹	mol/kg	\mathbf{Pa}^{-1}	kJ mol⁻¹
C ₂ H ₆	0.8	8.85×10 ⁻¹²	33	3	9.76×10 ⁻¹¹	36.7
C ₂ H ₄	0.7	1.96×10 ⁻¹¹	31.6	3	7.43×10 ⁻¹¹	36.3
CH ₄	3	4.61×10 ⁻¹⁰	24.5			
CO	0.08	7.04×10 ⁻⁸	21.6	4.5	2.33×10 ⁻¹⁰	21.6
CO ₂	3.5	1.64×10 ⁻¹¹	30	2.8	7.13×10 ⁻¹¹	34.8

in **NTU-13**.

Table S4. T-dependent dual-site Langmuir parameters for CH₄, CO, CO₂, C₂H₄, and C₂H₆

in	NTU	-14
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	Site A			Site B		
	q _{A,sat}	b _{A0}	E _A	q _{B,sat}	b B0	E _B
	mol/kg	Pa^{-1}	kJ mol⁻¹	mol/kg	Pa^{-1}	kJ mol⁻¹
C ₂ H ₆	3.1	2.19×10 ⁻¹¹	37.3			
C ₂ H ₄	3.2	5.55×10 ⁻¹¹	34.4			

CH ₄	3.2	7.24×10 ⁻¹⁰	21.3			
CO	0.025	1.12×10 ⁻⁶	18.6	2.4	8.58×10 ⁻¹⁰	18.6
CO ₂	4.8	6.34×10 ⁻¹¹	30			

Table S5 Langmuir	parameters for H ₂	at 298 K in NTU-12	NTU-13	and NTU-14
Table 00. Langinun	parameters for 112	at 230 K III N IO-12	, NIU-IJ,	

	q _{A,sat}	b _A
	mol/kg	Pa^{-1}
NTU-12	4	7.91×10 ⁻⁸
NTU-13	5	4.37×10 ⁻⁸
NTU-14	5	6.00×10 ⁻⁸

Isosteric heat of adsorption

The binding energies of CH₄, CO, CO₂, C₂H₄, and C₂H₆ in **NTU-12**, **NTU-13**, and **NTU-14** are reflected in the isosteric heat of adsorption, Q_{st} , defined as

$$Q_{st} = RT^2 \left(\frac{\partial \ln p}{\partial T}\right)_q \tag{3}$$

These values were determined using the pure component isotherm fits.

The adsorption selectivities of the three binary pairs C_2H_4/CH_4 , C_2H_4/CO , and C_2H_4/H_2 can be determined from

$$S_{ads} = \frac{q_i/q_j}{p_i/p_j} \tag{4}$$

In equation (4), q_i , and q_j are the molar loadings in the adsorbed phase in equilibrium with the bulk gas phase with partial pressures p_i , and p_j .

Transient breakthrough of mixtures in fixed bed adsorbers

The performance of industrial fixed bed adsorbers is dictated by a combination of adsorption selectivity and uptake capacity. For a proper comparison of **NTU-12**, **NTU-13**, and **NTU-14**, we perform transient breakthrough simulations using the simulation methodology described in the literature⁴⁻⁶. For the breakthrough simulations, the following parameter values were used: length of packed bed, *L* = 0.3 m; voidage of packed bed, \Box = 0.4; superficial gas velocity at inlet, *u* = 0.04 m/s. The transient breakthrough simulation results are presented in terms of a *dimensionless* time, ε , defined by dividing the actual time, *t*, by the characteristic time, $\frac{L\varepsilon}{u}$.



Fig. S1 View of asymmetric unit of **NTU-11**.



Fig. S2 View of ligand connection of NTU-11.



Fig. S3 View of cluster connection of **NTU-11**.



Fig. S4 View of 1D channel in NTU-11 along c-axis.



Fig. S5 View of crystal packing along c-axis in **NTU-11**.



Fig. S6 View of asymmetric unit of **NTU-12**.



Fig. S7 View of ligand connection in NTU-12.



Fig. S8 View of cluster connection in NTU-12.



Fig. S9 View of 1D channel in $\ensuremath{\text{NTU-12}}$ along c-axis.



Fig. S10 View of crystal packing along c-axis in NTU-12.



Fig. S11 View of asymmetric unit of **NTU-13**.



Fig. S12 View of ligand connection in NTU-13.



Fig. S13 View of cluster connection in **NTU-13**.



Fig. S14 View of 1D channel in **NTU-13** along c-axis.



Fig. S15 View of crystal packing along c-axis in NTU-13.







Fig. S17 View of ligand connection in **NTU-14**.



Fig. S18 View of cluster connection in **NTU-14**.



Fig. S19 View of 1D channel in **NTU-14** along c-axis.



Fig. S20 View of crystal packing along c-axis in **NTU-14**.





3,6-c apo/alpha topology of NTU-11







3,6-c apo/alpha topology of NTU-13

3,6-c apo/alpha topology of NTU-14



Tiles of apo/alpha net

Fig. S21 Topology comparison and tiles of NTU-11 to -14.

Structural characterizations



Fig. S22 IR of as-synthesized crystal of **NTU-11** and H₃L¹ ligand.



Fig. S23 TG of as-synthesized and activated **NTU-11**. The weight loss before 100 °C of activated sample should be assigned as the quick moisture adsorption in air during sample loading. Combine the squeezed electronic, the solvent inside the channel can be evaluated. The electronic number of H₂O is 10, while the electronic number of DMF is 40. Therefore: Number of electronics: $(10+40) \times 4 = 200$ (found: 197); TG weight loss: (18+73)/[(18+73)+293.7] = 23.6% (found: 24.1%).



Fig. S24 PXRD of simulated and as-synthesized NTU-11.



Fig. S25 The results of Le Bail analysis for the PXRD of **NTU-11**. Refined parameters and reliability factors are close to the data that derived from single crystal analysis.



Fig. S26 PXRD results of water treated and fresh crystal of **NTU-11**. Shifted position of some peaks indicates weak water stability.



Fig. S27 IR of as-synthesized NTU-12 and $\textbf{H}_{3}\textbf{L}^{2}$ ligand.



Fig. S28 TG of as-synthesized and activated **NTU-12**. The weight loss before 100 °C of activated sample should be assigned as the quick moisture adsorption in air during sample loading. Combine the squeezed electronic, the solvent inside the channel can be evaluated. The electronic number of H₂O is 10, while the electronic number of DMF is 40. Therefore: Number of electronics: $(10 \times 1.5 + 40 \times 1.5) \times 8 = 600$ (found: 609); TG weight loss: $(1.5 \times 18 + 1.5 \times 73)/[(1.5 \times 18 + 1.5 \times 73) + 307.75] = 30.7\%$ (found: 30.3%).



Fig. S29 PXRD of simulated, as-synthesized and activated NTU-12.



Fig. S30 The results of Le Bail analysis for the PXRD of **NTU-12**. Refined parameters and reliability factors are close to the data that derived from single crystal analysis.



Fig. S31 PXRD results of water treated and fresh crystal of NTU-12.



Fig. S32 IR of as-synthesized crystal of NTU-13 and H₃L³ ligand.



Fig. S33 TG of as-synthesized and activated **NTU-13**. The weight loss before 100 °C of activated sample should be assigned as the quick moisture adsorption in air during sample loading. ombine the squeezed electronic, the solvent inside the channel can be evaluated. The electronic number of H₂O is 10, while the electronic number of DMF is 40. Therefore: Number of electronics: $(10 \times 1.5 + 40) \times 4 = 220$ (found: 221); TG weight loss: $(1.5 \times 18 + 73)/[(1.5 \times 18 + 73) + 307.7] = 24.5\%$ (found: 24.9%).



Fig. S34 PXRD of simulated, as-synthesized and activated NTU-13.



Fig. S35 The results of Le Bail analysis for the PXRD of **NTU-13**. Refined parameters and reliability factors are close to the data that derived from single crystal analysis.



Fig. S36 PXRD results of water treated and fresh crystal of NTU-13.



Fig. S37 IR of as-synthesized crystal of NTU-14 and $\textbf{H}_3 \textbf{L}^4$ ligand.



Fig. S38 TG of as-synthesized and activated **NTU-14**. The weight loss before 80 °C of activated sample should be assigned as the quick moisture adsorption in air during sample loading. Combine the squeezed electronic, the solvent inside the channel can be evaluated. The electronic number of H₂O is 10, while the electronic number of DMF is 40. Therefore: Number of electronics: $(10 \times 1.2 + 40) \times 4 = 210$ (found: 209); TG weight loss: $(1.2 \times 18 + 73)/[(1.2 \times 18 + 73) + 321.7] = 22.7\%$ (found: 22.3%).



Fig. S39 PXRD of simulated, as-synthesized and activated NTU-14.



Fig. S40 The results of Le Bail analysis for the PXRD of **NTU-14**. Refined parameters and reliability factors are close to the data that derived from single crystal analysis.



Fig. S41 PXRD of water and chemical treated NTU-14.

Adsorption isotherms



Fig. S42 Gas adsorption of NTU-12 at 273 K.



Fig. S43 Gas adsorption of NTU-12 at 283 K.



Fig. S44 Gas adsorption of NTU-12 at 298 K.



Fig. S45 Gas adsorption of NTU-13 at 273 K.



Fig. S46 Gas adsorption of NTU-13 at 283 K.



Fig. S47 Gas adsorption of NTU-13 at 298 K.



Fig. S48 Gas adsorption of NTU-14 at 273 K.



Fig. S49 Gas adsorption of NTU-14 at 283 K.



Fig. S50 Gas adsorption of NTU-14 at 298 K.



Fig. S51 Comparison of experimental data on component loadings for H_2 , CH_4 , CO, CO_2 , C_2H_4 , and C_2H_6 at 298 K in (a) **NTU-12**, (b) **NTU-13**, and (c) **NTU-14** at 298 K with the isotherm fits.



Fig. S52 The isosteric heat of adsorption, Q_{st} , for CH₄, CO, CO₂, C₂H₄, and C₂H₆ at 298 K in (a) **NTU-12**, (b) **NTU-13**, and (c) **NTU-14** at 298 K. The determination of the Q_{st} is based on the Clausius-Clapeyron equation.

Table S6. Calculated	gas selectivity in NTU-1	2 , -13 and -14 by IAS	T model at 298K, 1bar.

	C_2H_4/CH_4	CO_2/CH_4	C_2H_4/CO	CO_2/CO	C_2H_4/H_2
NTU-12	14.7	5.6	40.3	13.2	688.8
NTU-13	20.4	10.5	44.4	26.3	1391.8
NTU-14	15.2	6.9	60.9	23.8	472.5

From this table, we note that the selectivity of CO_2/CO in **NTU-12** (13.2) was improved 2 times in **NTU-13** (26.29) and 1.8 times in **NTU-14** (23.8). In addition, the selectivity of C_2H_4/CH_4 also shows obvious improvement in **NTU-13** (20.4) and **-14** (15.2), indicating high practical feasibility of C1/C2 hydrocarbon separation. Meanwhile, due to low H₂ uptake, the C_2H_4/H_2 selectivity in them was predicted to be extremely high. Therefore, the inherent gas selectivities for those three PCPs appear to be dictated by host-guest interactions, and also polarizability of molecules.



Fig. S53 Transient breakthrough simulations for separation of equimolar 6-component mixtures containing H₂, CH₄, CO, CO₂, C₂H₄, and C₂H₆ at 298 K using (a) **NTU-12**, (b) **NTU-13**, and (c) **NTU-14** at 298 K. The total inlet pressure is 120 kPa, with partial pressures of 20 kPa each.



Fig. S54 PXRD of water vapor and SO₂ treated NTU-11 to -14. Fully activated PCPs were treated by water vapor (60 $^{\circ}$ C) or SO₂ (25 $^{\circ}$ C) for 24 h, respectively.

Membrane preparation

The **NTU-14** particles were dispersed in a solvent mixture of 70 wt % ethanol and 30 wt % water and then treated by ultrasonication and stirring for 1/2 h for three times each. The crystals were first "primed" by adding a certain amount of PEBA polymer and stirred for another 2 h at 80 °C (w PEBA: w EtOH/H₂O=1 : 100). Subsequently, the suspension containing primed particles was mixed with the remaining bulk polymer (w PEBA : w EtOH/H₂O = 4 : 100) and kept on stirring for another 2 h. After that, the solution kept at 60 °C overnight to eliminate trapped air bubbles. The hybrid composite membranes were cast on PVDF substrate using spin-coating method. Following removal of the solvent under room temperature for 24 h and then curing in the oven at 70 °C for 12 h, the **NTU-14** filled PEBA membrane was fabricated. Similarly using the PEBA solution (5 wt%) without mixed with NTU-14 particles, the unfilled PEBA membrane was prepared as described above. The loading in the membrane was calculated as following formula:

$$=\frac{m_{PCP}}{m_{CS}} \times 100\%$$
(1)

where w_{MOF} is the particle loading, m_{MOF} and m_{PEBA} represent the weights of **NTU-14** and PEBA, respectively. The loading of these membranes in present study was 4 wt%.

Membrane Characterization

Gas transport performances were measured by gas permeation test using constant pressure/variable volume technique. For pure gas permeation tests of CO_2 and CH_4 , the condition was set as 0.3 MPa at room temperature. After the system reached steady-state, all the gas permeation measurements were performed more than three times, and the gas permeance was calculated using the following equation:

$$P = \frac{Q}{\varDelta PA}$$

where *P* is the gas permeance [1 GPU= 10^{-10} cm³ (STP) /(cm² s cmHg)], *Q* is the volume permeate rate of gas (cm³/s) at standard temperature and pressure (STP), ΔP is the transmembrane pressure (cmHg) and *A* is the effective membrane area (2.27 cm² in this work). The ideal selectivity of CO₂/CH₄ can be calculated by the ratio of the permeability of the individual gas which can be expressed as follows:





Fig. S55 Photo image of **NTU-14** MMM and pure PEBA membrane (a); flexibility of **NTU-14** MMM (b); SEM image of cross section of **NTU-14** MMM (c); SEM image of top view of **NTU-14** MMM (d); PXRD of **NTU-14** MMM (e).



Fig. S56 View of flexible NTU-14/PEBA with light green colour (a), comparison of gas selectivity in PEBA and three MMMs (b), long term working of **NTU-14** MMM at room temperature (c).

Notation

- *b* Langmuir constant, Pa⁻¹
- L length of packed bed adsorber, m
- *p*_i partial pressure of species *i* in mixture, Pa
- *p*t total system pressure, Pa
- *q*_i component molar loading of species *i*, mol kg⁻¹
- *q*t total molar loading in mixture, mol kg⁻¹
- $q_{\rm sat}$ saturation loading, mol kg⁻¹
- R gas constant, 8.314 J mol⁻¹ K⁻¹
- t time, s
- T absolute temperature, K
- *u* superficial gas velocity in packed bed, m s⁻¹
- z distance along the adsorber, and along membrane layer, m

Greek letters

- voidage of packed bed, dimensionless
- □ framework density, kg m⁻³
- □ time, dimensionless

Subscripts

- i referring to component *i*
- t referring to total mixture

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