

Electronic Supplementary Material (ESI) for New Journal of Chemistry.

Supporting information

Effect of electrode material and electrolysis process on the preparation of electrolyzed oxidizing water

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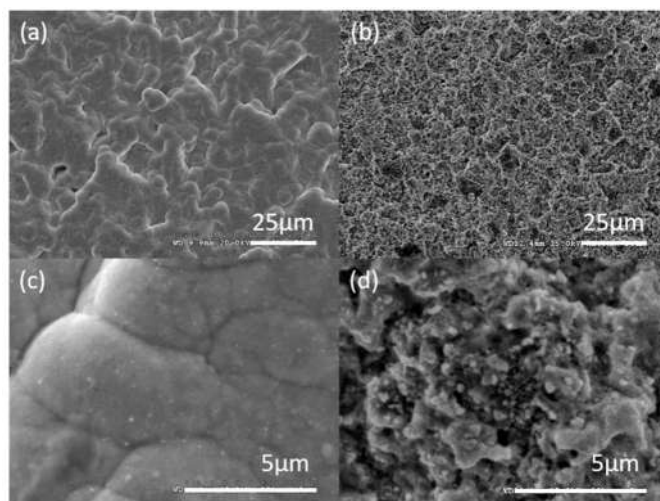


Fig. S1† SEM diagrams of Pt-EP (a, c) and Pt-TD (b, d) electrodes.

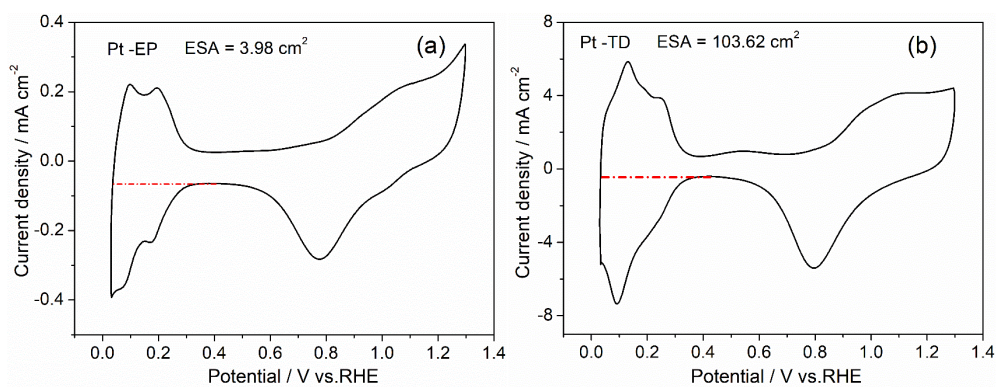


Fig. S2† Electrochemical active surface areas (ESAs) of Pt-EP(a) and Pt-TD(b) electrodes in $0.5 \text{ mol L}^{-1} \text{ H}_2\text{SO}_4$. ($\text{ESA} = Q_{\text{H}} / 0.21$. Q_{H} is the quantity of electric charge of the H_{ad} underpotential deposition. 0.21 mC cm^{-2} is the charge constant of H_{ad} underpotential deposition on the polycrystalline platinum.)

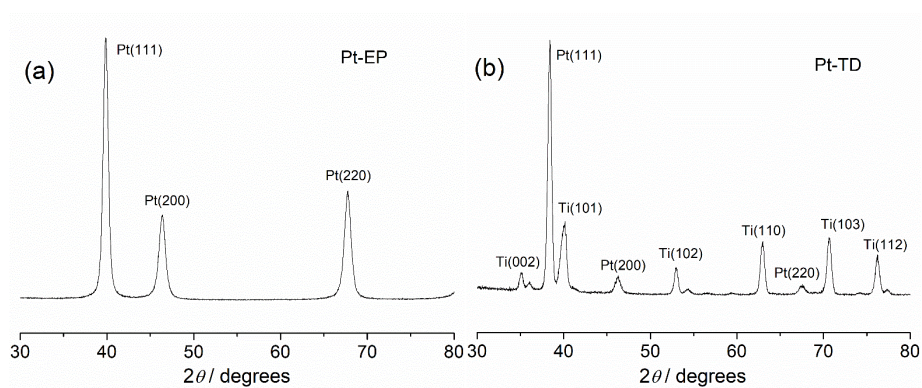


Fig. S3† XRD diagrams of Pt-EP (a) and Pt-TD (b) electrodes.

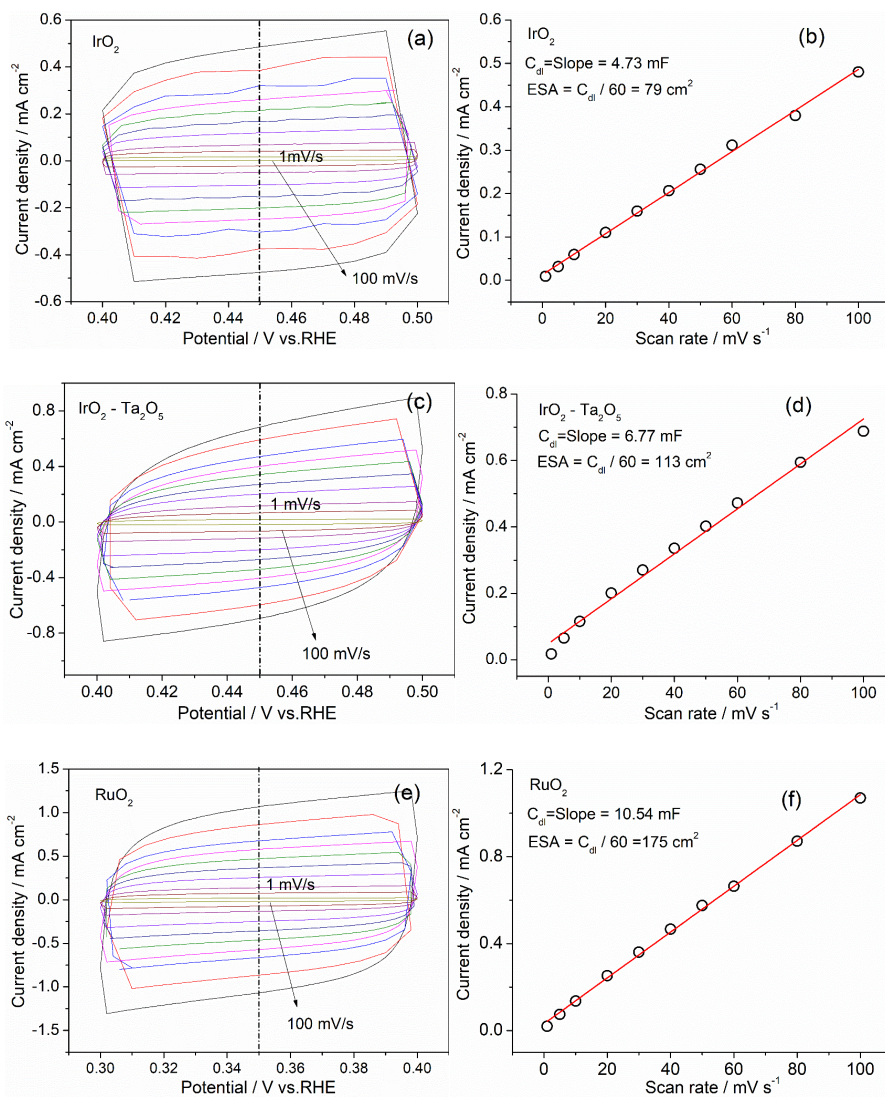


Fig. S4† Electrochemical active surface areas (ESAs) of IrO_2 (a, b), $\text{IrO}_2\text{-Ta}_2\text{O}_5$ (c, d) and RuO_2 (e, f) electrodes in $0.5 \text{ mol L}^{-1} \text{ H}_2\text{SO}_4$. ($\text{ESA} = C_{dl}/60$. C_{dl} is the capacitance of oxide electrode and $60 \mu\text{F cm}^{-2}$ is the capacitance constant of smooth oxide electrode. $C_{dl} = i_c/v$, which corresponds to the slope in Fig. S4† (b, d, f). i_c is the current density and v is scan rate (1, 5, 10, 20, 30, 40, 50, 60, 80, 100 mV/s))

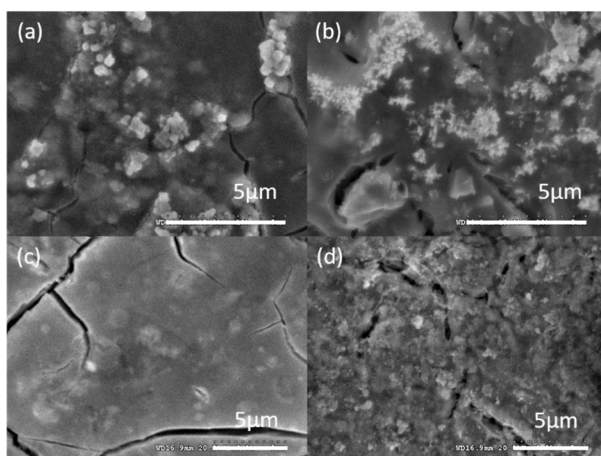


Fig. S5† SEM diagrams of RuO_2 (a), $\text{IrO}_2\text{-Ta}_2\text{O}_5$ (b), IrO_2 (thermal decomposition temperatures 400°C , c) and IrO_2 (thermal decomposition temperatures 600°C , d) electrodes.

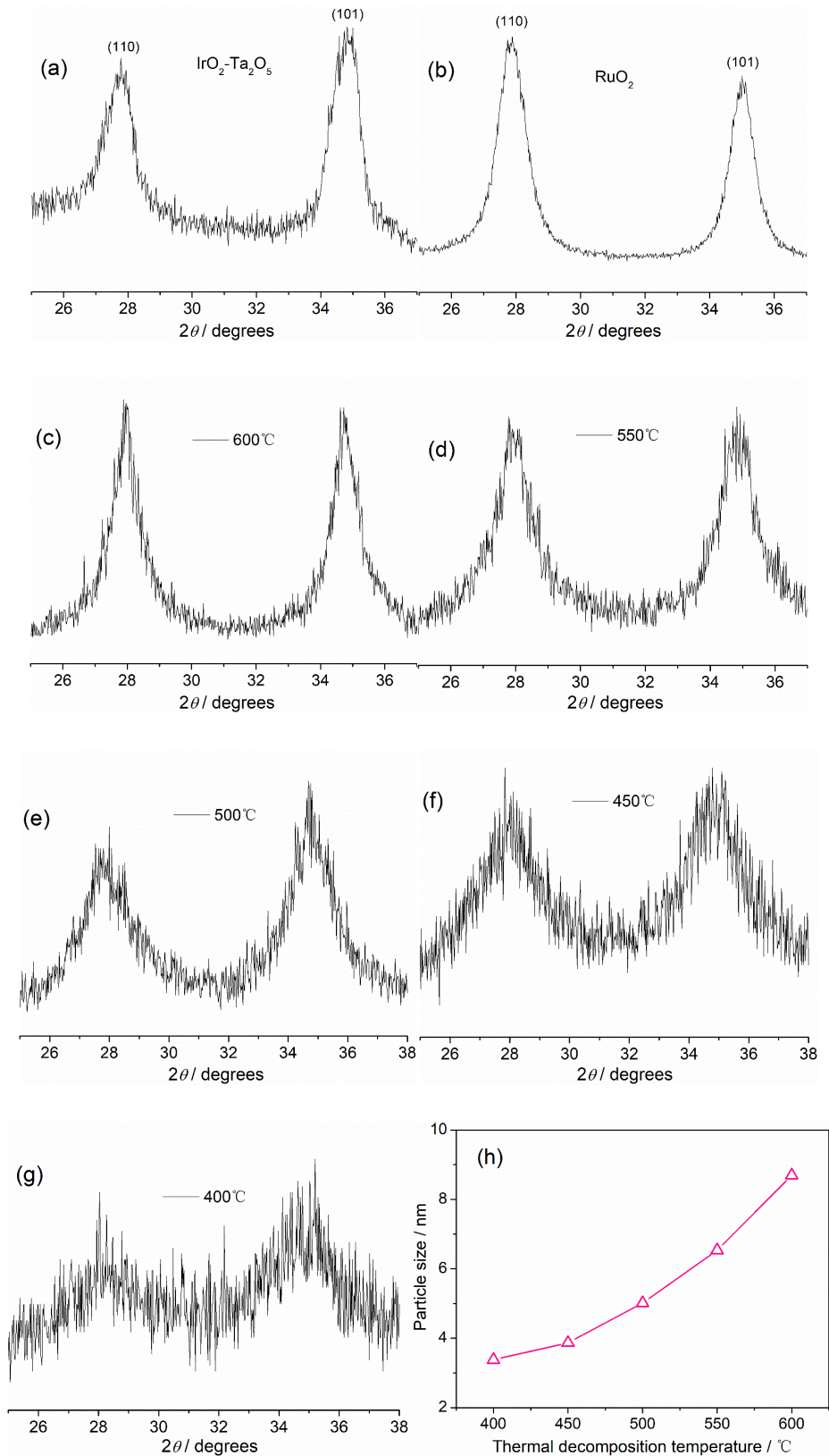


Fig. S6† XRD diagrams of $\text{IrO}_2\text{-Ta}_2\text{O}_5$ (a) and RuO_2 (b) electrodes. XRD diagrams of IrO_2 electrodes at different thermal decomposition temperatures. (c) 600°C , (d) 550°C , (e) 500°C , (f) 450°C , (g) 400°C . The particle size of IrO_2 electrodes of different thermal decomposition temperatures (h).

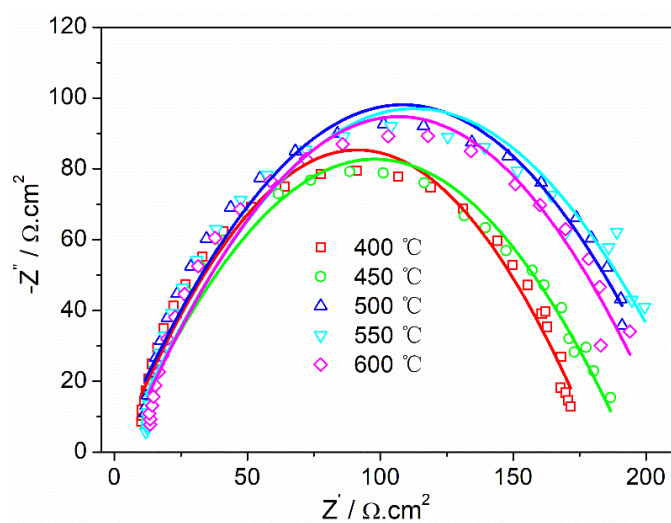


Fig. S7† Electrochemical impedance spectroscopy of IrO₂ electrodes at different thermal decomposition temperatures.

Table S1† The compositions of IrO₂-Ta₂O₅, RuO₂-SnO₂ and RuO₂-TiO₂ by XRF

| Electrode | Element | Atom% | Std. dev. proc.-calc. | Line | Int. (cps μA^{-1}) |
|--|--------------------------------|--------|-----------------------|--------------|--------------------------------|
| IrO ₂ -Ta ₂ O ₅ | IrO ₂ | 75.305 | [0.370] Quan-FP | IrL α | 71.1850 |
| | Ta ₂ O ₅ | 24.695 | [0.169] Quan-FP | TaL α | 42.3708 |
| RuO ₂ -SnO ₂ | RuO ₂ | 72.629 | [28.234] Quan-FP | RuK α | 3.8226 |
| | SnO ₂ | 27.371 | [71.766] Quan-FP | SnK α | 0.2605 |
| RuO ₂ -TiO ₂ | RuO ₂ | 75.381 | [0.207] Quan-FP | RuK α | 33.4685 |
| | TiO ₂ | 24.619 | [0.089] Quan-FP | TiK α | 24.4534 |

Table S2† The values of pH and ORP of EO water prepared by different electrode materials

| Electrode material | The physicochemical property of EOW | |
|---|-------------------------------------|----------|
| | pH | ORP / mV |
| Pt-EP | 1.76 | 1144 |
| Pt-TD-500 | 1.91 | 1164 |
| RuO ₂ -500 | 2.03 | 1160 |
| IrO ₂ -500 | 1.88 | 1161 |
| IrO ₂ -Ta ₂ O ₅ -500 | 1.89 | 1144 |

Table S3† The values of pH and ORP of EO water prepared by IrO₂-Ta₂O₅ electrodes after continuous electrode polarity changes.

| Number | pH | ORP/mV | Note |
|--------|------|--------|------|
| 1 | 2.65 | 1107 | ① |
| 2 | 2.63 | 1106 | ② |
| 3 | 2.65 | 1107 | ① |
| 4 | 2.65 | 1105 | ② |
| 5 | 2.65 | 1101 | ① |
| 6 | 2.63 | 1109 | ② |
| 7 | 2.66 | 1102 | ① |
| 8 | 2.65 | 1093 | ② |
| 9 | 2.66 | 1103 | ① |
| 10 | 2.68 | 1115 | ② |

① IrO₂-Ta₂O₅-1 as anode, IrO₂-Ta₂O₅-2 as cathode

② IrO₂-Ta₂O₅-2 as anode, IrO₂-Ta₂O₅-1 as cathode

Table S4† The preparation process parameters and physicochemical properties of EO water at different current density

| The preparation process parameters | | | The physicochemical properties of EO water | | |
|---------------------------------------|------------|-------------|--|----------|--------------------------|
| Current density / mA cm ⁻² | Time / min | Voltage / V | pH | ORP / mV | ACC / mg L ⁻¹ |
| 20 | 38 | 15 | 2.47 | 1163 | 59.31 |
| 30 | 27 | 18 | 2.47 | 1166 | 60.00 |
| 40 | 20 | 20 | 2.53 | 1163 | 56.37 |
| 50 | 17 | 21 | 2.53 | 1163 | 57.70 |
| 60 | 16 | 25 | 2.48 | 1165 | 70.21 |
| 70 | 13 | 28 | 2.49 | 1161 | 60.85 |

Table S5† The preparation process parameters and physicochemical properties of EO water at different electrolyte concentration

| The preparation process parameters | | | The physicochemical properties of EO water | | |
|---|------------|-------------|--|----------|--------------------------|
| Electrolyte concentration / g L ⁻¹ | Time / min | Voltage / V | pH | ORP / mV | ACC / mg L ⁻¹ |
| 0.3 | 35 | 26 | 2.73 | 1144 | 67.40 |
| 0.4 | 25 | 22 | 2.6 | 1158 | 63.14 |
| 0.5 | 20 | 20 | 2.58 | 1147 | 58.04 |
| 0.6 | 18 | 19 | 2.52 | 1164 | 61.53 |
| 0.7 | 15 | 18 | 2.54 | 1165 | 55.74 |
| 0.8 | 12 | 18 | 2.53 | 1164 | 50.63 |

Table S6† The values of pH at different rotational speeds

| Time / min | pH | | | |
|------------|------|---------|---------|----------|
| | 0rpm | 450 rpm | 900 rpm | 1350 rpm |
| 0 | 2.21 | 2.30 | 2.05 | 2.05 |
| 10 | 1.92 | 2.17 | 2.21 | 1.99 |
| 20 | 2.14 | 1.96 | 1.99 | 2.01 |
| 30 | 2.17 | 2.15 | 2.02 | 2.13 |
| 40 | 2.09 | 2.09 | 2.17 | 2.29 |
| 50 | 2.08 | 2.18 | 2.24 | 2.00 |
| 60 | 1.86 | 2.11 | 2.00 | 1.98 |

Table S7† The values of ORP at different rotational speeds

| Time / min | ORP / mV | | | |
|------------|----------|---------|---------|----------|
| | 0rpm | 450 rpm | 900 rpm | 1350 rpm |
| 0 | 1163 | 1149 | 1158 | 1158 |
| 10 | 1147 | 1142 | 1153 | 1133 |
| 20 | 1144 | 1139 | 1155 | 1128 |
| 30 | 1150 | 1137 | 1148 | 1123 |
| 40 | 1151 | 1134 | 1139 | 1123 |
| 50 | 1154 | 1134 | 1129 | 1101 |
| 60 | 1152 | 1124 | 1106 | 1057 |

Table S8† The values of pH at different temperature

| Time / min | pH | | | |
|------------|------|------|------|------|
| | 30°C | 50°C | 60°C | 70°C |
| 0 | 1.89 | 1.98 | 1.98 | 1.86 |
| 10 | 2.04 | 1.92 | 1.85 | 1.95 |
| 20 | 1.89 | 1.84 | 1.92 | 1.89 |
| 30 | 1.95 | 1.90 | 1.82 | 1.99 |
| 40 | 1.92 | 1.90 | 1.90 | 1.92 |
| 50 | 2.05 | 1.89 | 1.94 | 1.84 |
| 60 | 1.98 | 1.93 | 1.93 | 1.86 |

Table S9† The values of ORP at different rotational speeds

| Time / min | ORP / mV | | | |
|------------|----------|------|------|------|
| | 30°C | 50°C | 60°C | 70°C |
| 0 | 1159 | 1155 | 1157 | 1153 |
| 10 | 1156 | 1151 | 1155 | 1154 |
| 20 | 1155 | 1157 | 1152 | 1153 |
| 30 | 1152 | 1156 | 1151 | 1150 |
| 40 | 1150 | 1153 | 1151 | 1142 |
| 50 | 1150 | 1150 | 1141 | 1129 |
| 60 | 1145 | 1145 | 1135 | 1105 |