

Electronic Supplementary Information

Triple-Shelled NiMn₂O₄ Hollow Spheres as an Efficient Catalyst for Low-Temperature Selective Catalytic Reduction of NO_x with NH₃

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1. Experimental

1.1. Catalyst preparation

NiMn₂O₄ with triple-layer shell was synthesized by a solvothermal method.^{1, 2} Typically, 16 mL glycerol was first mixed with 80 mL isopropanol. Then 0.25 mmol Ni(NO₃)₂·6H₂O and 0.5 mmol Mn(NO₃)₂·6H₂O were added into mixture under constant stirring. After becoming homogeneous solution, the mixture was transferred into a 100 mL sealed Teflon-lined autoclave. Next, the mixture was placed in an oven of 180 °C for 6 h followed by filtration, washing with ethanol and dried at 60 °C to obtain NiMn-glycerate and sphere precursors. Finally, the as-synthesized NiMn-glycerate was calcined under 350 °C for 2 h at a rate of 1 °C/min and hollow NiMn₂O₄ with triple shells could be obtained (denoted as NiMn₂O₄-S). For comparison, an NiMn₂O₄ particle sample was prepared by a co-precipitation method.³ For this synthesis, aqueous ammonia (25 wt%, 20 mL) was rapidly dropped into a mixture of aqueous Mn(NO₃)₂ solution (0.2M, 50 mL) and aqueous Ni(NO₃)₂ solution (0.2 M, 25 mL) at room temperature. After the mixture was stirred for 2 h, the solvent was evaporated off at 110 °C. The resultant powder was calcined at 350 °C for 2 h to obtain the NiMn₂O₄ particles (denoted as NiMn₂O₄-P).

1.2. Catalyst characterization

Thermogravimetry (TG) analysis was obtained from the instrument (EXSTAR 6300) produced by Japan Seiko instruments co., Ltd. In the air, the sample underwent heat treatment from room temperature to 500 °C at the rate of 10 °C/min. X-ray

diffraction (XRD) patterns were performed on a D/Max 2400 X-ray diffractometer from Japan Rigaku Industrial Corporation, selecting 10° to 80° as scanning angle testing on 40 kV voltage and 100 mA electric current. N_2 adsorption-desorption isotherms are collected from a physical adsorption instrument (Quadratorb SI) at 77 K after pretreated at 473 K for 3 h, and the specific surface areas of the samples were determined by using the Brunauer-Emmett-Teller (BET) method and the pore volume and average pore diameters were measured from desorption branch of the isotherms using the Barrett-Joyner-Halenda (BJH) method. Scanning electron microscope (SEM) was performed on a Hitachi SU8010 apparatus from Japan, and transmission electron microscope (TEM) images were obtained from the instrument that is FEI Tecnai G20 from America. Before SEM and TEM analysis, the sample diluted in ethanol solution to form uniform suspension. Temperature-programmed reduction by hydrogen (H_2 -TPR) was implemented on a Quantachrom automated chemisorption analyzer with 30 mg of each catalyst. Before experiment, the catalyst was pretreated in a He stream at 300 °C for 30 min and then cooled to room temperature. By switching to 10 vol. % H_2 in He flow, TPR experiment was carried out in the range of 50–900 °C with a ramping rate of 10 °C·min⁻¹ and monitored online by TCD detector. Temperature-programmed desorption of NH_3 (NH_3 -TPD) was also tested on the same instrument with 30 mg of sample. After pretreatment (He flow, 300 °C for 30 min) and adsorption of NH_3 (10 vol. % NH_3 with He, room temperature for 90 min), TPD experiment was performed in He flow from 50 to 600 °C with a heat rate of 10 °C·min⁻¹. X-ray photoelectron spectra (XPS) were collected on a Thermo ESCALAB 250XI multifunctional imaging electron

spectrometer using a monochromatic Al K α radiation, and the binding energies of Ni 2p, Mn 2p, and O 1s were calibrated using the C 1s peak (BE = 284.6 eV) as standard.

1.3. Activity measurements

The NH₃-SCR catalytic performance of the catalyst was tested in a fixed-bed quartz U-type tube reactor (i.d., 4 mm) with 0.20 g sample that was pressed into pieces. The reaction temperature was from 50 °C to 300 °C and the composition of simulated gas is 500 ppm NH₃, 500 ppm NO, 10 vol% O₂ with Ar balanced (GHSV = 68000 h⁻¹). The concentrations of NO and NO₂ in both inlet and outlet were measured by an online gas analyzer (Testo 350). NO_x conversions of the NH₃-SCR reaction at different temperatures could be calculated through the following formula.

$$\text{NO}_x \text{ conversion (\%)} = \frac{[\text{NO}_x]_{\text{in}} - [\text{NO}_x]_{\text{out}}}{[\text{NO}_x]_{\text{in}}} \times 100\%$$

Where the $[\text{NO}_x] = [\text{NO}] + [\text{NO}_2]$.

Table S1 The physical and chemical characteristics of NiMn₂O₄-S and NiMn₂O₄-P catalysts

Sample	BET specific surface area (m ² ·g ⁻¹)	Pore diameter (nm)	Pore volume (cm ³ ·g ⁻¹)	NH ₃ -TPD integral area (a.u.)	H ₂ -TPR integral area (a.u.)
NiMn ₂ O ₄ -S	165.3	3.84	0.29	8102.7	16568.8
NiMn ₂ O ₄ -P	45.4	3.77	0.24	2989.1	14526.9

Table S2 XPS results of NiMn₂O₄-S and NiMn₂O₄-P catalysts

Sample	Mn ⁴⁺ /Mn ³⁺	O _α /(O _α + O _β)	Ni ²⁺ /Ni ³⁺
NiMn ₂ O ₄ -S	1.51	0.57	1.01
NiMn ₂ O ₄ -P	0.60	0.39	0.89

Table S3 Comparison of NH₃-SCR performance over typical Mn-based catalysts with NiMn₂O₄-S catalyst

Catalyst	Reaction condition	C (T/°C) ^a	Temperature window (°C)	Reference
NiMn ₂ O ₄ -S	[NO] = [NH ₃] = 500 ppm, [O ₂] = 5 vol.%, GHSV = 68000 h ⁻¹	100% (125)	100–225	This work
Mn/Hombikat TiO ₂	[NO] = [NH ₃] = 2000 ppm, [O ₂] = 2 vol.%, GHSV = 12000 h ⁻¹	100% (140)	--	4
20% Mn/TiO ₂	[NO] = [NH ₃] = 2000 ppm, [O ₂] = 2 vol.%, GHSV = 50000 h ⁻¹	100% (120)	--	5
16.7% Mn/TiO ₂	[NO] = [NH ₃] = 400 ppm, [O ₂] = 2 vol.%, GHSV = 50000 h ⁻¹	95% (175)	--	6
Mn–Ni(0.4)/TiO ₂	[NO] = [NH ₃] = 400 ppm, [O ₂] = 2 vol.%, GHSV = 50000 h ⁻¹	100% (200)	200–240	7, 8
Mn–Ce/TiO ₂ –Hk	[NO] = 900 ppm, [NO ₂] = 100 ppm, [NH ₃] = 1000 ppm, [O ₂] = 10 vol.%, GHSV = 80000 h ⁻¹	93% (100)	100–200	9
Mn(0.25)/TNT–Hombikat	[NO] = 900 ppm, [NO ₂] = 100 ppm, [NH ₃] = 1000 ppm, [O ₂] = 10 vol.%, GHSV = 80000 h ⁻¹	98% (100)	100–280	10
Mn _x Co _{3–x} O ₄ nanocages	[NO] = [NH ₃] = 500 ppm, [O ₂] = 3 vol.%, GHSV = 38000 h ⁻¹	100% (150)	150–350	11
CuMn ₂ O ₄	[NO] = 498 ppm, [NH ₃] = 500 ppm, [O ₂] = 3 vol.%, GHSV = 90000 h ⁻¹	100% (250)	--	3
Ni(0.4)-MnO _x	[NO] = [NH ₃] = 500 ppm, [O ₂] = 5 vol.%, GHSV = 64000 h ⁻¹	100% (150)	120–240	12

^a C: NO_x conversion, T: the reaction temperature that achieved this NO_x conversion.

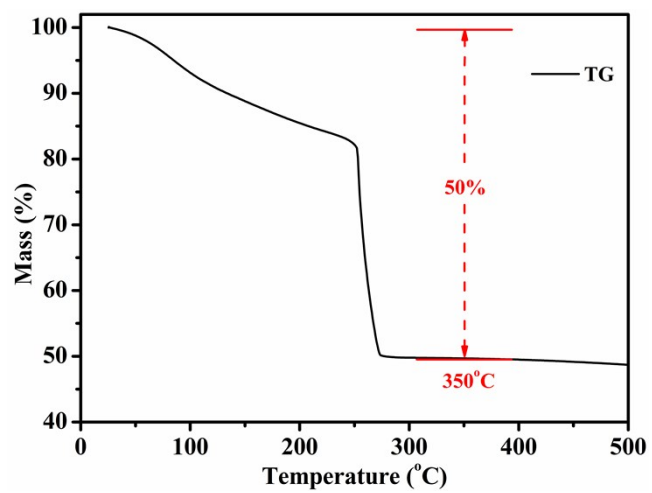


Fig. S1 TG analysis curve of the NiMn₂O₄ precursor (NiMn-glycerate).

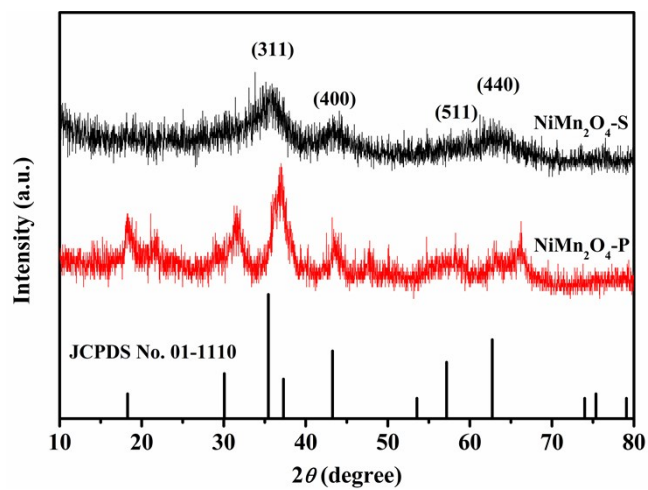


Fig. S2 XRD patterns of NiMn_2O_4 catalysts.

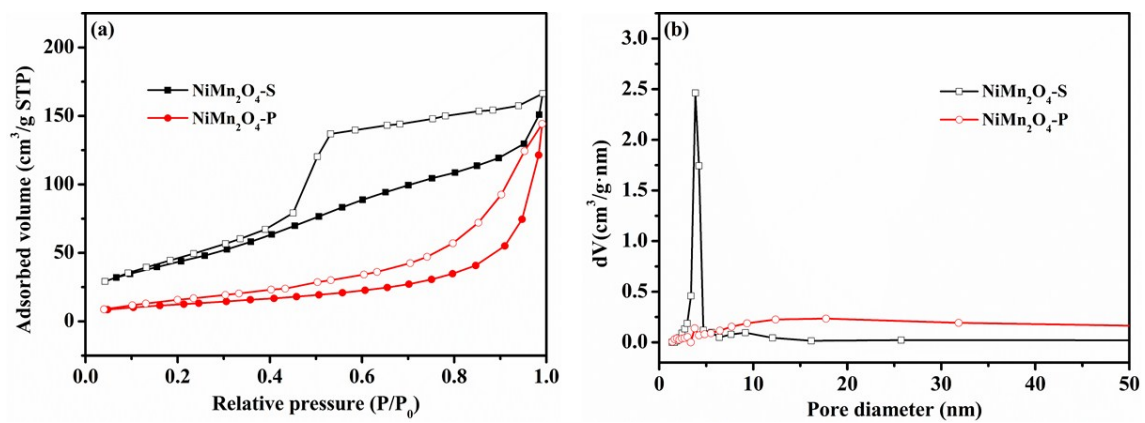


Fig. S3 (a) N₂ adsorption-desorption isotherm and (b) pore size distribution of NiMn₂O₄ samples.

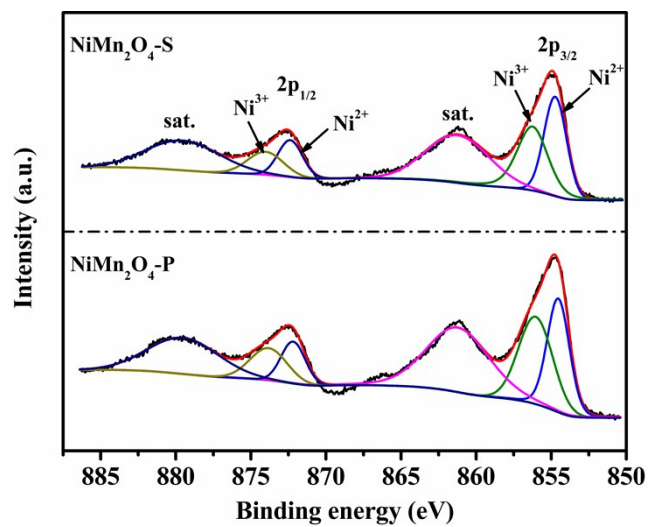


Fig. S4 XPS spectra of Ni 2p over NiMn₂O₄ catalysts.

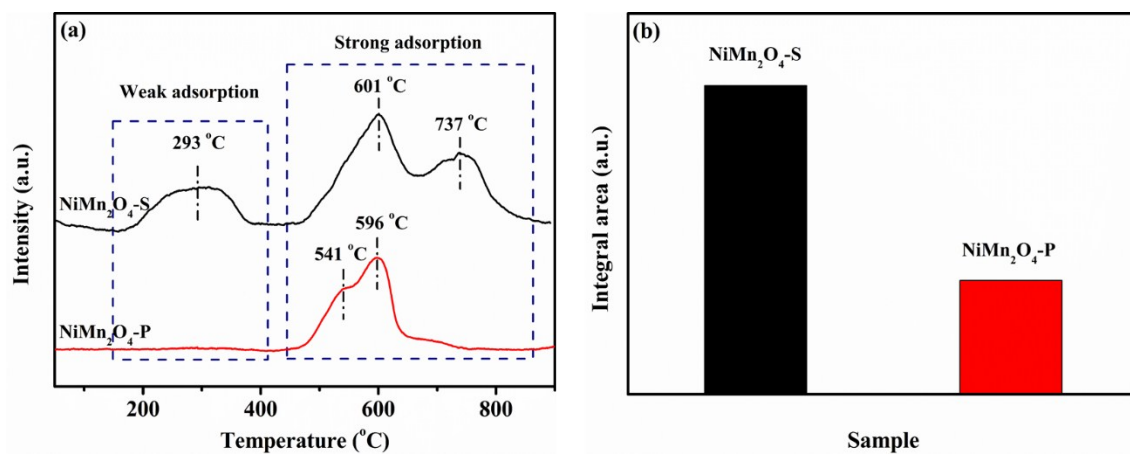


Fig. S5 (a) NH_3 -TPD profiles and (b) the integral area of NiMn_2O_4 catalysts.

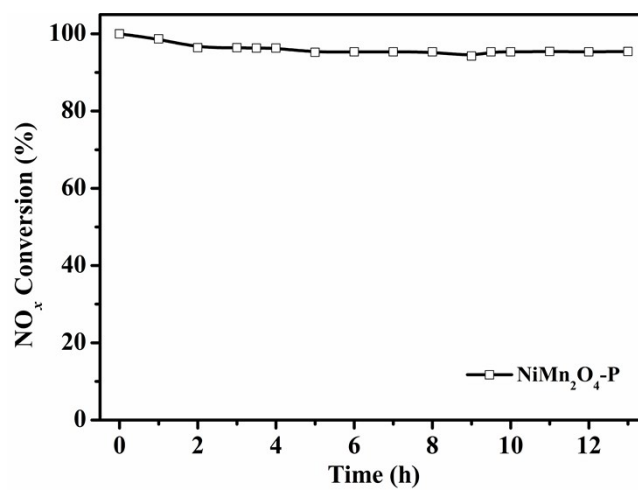


Fig. S6 Stability test of NiMn₂O₄-P catalyst at 150 °C. Reaction conditions: [NO] = [NH₃] = 500 ppm, [O₂] = 5 vol.%, balanced with Ar, GHSV = 68000 h⁻¹.

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