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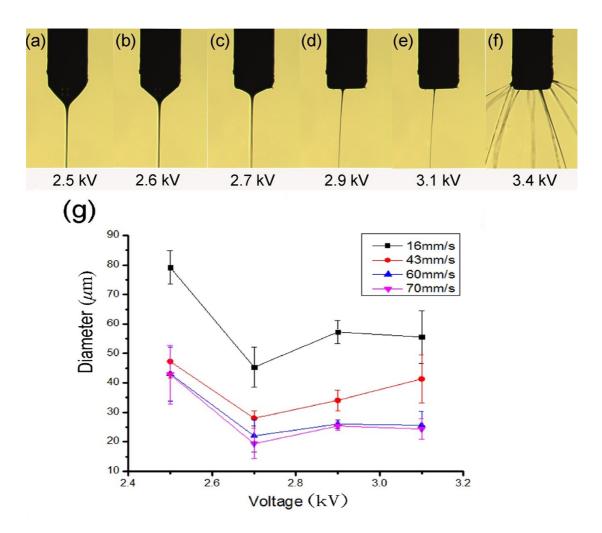


Fig. S1. E-jet printing process and printed filaments under different applied voltages (2.5-3.4 kV). (a–e) The shape of the jet changes with the increasing voltage. (f) Unstable multi-jets at high electric fields. (g) Printed filament width at different voltages using an 8% w/v PLGA solution.