

Supplementary Information

**Synergistic Effect of Bifunctional Polydopamine-Mn₃O₄ Composite
Electrocatalyst for Vanadium Redox Flow Batteries**

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23 I. Calculation of diffusion coefficient (D) from Randles-Sevcik equation

24 According to Randles-Sevcik equation, for a redox reaction, the peak

25 current i_p is calculated in Eq. (S1) and Eq. (S2) ¹:

26

27 $i_p = 2.69 \times 10^5 n^{3/2} A D^{1/2} C v^{1/2}$ (reversible system) Eq. S1

28 $i_p = 2.99 \times 10^5 n^{3/2} \alpha^{1/2} A D^{1/2} C v^{1/2}$ (irreversible system) Eq. S2

29

30 where n is the number of electron transfer in redox reaction, A is the area

31 of the working electrode, C is the primary concentration of reactant, D is

32 the diffusion coefficient, V is the scan rate and α is the transfer coefficient

33 (0.5). Since the reaction is quasi-reversible process, the real value of D

34 should be in the range between the calculated values obtained from Eq. S1

35 and S2.

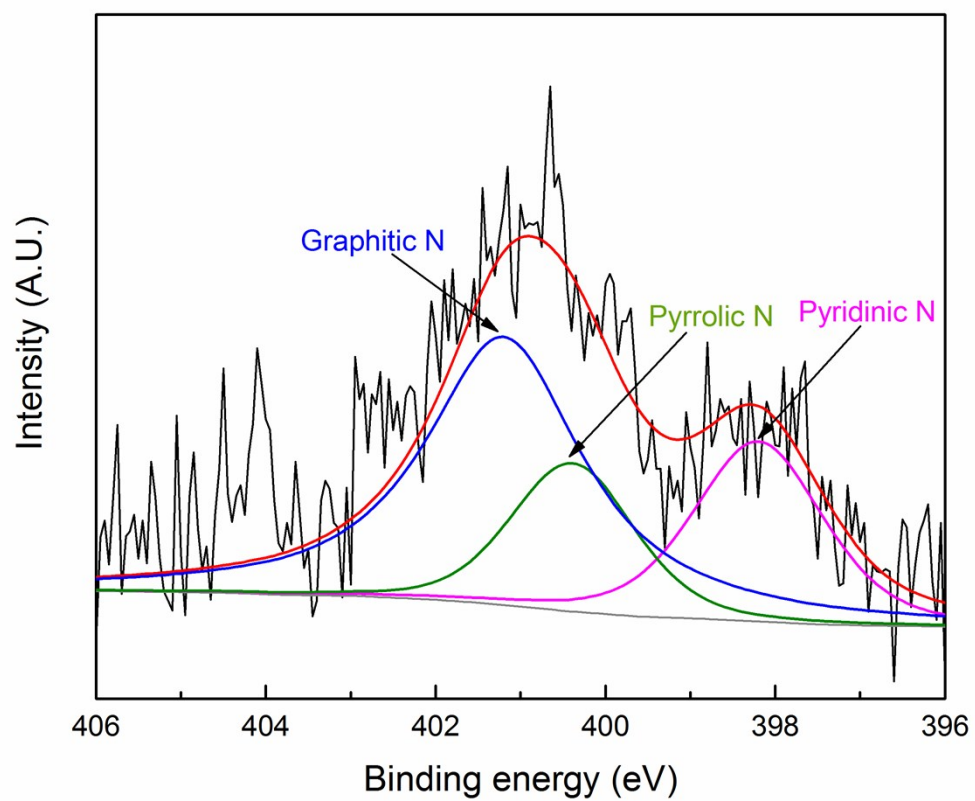
36 II. Calculation of average size of Mn_3O_4 crystal from XRD

37 The average size of the Mn_3O_4 crystallites can be calculated by using the
38 Scherrer equation shown below ²:

$$39 \quad D = \frac{k\lambda}{\beta \cos \theta} \quad \text{Eq. S3}$$

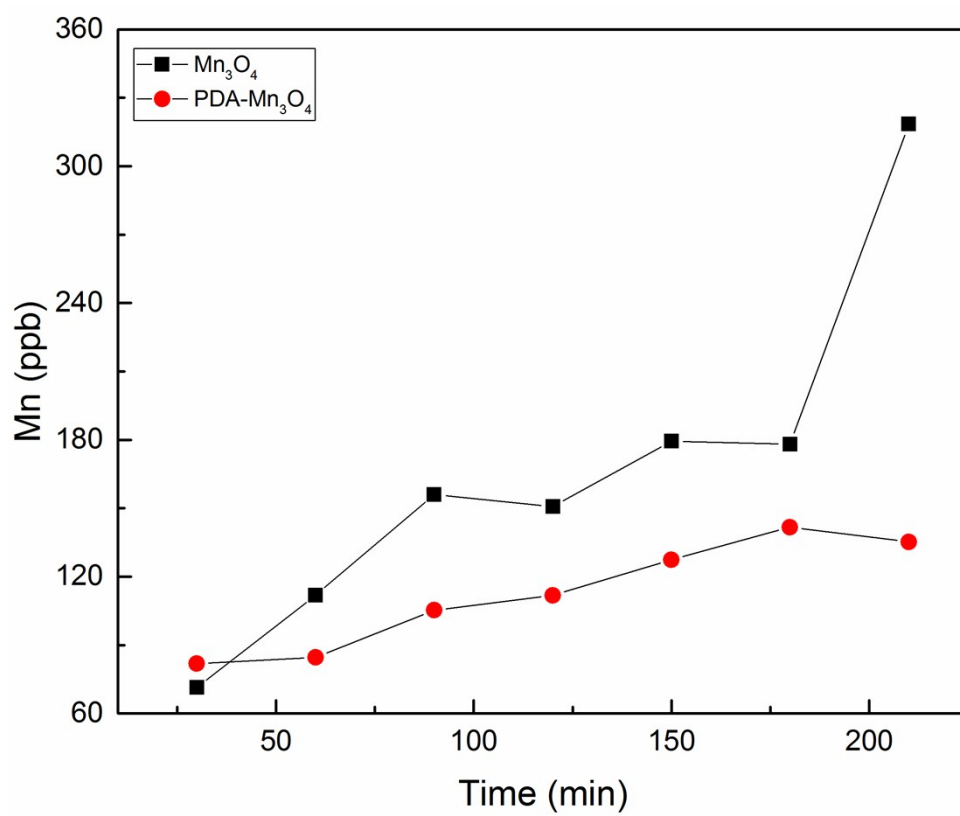
40 where D is the mean crystalline size, λ the X-ray wavelength, β is the full
41 width at half-maximum of the peak (in radians), θ the Bragg angle at which
42 the peak is observed, and K the shape factor, which is dependent on the
43 shape of the particle (0.9 is usually used for particles of unknown
44 geometry).

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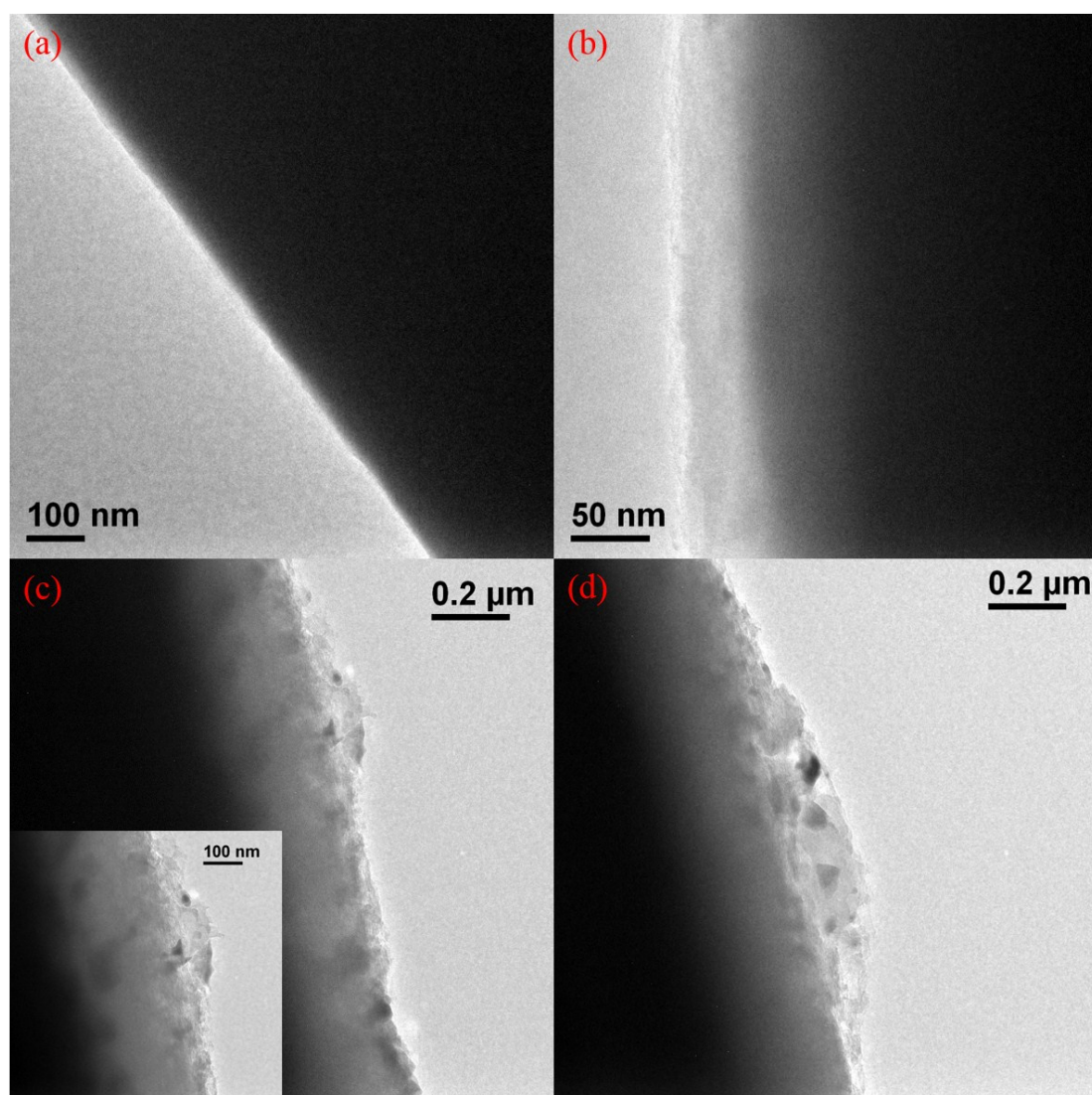
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47 Figure S1. N 1s XPS spectrum of PDA modified GF.

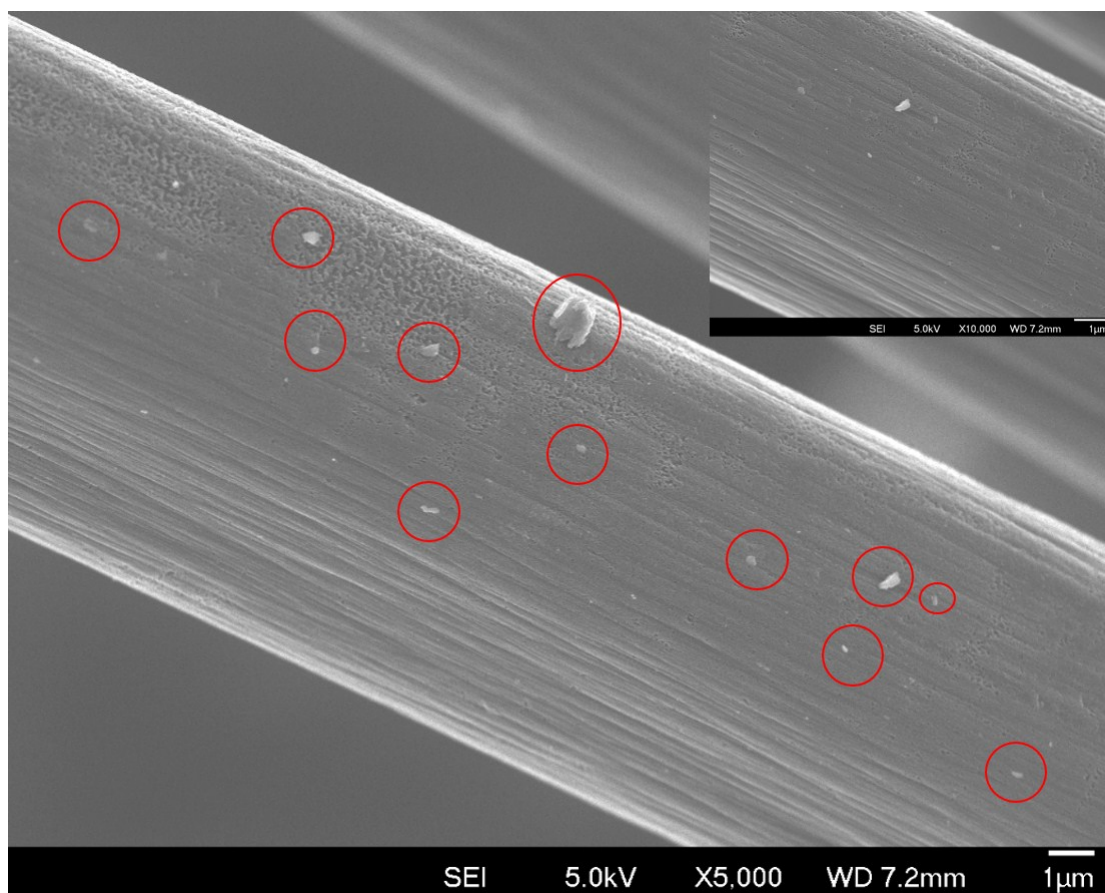


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50 Figure S2. Loss of Mn from PDA- Mn_3O_4 composite GF.



51
52 Figure S3. TEM of (a) blank GF, (b) PDA GF, (c) and (d) PDA-Mn₃O₄
53 composite GF at different spots.



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55 Figure S4. SEM of PDA-Mn₃O₄ composite GF after VRFB single cell test
56 for 50 cycles.

57

58 Table S1. Efficiency comparison between this work and literatures ³⁻⁷

| Positive Electrode type | Current density/ mA cm⁻² | EE/% | Ref |
|--|--|-------------|------------|
| PDA-Mn ₃ O ₄ GF | 50 | 84.6 | this work |
| PDA-Mn ₃ O ₄ GF | 100 | 73.7 | this work |
| CNF-CNT GF | 100 | 65.6 | ref 3 |
| Mn ₃ O ₄ -MWCNT GF | 20 | 84.6 | ref 4 |
| MWCNT GF | 50 | 82.0 | ref 5 |
| porous carbon GF | 100 | 68.7 | ref 6 |
| Water activated GF | 50 | 83.1 | ref 7 |

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