Carbon-reduction as easy route for the synthesis of VO_2 (M1) and further Al, Ti doping

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Figure. S1. XRD patterns of (i) vanadyl ethylene glycolate (VEG) synthesized through polyol route, (ii) V₂O₃ synthesized by heating VEG at 500°C for 5 h in the sealed vacuum system (SVS), (iii) V₂O₅ obtained by heating VEG at 300°C for 90 min in air.



Figure. S2. SEM images of V_2O_3 powder synthesized from V_2O_5 reduction by carbon at 1000 °C for 5 h using the sealed vacuum system.



Figure. S3. Typical Rietveld refinements of XRD data for (a) DVS-700 sample; (b) DVS-1000 sample.

Table. S1. Latti	e parameters ar	d atomic positions	of DVS-700 sample
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Space group P 1 21/c		(14) Monoclinic		
Cell para	meters a	b	c	β
	5.7522(5) Å	4.5259(1) Å	5.3830(1) Å	122.6087(2) °
Atom	Wyck position	х	У	Z
V1	4e	0.24048(0)	0.97887(0)	0.02785(0)
01	4e	0.10187(0)	0.20892(0)	0.20228(0)
02	4e	0.40210(0)	0.70627(0)	0.30251(0)
	$R_{Bragg} = 5.42$	$R_{\rm f} = 4.66$		

Table. S2. Lattice parameters and atomic positions of DVS-1000 sample

Space group P 1 21/c		P 1 21/c 1	1 (14) Monoclinic		
Cell para	ameters	a	b	c	β
	5.75	16(4) Å	4.5251(1) Å	5.3827(2) Å	122.6125(8) °
Atom	Wyck	position	х	у	Z
V1	4e		0.23839(0)	0.98171(0)	0.02633(0)
01	4e		0.10311(0)	0.20925(0)	0.20715(0)
02	4e		0.39813(0)	0.70770(0)	0.29400(0)
	R _{Brag}	_g = 9.85	$R_{\rm f} = 7.04$		



Figure. S4. (a) XRD patterns, (b) SEM images and (c) particle size distribution of the $VO_2(M1)$ particles obtained by annealing at 700 °C in the dynamic vacuum system for 2 h and 1 h.