Supplementary Information

Validation of alkaline oxidation as a pre-treatment method for elemental quantification in single-walled carbon nanotubes

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	Melting	Mixing	Injecting	Pouring	Cooling
Time (s)	1000	900	10	60	20
Set Point (°C)	1075	1075	1075	1075	20
Angle (°)	-	45	-	135	-
Speed (s)	-	50	-	-	-

 Table S1 – Parameters of the fusion experiment as used in the Claisse Eagon 2.



Figure S1 – Optical images of the fusion bead that originated from the SWCNT-1/salt mixture, a) front and b) back perspectives of the bead.



Figure S2 – Raman spectra of the lithium salt (a mixture of meta and tetraborate) before (black line) and after (red line) the fusion procedure.



Figure S3 – Raman spectra, taken at four different locations, of the post-fusion SWCNT-1/salt grinded sample (R stands for residues). The intensity relation and separation of the D- and G-bands changes, highlighting the presence of different types of carbonaceous fragments in the sample.



Figure S4 – ¹¹B SS-NMR spectra of the blank salt mixture in as-made (black line) and fused (red line) states. With the fusion process, broadening of the two peaks (at 11 ppm and 16.5 ppm) occurs, indicating a temperature-driven "rearrangement" of the BO₃ species.



Figure S5 – a) Low and b) high magnification TEM micrographs of the as-received SWCNT-1. Besides the catalyst particles (seen as darker round dots), several bundles and isolated nanotubes co-exist. In addition, amorphous carbon is prominent and envelops the bundles of nanotubes.