Electronic Supplementary Material (ESI) for Catalysis Science &

Technology

Supporting Information for

Dry reforming of methane over Co-Mo/Al₂O₃ catalyst at low

microwave power irradiation

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Experimental

Name	Formula	Grade, %	Supplier	
Cobalt (II) Nitrate	Co(NO ₃) ₂ .6H ₂ O	99	Chem. Supply	
Ammonium Molybdate	(NH ₄) ₆ Mo ₇ O ₂₄ .4H ₂ O	(H ₄) ₆ Mo ₇ O ₂₄ .4H ₂ O 99 Chem. S		
Tetrahydrate				
Quartz wool	-	99.3	Thermo Fisher Scientific	
Aluminium Oxide	Al_2O_3	99	Sasol Germany GmbH	
Ethanol	C_2H_6O	98.9	Chem. Supply	

Table. S 1. List of chemicals used in the study.



Fig.S 1 Scheme of the catalytic DRM system heated by MW.

Fig.S 1 shows the commercial MW reactor system for DRM (Alter, SM 1150T, Canada). The output power of the MW generator can be set flexibly between 0 and 3,000 W at a fixed frequency of 2.45 *GHz*. Two directional couplers were inserted into the microwave

guide system to monitor the forwarded/reflected MW power. The correct temperature measuring of the radiated materials is an important issue in microwave systems, due to non-uniform temperature distribution, the interaction between the metallic element and electromagnetic field and other challenges when using microwaves. In the literature, several works use the conventional thermocouples while other researchers utilize the infrared thermometers to record the catalyst bed temperature in MW irradiation system¹⁻³. However, there are not accurate values because the complexity of MW behaviour with metallic catalysts inside the catalyst bed ⁴⁻⁶. Thus, in this works, MW power was used as a process parameter to investigate its effects on catalytic activity and to repeat the experimental results.

The conversion of the reactants is defined by the following equations:

$$X_{i} = \frac{mole_{converted}^{i}}{mole_{i}^{in}}.100\%$$
(1)

Where, $mole_{converted}^{i}$ is the molar conversion of gas, *i*, $(mole.min^{-1})$; $mole_{i}^{in}$ is the molar flowrate of gas, *i*, at the inlet $(mole.min^{-1})$.

H₂, CO selectivity and syngas ratio can be calculated as:

$$S_{H_2} = \frac{mole_{H_2}}{2 \times mole_{CH_4}^{converted}}.100\%$$
⁽²⁾

$$S_{CO} = \frac{mole_{CO}}{mole_{CH_4}^{converted} + mole_{CO_2}^{converted}}.100\%$$
(3)

$$H_2/CO = \frac{mole_{H_2}}{mole_{CO}}$$
(4)

Where, $mole_{H_2}$ and $mole_{CO}$, are respectively the molar flowrate of H₂ and CO produced (*mole.min⁻¹*); $mole_{CH_4}^{converted}$ and $mole_{CO_2}^{converted}$ are respectively the molar conversion of CH₄ and CO₂ (*mole.min⁻¹*).

Results and Discussion

- Catalytic activity



Fig.S 2 H_2 /CO ratio. [DRM reaction parameters: CH_4 : $CO_2=1$, $VHSV = 10 L.g.h^{-1}$].

DRM under MW irradiated at 200 W over the CoMo2 catalyst can obtain H_2/CO ratio of 0.8 while that over the CoMo0.5 produces a syngas ratio of 0.43 at 500 W. However, the decrease in syngas ratio H_2/CO is observed when increasing MW power level (**Fig. S2**). This is due to the simultaneous occurrence of side reactions.

Catalyst characterisation



Fig.S 3 N_2 adsorption/desorption isotherm curves of the reduced Co-Mo/Al₂O₃ catalysts: (a) CoMo0.5; (b) CoMo1; (c) CoMo1.5; (d) CoMo2; (e) CoMo2.5. The N_2 adsorption/desorption isotherm curve of CoMo2 catalyst is represented here for comparison purpose.

The isotherm adsorption at low relative pressure ratio (P/Po ≤ 0.3) of all reduced catalyst samples had lower nitrogen adsorption (lines close to X axis) than that of high relative pressure ratio, indicating a weak interaction between the nitrogen and catalysts. In contrast, at higher relative pressure, molecular clustering was followed by pore filling. Moreover, the cobalt loading presents the significant effects on the structure of catalysts. The hysteresis loops shifted from H₂ type (CoMo0.5, CoMo1) to H₄ type (CoMo1.5, CoMo2, CoMo2.5). According to the IUPAC recommendations, this result suggested an transformation from a structure with narrow necks and wide bodies (ink-bottle pores) (H₂) ⁷ to that of with aggregated of plate-like particles leading to slit-shaped pores and narrow slit-like pore, respectively ⁸. The areas of the hysteresis loops becomes smaller and the isotherms of the reduced Co-Mo/Al₂O₃ catalysts is shifted downward, which therefore suggest the decline in the BET surface areas.

Sample	BET $(m^2/g)^a$	Pore volume $(cm^3/g)^b$	Pore size (<i>nm</i>) ^c
$Al_2O_3^*$	163	0.80	17
Mo/Al_2O_3	98.32	0.63	12.11
Co/Al ₂ O ₃	94.22	0.71	14.33
CoMo0.5	79.28	0.42	10.12
CoMo1	65.53	0.40	9.23
CoMo1.5	60.57	0.37	7.55
CoMo2	58.75	0.28	7.43
CoMo2.5	49.23	0.21	5.28

Table. S 2 BET and porosity of the fresh catalysts.

^a Calculated by the BET equation

 b Calculated by the BJH method using P/P₀ at 0.99

^c Calculated by the BJH method using desorption branch

*Acquired from Sasol Germany GmbH' specifications of supplied commercial Al2O3

The decrease in pore size and BET surface area was observed when increasing Co:Mo molar ratio from 0.5 to 2.5. This is due to the decrease of the concentration of alumina which is the major contributor to the high surface properties.

Table. S 3 BET and porosity of the spent catalysts. [Reaction parameters: CH₄:CO₂=1,

Sample	BET $(m^2/g)^a$		Pore volume $(cm^3/g)^b$			Pore size (<i>nm</i>) ^c			
	200 W	500 W	1000 W	200 W	500 W	1000 W	200 W	500 W	1000 W
Mo/Al ₂ O ₃	98.12	98.42	98.42	0.63	0.62	0.63	12.11	12.18	12.13
Co/Al_2O_3	94.62	94.02	94.02	0.71	0.74	0.71	14.33	14.41	14.35
CoMo0.5	73.28	64.22	52.31	0.53	0.49	0.39	10.12	9.89	7.14
CoMo1	60.53	57.56	51.37	0.38	0.34	0.30	9.23	9.00	6.55
CoMo1.5	56.57	52.23	50.28	0.35	0.32	0.26	7.55	7.11	4.23
CoMo2	53.75	51.23	46.15	0.32	0.30	0.24	7.43	6.82	3.12
CoMo2.5	46.23	44.23	34.43	0.20	0.18	0.11	5.28	4.15	1.08

VHSV = 1	0 L.	g.h⁻	¹].
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^{*a*} Calculated by the BET equation

^b Calculated by the BJH method using P/P_O at 0.99

^c Calculated by the BJH method using desorption branch

*Acquired from Sasol Company specifications of supplied commercial Al₂O₃

BET surface area as well as pore size of bimetallic catalysts was insignificantly altered at low irradiated MW power levels such as 200 W. These results also explain for the conservancy of catalytic activity over 16 TOS of CoMo2 catalyst at low MW powers. A considerable deterioration in textural properties of bimetallic catalysts are only observed at MW power of 1000 W. The reason for this is due to the sintering of metallic-based particles under high MW energy, which led to the formation of bigger particles occupying pore size and decrease surface area of catalysts.



Fig.S 4 TPR-H₂ profile of Co-Mo/Al₂O₃ catalysts: (a) CoMo2.5; (b) CoMo2; (c) CoMo1.5; (d) CoMo1; (e) CoMo0.5 The TPR-H₂ profile of CoMo2 catalyst is represented here for comparison purpose.

In TPR-H₂ each peak corresponds to a different oxide and the amplitude of each peak is proportional to the reaction rate. The amount of H₂ uptake during the reduction was measured by a thermal conductivity detector (TCD), which was calibrated by the quantitative reduction of copper oxide to the metallic copper. As can be seen that by increasing Co/Mo from 0.5 to 2.5, the reduction temperature of bimetallic catalyst samples also shifted to lower values (**Fig.S 4**). Thus, in a mixture form, either cobalt or molybdenum weakens the interaction of each metallic component with Al_2O_3 support improving the reducible ability of metallic-based particles in bimetallic catalyst samples.



Fig.S 5 XRD patterns of fresh (A) and spent (B) Co-Mo/Al₂O₃ catalysts: (a) CoMo2.5; (b) CoMo2; (c) CoMo1.5; (d) CoMo1; (e) CoMo0.5. The XRD results of CoMo2 catalyst is represented here for comparison purpose. [Reaction parameters: MW power = 500 W, $CH_4:CO_2=1$, VHSV = 10 L.g.h⁻¹].

The intensity of all diffraction peaks increased with the increment of Co/Mo molar ratio from 0.5 to 2.5. The presence of larger crystals in the catalyst structure presumably led to

the observed shifts of the hysteresis loops when increasing cobalt loading as shown in **Fig.S 3** ⁹. After 16 h TOS of DRM reaction under MW irradiation, the patterns of MoO₂, $Co_{0.82}Mo_{0.18}$ and Co_3O_4 are still detected from bimetallic catalyst (**Fig.S 5b**). This result reveals the stability of crystalline structure of bimetallic catalysts under redox environment of DRM reaction as well as MW irradiation leading to the enduring catalytic stability. However, the $Co_2Mo_3O_8$ phase is visibly identified at 17.87°, 25.29° (PDF 96-152-4069) from the spent CoMo2.5 catalyst. The $Co_2Mo_3O_8$ phase is an inactive phase which leads to the lower catalytic activity of CoMo2.5 catalyst than that of CoMo2.

In the present study, whole-pattern Rietveld refinement was performed on the XRD patterns to quantify the amounts of the different phases. The individual phase contribution used for Rietveld analysis are MoO₂ and Al₂O₃, Co₃O₄ Co_{0.82}Mo_{0.18}. Moreover, the Rietveld refinement results (**Table. S 4**) also indicates the cell parameters of Co_{0.82}Mo_{0.18} alloy assigned to a space group symmetry of *P 63/m m c* with a hexagonal crystallography (a = 2.5582 A° and c = 4.2231 A°, $\alpha = \beta = 90$ °). The weight percentage of phases in a XRD tested sample (approx. 0.1 g) calculated from the refinement analysis was in a close agreement with the nominal loading which is 30 wt. % metallic component and 70 wt. % Al₂O₃.

Phase	Phase information					
	Quant. (%)	a (A°)	b (A°)	c (A ^o)		
MoO ₂	10.25	5.5343	4.8420	5.6080		
Al_2O_3	68.60	3.9410	-	-		
Co_3O_4	14.25	8.0972	-	-		
Co _{0.82} Mo _{0.18}	6.90	2.5582	-	4.2231		

Table. S 4 The Rietveld refinement results.



100µm

Fig.S 6 FESEM images of fresh Co/Al₂O₃ catalyst.



100µm

Fig.S 7 FESEM images of fresh Mo/Al₂O₃ catalyst.



100µm

Fig.S 8 FESEM images of fresh Co-Mo/Al₂O₃ catalyst.

The well dispersion of metallic-based particles on the support was visibly indicated by FESEM-EDX results. As can be seen that Co-based particles are very well dispersed on the support surface of Co/Al₂O₃ catalyst affirming its absence of diffraction peaks from the XRD pattern. In the meantime, the fresh CoMo2 catalyst visibly displays locations in which contain a larger amount of Co and Mo atoms revealing the presence of bimetallic alloy.



Fig.S 9 FESEM images of fresh and spent CoMo2 bimetallic catalysts at different magnifications. The results of CoMo2 catalyst is represented here for comparison purpose.

Hence, the FESEM analysis at different magnifications and MW power levels for spent CoMo2 catalysts was performed and the results (**Fig.S 9**) exhibit the sloughing and distortion on the bimetallic catalyst surface after 16 h on stream of DRM reaction under MW irradiation at 500 W. These deteriorations are particularly serious at higher MW power levels i.e., 1000 W. On the other hand, at a lower MW power of 200 W in which CoMo2 catalyst can convert a relatively high reactant gas conversions (80 % CH₄ and 93 % CO₂), there is not much difference between the fresh and spent catalyst samples morphology. Thus, the physical deterioration would be a principal reason leading to the above-observed decrease in catalytic activity at high MW power levels.



Fig.S 10 STEM-EDX qualitative spectrum of fresh CoMo2.

In the mean times, the STEM-EDX qualitative spectrum of fresh CoMo2 catalyst confirms all constitutive elements i.e., Co, Mo, O and Al. The unlabelled peaks are belong to the Cu-grid.



Fig.S 11 STEM-HAADF (a), line-scanning signals (b), and STEM-EDX (c) of spent CoMo2 catalyst. [Reaction parameters: 500 W, $CH_4:CO_2=1$, $VHSV = 10 L.g.h^{-1}$].

As shown in for the line-scanning analysis (**Fig.S 11c**), the Co and Mo signals are visibly detected. The line-scanning analysis is well in accord with the nanoscale mapping results (**Fig.S 11b**), which also manifest that the Co and Mo components are overlayed on each other which elicits $Co_{0.82}Mo_{0.18}$ bimetallic alloy.



Fig.S 12 STEM-EDX qualitative spectrum of fresh CoMo2.

Notably, carbon species such as graphite or carbon nanotube which are usually formed from DRM reaction ¹⁰, could not be observed from the spent catalysts (**Fig.S 12**) echoing the physical stability of the bimetallic catalysts.

Notes and references

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